

# Altivar Process

## Variable Speed Drives ATV630, ATV650

### Installation Manual

09/2016



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The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein. If you have any suggestions for improvements or amendments or have found errors in this publication, please notify us.

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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use Schneider Electric software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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## Important Information

### NOTICE

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, service, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

### **DANGER**

**DANGER** indicates a hazardous situation which, if not avoided, **will result in** death or serious injury.

### **WARNING**

**WARNING** indicates a hazardous situation which, if not avoided, **could result in** death or serious injury.

### **CAUTION**

**CAUTION** indicates a hazardous situation which, if not avoided, **could result in** minor or moderate injury.

### **NOTICE**

**NOTICE** is used to address practices not related to physical injury.

### PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

### Qualification Of Personnel

Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation are authorized to work on and with this product. In addition, these persons must have received safety training to recognize and avoid hazards involved. These persons must have sufficient technical training, knowledge and experience and be able to foresee and detect potential hazards that may be caused by using the product, by changing the settings and by the mechanical, electrical and electronic equipment of the entire system in which the product is used. All persons working on and with the product must be fully familiar with all applicable standards, directives, and accident prevention regulations when performing such work.

## Intended Use

This product is a drive for three-phase synchronous, asynchronous motors and intended for industrial use according to this manual. The product may only be used in compliance with all applicable safety standard and local regulations and directives, the specified requirements and the technical data. The product must be installed outside the hazardous ATEX zone. Prior to using the product, you must perform a risk assessment in view of the planned application. Based on the results, the appropriate safety measures must be implemented. Since the product is used as a component in an entire system, you must ensure the safety of persons by means of the design of this entire system (for example, machine design). Any use other than the use explicitly permitted is prohibited and can result in hazards. Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel.

## Product Related Information

Read and understand these instructions before performing any procedure with this drive.

### DANGER

#### HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation and who have received safety training to recognize and avoid hazards involved are authorized to work on and with this drive system. Installation, adjustment, repair and maintenance must be performed by qualified personnel.
- The system integrator is responsible for compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of all equipment.
- Many components of the product, including the printed circuit boards, operate with mains voltage. Do not touch. Use only electrically insulated tools.
- Do not touch unshielded components or terminals with voltage present.
- Motors can generate voltage when the shaft is rotated. Prior to performing any type of work on the drive system, block the motor shaft to prevent rotation.
- AC voltage can couple voltage to unused conductors in the motor cable. Insulate both ends of unused conductors of the motor cable.
- Do not short across the DC bus terminals or the DC bus capacitors or the braking resistor terminals.
- Before performing work on the drive system:
  - Disconnect all power, including external control power that may be present.
  - Place a **Do Not Turn On** label on all power switches.
  - Lock all power switches in the open position.
  - Wait 15 minutes to allow the DC bus capacitors to discharge. The DC bus LED is not an indicator of the absence of DC bus voltage that can exceed 800 Vdc.
  - Measure the voltage on the DC bus between the DC bus terminals (PA/+, PC/-) using a properly rated voltmeter to verify that the voltage is < 42 Vdc.
  - If the DC bus capacitors do not discharge properly, contact your local Schneider Electric representative. Do not repair or operate the product.
- Install and close all covers before applying voltage.

**Failure to follow these instructions will result in death or serious injury.**

**NOTE:** Refer to the Wiring the Power Part section for the location of DC Bus terminals (PA/+, PC/-). Drive systems may perform unexpected movements because of incorrect wiring, incorrect settings, incorrect data or other errors.

### WARNING

#### UNANTICIPATED EQUIPMENT OPERATION

- Carefully install the wiring in accordance with the EMC requirements.
- Do not operate the product with unknown or unsuitable settings or data.
- Perform a comprehensive commissioning test.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

Damaged products or accessories may cause electric shock or unanticipated equipment operation.

## DANGER

### ELECTRIC SHOCK OR UNANTICIPATED EQUIPMENT OPERATION

Do not use damaged products or accessories.

**Failure to follow these instructions will result in death or serious injury.**

Contact your local Schneider Electric sales office if you detect any damage whatsoever.

## WARNING

### LOSS OF CONTROL

- The designer of any control scheme must consider the potential failure modes of control paths and, for critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop, overtravel stop, power outage and restart.
- Separate or redundant control paths must be provided for critical control functions.
- System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link.
- Observe all accident prevention regulations and local safety guidelines (1).
- Each implementation of the product must be individually and thoroughly tested for proper operation before being placed into service.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

(1) For USA: Additional information, refer to NEMA ICS 1.1 (latest edition), Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control and to NEMA ICS 7.1 (latest edition), Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems.

## NOTICE

### DESTRUCTION DUE TO INCORRECT MAINS VOLTAGE

Before switching on and configuring the product, verify that it is approved for the mains voltage

**Failure to follow these instructions can result in equipment damage.**

The temperature of the products described in this manual may exceed 80 °C (176 °F) during operation.

## WARNING

### HOT SURFACES

- Ensure that any contact with hot surfaces is avoided.
- Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces.
- Verify that the product has sufficiently cooled down before handling it.
- Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

This equipment has been designed to operate outside of any hazardous location. Only install this equipment in zones known to be free of a hazardous atmosphere.

## DANGER

### POTENTIAL FOR EXPLOSION

Install and use this equipment in non-hazardous locations only.

**Failure to follow these instructions will result in death or serious injury.**





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# About the Book

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## At a Glance

### Document Scope

The purpose of this document is:

- to give you mechanical and electrical information related to the Altivar Process drive,
- to show you how to install and wire this drive.

### Validity Note

**NOTE:** The products listed in the document are not all available at the time of publication of this document online. The data, illustrations and product specifications listed in the guide will be completed and updated as the product availabilities evolve. Updates to the guide will be available for download once products are released on the market.

This documentation is valid for the Altivar Process drive.

The technical characteristics of the devices described in this document also appear online. To access this information online:

Step	Action
1	Go to the Schneider Electric home page <a href="http://www.schneider-electric.com">www.schneider-electric.com</a> .
2	In the <b>Search</b> box type the reference of a product or the name of a product range. <ul style="list-style-type: none"><li>● Do not include blank spaces in the reference or product range.</li><li>● To get information on grouping similar modules, use asterisks (*).</li></ul>
3	If you entered a reference, go to the <b>Product Datasheets</b> search results and click on the reference that interests you. If you entered the name of a product range, go to the <b>Product Ranges</b> search results and click on the product range that interests you.
4	If more than one reference appears in the <b>Products</b> search results, click on the reference that interests you.
5	Depending on the size of your screen, you may need to scroll down to see the data sheet.
6	To save or print a data sheet as a .pdf file, click <b>Download XXX product datasheet</b> .

The characteristics that are presented in this manual should be the same as those characteristics that appear online. In line with our policy of constant improvement, we may revise content over time to improve clarity and accuracy. If you see a difference between the manual and online information, use the online information as your reference.

## Related Documents

Use your tablet or your PC to quickly access detailed and comprehensive information on all our products on [www.schneider-electric.com](http://www.schneider-electric.com).

The internet site provides the information you need for products and solutions:

- The whole catalog for detailed characteristics and selection guides,
- The CAD files to help design your installation, available in over 20 different file formats,
- All software and firmware to maintain your installation up to date,
- A large quantity of White Papers, Environment documents, Application solutions, Specifications... to gain a better understanding of our electrical systems and equipment or automation,
- And finally all the User Guides related to your drive, listed below:

Title of Documentation	Reference Number
ATV600 Getting Started	<a href="#">EAV63253</a> (English), <a href="#">EAV63254</a> (French), <a href="#">EAV63255</a> (German), <a href="#">EAV63256</a> (Spanish), <a href="#">EAV64310</a> (Italian), <a href="#">EAV64298</a> (Chinese)
ATV600 Getting Started Annex (SCCR)	<a href="#">EAV64300</a> (English)
ATV630, ATV650 Installation Manual	<a href="#">EAV64301</a> (English), <a href="#">EAV64302</a> (French), <a href="#">EAV64306</a> (German), <a href="#">EAV64307</a> (Spanish), <a href="#">EAV63257</a> (Italian), <a href="#">EAV64317</a> (Chinese)
ATV600 Programming Manual	<a href="#">EAV64318</a> (English), <a href="#">EAV64320</a> (French), <a href="#">EAV64321</a> (German), <a href="#">EAV64322</a> (Spanish), <a href="#">EAV64323</a> (Italian), <a href="#">EAV64324</a> (Chinese)
ATV600 Modbus Serial Link Manual (Embedded)	<a href="#">EAV64325</a> (English)
ATV600 Ethernet Manual (Embedded)	<a href="#">EAV64327</a> (English),
ATV600 Ethernet IP - Modbus TCP Manual (VW3A3720)	<a href="#">EAV64328</a> (English),
ATV600 PROFIBUS DP manual (VW3A3607)	<a href="#">EAV64329</a> (English),
ATV600 DeviceNet manual (VW3A3609)	<a href="#">EAV64330</a> (English),
ATV600 PROFINET manual (VW3A3627)	<a href="#">EAV64331</a> (English),
ATV600 CANopen Serial Link Manual (VW3A3608, 618, 628)	<a href="#">EAV64333</a> (English),
ATV600 Communication Parameters	<a href="#">EAV64332</a> (English),
ATV600 Embedded Safety Function manual	<a href="#">EAV64334</a> (English),
Altivar Process Drive Systems – Installation manual	<a href="#">NHA37119</a> (English), <a href="#">NHA37121</a> (French), <a href="#">NHA37118</a> (German), <a href="#">NHA37122</a> (Spanish), <a href="#">NHA37123</a> (Italian), <a href="#">NHA37130</a> (Chinese), <a href="#">NHA37124</a> (Dutch), <a href="#">NHA37126</a> (Polish), <a href="#">NHA37127</a> (Portuguese), <a href="#">NHA37128</a> (Russian), <a href="#">NHA37129</a> (Turkish)
ATV660 Handbook	<a href="#">NHA37111</a> (English), <a href="#">NHA37110</a> (German)
ATV680 Handbook	<a href="#">NHA37113</a> (English), <a href="#">NHA37112</a> (German)
ATV600F, ATV900F Installation Instruction sheet	<a href="#">NVE57369</a> (English),
SoMove: FDT	<a href="#">SoMove_FDT</a> (English, French, German, Spanish, Italian, Chinese)
Altivar Process ATV600: DTM	<a href="#">ATV6xx DTM Library_EN</a> (English), <a href="#">ATV6xx DTM Library_FR</a> (French), <a href="#">ATV6xx DTM Language_DE</a> (German), <a href="#">ATV6xx DTM Library_SP</a> (Spanish), <a href="#">ATV6xx DTM Library_IT</a> (Italian), <a href="#">ATV6xx DTM Library_CN</a> (Chinese)

You can download these technical publications and other technical information from our website at <http://download.schneider-electric.com>

## Terminology

The technical terms, terminology, and the corresponding descriptions in this manual normally use the terms or definitions in the relevant standards.

In the area of drive systems this includes, but is not limited to, terms such as **error**, **error message**, **failure**, **fault**, **fault reset**, **protection**, **safe state**, **safety function**, **warning**, **warning message**, and so on.

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Among others, these standards include:

- IEC 61800 series: Adjustable speed electrical power drive systems
- IEC 61508 Ed.2 series: Functional safety of electrical/electronic/programmable electronic safety-related
- EN 954-1 Safety of machinery - Safety related parts of control systems
- ISO 13849-1 & 2 Safety of machinery - Safety related parts of control systems
- IEC 61158 series: Industrial communication networks - Fieldbus specifications
- IEC 61784 series: Industrial communication networks - Profiles
- IEC 60204-1: Safety of machinery - Electrical equipment of machines – Part 1: General requirements

In addition, the term **zone of operation** is used in conjunction with the description of specific hazards, and is defined as it is for a **hazard zone** or **danger zone** in the EC Machinery Directive (2006/42/EC) and in ISO 12100-1.

Also see the glossary at the end of this manual.



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# Chapter 1

## Introduction

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### What Is in This Chapter?



This chapter contains the following topics:



Topic	Page
Drive Overview	14
Accessories and Options	22
Steps for setting up the drive	23
Preliminary Instructions	24

## Drive Overview

### Frame Sizes for IP21 Products - Wall Mounting

The family of Altivar Process includes 7 frame sizes for IP21 products.

Frame size 1	Frame size 2
<ul style="list-style-type: none"> <li>• 3-phase 200...240 V, 0.75...4 kW, 1...5 HP</li> <li>• 3-phase 380...480 V, 0.75...5.5 kW, 1...7 1/2 HP</li> </ul>	<ul style="list-style-type: none"> <li>• 3-phase 200...240 V, 5.5 kW, 7 1/2 HP</li> <li>• 3-phase 380...480 V, 7.5...11 kW, 10...15 HP</li> </ul>
	
<p>ATV630U07M3...U40M3, ATV630U07N4...U55N4</p>	<p>ATV630U55M3, ATV630U75N4, ATV630D11N4</p>
Frame size 3	Frame size 4
<ul style="list-style-type: none"> <li>• 3-phase 200...240 V, 7.5 kW, 10 HP, 11 kW, 15 HP</li> <li>• 3-phase 380...480 V, 15...22 kW, 20...30 HP</li> </ul>	<ul style="list-style-type: none"> <li>• 3-phase 200...240 V 15...22 kW, 20...30 HP</li> <li>• 3-phase 380...480 V, 30...45 kW, 40...60 HP</li> </ul>
	
<p>ATV630U75M3, ATV630D11M3, ATV630D15N4...D22N4</p>	<p>ATV630D15M3...ATV630D22M3, ATV630D30N4...ATV630D45N4</p>

Frame size 5	Frame size 6
<ul style="list-style-type: none"> <li>● 3-phase 200...240 V, 30...45 kW, 40...60 HP</li> <li>● 3-phase 380...480 V, 55...90 kW, 75...125 HP</li> </ul>	<ul style="list-style-type: none"> <li>● 3-phase 200...240 V, 55 and 75 kW, 75...100 HP</li> <li>● 3-phase 380...480 V, 110...160 kW, 150...250 HP</li> </ul>
 <p>The image shows a tall, dark grey industrial drive unit for frame size 5. It features a green control panel at the top with a small screen and several buttons. The Schneider logo is visible near the bottom of the unit.</p>	 <p>The image shows a taller, dark grey industrial drive unit for frame size 6. It has a similar green control panel at the top. The Schneider logo is visible near the bottom of the unit.</p>
<p>ATV630D30M3...D45M3, ATV630D55N4...D90N4</p>	<p>ATV630D55M3, ATV630D75M3, ATV630C11N4...C16N4,</p>

Frame size 7A	Frame size 7B
<ul style="list-style-type: none"> <li>● 3-phase 380...480 V, 220 kW, 350 HP</li> </ul>	<ul style="list-style-type: none"> <li>● 3-phase 380...480 V, 250 and 315 kW, 400 and 500 HP</li> </ul>
 <p>The image shows a tall, dark blue Schneider ATV630C22N4 inverter unit. It has a grey top section with a ventilation grille. Below that is a dark blue section with a green control panel featuring a small LCD screen and several buttons. The bottom section is also dark blue and has the Schneider logo at the bottom. A warning label is visible on the left side of the control panel area.</p>	 <p>The image shows two tall, dark blue Schneider inverter units, identified as ATV630C25N4 and ATV630C31N4. They have a similar design to the 7A unit, with a grey top section, a dark blue middle section with a green control panel, and a dark blue bottom section with the Schneider logo. The units are slightly taller than the 7A unit.</p>
ATV630C22N4	ATV630C25N4, ATV630C31N4



## Frame Sizes for IP55 Products - Wall Mounting

The family of Altivar Process includes 3 frame sizes for IP55 products, with or without integrated load switch.

### Frame size A

- 3-phase 380...480 V, 0.75...22 kW, 1...30 HP, with or without Vario load switch



ATV650U07N4(E)\*...U75N4(E)\*, ATV650D11N4(E)\*...D22N4(E)\*

(E)\*= product included a Vario load switch

Frame size B	Frame size C
<ul style="list-style-type: none"> <li>3-phase 380...480 V, 30...45 kW, 40...60 HP, with or without Vario load switch</li> </ul>	<ul style="list-style-type: none"> <li>3-phase 380...480 V, 55...90 kW, 75...125 HP, with or without Vario load switch</li> </ul>
 <p>The image shows a vertical, dark grey Schneider ATV650D30N4(E) inverter. It features a green control panel with a digital display and buttons. Below the panel is a yellow square with a red handle, likely a Vario load switch. The Schneider logo is visible at the bottom.</p>	 <p>The image shows a vertical, dark grey Schneider ATV650D55N4(E) inverter. It features a green control panel with a digital display and buttons. Below the panel is a yellow square with a red handle, likely a Vario load switch. The Schneider logo is visible at the bottom.</p>
ATV650D30N4(E)*...D45N4(E)*	ATV650D55N4(E)*...D90N4(E)*
(E)*= product included a Vario load switch	

## Frame Sizes for IP21 Products - Floor Standing

**NOTE:** Please refer to the Service Instructions ([NVE57369](#)) related to drive Systems ATV660, ATV680 Variable Speed Drives ATV630F, ATV650F.

The family of Altivar Process includes 2 frame sizes for IP21 products.

Frame size FS1	Frame size FS2
● 3-phase 380...440 V, 110...160 kW	● 3-phase 380...440 V, 200...315 kW
 A tall, grey, floor-standing drive unit for Frame size FS1. It features a top-mounted cooling fan, a green control panel with a digital display and buttons, a black handle, and a warning label. A ventilation grille is located at the bottom of the front panel.	 A taller, grey, floor-standing drive unit for Frame size FS2. It features a top-mounted cooling fan, a green control panel with a digital display and buttons, a black handle, and a warning label. A ventilation grille is located at the bottom of the front panel.
ATV630C11N4F...C16N4F	ATV630C20N4F...C31N4F

## Frame Sizes for IP54 Products - Floor Standing

The family of Altivar Process includes 2 frame sizes for IP54 products.

Frame size FSA	Frame size FSB
● 3-phase 380...440 V, 110...160 kW	● 3-phase 380...440 V, 200...315 kW
 A tall, grey, floor-standing inverter cabinet for Frame size FSA. It features a top-mounted cooling fan, a green control panel with a digital display and buttons, a black handle, and a bottom-mounted cooling fan. The Schneider logo is visible at the top.	 A taller, grey, floor-standing inverter cabinet for Frame size FSB. It features a top-mounted cooling fan, a green control panel with a digital display and buttons, a black handle, and a bottom-mounted cooling fan. The Schneider logo is visible at the top.
ATV650C11N4F...C16N4F	ATV650C20N4F...C31N4F








## Catalog Number Description

	<b>ATV</b>	<b>650</b>	<b>D</b>	<b>75</b>	<b>N4</b>	<b>E</b>
<b>Product Range</b>	ATV Altivar					
<b>Product Type</b>	630 Standard product 640 Low Harmonic product IP21 650 Harsh Environment Wall & floor standing product IP55/IP54 660 Drive System 680 Low Harmonic Drive System					
<b>Factor for power rating</b>	U power x 0.1 D power x 1 C power x 10 M power x 100 T power x 1000					
<b>Power rating</b>	07 - 11 - 13 - 15 - 16 - 18 - 20 - 22 - 25 - 30 - 31 - 40 - 45 - 55 - 63 - 75 - 90					
<b>Power part supply</b>	M3 200 Vac (200...240 Vac) N4 400 Vac (380...480 Vac)					
<b>Product variants</b>	E ATV650 with load switch (load switch is embedded in floor mounting version) F ATV630 & ATV650 floor standing version					

**NOTE:** see the catalog for possible combinations.

## Nameplate example

The nameplate contains the following data:

①	<b>Altivar 630</b>			
②	<b>ATV630U40N4</b>			
③	<b>4kW - 5HP</b>			
④	V1.0 IE00			
⑤	<b>kW</b>	Input	Output	
		U (V~)	380 - 480 Φ3	0...380 - 480 Φ3
		F (Hz)	50 / 60	0...500
⑥	<b>HP</b>	I (A)	7.6 max	
		U (V~)	380 - 480 Φ3	0...380 - 480 Φ3
		F (Hz)	50 / 60	0...500
		I (A)	7.6 max	
		SCCR : for rating and protection refer to Annex of the getting started		
		Internal Motor Overload Protection - Class 10		
⑦	 Cu AWG14 75° C 15.9 lb.in 1.8 N.m	IP21		
⑨	   			
⑩	 6W0502001001			
 Made in Indonesia FR 92506 Rueil Malmaison				

- ① Product type ② Catalog number ③ Power rating
- ④ Firmware version ⑤ Power part supply
- ⑥ Fuses and overload protection information ⑦ Power part cable information
- ⑧ Degree of protection ⑨ Certifications ⑩ Serial number

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## Accessories and Options

### Introduction

Altivar Process drives are designed to take numerous accessories and options to increase their functionality. For a detailed description and catalog numbers, refer to the Catalog on [schneider-electric.com](http://schneider-electric.com)

All accessories and options come with an instruction sheet to help installation and commissioning. Therefore you will only find here a short product description.

### Accessories

#### Drive

- Fan replacement kit
- External braking resistors

#### Graphic display terminal

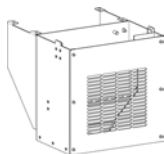
- Remote mounting kit for mounting on enclosure door
- Multidrop connection accessories for connecting several drives to the RJ45 terminal port

#### Drive mounting kits

- Flush-mounting kit (*see page 59*) for separate air flow

#### IP upgrade

- Metal conduit box for frame sizes 6, 7a and 7b product for IP21 degree of protection on bottom side



#### Modbus Communication tools

- Wifi dongle
- Bluetooth dongle
- USB to Modbus adapter

### Options

#### I/O extension modules

- Digital and analog I/O module
- Relay output module

#### Communication modules

- EtherNet/IP and Modbus TCP dual port
- CANopen daisy chain
- CANopen SUB-D
- CANopen screw terminal block
- PROFINET
- PROFIBUS DP V1
- DeviceNet

### Filters

#### Common Mode filters

#### Passive filters

#### EMC input filters

#### Output filters

- dv/dt filters
- Sinus filters

## Steps for setting up the drive

### Procedure

## **INSTALLATION**

### ① Receive and inspect the drive controller

- Check that the catalog number printed on the label is the same as that on the purchase order
- Remove the drive from its packaging and check that it has not been damaged

### ② Verify the supply mains

- Verify that the supply mains is compatible with the power part supply range of the drive.

### ③ Mount the drive

- Mount the drive in accordance with the instructions in this document
- Install the transformer(s), if any
- Install any internal and external options

### ④ Wire the drive

- Connect the motor, ensuring that its connections correspond to the voltage
- Connect the supply mains, after making sure that the power is off
- Connect the control

*Steps 1 to 4 must be performed with the power off.*



## ⑤ **PROGRAMMING**

Refer to the Programming Manual

## Preliminary Instructions

### Handling and Storage

#### **⚠ WARNING**

##### **DANGEROUS HANDLING**

- Do not handle a damaged packaging.
- Follow the handling instructions.
- Open and handle the packaging with care.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

To help protect the drive before installation, handle and store the device in its packaging. Ensure that the ambient conditions are acceptable.

### Check the Delivery of the Drive

Damaged products or accessories may cause electric shock or unanticipated equipment operation.

#### **⚡ ⚠ DANGER**

##### **ELECTRIC SHOCK OR UNANTICIPATED EQUIPMENT OPERATION**

Do not use damaged products or accessories.

**Failure to follow these instructions will result in death or serious injury.**

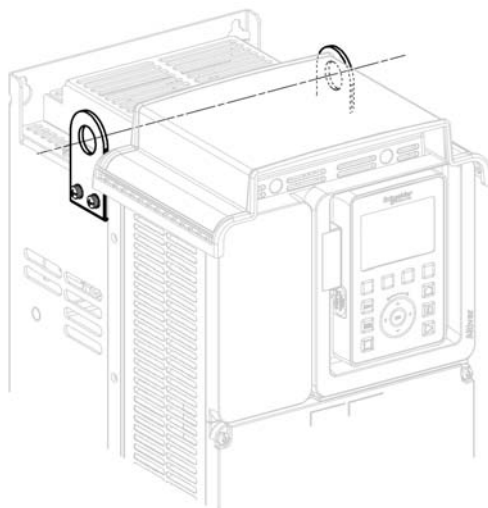
Contact your local Schneider Electric sales office if you detect any damage whatsoever.

Step	Action
1	Remove the drive from the packaging and verify that it has not been damaged
2	Verify that the catalog number printed on the nameplate ( <i>see page 21</i> ) corresponds to the purchase order.

### Handling the Wall Mounting Drives Up to Frame Size 6

Altivar Process drives of frame size A, and frame sizes 1 up to 3 can be removed from their packaging and installed without a handling device.

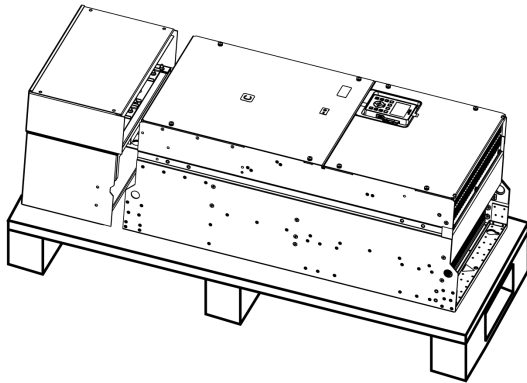
Higher frame size drives require a handling device; for this reason, these drives all have lifting lugs.





## Unpacking the Frame Size 7A and 7B Drives

The drive and the DC choke(s) are mounted on a pallet with screws.



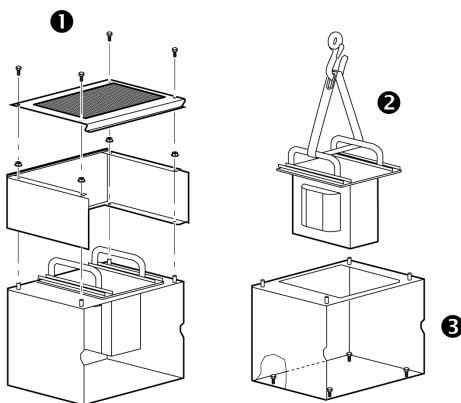
## Disassembling the DC Chokes of Frame Size 7A and 7B Drives

### CAUTION

#### SHARP EDGES

The fixing screws that hold the DC chokes support on the pallet are difficult to access, leading to a risk of cutting oneself. Take all possible measures to avoid this risk, and use protective gloves.

**Failure to follow these instructions can result in injury or equipment damage.**

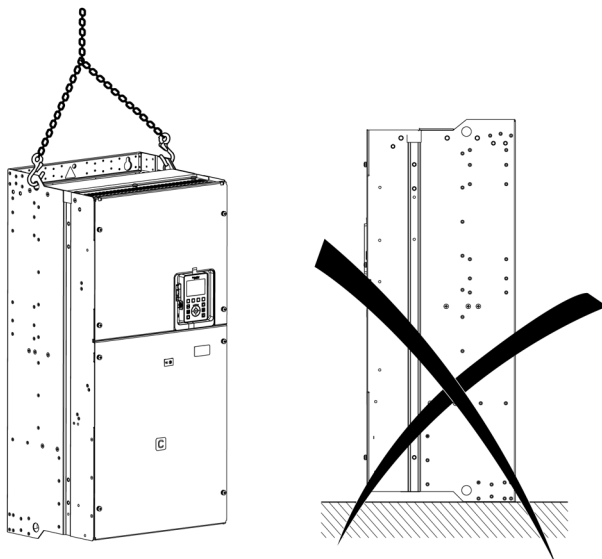


The unit should be disassembled in the following order:

Step	Action
1	Disassemble the components of the DC choke(s) for installation later
2	Remove the DC choke(s) by means of a hoist
3	Remove the fixing screws from the DC choke support and retain them for future use

## Hoisting the Frame Size 7A and 7B Drives

<b>⚠ WARNING</b>
<p><b>RISK OF TOPPLING</b></p> <p>Never stand the drive upright without keeping hold of it, or it will topple over.</p> <p><b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b></p>



Respect the following instructions to hoist the drive:

Step	Action
1	Remove the screws holding the drive on the pallet
2	Lift off the drive by means of a hoist. It is fitted with handling lugs for this purpose
3	Move the drive to its mounting position, on a wall or the back of the enclosure in accordance with the instructions given in this document, before installing the DC choke ( <i>see page 74</i> )

## Handling and Hoisting the Floor Standing Drives

<b>⚠ WARNING</b>
<p><b>RISK OF TOPPLING</b></p> <p>The high centre of gravity results in an increased risk of toppling.</p> <p>Before handling the drive with a forklift, install and tighten straps to ensure a tight connection with the pallet.</p> <p><b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b></p>

**NOTE:** Handling, hoisting and installation of the floor standing drives are described in the dedicated instruction sheet [NVE57369](#) delivered with these drives and available on [schneider-electric.com](http://schneider-electric.com).

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## Chapter 2

### Technical Data

---

#### What Is in This Chapter?

This chapter contains the following sections:

Section	Topic	Page
2.1	Environment Data	28
2.2	Mechanical Data	31
2.3	Electrical Data	48

---

## Section 2.1

### Environment Data

---

#### What Is in This Section?

This section contains the following topics:

Topic	Page
Temperature Conditions	29
Altitude Conditions	30

## Temperature Conditions

### Climatic Environmental Conditions for Transportation and Storage

The environment during transportation and storage must be dry and free from dust.

Storage Temperature	Wall mounting drives	°C	-40...70
		°F	-40...158
	Frame sizes 7a and 7b and Floor standing drives	°C	-25...70
		°F	-13...158
Transportation Temperature	Wall mounting drives	°C	-40...70
		°F	-40...158
	Floor standing drives	°C	-25...70
		°F	-13...158
Relative humidity		%	5...95

### Climatic Environmental Conditions for Operation

The maximum permissible ambient temperature during operation depends on the mounting distances between the devices and on the required power. Observe the pertinent instructions in the chapter Drive Mounting ([see page 57](#)).

Frame sizes 1...6 Wall mounting drives	Temperature without derating	°C	-15...50
		°F	5...122
	Temperature with derating of output power (1)	°C	Up to 60
		°F	Up to 140
Frame sizes 7a and 7b Wall mounting drives	Temperature without derating	°C	-10...40
		°F	14...104
	Temperature with derating of output power (1)	°C	Up to 60
		°F	Up to 140
Frame sizes A...C Wall mounting drives	Temperature without derating	°C	-15...40
		°F	5...104
	Temperature with derating of output power (1)	°C	Up to 50
		°F	Up to 122
All frame sizes Floor standing drives	Temperature without derating	°C	0...40
		°F	32...104
	Temperature with derating of output power (1)	°C	Up to 50
		°F	Up to 122
All products	Relative humidity without condensing	%	5...95

(1) Refer to Derating Curves section ([see page 66](#)).

## Altitude Conditions

### Operating Altitude

Operating possibilities according to the altitude

Altitude	Supply voltage	Supply Electrical Network			Derating
		TT/TN	IT	Corner-Grounded	
Up to 1000 m (3300 ft)	200..240 V	✓	✓	✓	o
	380..480 V (1)	✓	✓	✓	o
1000...2000 m (3300...6600 ft)	200..240 V	✓	✓	✓	✓
	380..480 V (1)	✓	✓	✓	✓
2000...3800 m (6600...12400 ft)	200..240 V	✓	✓	✓	✓
	380..480 V (1)	✓	✓	–	✓
3800...4800 m (12400...15700 ft)	200..240 V	✓	✓	✓	✓
	380..480 V (1)	✓	–	–	✓
<p><b>(1)</b> The voltage of floor standing drives ATV••0•••N4F is limited to 440 Vac.  <b>Legend:</b>                      ✓: Derate the nominal current of the drive by 1% for each additional 100 m.                      o: Without derating                      –: Not applicable</p>					

## Section 2.2

### Mechanical Data

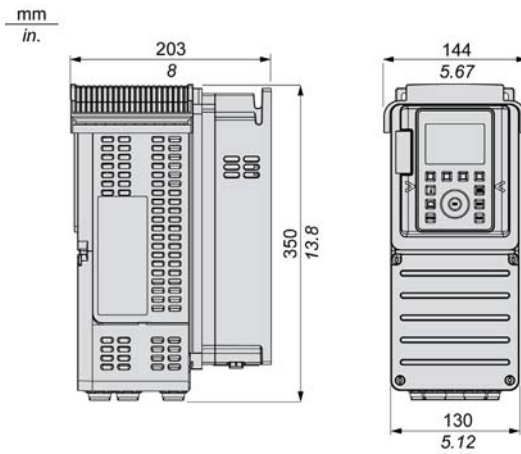
#### Dimensions and Weights

##### About the drawings

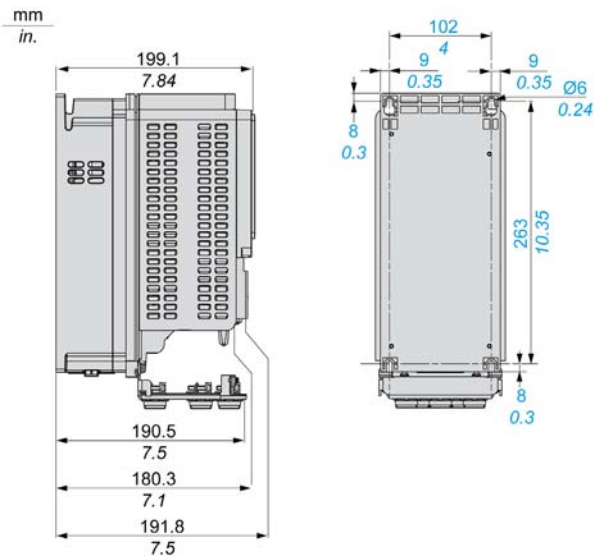
All drawings CAD files can be downloaded from [www.schneider-electric.com](http://www.schneider-electric.com)

##### Frame Size 1

##### IP21 / UL Type 1 Drives - Side and Front View



##### Drives without IP21 top cover - Side and Rear View



##### Weights

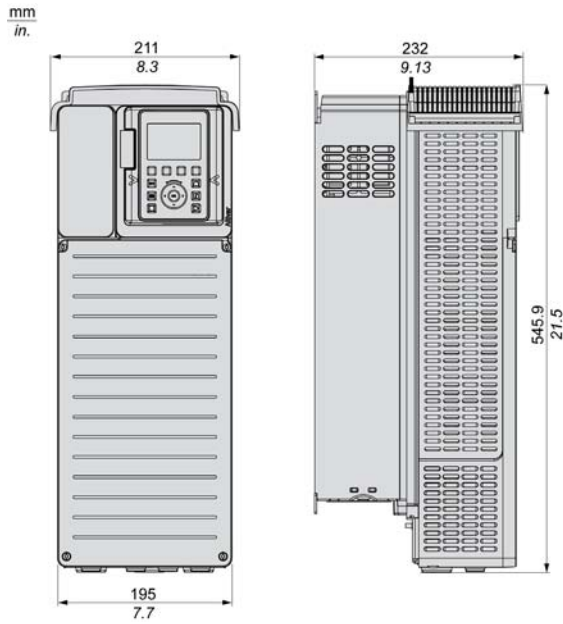
Catalog Number	Weight in kg (lb)
ATV630U07M3, ATV630U15M3	4.3 (9.5)
ATV630U07N4...U22N4, U22M3...U30M3	4.5 (9.9)
ATV630U30N4, ATV630U40N4, ATV630U40M3	4.6 (10.1)
ATV630U55N4	4.7 (10.4)



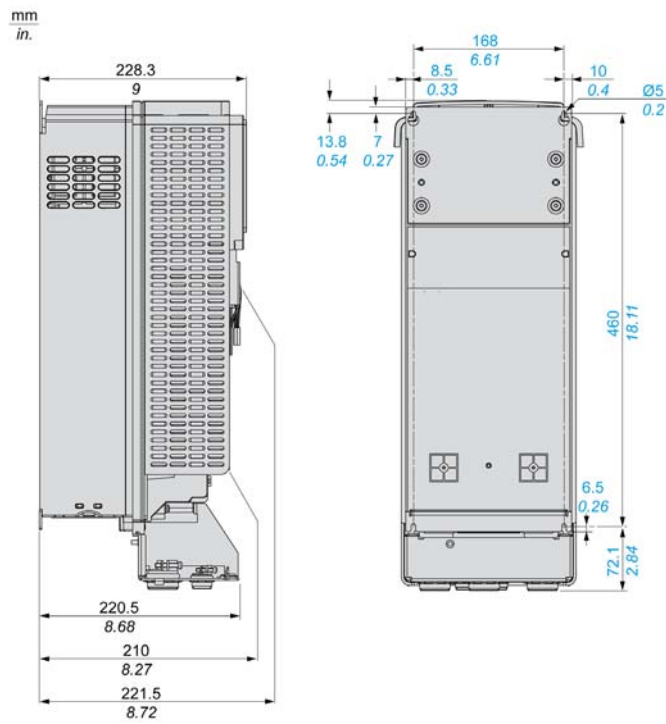


Frame size 3

IP21 / UL Type 1 Drives - Front and Side View



Drives without IP21 top cover - Side and Rear View

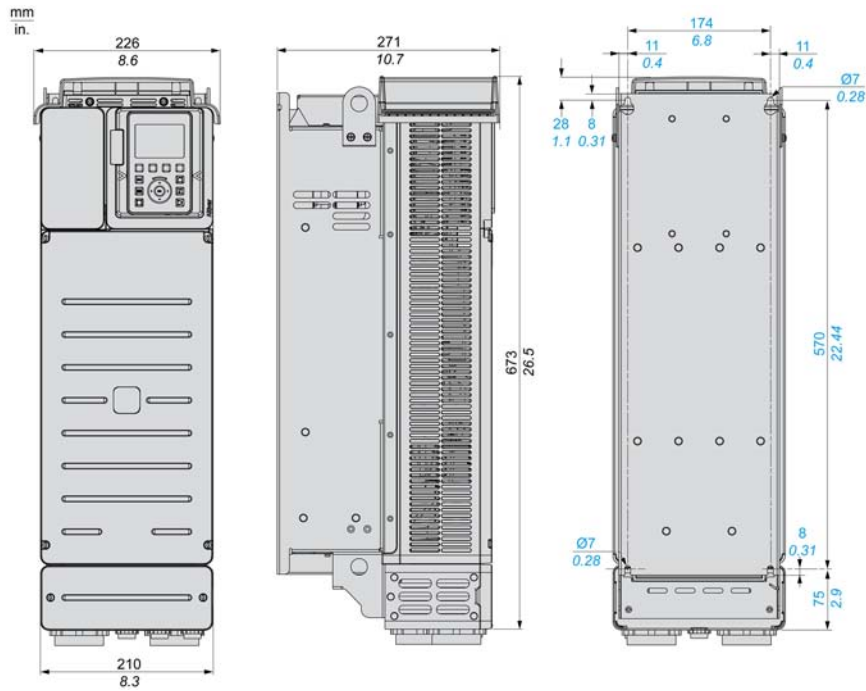


Weights

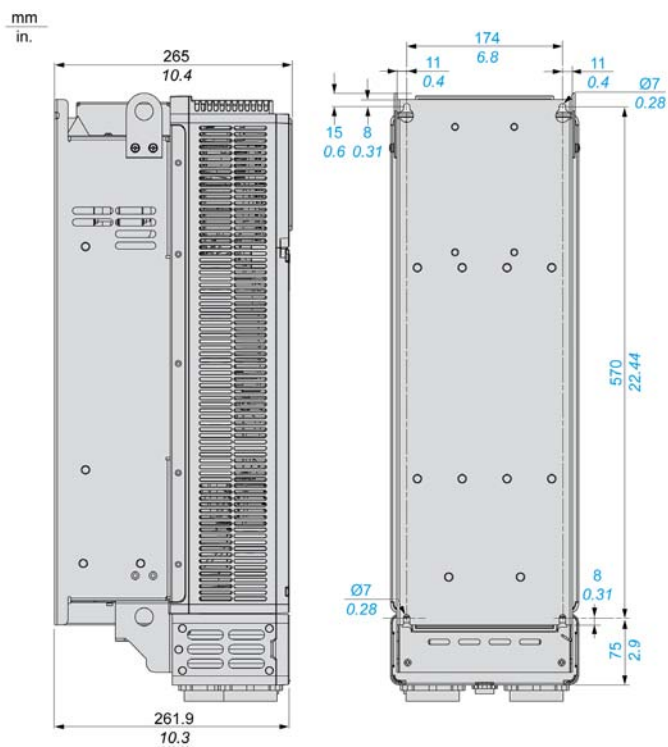
Catalog Number	Weight in kg (lb)
ATV630U75M3	13.8 (30.4)
ATV630D11M3	13.8 (30.4)
ATV630D15N4	13.6 (30)
ATV630D18N4	14.2 (31.3)
ATV630D22N4	14.3 (31.5)

## Frame size 4

### IP21 / UL Type 1 Drives - Side, Front and Rear View



### Drives IP21 without top cover - Side and Rear View

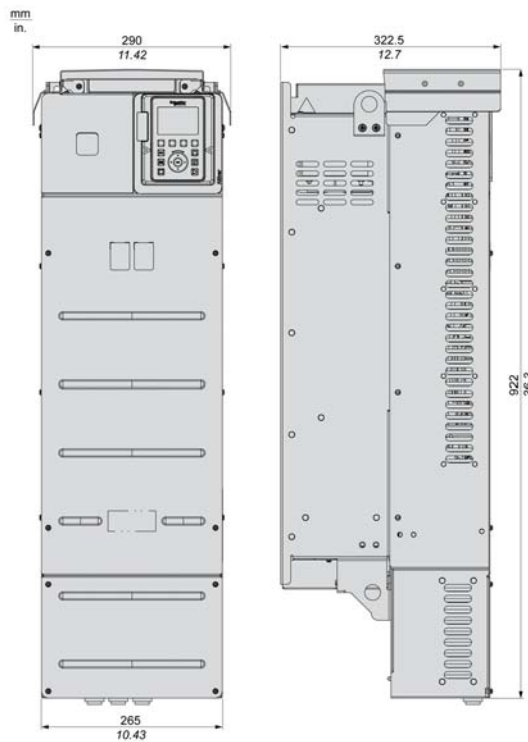


### Weights

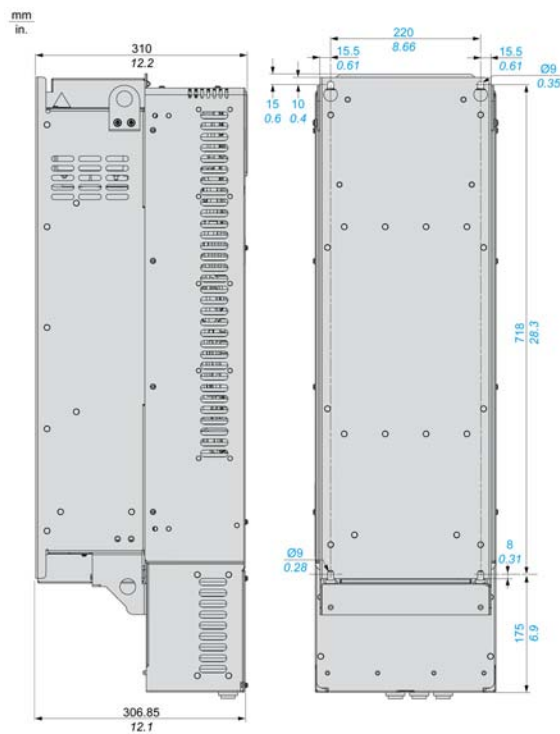
Catalog Number	Weight in kg (lb)
ATV630D15M3...D22M3	27.3 (60.2)
ATV630D30N4	28 (61.7)
ATV630D37N4	28.2 (62.2)
ATV630D45N4	28.7 (63.3)

## Frame size 5

### IP21 / UL Type 1 Drives - Side and Front View



### Drives without IP21 top cover - Side and Rear View

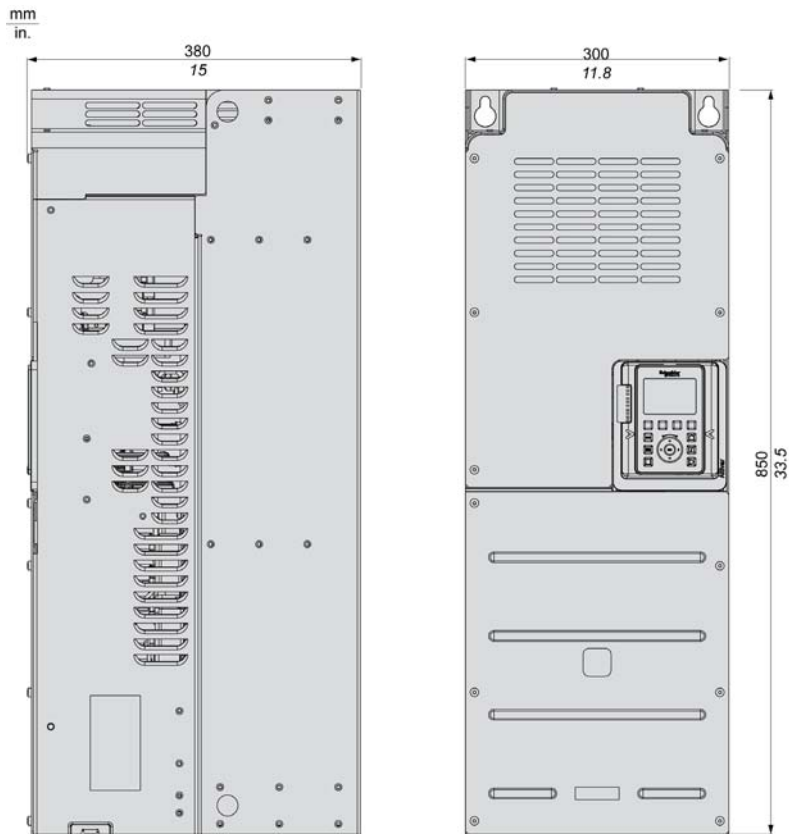


### Weights

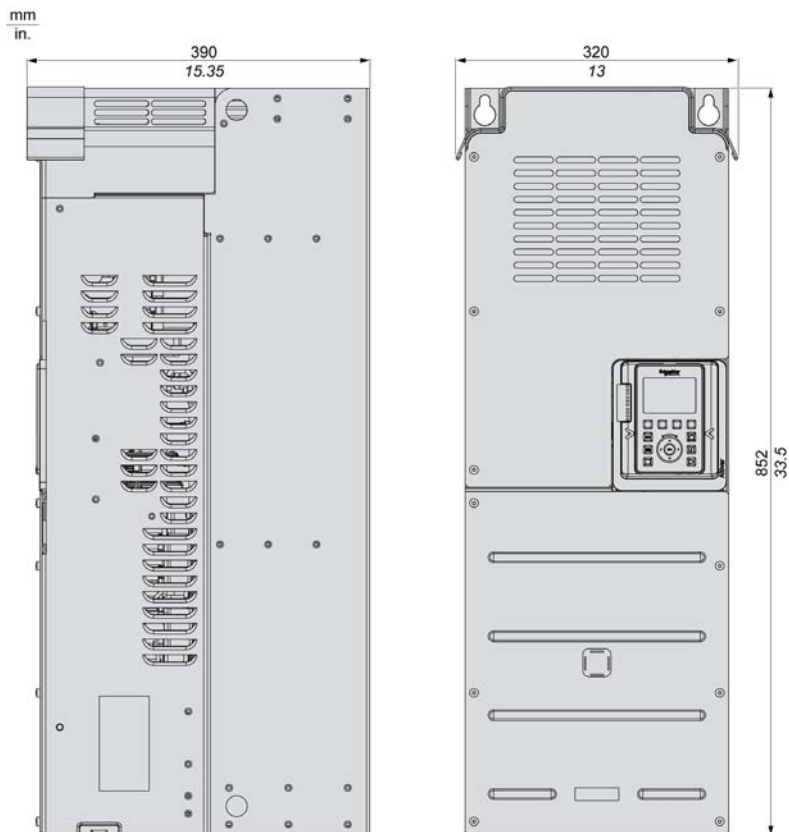
Catalog Number	Weight in kg (lb)
ATV630D30M3...D45M3	56.6 (124.8)
ATV630D55N4	56.5 (124.6)
ATV630D75N4	58 (127.9)
ATV630D90N4	58.5 (129)

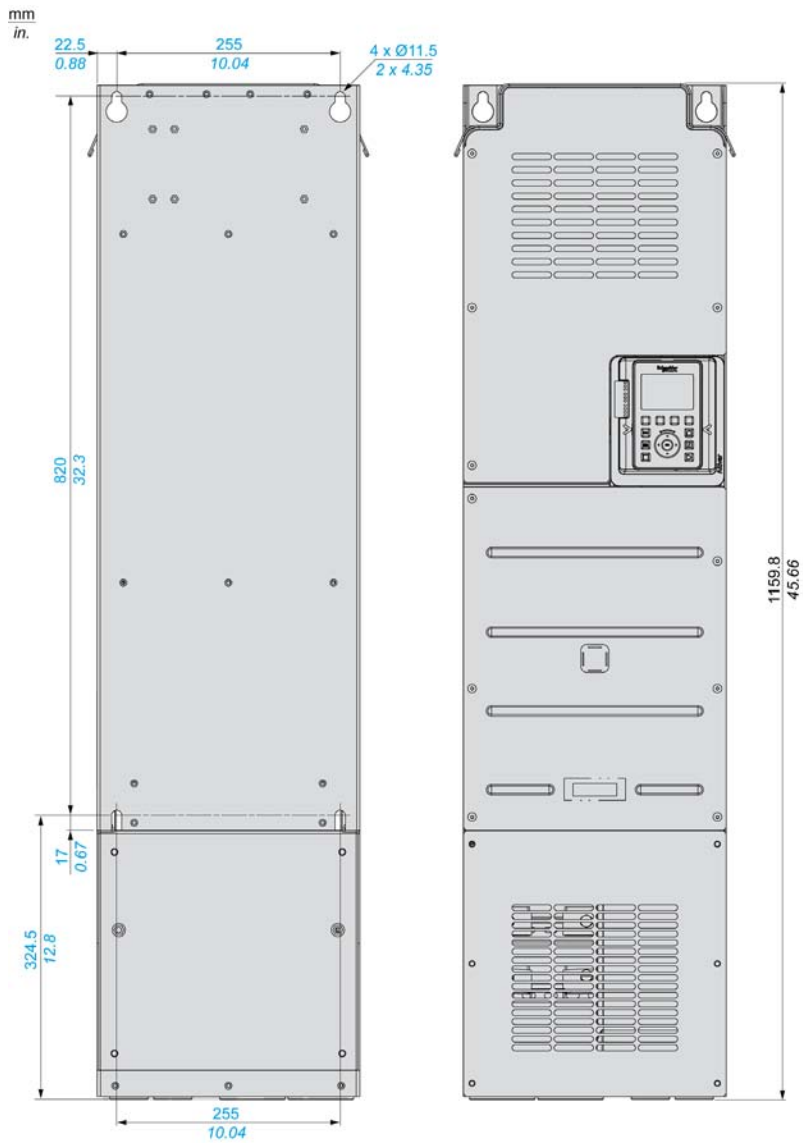
Frame size 6

IP20 On Top and IP00 on bottom Drives - Side and Front View

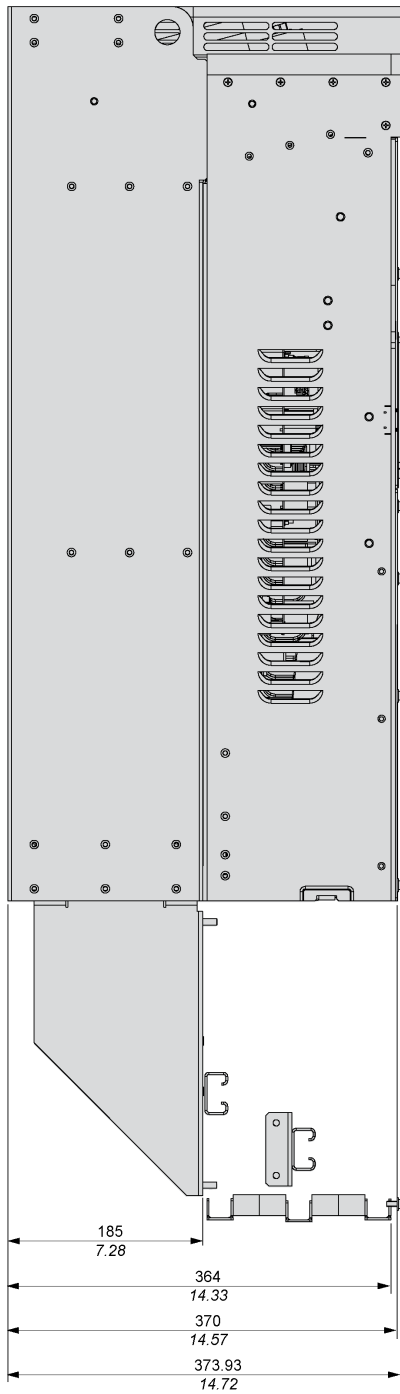


IP21 On Top and IP00 on bottom Drives - Side and Front View





**NOTE:** Lower Conduit Box part sold separately. This part enables wall mounting of the product. It provides IP21 protection degree on the bottom side and UL type 1 protection degree.

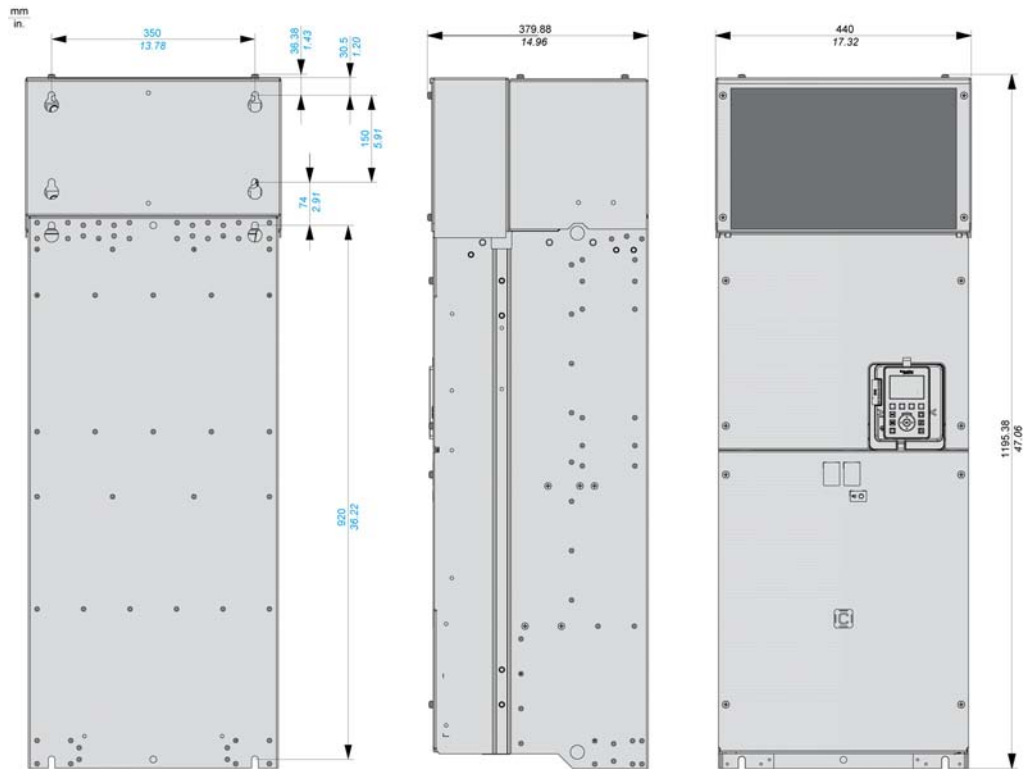


### Weights

Catalog Number	Weight in kg (lb)
ATV630C11N4...ATV630C16N4	82 (181)
ATV630D55M3, ATV630D75M3	80 (176)

## Frame Size 7a

ATV630C22N4

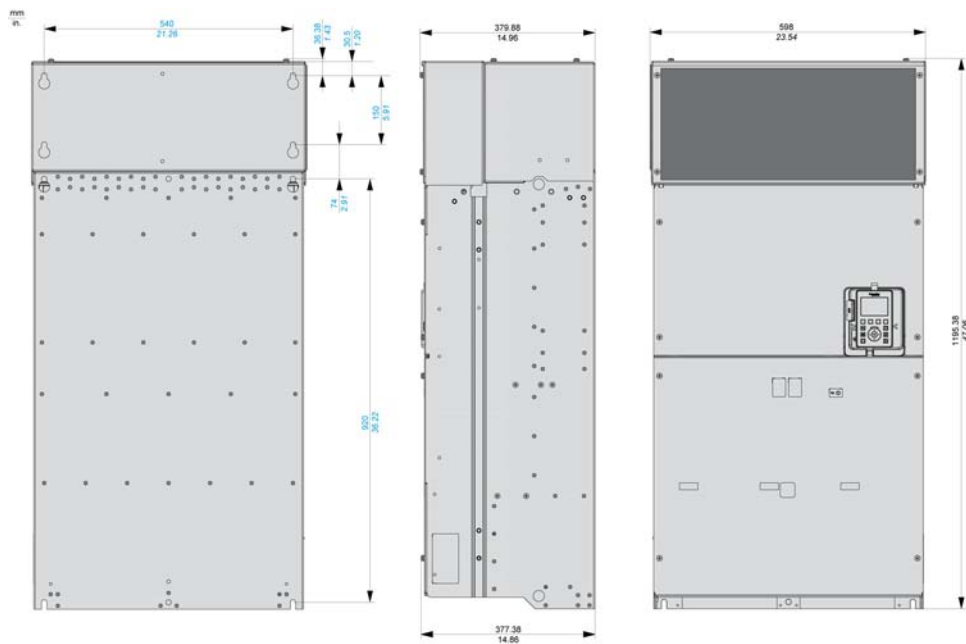


### Weights

Catalog Number	Weight in kg (lb)
ATV630C22N4	172 (379)

## Frame Size 7b

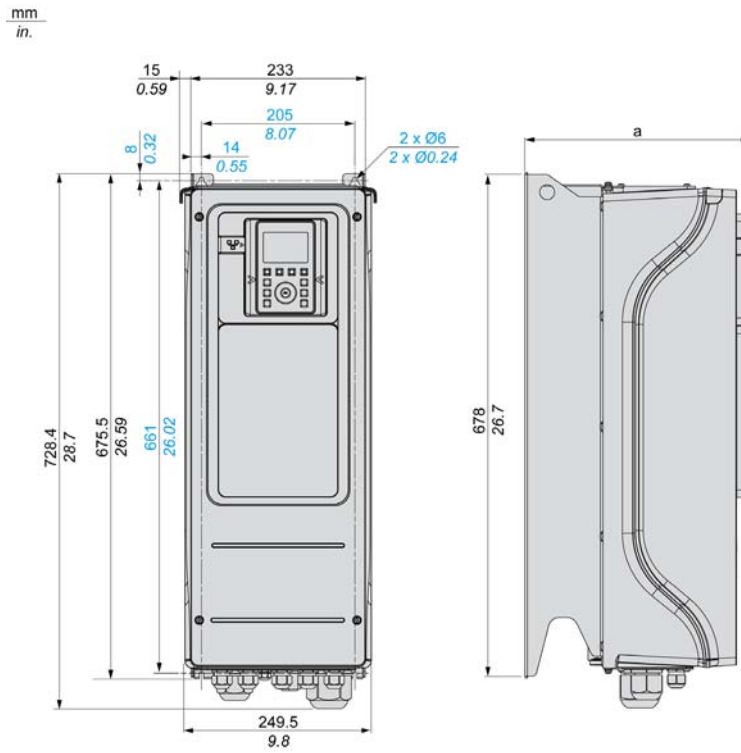
ATV630C25N4, ATV630C31N4



### Weights

Catalog Number	Weight in kg (lb)
ATV630C25N4, ATV630C31N4	203 (448)

## Frame Size A Without Load Switch

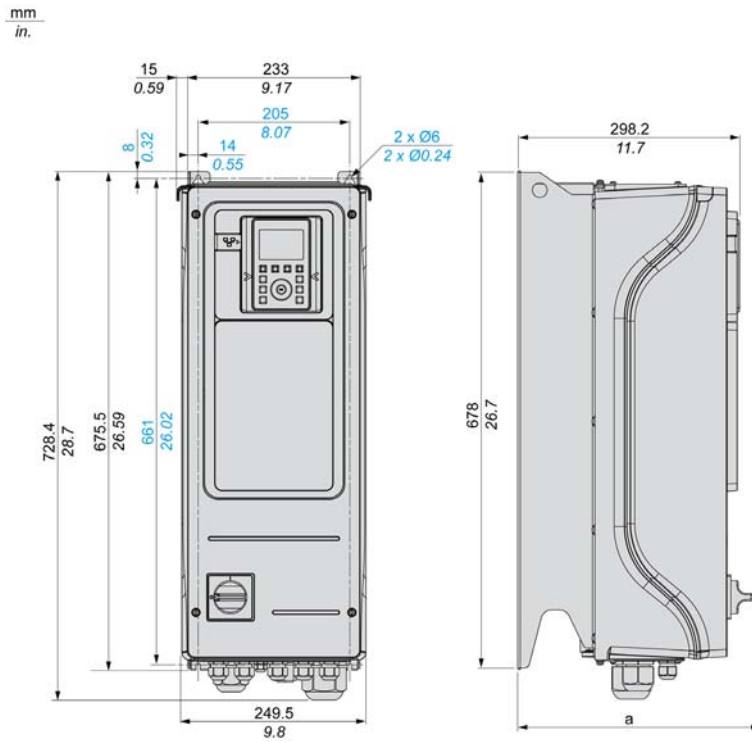


ATV650U07N4, U15N4, U22N4, U30N4, U40N4, U55N4: a = 272 mm (10.7 in.)

ATV650U75N4, D11N4, D15N4, D18N4, D22N4: a = 299 mm (11.8 in.)



## Frame Size A With Load Switch



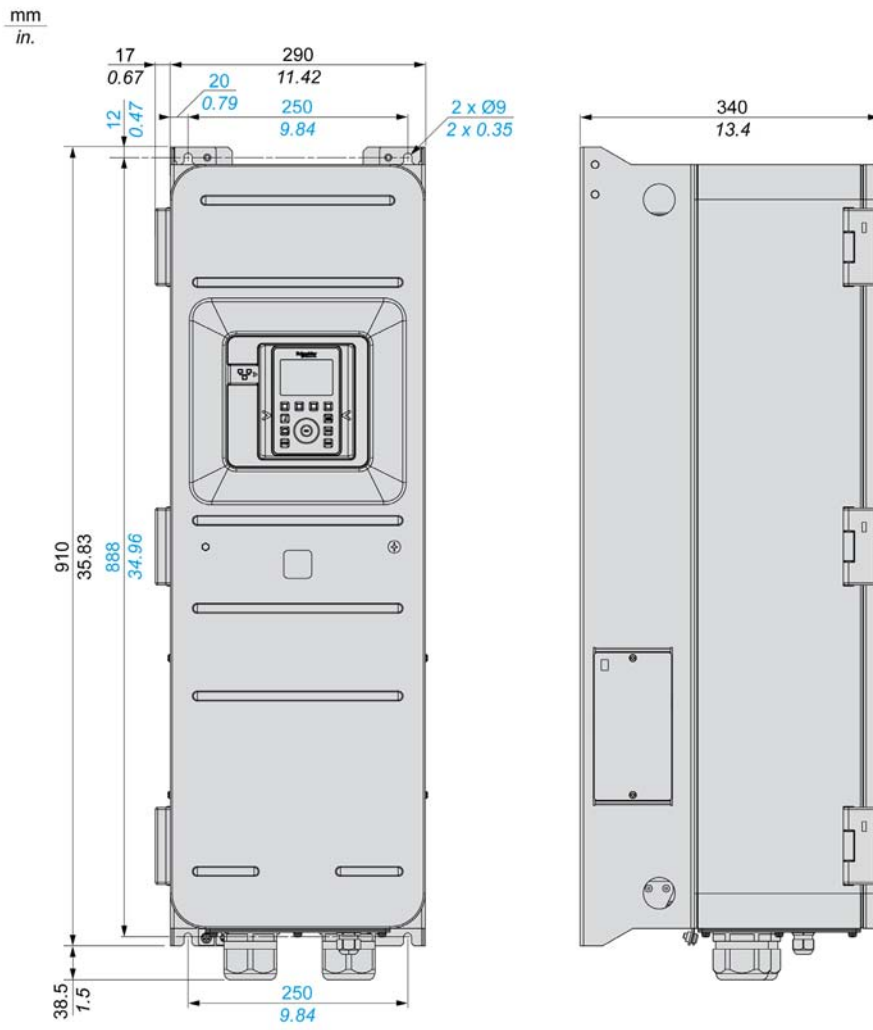
ATV650U07N4E, U15N4E, U22N4E, U30N4E, U40N4E, U55N4E: a = 300 mm (11.8 in.)

ATV650U75N4E, D11N4E, D15N4E, D18N4E, D22N4E: a = 330 mm (13 in.)

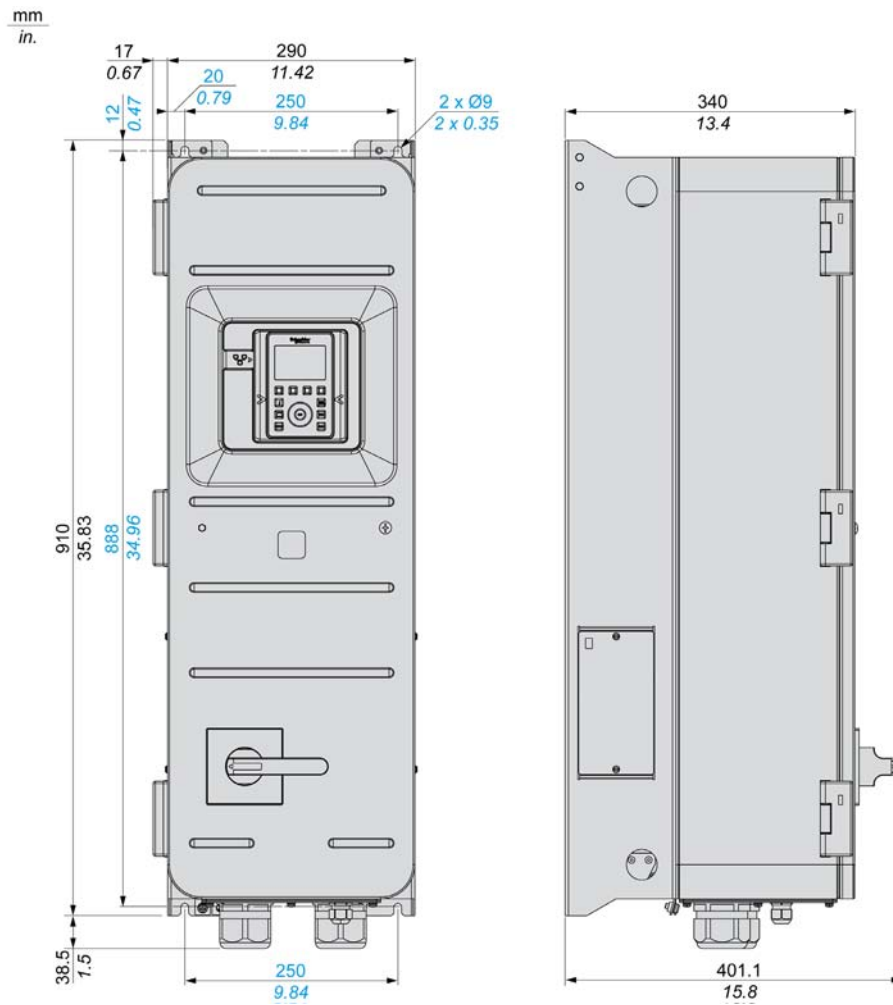
### Weights

Catalog Number	Weight in kg (lb)
ATV650U07N4•...ATV650U22N4•	10.5 (23.1)
ATV650U30N4•, ATV650U40N4•	10.6 (23.4)
ATV650U55N4•	10.7 (23.6)
ATV650U75N4•, ATV650D11N4•	13.7 (30.2)
ATV650D15N4•	19.6 (43.2)
ATV650D18N4•, ATV650D22N4•	20.6 (45.4)

## Frame Size B Without Load Switch



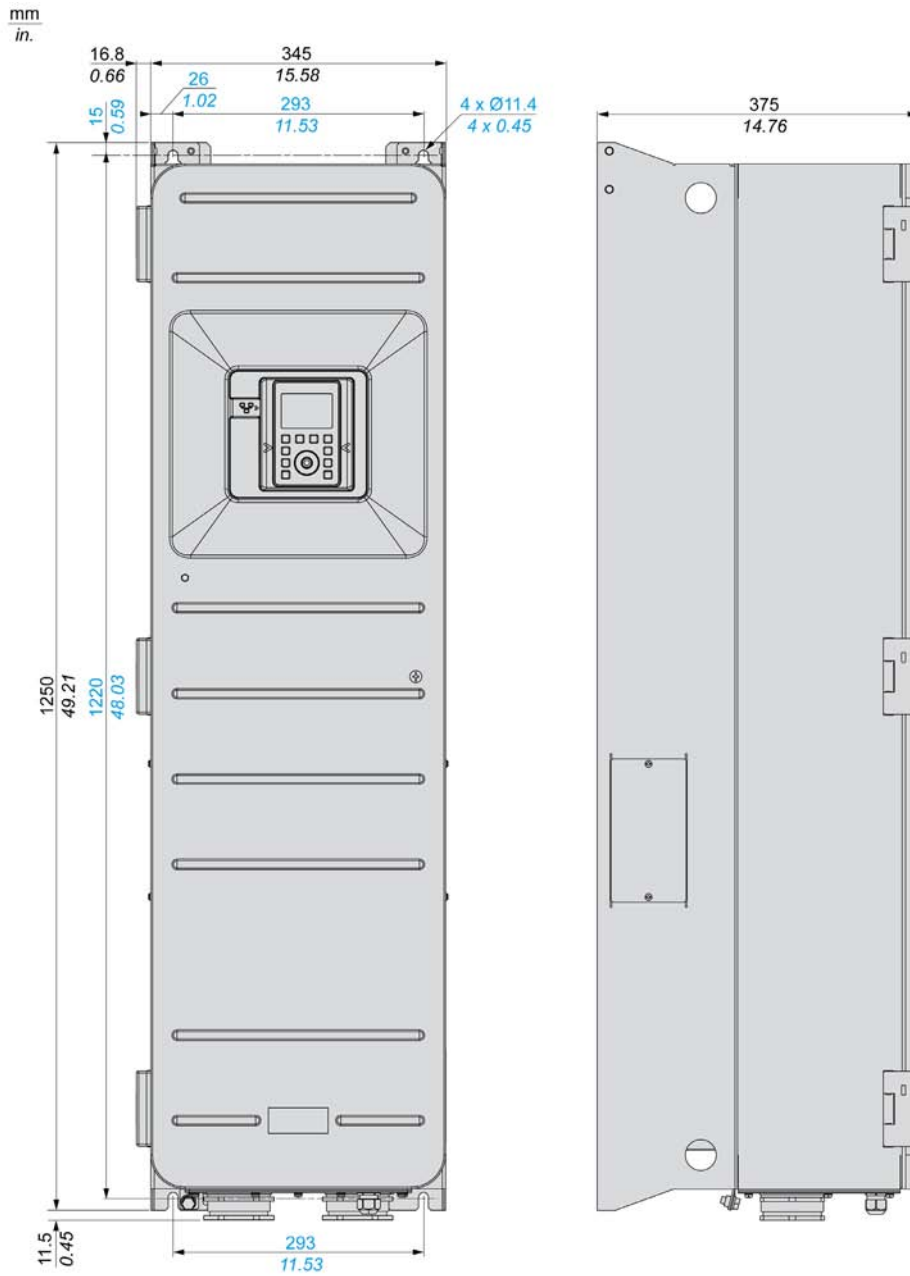
## Frame Size B With Load Switch



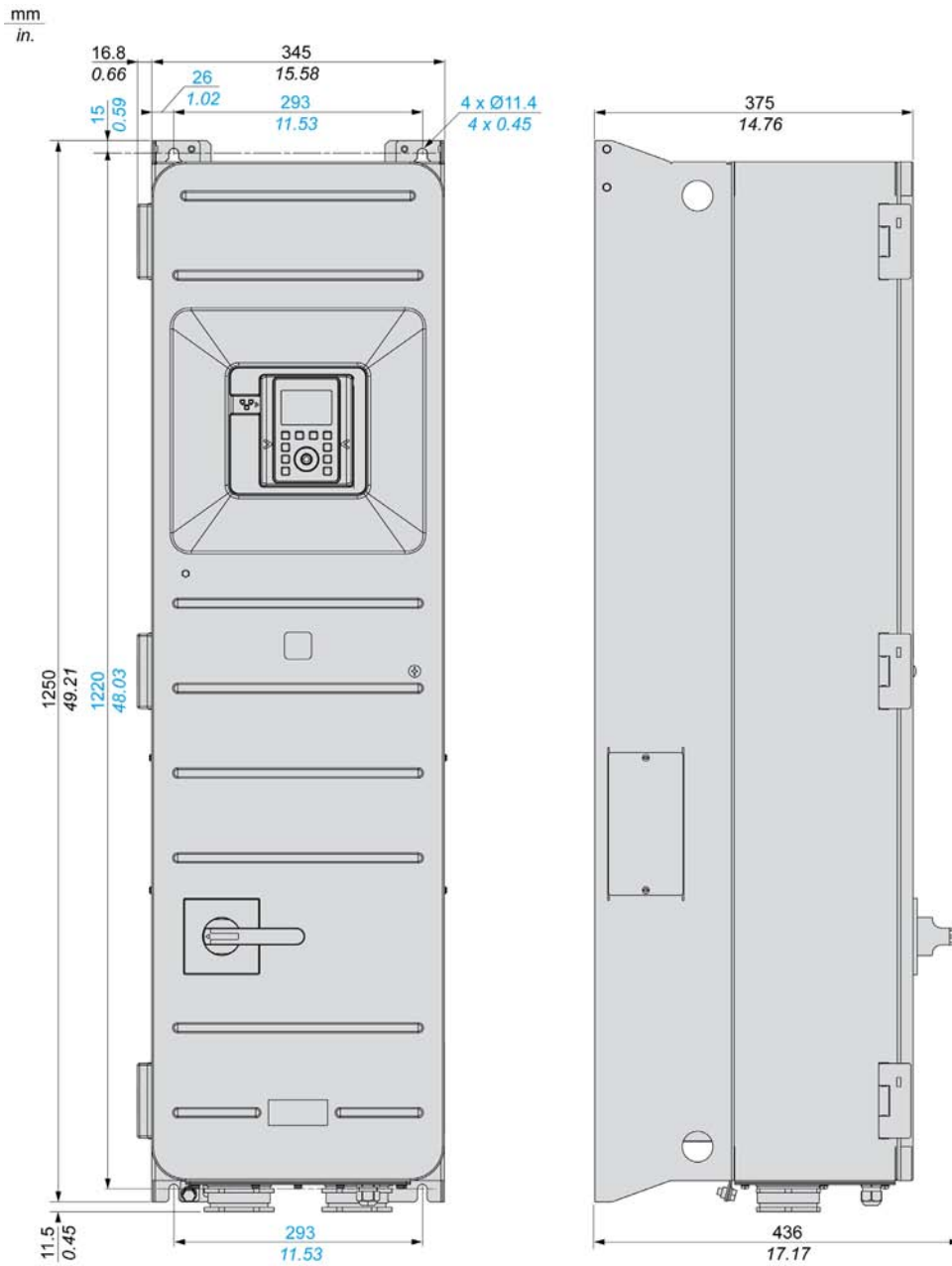
## Weights

Catalog Number	Weight in kg (lb)
ATV650D30N4...ATV650D45N4	50 (110.2)
ATV650D30N4E...ATV650D45N4E	52 (114.6)

## Frame Size C Without Load Switch



## Frame size C With Load Switch

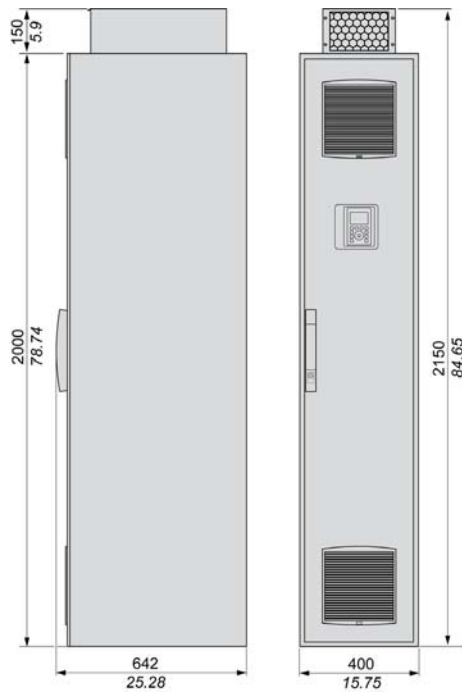


## Weights

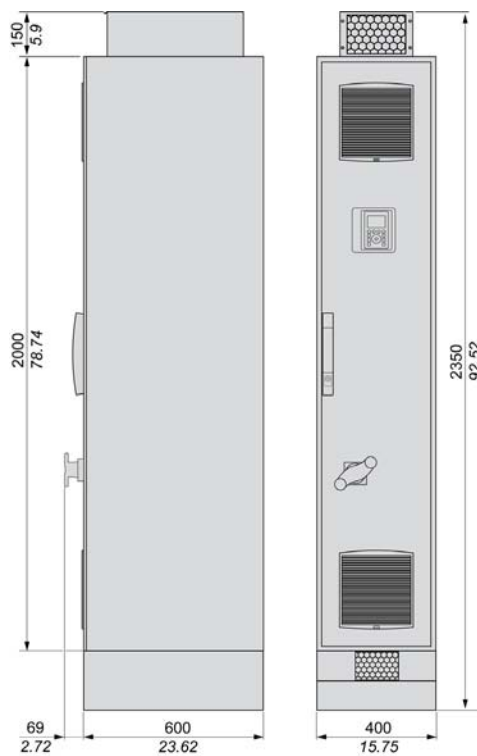
Catalog Number	Weight in kg (lb)
ATV650D55N4...ATV650D75N4	87 (191.8)
ATV650D55N4E...ATV650D75N4E	89.3 (196.9)
ATV650D90N4	87.7 (193.3)
ATV650D90N4E	90 (198.4)

**Floor Standing - Frame Size FS1 and FSA**

**IP 21 Drives - Side and Front View**



**IP 54 Drives - Side and Front View**

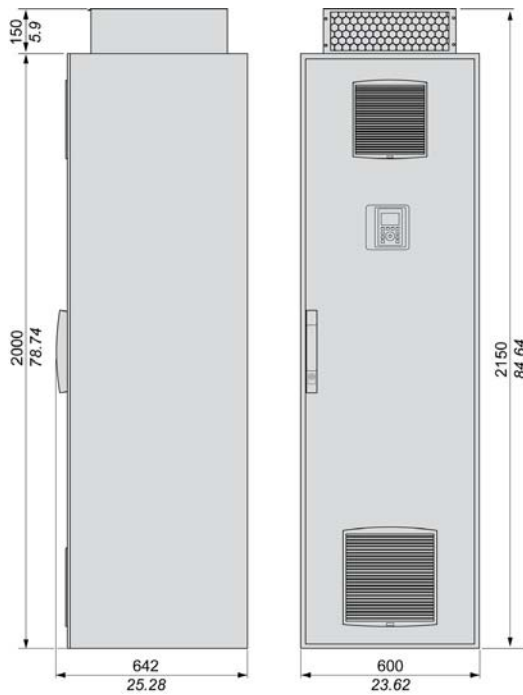


**Weights**

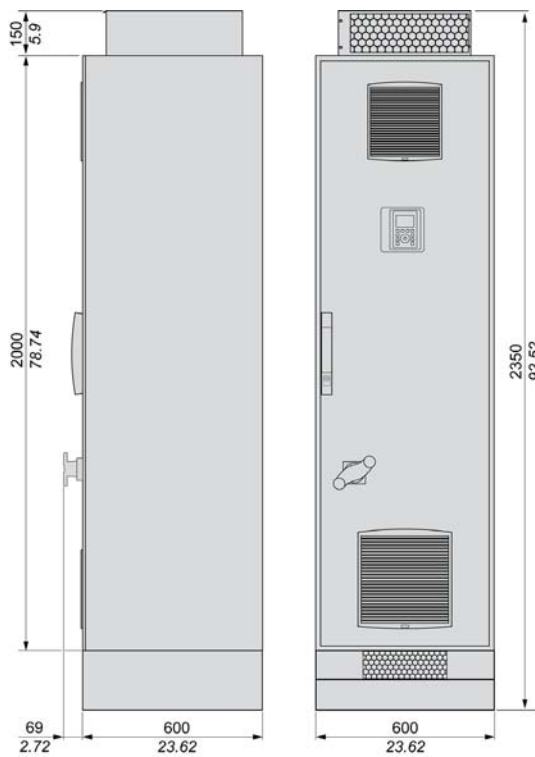
Catalog Number	Weight in kg (lb)
ATV630C11N4F...ATV630C16N4F	300 (661.4)
ATV650C11N4F...ATV650C16N4F	310 (683.4)

**Floor Standing - Frame Size FS2 and FSB**

**IP 21 Drives - Side and Front View**



**IP 54 Drives - Side and Front View**



**Weights**

Catalog Number	Weight in kg (lb)
ATV630C20N4F...ATV630C31N4F	400 (882)
ATV650C20N4F...ATV650C31N4F	420 (926)

---

## Section 2.3

### Electrical Data

---

#### What Is in This Section?

This section contains the following topics:

Topic	Page
Drive Ratings In Normal Duty	49
Drive Ratings In Heavy Duty	53



## Drive Ratings In Normal Duty

### Normal Duty

Normal duty values are given for applications requiring a slight overload (up to 110 %).

### IP21 / UL Type 1 Products 3-Phase Power Part Supply 200...240 Vac 50/60 Hz

Power And Current Ratings

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
				At 200 Vac	At 240 Vac				
kW	HP	A	A	kVA	A	A	A		
ATV630U07M3	S1	0.75	1	3	2.6	1.1	4.3	4.6	5.1
ATV630U15M3	S1	1.5	2	5.9	5	2.1	4.3	8	8.8
ATV630U22M3	S1	2.2	3	8.4	7.2	3.0	4.3	11.2	12.3
ATV630U30M3	S1	3	-	11.5	9.9	4.1	17.5	13.7	15.1
ATV630U40M3	S1	4	5	15.1	12.9	5.4	17.6	18.7	20.6
ATV630U55M3	S2	5.5	7 1/2	20.2	17.1	7.1	30.9	25.4	27.9
ATV630U75M3	S3	7.5	10	27.1	22.6	9.4	39.3	32.7	36.0
ATV630D11M3	S3	11	15	39.3	32.9	13.7	39.3	46.8	51.5
ATV630D15M3	S4	15	20	52.6	45.5	18.9	64.6	63.4	69.7
ATV630D18M3	S4	18.5	25	66.7	54.5	22.7	71.3	78.4	86.2
ATV630D22M3	S4	22	30	76	64.3	26.7	70.9	92.6	101.9
ATV630D30M3	S5	30	40	104.7	88.6	36.8	133.3	123	135.3
ATV630D37M3	S5	37	50	128	107.8	44.8	133.3	149	163.9
ATV630D45M3	S5	45	60	155.1	130.4	54.2	175	176	193.6
ATV630D55M3	S6	55	75	189	161	61.1	168.2	211	232.1
ATV630D75M3	S6	75	100	256	215	83.7	168.2	282	310.2

(1) The switching frequency is adjustable:

- From 2...12 kHz for drive frame sizes 1 to 4, rated value: 4 kHz
- From 1...8 kHz for drive frame sizes 5 and 6, rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (*see page 66*). In this case, switching frequency can be reduced if an excessive temperature rise occurs.

(2) Peak current when power is switched On, for the maximum supply mains voltage.

(3) The drive is designed to run up to 60 s at 110% of nominal current.

### IP21 / UL Type 1 Products 3-Phase Power Part Supply 380...480 Vac 50/60 Hz

Power And Current Ratings

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
				At 380 Vac	At 480 Vac				
kW	HP	A	A	kVA	A	A	A		
ATV630U07N4	S1	0.75	1	1.5	1.3	1.1	8	2.2	2.4

(1) The switching frequency is adjustable:

- From 2...12 kHz for drive frame sizes 1 to 4, rated value: 4 kHz
- From 1...8 kHz for drive frame sizes 5 and 6, rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (*see page 66*). In this case, switching frequency can be reduced if an excessive temperature rise occurs.

(2) Peak current when power is switched On, for the maximum supply mains voltage.

(3) The drive is designed to run up to 60 s at 110% of nominal current.

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
				At 380 Vac	At 480 Vac				
kW	HP	A	A	kVA	A	A	A		
ATV630U15N4	S1	1.5	2	3	2.6	2.2	8.3	4	4.4
ATV630U22N4	S1	2.2	3	4.3	3.8	3.2	8.4	5.6	6.2
ATV630U30N4	S1	3	-	5.8	5.1	4.2	31.5	7.2	7.9
ATV630U40N4	S1	4	5	7.6	6.7	5.6	32.2	9.3	10.2
ATV630U55N4	S1	5.5	7 1/2	10.4	9.1	7.6	33.2	12.7	14
ATV630U75N4	S2	7.5	10	13.8	11.9	9.9	39.9	16.5	18.2
ATV630D11N4	S2	11	15	19.8	17	14.1	40.4	23.5	25.9
ATV630D15N4	S3	15	20	27	23.3	19.4	74.5	31.7	34.9
ATV630D18N4	S3	18.5	25	33.4	28.9	24	75.5	39.2	43.1
ATV630D22N4	S3	22	30	39.6	34.4	28.6	76	46.3	50.9
ATV630D30N4	S4	30	40	53.3	45.9	38.2	83	61.5	67.7
ATV630D37N4	S4	37	50	66.2	57.3	47.6	92	74.5	82
ATV630D45N4	S4	45	60	79.8	69.1	57.4	110	88	96.8
ATV630D55N4	S5	55	75	97.2	84.2	70	176	106	116.6
ATV630D75N4	S5	75	100	131.3	112.7	93.7	187	145	159.5
ATV630D90N4	S5	90	125	156.2	135.8	112.9	236	173	190.3
ATV630C11N4	S6	110	150	201	165	121.8	325	211	232
ATV630C13N4	S6	132	200	237	213	161.4	325	250	275
ATV630C16N4	S6	160	250	284	262	201.3	325	302	332
ATV630C22N4	S7a	220	350	397	324	247	426	427	470
ATV630C25N4	S7b	250	400	451	366	279	450	481	529
ATV630C31N4	S7b	315	500	569	461	351	615	616	678

(1) The switching frequency is adjustable:

- From 2...12 kHz for drive frame sizes 1 to 4, rated value: 4 kHz
- From 1...8 kHz for drive frame sizes 5 and 6, rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output current ([see page 66](#))). In this case, switching frequency can be reduced if an excessive temperature rise occurs.

(2) Peak current when power is switched On, for the maximum supply mains voltage.

(3) The drive is designed to run up to 60 s at 110% of nominal current.

## IP21 Products 3-Phase Power Part Supply 380...440 Vac 50/60 Hz - Floor standing

### Power And Current Ratings

Catalog Number	Nominal Power (1)		Power Part Supply				Drive (output)	
			Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
	At 380 Vac	At 400 Vac						
	kW		A	A	kVA	A	A	A
ATV630C11N4F	110		207	195	135	187	211	232
ATV630C13N4F	132		250	232	161	187	250	275
ATV630C16N4F	160		291	277	192	187	302	332
ATV630C20N4F	200		369	349	242	345	370	407
ATV630C25N4F	250		453	432	299	345	477	524
ATV630C31N4F	315		566	538	373	345	590	649

- (1) The switching frequency is adjustable from 2...8 kHz with a rated value of 2.5 kHz  
 For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 66). In this case, switching frequency can be reduced if an excessive temperature rise occurs.  
 (2) Peak current when power is switched On, for the maximum supply mains voltage.  
 (3) The drive is designed to run up to 60 s at 110% of nominal current.

## IP55 Products 3-Phase Power Part Supply 380...480 Vac 50/60 Hz

### Power And Current Ratings

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
		At 380 Vac	At 480 Vac						
		kW	HP	A	A	kVA	A	A	A
ATV650U07N4	SA	0.75	1	1.5	1.3	1.1	8	2.2	2.4
ATV650U15N4	SA	1.5	2	3	2.6	2.2	8.3	4	4.4
ATV650U22N4	SA	2.2	3	4.3	3.8	3.2	8.4	5.6	6.2
ATV650U30N4	SA	3	-	5.8	5.1	4.2	31.5	7.2	7.9
ATV650U40N4	SA	4	5	7.6	6.7	5.6	32.2	9.3	10.2
ATV650U55N4	SA	5.5	7 1/2	10.4	9.1	7.6	33.2	12.7	14
ATV650U75N4	SA	7.5	10	13.8	11.9	9.9	39.9	16.5	18.2
ATV650D11N4	SA	11	15	19.8	17	14.1	40.4	23.5	25.9
ATV650D15N4	SA	15	20	27	23.3	19.4	74.5	31.7	34.9
ATV650D18N4	SA	18.5	25	33.4	28.9	24	75.5	39.2	43.1
ATV650D22N4	SA	22	30	39.6	34.4	28.6	76	46.3	50.9
ATV650D30N4	SB	30	40	53.3	45.9	38.2	83	61.5	67.7
ATV650D37N4	SB	37	50	66.2	57.3	47.6	92	74.5	82
ATV650D45N4	SB	45	60	79.8	69.1	57.4	110	88	96.8
ATV650D55N4	SC	55	75	97.2	84.2	70	176	106	116.6
ATV650D75N4	SC	75	100	131.3	112.7	93.7	187	145	159.5
ATV650D90N4	SC	90	125	156.2	135.8	112.9	236	173	190.3

- (1) The switching frequency is adjustable:  
 ○ From 2...12 kHz for drive frame sizes A and B, rated value: 4 kHz  
 ○ From 1...8 kHz for drive frame size C, rated value: 2.5 kHz  
 For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 66). In this case, switching frequency can be reduced if an excessive temperature rise occurs.  
 (2) Peak current when power is switched On, for the maximum supply mains voltage.  
 (3) The drive is designed to run up to 60 s at 110% of nominal current.

## IP54 Products 3-Phase Power Part Supply 380...440 Vac 50/60 Hz - Floor standing

### Power And Current Ratings

Catalog Number	Nominal Power (1)	Power Part Supply				Drive (output)	
		Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
		At 380 Vac	At 400 Vac				
kW	A	A	kVA	A	A	A	
ATV650C11N4F	110	207	195	135	187	211	232
ATV650C13N4F	132	250	232	161	187	250	275
ATV650C16N4F	160	291	277	192	187	302	332
ATV650C20N4F	200	369	349	242	345	370	407
ATV650C25N4F	250	453	432	299	345	477	524
ATV650C31N4F	315	566	538	373	345	590	649

- (1) The switching frequency is adjustable from 2...8 kHz with a rated value of 2.5 kHz  
 For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (*see page 66*). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
- (2) Peak current when power is switched On, for the maximum supply mains voltage.
- (3) The drive is designed to run up to 60 s at 110% of nominal current.

### Floor Standing Drives - Fuse and Circuit-breaker Ratings

Catalog Number	Nominal Power	Upstream Cables		Internal Circuits
		gG Class Pre-fuse	Circuit-breaker $I_{therm}$	aR fuse
		A	A	A
kW	A	A	A	
ATV6*0C11N4F	110	250	230	250
ATV6*0C13N4F	132	300	280	315
ATV6*0C16N4F	160	315	315	350
ATV6*0C20N4F	200	400	400	2 x 250
ATV6*0C25N4F	250	500	500	2 x 315
ATV6*0C31N4F	315	630	630	2 x 400

## Drive Ratings In Heavy Duty

### Heavy Duty

Heavy-duty values are given for applications requiring a significant overload (up to 150 %).

### IP21 / UL Type 1 Products 3-Phase Power Part Supply 200...240 Vac 50/60 Hz

Power And Current Ratings

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
				At 200 Vac	At 240 Vac				
kW	HP	A	A	kVA	A	A	A		
ATV630U07M3	S1	0.4	1/2	1.7	1.5	0.6	4.3	3.3	5
ATV630U15M3	S1	0.8	1	3.3	3	1.2	4.3	4.6	6.9
ATV630U22M3	S1	1.5	2	6	5.3	2.2	4.3	8	12
ATV630U30M3	S1	2.2	3	8.7	7.6	3.2	17.5	11.2	16.8
ATV630U40M3	S1	3	–	11.7	10.2	4.2	17.6	13.7	20.6
ATV630U55M3	S2	4	5	15.1	13	5.4	30.9	18.7	28.1
ATV630U75M3	S3	5.5	7 1/2	20.1	16.9	7	39.3	25.4	38.1
ATV630D11M3	S3	7.5	10	27.2	23.1	9.6	39.3	32.7	49.1
ATV630D15M3	S4	11	15	40.1	34.3	14.3	64.6	46.8	70.2
ATV630D18M3	S4	15	20	53.1	44.9	18.7	71.3	63.4	95.1
ATV630D22M3	S4	18.5	25	64.8	54.5	22.7	70.9	78.4	117.6
ATV630D30M3	S5	22	30	78.3	67.1	27.9	133.3	92.6	138.9
ATV630D37M3	S5	30	40	104.7	88.6	36.8	133.3	123	184.5
ATV630D45M3	S5	37	50	128.5	108.5	45.1	175	149	223.5
ATV630D55M3	S6	45	60	156	134	50	168.2	176	264
ATV630D75M3	S6	55	75	189	161	61.1	168.2	211	316.5

(1) The switching frequency is adjustable:

- From 2...12 kHz for drive frame sizes 1 to 4, rated value: 4 kHz
- From 1...8 kHz for drive frame sizes 5 and 6, rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output current (*see page 66*)). In this case, switching frequency can be reduced if an excessive temperature rise occurs.

(2) Peak current when power is switched On, for the maximum supply mains voltage.

(3) The drive is designed to run up to 60 s at 150% of nominal current.

**IP21 / UL Type 1 Products 3-Phase Power Part Supply 380...480 Vac 50/60 Hz**

Power And Current Ratings

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
				At 380 Vac	At 480 Vac				
kW	HP	A	A	kVA	A	A	A		
ATV630U07N4	S1	0.37	1/2	0.9	0.8	0.7	8	1.5	2.3
ATV630U15N4	S1	0.75	1	1.7	1.5	1.2	8.3	2.2	3.3
ATV630U22N4	S1	1.5	2	3.1	2.9	2.4	8.4	4	6
ATV630U30N4	S1	2.2	3	4.5	4.0	3.3	31.5	5.6	8.4
ATV630U40N4	S1	3	-	6.0	5.4	4.5	32.2	7.2	10.8
ATV630U55N4	S1	4	5	8	7.2	6.0	33.2	9.3	14
ATV630U75N4	S2	5.5	7 1/2	10.5	9.2	7.6	39.9	12.7	19.1
ATV630D11N4	S2	7.5	10	14.1	12.5	10.4	40.4	16.5	24.8
ATV630D15N4	S3	11	15	20.6	18.1	15	74.5	23.5	35.3
ATV630D18N4	S3	15	20	27.7	24.4	20.3	75.5	31.7	47.6
ATV630D22N4	S3	18.5	25	34.1	29.9	24.9	76	39.2	58.8
ATV630D30N4	S4	22	30	40.5	35.8	29.8	83	46.3	69.5
ATV630D37N4	S4	30	40	54.8	48.3	40.2	92	61.5	92.3
ATV630D45N4	S4	37	50	67.1	59	49.1	110	74.5	111.8
ATV630D55N4	S5	45	60	81.4	71.8	59.7	176	88	132
ATV630D75N4	S5	55	75	98.9	86.9	72.2	187	106	159
ATV630D90N4	S5	75	100	134.3	118.1	98.2	236	145	217.5
ATV630C11N4	S6	90	125	170	143	102.6	325	173	259.5
ATV630C13N4	S6	110	150	201	165	121.8	325	211	317
ATV630C16N4	S6	132	200	237	213	161.4	325	250	375
ATV630C22N4	S7a	160	250	296	246	187	426	302	453
ATV630C25N4	S7b	200	350	365	301	229	450	387	581
ATV630C31N4	S7b	250	400	457	375	286	615	481	722

(1) The switching frequency is adjustable:  
 ○ From 2...12 kHz for drive frame sizes 1 to 4, rated value: 4 kHz  
 ○ From 1...8 kHz for drive frame sizes 5 and 6, rated value: 2.5 kHz

For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 66). In this case, switching frequency can be reduced if an excessive temperature rise occurs.

(2) Peak current when power is switched On, for the maximum supply mains voltage.

(3) The drive is designed to run up to 60 s at 150% of nominal current.

**IP21 Products 3-Phase Power Part Supply 380...440 Vac 50/60 Hz - Floor standing**

Power And Current Ratings

Catalog Number	Nominal Power (1)	Power Part Supply				Drive (output)	
		Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
		At 380 Vac	At 400 Vac				
kW	A	A	kVA	A	A	A	
ATV630C11N4F	90	174	151	115	187	173	260
ATV630C13N4F	110	207	179	136	187	211	317

(1) The switching frequency is adjustable from 2...8 kHz with a rated value of 2.5 kHz  
 For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 66). In this case, switching frequency can be reduced if an excessive temperature rise occurs.

(2) Peak current when power is switched On, for the maximum supply mains voltage.

(3) The drive is designed to run up to 60 s at 110% of nominal current.

Catalog Number	Nominal Power (1)		Power Part Supply				Drive (output)	
			Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
			At 380 Vac	At 400 Vac				
	kW	A	A	A	kVA	A	A	A
ATV630C16N4F	132	244	210	160	187	250	375	
ATV630C20N4F	160	302	262	200	345	302	453	
ATV630C25N4F	200	369	319	243	345	370	555	
ATV630C31N4F	250	453	391	298	345	477	716	

(1) The switching frequency is adjustable from 2...8 kHz with a rated value of 2.5 kHz  
For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 66). In this case, switching frequency can be reduced if an excessive temperature rise occurs.  
(2) Peak current when power is switched On, for the maximum supply mains voltage.  
(3) The drive is designed to run up to 60 s at 110% of nominal current.

### IP55 Products 3-Phase Power Part Supply 380...480 Vac 50/60 Hz

#### Power And Current Ratings

Catalog Number and Frame Size (S*)		Nominal Power (1)		Power Part Supply				Drive (output)	
				Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal current (1)	Max. transient current (1) (3)
				At 380 Vac	At 480 Vac				
				kW	HP	A	A	kVA	A
ATV650U07N4	SA	0.37	1/2	0.9	0.8	0.7	8.0	1.5	2.3
ATV650U15N4	SA	0.75	1	1.7	1.5	1.2	8.3	2.2	3.3
ATV650U22N4	SA	1.5	2	3.1	2.9	2.4	8.4	4	6
ATV650U30N4	SA	2.2	3	4.5	4.0	3.3	31.5	5.6	8.4
ATV650U40N4	SA	3	-	6	5.4	4.5	32.2	7.2	10.8
ATV650U55N4	SA	4	5	8	7.2	6.0	33.2	9.3	14
ATV650U75N4	SA	5.5	7 1/2	10.5	9.2	7.6	39.9	12.7	19.1
ATV650D11N4	SA	7.5	10	14.1	12.5	10.4	40.4	16.5	24.8
ATV650D15N4	SA	11	15	20.6	18.1	15	74.5	23.5	35.3
ATV650D18N4	SA	15	20	27.7	24.4	20.3	75.5	31.7	47.6
ATV650D22N4	SA	18.5	25	34.1	29.9	24.9	76	39.2	58.8
ATV650D30N4	SB	22	30	40.5	35.8	29.8	83	46.3	69.5
ATV650D37N4	SB	30	40	54.8	48.3	40.2	92	61.5	92.3
ATV650D45N4	SB	37	50	67.1	59	49.1	109.7	74.5	111.8
ATV650D55N4	SC	45	60	81.4	71.8	59.7	176	88	132
ATV650D75N4	SC	55	75	98.9	86.9	72.2	187	106	159
ATV650D90N4	SC	75	100	134.3	118.1	98.2	236	145	217.5

(1) The switching frequency is adjustable:  
 ○ From 2...12 kHz for drive frame sizes A and B, rated value: 4 kHz  
 ○ From 1...8 kHz for drive frame size C, rated value: 2.5 kHz  
 For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (see page 66). In this case, switching frequency can be reduced if an excessive temperature rise occurs.  
 (2) Peak current when power is switched On, for the maximum supply mains voltage.  
 (3) The drive is designed to run up to 60 s at 150% of nominal current.

## IP54 Products 3-Phase Power Part Supply 380...440 Vac 50/60 Hz - Floor standing

### Power And Current Ratings

Catalog Number	Nominal Power (1) kW	Power Part Supply				Drive (output)	
		Max. Input Current		Apparent Power	Max. Inrush Current (2)	Nominal Current (1)	Max. Transient current (1) (3)
		At 380 Vac	At 400 Vac				
		A	A	kVA	A	A	A
ATV650C11N4F	90	174	151	115	187	173	260
ATV650C13N4F	110	207	179	136	187	211	317
ATV650C16N4F	132	244	210	160	187	250	375
ATV650C20N4F	160	302	262	200	345	302	453
ATV650C25N4F	200	369	319	243	345	370	555
ATV650C31N4F	250	453	391	298	345	477	716

- (1) The switching frequency is adjustable from 2...8 kHz with a rated value of 2.5 kHz  
For operation at switching frequencies higher than the rated value. Derating must be applied to the drive (output) current (*see page 66*). In this case, switching frequency can be reduced if an excessive temperature rise occurs.
- (2) Peak current when power is switched On, for the maximum supply mains voltage.
- (3) The drive is designed to run up to 60 s at 110% of nominal current.

### Floor Standing Drives - Fuse and Circuit-breaker Ratings

Catalog Number	Nominal Power	Upstream Cables		Internal Circuits
		gG Class Pre-fuse	Circuit-breaker $I_{therm}$	aR fuse
	kW	A	A	A
ATV6*0C11N4F	110	250	200	250
ATV6*0C13N4F	132	300	240	315
ATV6*0C16N4F	160	300	280	350
ATV6*0C20N4F	200	355	330	2 x 250
ATV6*0C25N4F	250	400	400	2 x 315
ATV6*0C31N4F	315	500	500	2 x 400



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# Chapter 3

## Drive Mounting

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### What Is in This Chapter?

This chapter contains the following topics:


Topic	Page
Mounting Conditions	58
Derating Curves	66
Mounting Procedures	74

## Mounting Conditions

### Before You Begin


 <b>DANGER</b>	
<b>ELECTRIC SHOCK CAUSED BY FOREIGN OBJECTS OR DAMAGE</b>	
Conductive foreign objects in the product or damage may cause parasitic voltage.	
<ul style="list-style-type: none"><li>• Do not use damaged products.</li><li>• Keep foreign objects such as chips, screws or wire clippings from getting into the product.</li></ul>	
<b>Failure to follow these instructions will result in death or serious injury.</b>	

The temperature of the products described in this manual may exceed 80 °C (176 °F) during operation.

 <b>WARNING</b>	
<b>HOT SURFACES</b>	
<ul style="list-style-type: none"><li>• Ensure that any contact with hot surfaces is avoided.</li><li>• Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces.</li><li>• Verify that the product has sufficiently cooled down before handling it.</li><li>• Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions.</li></ul>	
<b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b>	

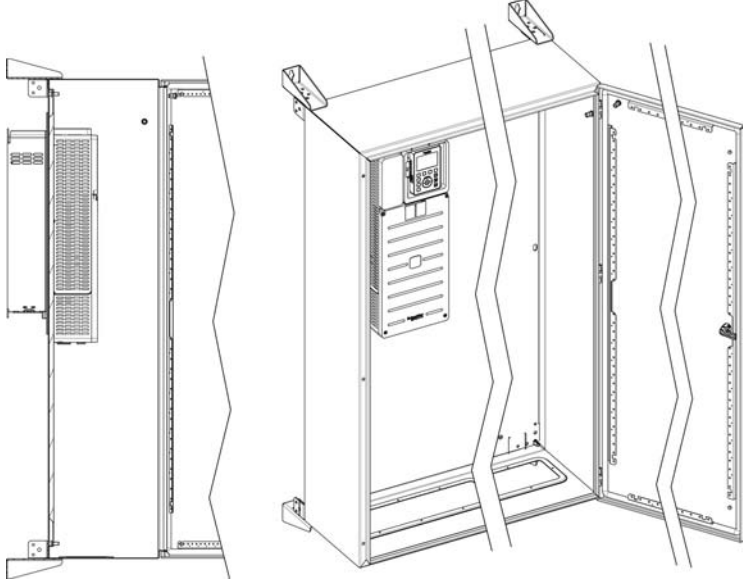
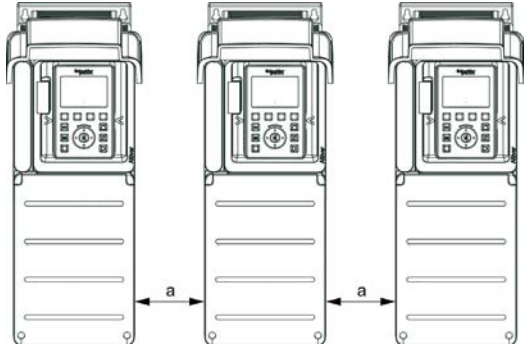
### Attaching A Label With Safety Instructions

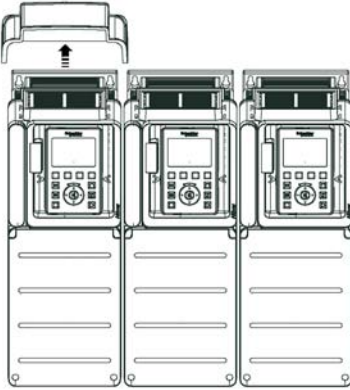
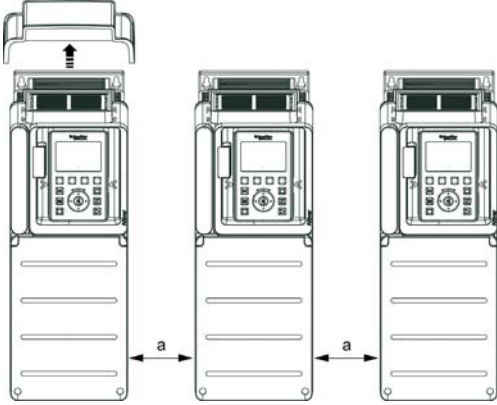
A label kit is provided with the drive.

Step	Action
1	Observe the safety regulations in the target country
2	Select the label suitable for the target country
3	Attach the label to the front of the device so that it is clearly visible. Below is the English version. The label can vary depending on the frame size of the product. 

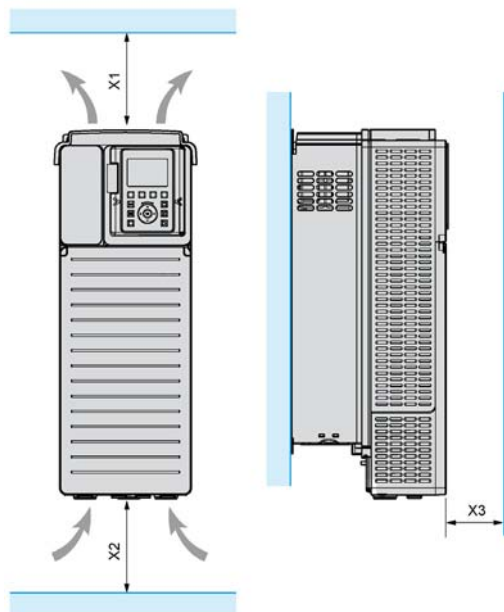
## Mounting Types

This table shows the possible mounting types and the resulting IP degree of protection.

Mounting		Figure
Type	Description	
-	Enclosed with flush-mounting kit	<p>This mounting is used to reduce the power dissipated in the enclosure by locating the power section outside the enclosure.</p>  <p>This mounting type requires the dedicated mounting kit available on <a href="http://www.schneider-electric.com">www.schneider-electric.com</a></p> <p><b>NOTE:</b> Use ProClima software available on <a href="http://www.schneider-electric.com">www.schneider-electric.com</a> to support you to integrate Altivar Process in an enclosure.</p>
A	Individual IP21	 <p>Frame sizes 1, 2 and 3: <math>a \geq 100 \text{ mm (3.9 in.)}</math>            Frame sizes 4, 5 and 6: <math>a \geq 110 \text{ mm (4.33 in.)}</math>            Frame size 7: no restriction of clearance</p>

Mounting		Figure
Type	Description	
B	Side by side IP20	 <p>Frame sizes 1, 2, 3 and 7: possible  Frame sizes 4 and 5: possible, 2 drives only  Frame size 6: only at ambient temperature lower than 40 °C (104 °F)</p>
C	Individual IP20	 <p>Frame sizes 1, 2, 3 and 7: no restriction of clearance  Frame sizes 4, 5 and 6: <math>a \geq 110 \text{ mm (4.33 in.)}</math></p>

## Clearances and Mounting Position - Wall Mounting



Minimum clearance regarding the drive frame size

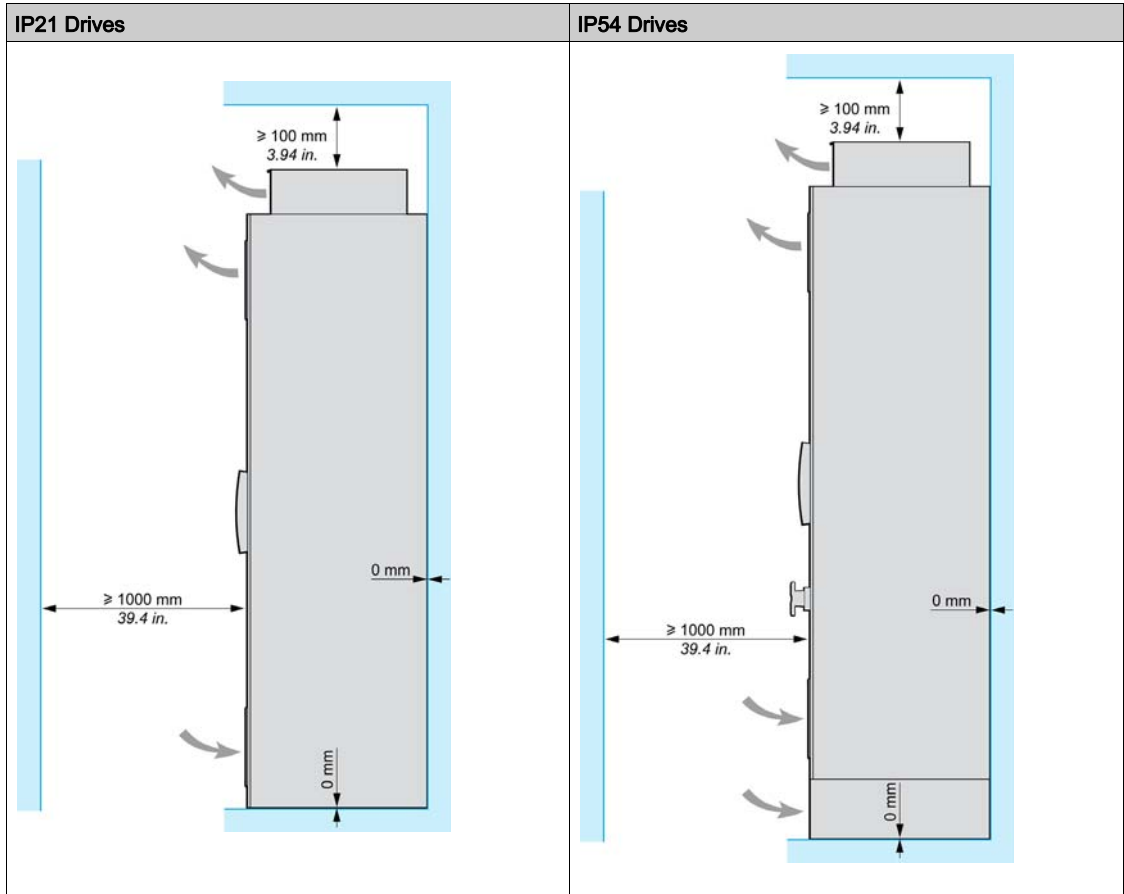
Frame Size	X1	X2	X3
1...5	≥ 100 mm (3.94 in.)	≥ 100 mm (3.94 in.)	≥ 10 mm (0.39 in.)
SA...SC	≥ 100 mm (3.94 in.)	≥ 100 mm (3.94 in.)	≥ 10 mm (0.39 in.)
6	≥ 250 mm (10 in.)	≥ 250 mm (10 in.)	≥ 100 mm (3.94 in.)
7	≥ 200 mm (7.87 in.)	≥ 150 mm (5.90 in.)	≥ 10 mm (0.39 in.)

X1: free space in top of the drive

X2: free space in bottom of the drive

X3: free space in front of the drive

**Clearances and Mounting Position - Floor Standing**



**Frame Size 7 Drive - IP23 Mounting in Enclosure**

Install the drive as described below:

Step	Action	Drawing and Comments
1	Install the drive on an enclosure baseplate	
2	Install the DC choke in accordance with the mounting instructions (see page 77).	
3	Install the UL Type 1, IP21 kit (4) for attaching the power cables, in accordance with the mounting instructions supplied with the kit	
4	Extend the IP54 duct (1) between the upper outlet of the DC choke and the top of the enclosure (2). Fixing points are provided for this purpose on the top of the DC choke.	
5	Add a plate (3) approximately 150 mm (6 in.) from the top of the enclosure over the air outlet opening to prevent foreign bodies falling into the drive cooling duct.	The air inlet can be via a grille on the bottom front panel of the enclosure door, in accordance with the required flow rates given in the above table.

**NOTE:**

- If the air in the power circuit is totally evacuated to the outside, very few power is dissipated inside the enclosure.
- Connect all the additional metal parts to ground using the strips.
- The design of the UL Type 1, IP21 kit (4) (to be ordered as an option) is based on the same principle as the DC choke, and has an IP54 duct to help guide the incoming air.

### Frame Size 7 Drive - IP54 Mounting in Enclosure

Install the drive as described in the IP23 mounting section with the following additional points to obtain an IP54 enclosure:

Step	Action	Drawing and Comments
1	Do not make an air outlet hole for the control section. Do not make an air inlet hole in the enclosure door. In the power section, the air will enter through the bottom of the enclosure via a plinth added for this purpose.	
2	Install the IP21 UL Type 1 kit ①, if required in accordance with the mounting instructions supplied with the kit	
3	Add an enclosure baseplate ② designed to provide IP54 protection around the power cables.	
4	Add an air evacuation duct ③ between the baseplate and the duct of the UL type 1 conformity kit. The conformity kit enables an extension duct to be mounted. Drill a hole in the base of the enclosure to allow air to enter. Place seals around the duct that has been added to maintain IP54 protection.	
5	Add a 200 mm plinth ④ at the bottom of the enclosure with grilles to allow air to enter.	
6	Use the dissipated power table below to calculate the enclosure dimensions.	

**NOTE:**

- Connect all the additional metal parts to ground using the strips.

### Power dissipated by the control section inside the enclosure

These levels of power dissipation are given for operation at nominal load and for the factory-set switching frequency.

Catalog Number	Dissipated Power in W (1)
ATV630C22N4	451
ATV630C25N4	606
ATV630C31N4	769
(1) Add 7 W to this value for each option card added	

### General Mounting Instructions

- Mount the device in a vertical position. This is required for cooling the device.
- Attach it on the mounting surface in compliance with standards, using 4 screws with captive washer according to the table given in Mounting Procedures ([see page 74](#)).
- The use of washers is required with all mounting screws.
- Tighten the fixation screws.
- Do not mount the device close to heat sources.
- Avoid environmental effects like high temperatures and high humidity as well as dust, dirt and conductive gases.
- Adhere to the minimum installation distances for required cooling.
- Do not mount the device on flammable materials.
- Install the Altivar Process floor standing drive on a solid, vibration-free ground.

## Power Dissipated For Enclosed Drives and Required Air Flow - Wall Mounting

Catalog Number	Frame Size	Power Dissipated (1)			Minimum air flow rate required per hour	
		Forced Cooled Area	Natural Cooled Area	Total	(m <sup>3</sup> )	(yd <sup>3</sup> )
		(W)	(W)	(W)		
ATV630U07M3	1	28	27	55	38	50
ATV630U15M3	1	53	29	82	38	50
ATV630U22M3	1	74	32	105	38	50
ATV630U30M3	1	104	34	137	38	50
ATV630U40M3	1	141	38	179	38	50
ATV630U07N4	1	21	26	47	38	50
ATV630U15N4	1	41	28	69	38	50
ATV630U22N4	1	60	30	90	38	50
ATV630U30N4	1	78	31	109	38	50
ATV630U40N4	1	97	33	130	38	50
ATV630U55N4	1	145	36	182	38	50
ATV630U55M3	2	179	47	226	103	135
ATV630U75N4	2	172	44	216	103	135
ATV630D11N4	2	255	51	306	103	135
ATV630U75M3	3	310	51	361	103	135
ATV630D11M3	3	452	62	514	215	281
ATV630D15N4	3	366	59	425	215	281
ATV630D18N4	3	460	67	527	215	281
ATV630D22N4	3	505	68	573	215	281
ATV630D15M3	4	486	87	573	240	314
ATV630D18M3	4	595	97	691	240	314
ATV630D22M3	4	707	107	813	240	314
ATV630D30N4	4	640	93	733	240	314
ATV630D37N4	4	796	106	902	240	314
ATV630D45N4	4	943	121	1064	240	314
ATV630D30M3	5	862	129	992	295	386
ATV630D37M3	5	1141	156	1297	295	386
ATV630D45M3	5	1367	175	1542	295	386
ATV630D55N4	5	917	131	1048	295	386
ATV630D75N4	5	1369	174	1543	295	386
ATV630D90N4	5	1585	196	1781	295	386
ATV630D55M3	6	2091	278	2369	600	785
ATV630D75M3	6	2980	359	3339	600	785
ATV630C11N4	6	2511	309	2820	600	785
ATV630C13N4	6	2999	358	3357	600	785
ATV630C16N4	6	3507	405	3912	600	785
ATV630C22N4	7	5030	451	5481	860	1125
ATV630C25N4	7	5773	606	6379	1260	1648
ATV630C31N4	7	7099	769	7868	1260	1648

(1) First value is the power dissipated at nominal current in the forced cooled area of the drive. The second value is the power dissipated at nominal current in the natural cooled area, value used in case of installation using the flush-mounting kit, separate hot and control part in a cabinet. If the drive is installed in a standard cabinet, the sum of both values is to be taken into account.

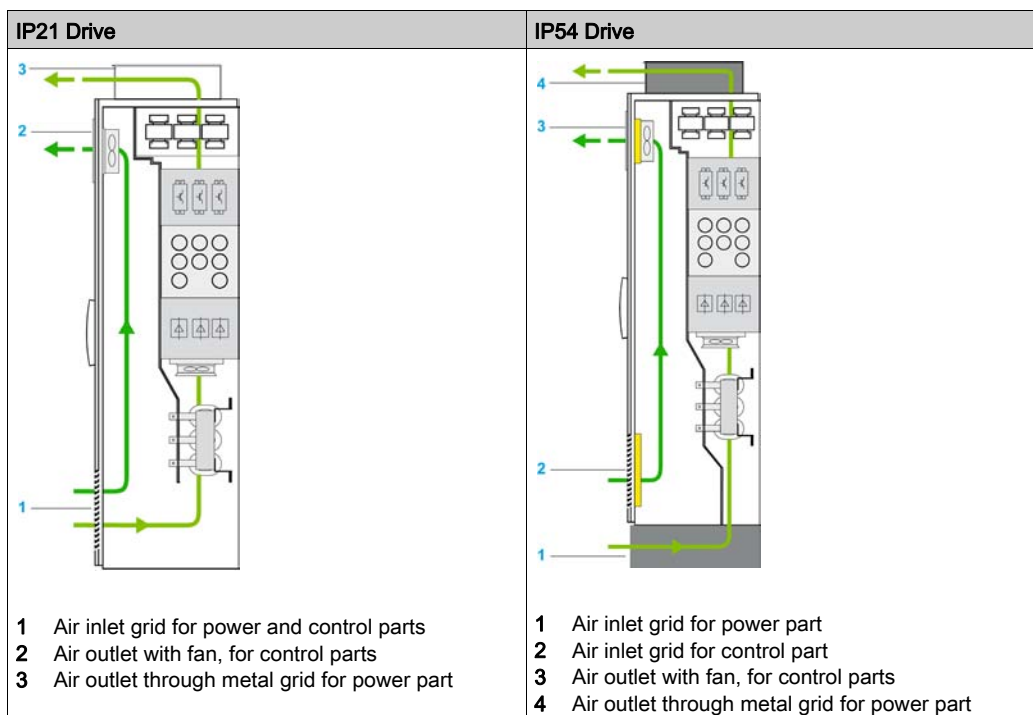


## Power Dissipated For Enclosed Drives and Required Air Flow - Floor Standing

Catalog Number ATV630 and ATV650	Power Dissipated in Normal Duty		Power Dissipated in Heavy Duty		Minimum air flow rate required per hour			
	Control Part only	Total Power	Control Part only	Total Power	Control Part		Power Part	
	(W)	(W)	(W)	(W)	(m <sup>3</sup> )	(yd <sup>3</sup> )	(m <sup>3</sup> )	(yd <sup>3</sup> )
C11N4F	380	2530	300	2010	140	184	580	759
C13N4F	450	3150	360	2520	140	184	580	759
C16N4F	560	4030	420	3120	140	184	580	759
C20N4F	580	4380	430	3380	140	184	1160	1518
C25N4F	730	5750	520	4340	140	184	1160	1518
C31N4F	990	7810	680	5700	140	184	1160	1518

## Air flow Cooling Diagrams - Floor Standing

These diagrams show the cooling air flow.

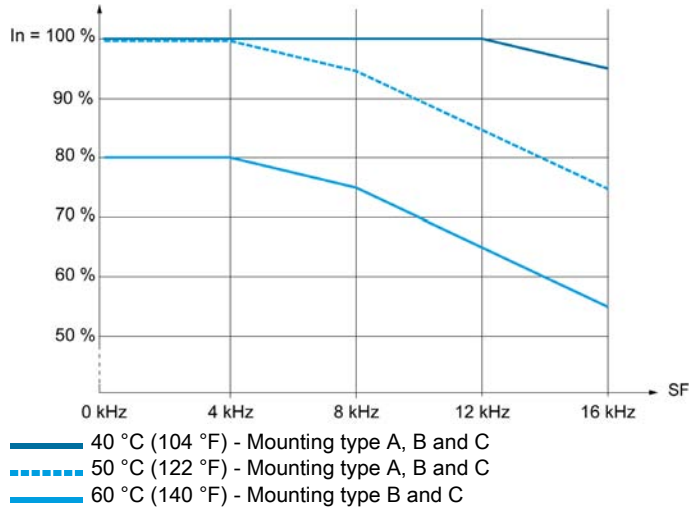


## Derating Curves

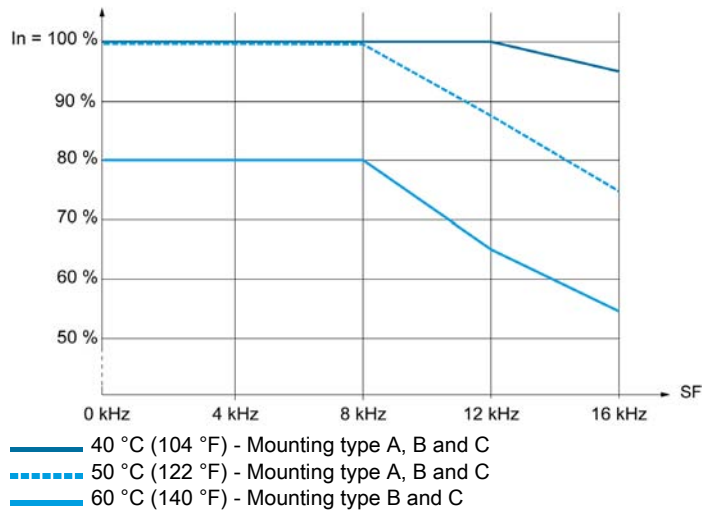
### Description

Derating curves for the nominal drive current ( $I_n$ ) as a function of temperature and switching frequency. Refer to the Mounting Conditions chapter (*see page 59*) for the mounting types description.

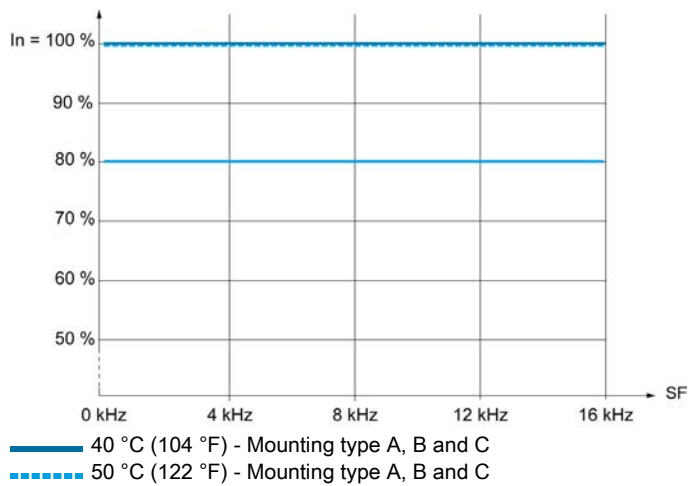
### Frame Size 1 - 200...240 V



### Frame Size 1 - 380...480 V

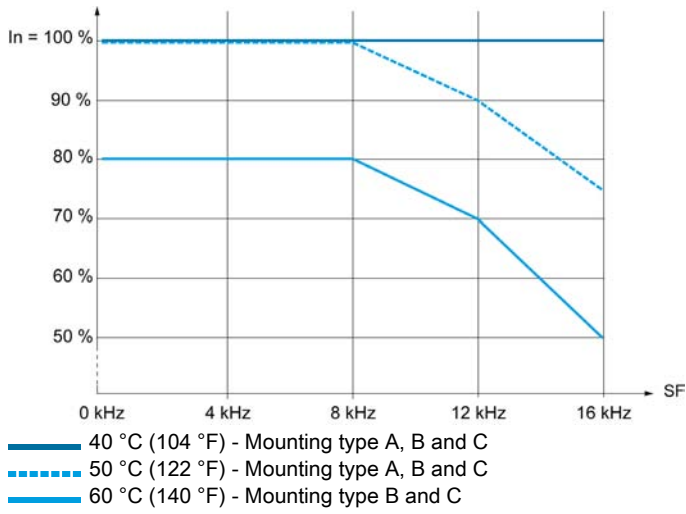


### Frame Size 2 - 200...240 V

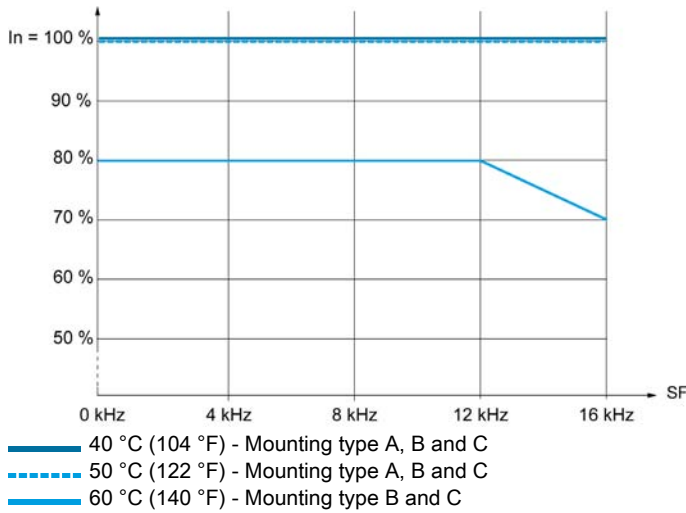


60 °C (140 °F) - Mounting type B and C

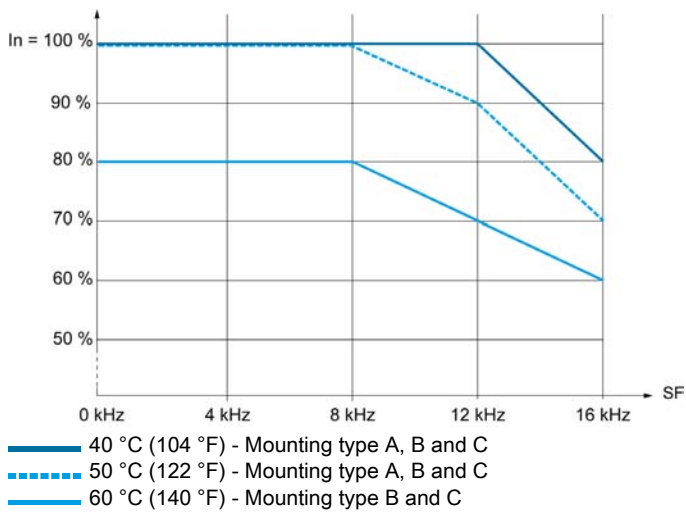
### Frame Size 2 - 380...480 V



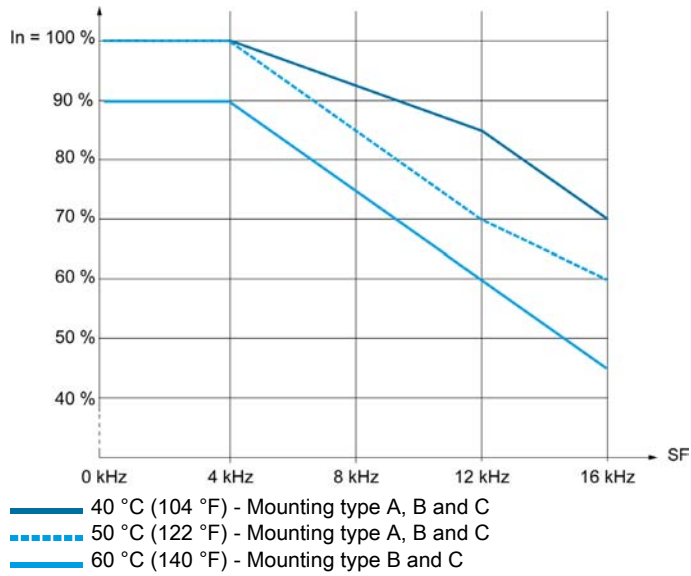
### Frame Size 3 - 200...240 V



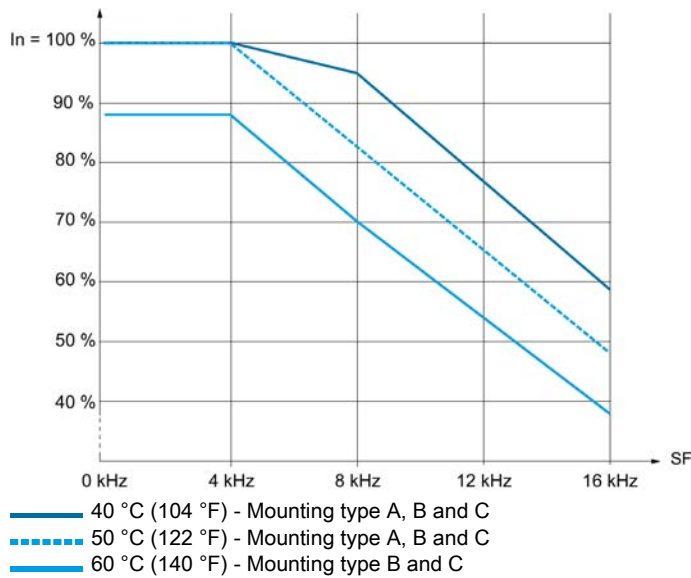
### Frame Size 3 - 380...480 V



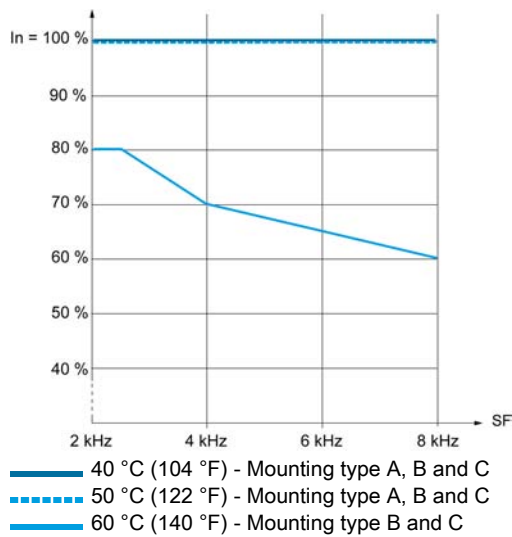
### Frame Size 4 - 200...240 V



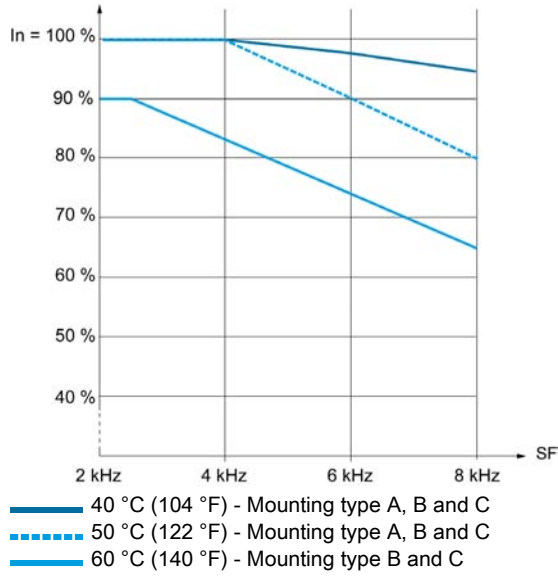
### Frame Size 4 - 380...480 V



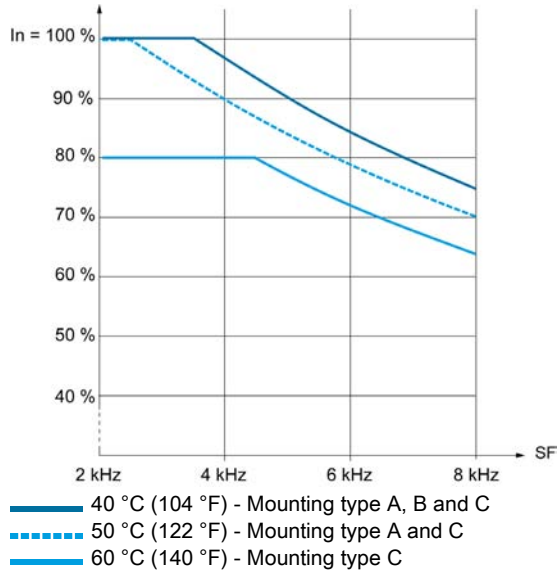
### Frame Size 5 - 200...240 V



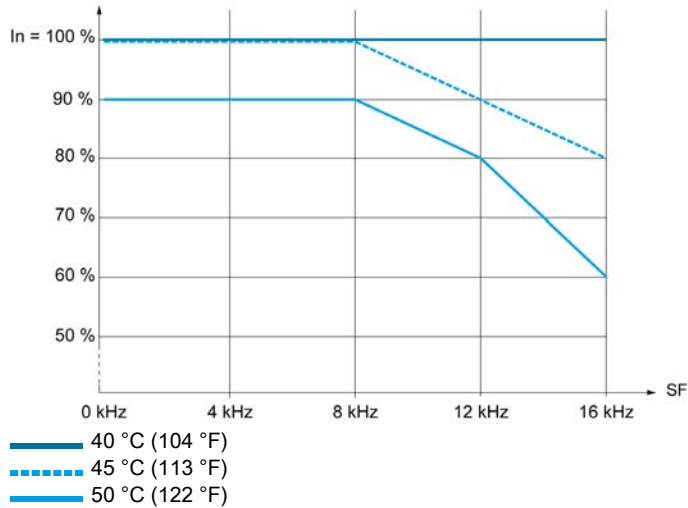
**Frame Size 5 - 380...480 V -**



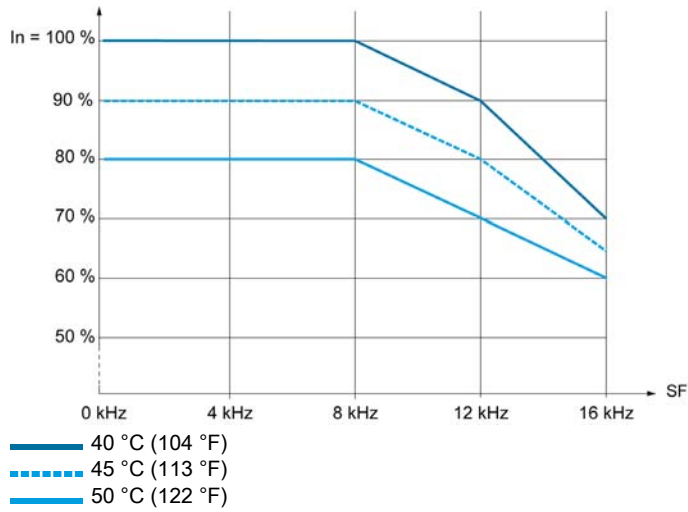
**Frame Size 6 - 200...240 V and 380...480 V**



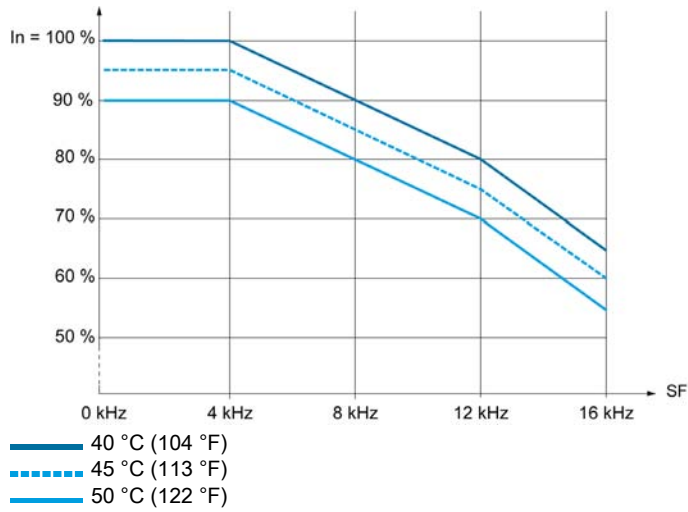
**Frame Size SA up to ATV650D11N4**



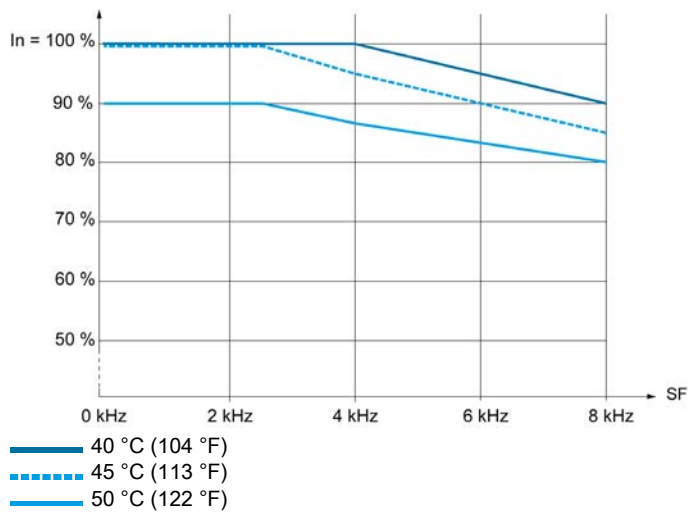
### Frame Size SA, ATV650D15N4 to D22N4



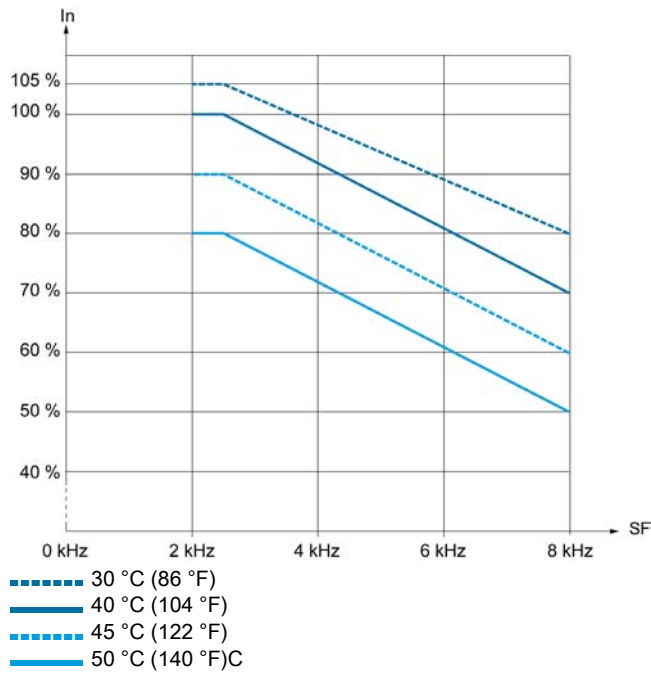
### Frame Size SB



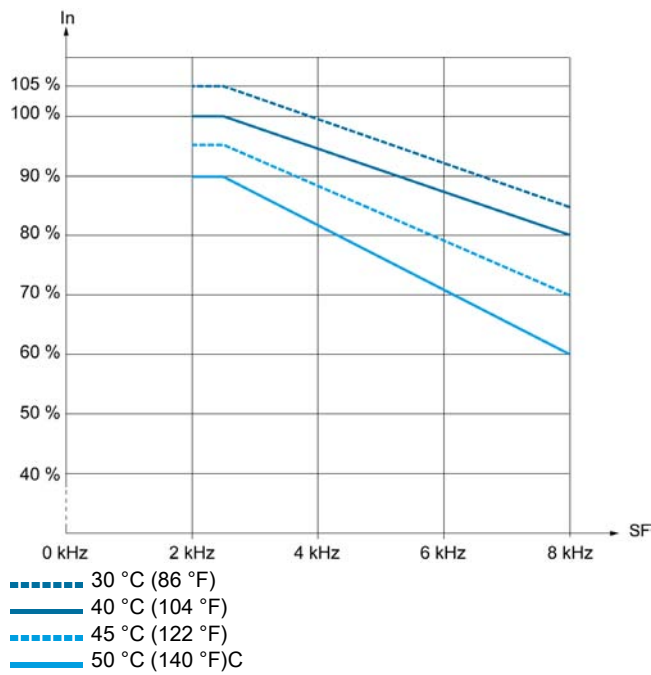
### Frame Size SC



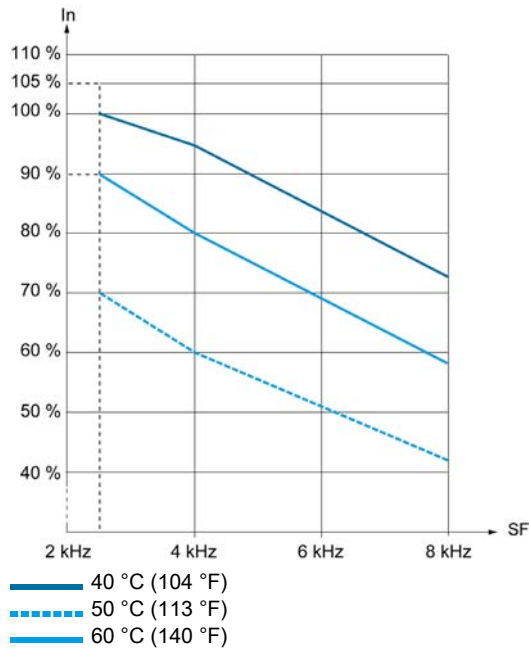
### Floor Standing Drives - All Frame Sizes - 380...440 V - Normal Duty



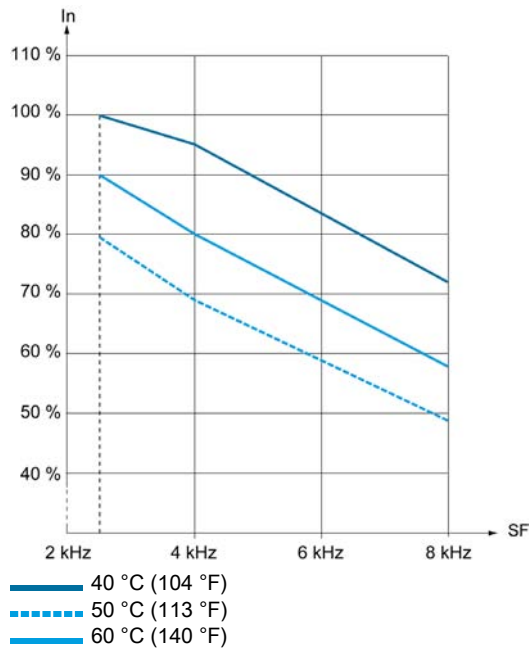
### Floor Standing Drives - All Frame Sizes - 380...440 V - Heavy Duty



### Frame Size 7a - 380...480 V - 220 kW

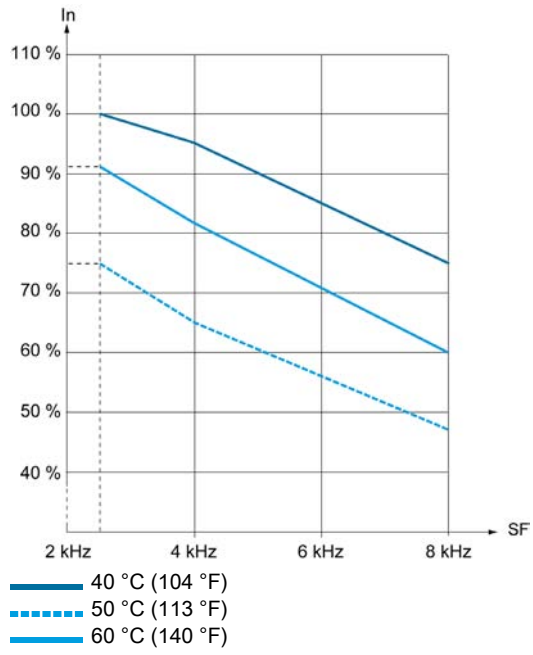


### Frame Size 7b - 380...480 V - 250 kW





Frame Size 7b - 380...480 V - 315 kW

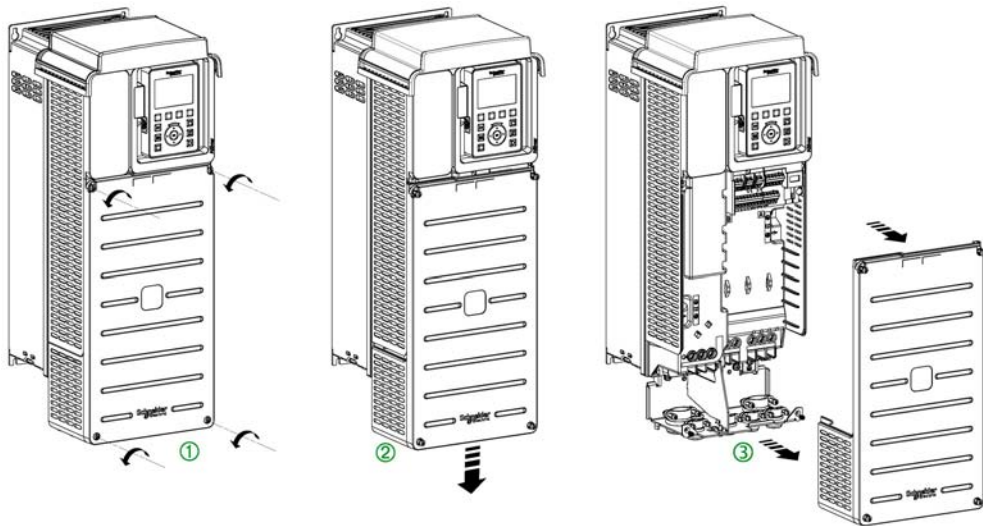


## Mounting Procedures

### Mounting Screws

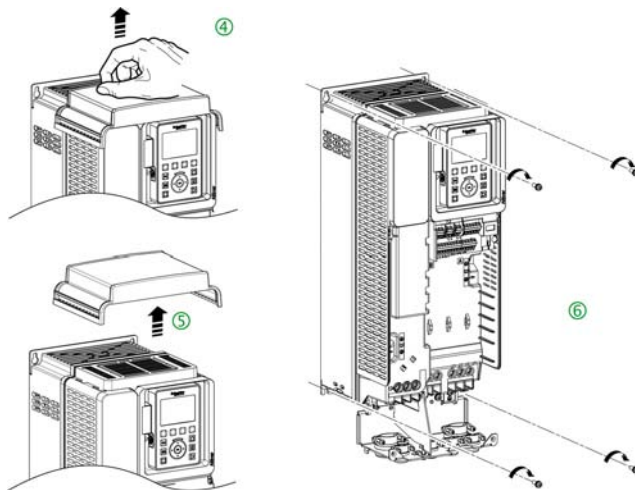
Frame Size	Screw diameter	Hole diameter
1	5 mm (0.2 in)	6 mm (0.24 in)
2	5 mm (0.2 in)	6 mm (0.24 in)
3	5 mm (0.2 in)	6 mm (0.24 in)
4	6 mm (0.24 in)	7 mm (0.28 in)
5	8 mm (0.31 in)	9 mm (0.35 in)
6	10 mm (0.4 in)	11.5 mm (0.45 in)
7	10 mm (0.4 in)	11.5 mm (0.45 in)
A	5 mm (0.2 in)	6 mm (0.24 in)
B	8 mm (0.31 in)	9 mm (0.35 in)
C	10 mm (0.4 in)	11.6 mm (0.45 in)
Floor Standing	12 mm (0.47 in)	

### Mounting Procedure For Frame Sizes 1 to 3



Perform the following instructions

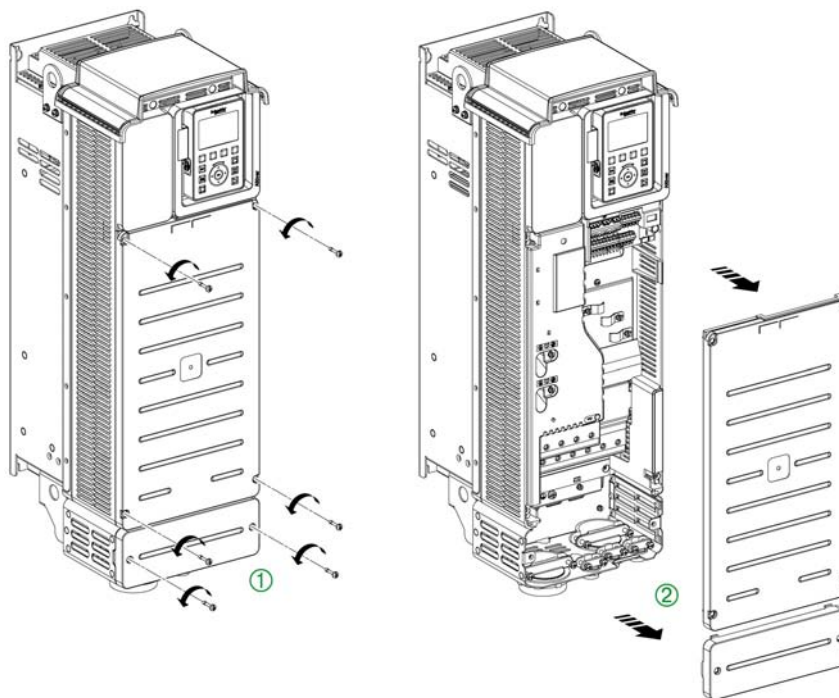
Step	Action
1	Unscrew the 4 screws attaching the front cover
2	Slide down the front cover
3	Pull the front cover and remove it



Perform the following instructions

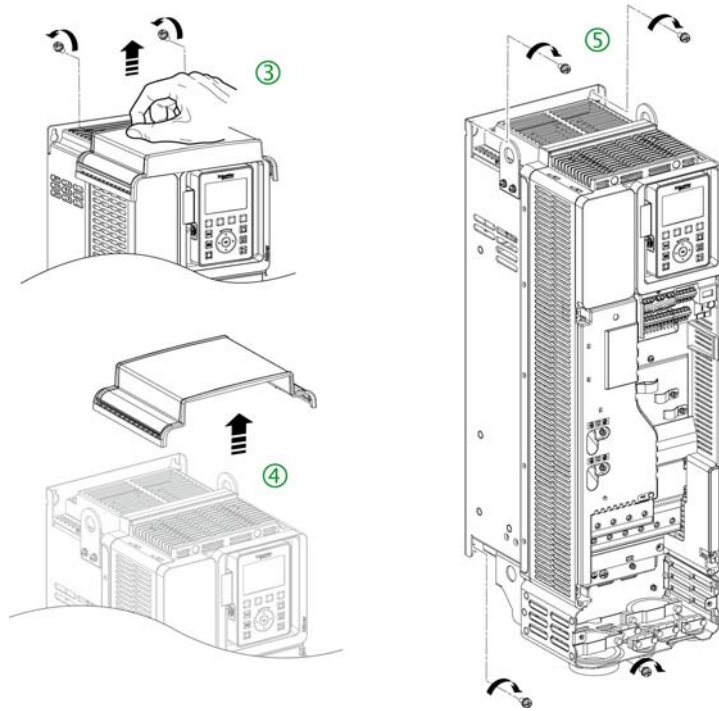
Step	Action
1	Pull the top cover from back to front
2	Remove the top cover
3	Attach the drive on the mounting surface using the screws with captive washer, according to the table above ( <i>see page 74</i> ).
4	Refit the top cover to help prevent metal parts to fall into the drive during wiring operation or if IP21 degree of protection is requested.

### Mounting Procedure For Frame Sizes 4 and 5



Perform the following instructions

Step	Action
1	Unscrew the 6 screws (frame size 4) or the 8 screws (frame size 5) attaching the front and bottom covers
2	Remove the covers



Perform the following instructions

Step	Action
1	For Size 5 products, unscrew the 2 screws underneath the top cover
2	Slide the top cover from back to front
3	Remove the top cover
4	Screw the drive on the mounting surface using 4 screws with captive washer, according to the table above ( <i>see page 74</i> ).
5	Refit the top cover on the drive.

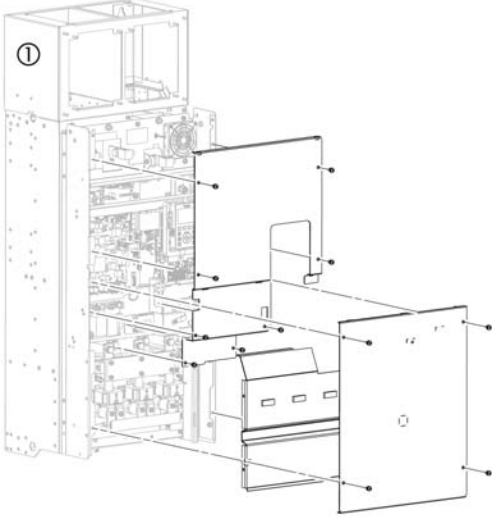
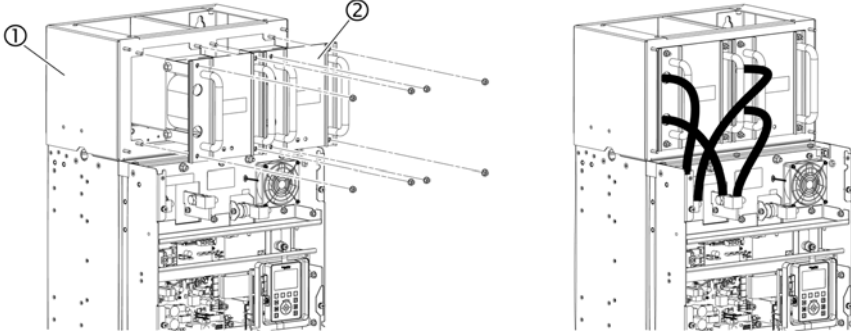
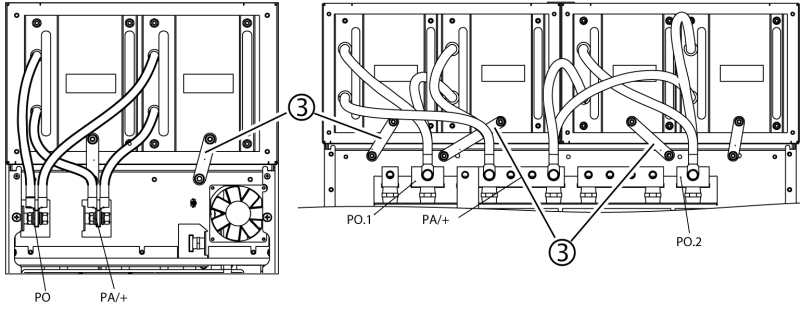
### Mounting Procedure For Frame Sizes 6 and 7

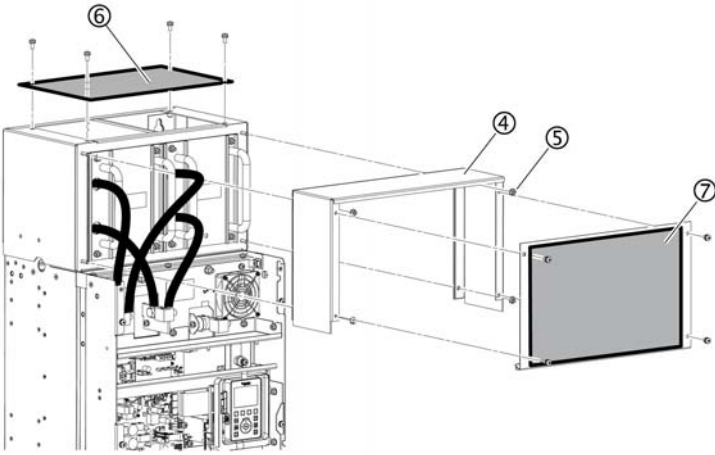
Mounting the drive does not require preliminary dismantling operation. Simply mount the drive to its support using the 4 screws with captive washer, according to the table above (*see page 74*).

## Installing the DC choke on Frame Sizes 7 Drives

This should be performed after mounting the drive and before wiring it. During installation, ensure that no liquid, dust or conductive objects fall into the drive.

Perform the following instructions to install the DC chokes:

Step	Action
1	Mount the DC choke chassis ① on the wall, on top of the drive, using the 4 screws with captive washer, according to the table above. Ensure that the chassis is tightly secured to the drive to maintain the IP54 seal of the ventilation duct.
2	Remove the front covers 
3	Install the DC choke ② on the chassis ① using the 4 x M6 nuts provided. Tighten the nuts to 5.5 N·m (48.7 lb.in) 
4	Connect the choke between the PO and PA/+ terminals on the drive using M12 screws. Tighten the screws to 45 N·m (398 lb.in) Example of cabling for frame size 7a (on the left) and frame size 7b  Connect the grounding strips ③ between the DC choke chassis ① and the drive using M8 nuts. Tighten the nuts to 13.5 N·m (119.5 lb.in).

Step	Action
5	<p>Mount the cover ④ on the chassis and secure it with the nuts ⑤ provided.</p>  <p>Mount panels ⑥ and ⑦ using the screws provided. Tighten the M6 nuts to 5.5 N·m (48.7 lb.in).</p>
6	<p>Refit all the drive covers. Tighten the M5 nuts to 3.5 N·m (30.9 lb.in).</p>

**NOTE:**

- Once the choke has been installed, the degree of protection of the top of the drive is IP31.
- The number of DC chokes supplied with the drive varies according to the drive rating.

**Mounting Procedure For Frame Sizes A, B and C**

Mounting the drive does not require preliminary dismantling operation. Simply mount the drive to its support using the 4 screws with captive washer, according to the table above (*see page 74*).

**Floor Standing Drives**

**NOTE:** Installation and mounting procedures of the floor standing drives are described in the dedicated instruction sheet [NVE57369](#) delivered with these drives and available on [schneider-electric.com](http://schneider-electric.com).

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# Chapter 4

## Drive wiring

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Wiring Instructions	80
Specific Wiring Instructions For Wall Mounting Drives	82
Specific Wiring Instructions For Floor Standing Drives	83
Dimensioning Of Power Part Cables For Floor Standing Drives	84
Cable Length Instructions	86
Wiring Diagrams	88
Sink / Source Switch Configuration	91
Characteristics of the Power Part Terminals	93
Wiring the Power Part	97
Electromagnetic Compatibility	108
Operation on an IT or Corner Grounded System	110
Disconnecting The Built-in EMC Filter	111
Control Terminals Electrical Data	115
Arrangement and Characteristics of Control Block Terminals and Communication and I/O Ports	118
Wiring The Control Part	120

## Wiring Instructions

### General Instructions

 <b>DANGER</b>
<b>HAZARD OF FIRE OR ELECTRIC SHOCK</b> <ul style="list-style-type: none"><li>• Wire cross sections and tightening torques must comply with the specifications provided in this document</li><li>• Do not use multi-conductor cables without cable lugs for any connection with a voltage higher than 25 Vac.</li></ul> <b>Failure to follow these instructions will result in death or serious injury.</b>

### Cable Characteristics

If you are using cables longer than 150 m (492 ft) between the drive and the motor, add output filters (for more details refer to the catalog).

Use a shielded cable to meet the requirements of Category C2 or C3 according to the standard IEC 61800-3, except when using a sinus filter. In this case, the use of a non-shielded motor cable is possible.

To limit the currents in common mode, use common mode output filters (ferrite) in order to reduce the circulating currents in the motor windings.

Standard linear capacity cables can be used with Altivar Process. Use of cables with lower linear capacity could increase cable length performances.

The overvoltage limitation function [**Motor surge limit.**]  $5 \leq L$  enables you to increase the cable length while decreasing the torque performances (refer to Programming manual EAV64318).

### Power and Circuit Protection

Where local and national codes require upstream protection with a residual current device, use a type A-Si device.

Choose a suitable model integrating:


- High frequency current filtering,
- A time delay that helps to prevent a triggering of the upstream device caused by the load from stray capacitance on power-on. The time delay is not available for 30 mA device; in this case, choose devices with immunity against nuisance triggering.

Due to high leakage current in standard operation, we recommend to choose at least a 300 mA device.

If the installation requires a residual current device less than 300 mA, it can be possible to use a device lower than 300 mA by removing the screws according to the instructions given in the Disconnecting The Built-in EMC Filter section (*see page 111*).

If the installation includes several drives, provide one residual current device per drive.

### Control

 <b>WARNING</b>
<b>UNEXPECTED EQUIPMENT OPERATION</b> <p>Wire the digital and analog inputs and outputs only with the specified shielded, twisted cables.</p> <b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b>

- Keep the control circuits away from the power cables. For digital and analog inputs/outputs, use shielded twisted cables with a pitch of 25...50 mm (1 in. and 2 in.)
- It is recommended to use cable ends, available on [www.schneider-electric.com](http://www.schneider-electric.com).



## Residual Current Device

Direct current can be introduced in the protective ground conductor of this drive. If a residual current device (RCD / GFCI) or a residual current monitor (RCM) is used for additional protection against direct or indirect contact, the following specific types must be used.

### **WARNING**

#### **DIRECT CURRENT CAN BE INTRODUCED INTO THE PROTECTIVE GROUND CONDUCTOR**

- Use a Type A Residual Current Device (RCD / GFCI) or a Residual Current Monitor (RCM) for single-phase drives connected to a phase and to the neutral conductor.
- Use a Type B Residual Current Device (RCD / GFCI) or a Residual Current Monitor (RCM) that has approval for use with frequency inverters and is sensitive to all types of current for three-phase devices and for single-phase devices not connected to a phase and the neutral conductor.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

Further conditions for use of a residual current device:

- The drive has an increased leakage current at the moment power is applied. Use a residual current device (RCD / GFCI) or a residual current monitor (RCM) with a response delay.
- High-frequency currents must be filtered.

## Equipment Grounding

### **NOTICE**

#### **DESTRUCTION DUE TO INCORRECT WIRING**

- Before switching on and configuring the product, verify that it is properly wired.

**Failure to follow these instructions can result in equipment damage.**

### **DANGER**

#### **ELECTRIC SHOCK CAUSED BY INSUFFICIENT GROUNDING**

- Verify compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of the entire drive system.
- Ground the drive system before applying voltage.
- The cross section of the protective ground conductor must comply with the applicable standards.
- Do not use conduits as protective ground conductors; use a protective ground conductor inside the conduit.
- Do not consider cable shields to be protective ground conductors.

**Failure to follow these instructions will result in death or serious injury.**

Tighten the grounding screws according to the instructions given in the Ground Cables section.

## Specific Wiring Instructions For Wall Mounting Drives

### Connection Instructions

The product has a leakage current greater than 3.5 mA. If the protective ground connection is interrupted, a hazardous touch current may flow if the product is touched.

### **⚠️ ⚠️ DANGER**

#### **ELECTRIC SHOCK CAUSED BY HIGH LEAKAGE CURRENT**

- Verify compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of the entire drive system.

**Failure to follow these instructions will result in death or serious injury.**

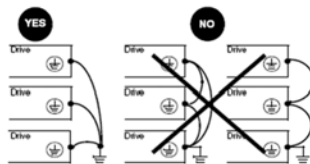
### **⚠️ WARNING**

#### **INSUFFICIENT PROTECTION AGAINST OVERCURRENTS**

- Properly rated overcurrent protective devices must be used.
- Use the fuses specified in the annex provided with the drive.
- Do not connect the product to a supply mains whose short-circuit current rating (SCCR) exceeds the permissible value specified in the annex provided with the drive.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

- Ensure that the resistance to Ground is 1 Ohm or less.
- When grounding several drives, you must connect each one directly, as shown in the above figure.
- Do not loop Ground cables or connect them in series.



---

## Specific Wiring Instructions For Floor Standing Drives

### Protective Grounding

There is a marked terminal (bar) inside the enclosure to connect the protective conductor. Furthermore there is a marked terminal (bar) to connect the protective grounding of the motor.

The product has a leakage current greater than 3.5 mA. If the protective ground connection is interrupted, a hazardous touch current may flow if the product is touched.

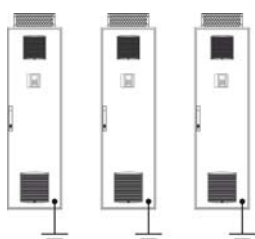
### DANGER

#### ELECTRIC SHOCK CAUSED BY HIGH LEAKAGE CURRENT

- Verify compliance with all local and national electrical code requirements as well as all other applicable regulations with respect to grounding of the entire drive system.

**Failure to follow these instructions will result in death or serious injury.**

### Connection Instructions



- Check whether the resistance of the protective grounding is 0.1  $\Omega$  or less.
- When several inverters need to be connected to the protective ground, each one must be connected directly to this protective ground as illustrated above.

## Dimensioning Of Power Part Cables For Floor Standing Drives

### Cable Cross Sections



The recommended values for dimensioning the cable cross sections given in chapter Characteristics of the Power Part Terminals are reference values for multi-core copper power cables laid in air at a maximum ambient temperature of 40 °C (104°F). Observe different ambient conditions and local regulations.

### Dimensioning of the Supply Mains Cables

<b>⚠ WARNING</b>
<b>OVERLOAD BECAUSE OF INCORRECT RATING OF MAINS SUPPLY</b>
<ul style="list-style-type: none"> <li>• Provide fuses or circuit breakers at the mains to protect the mains cable and the main switch inside the floor standing drive.</li> <li>• Obey the available mains short circuit current (50 kVA) when dimensioning the mains pre-fuses, mains cable cross sections and mains cable lengths.</li> <li>• Increase the power of the transformer, if required, to reach the necessary short-circuit current of 50 kVA.</li> </ul>
<b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b>

The Floor standing drives include semiconductor fuses as standard (*see page 56*).

### Types of Supply Mains Cables

Cable Type	Description
	Three-phase cable with sector-shaped conductors and reduced protective conductor. <b>NOTE:</b> Verify that the PE conductor complies with the requirements according to IEC 61439-1.
	Three-phase cable with round conductors and reduced protective conductor. <b>NOTE:</b> Verify that the PE conductor complies with the requirements according to IEC 61439-1.







### Dimensioning of the Motor Cables

<b>⚠ WARNING</b>
<b>OVERLOAD DUE TO WRONG MOTOR CABLE</b>
Only use symmetrical motor cables (see standard IEC 60034-25).
<b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b>

The motor cables are dimensioned for the maximum continuous current. They apply to 0...100 Hz (up to 300 Hz the cable losses increase about 25 % because of the Skin-effect).

The IGBT modules cause high-frequent interferences which drain off more and more stronger to the ground potential with increasing motor cable length. As a result the line-conducted interferences to the mains increase. In case of too long motor cables the attenuation of the mains filters is not longer sufficient and the permitted interference limits are exceeded.

## Types of Motor Cables

Cable Type	Description
	<p>Symmetrically shielded cable with 3 phase conductors, symmetrically arranged PE conductor and a shield. </p> <p><b>NOTE:</b> Verify that the PE conductor complies with the requirements according to IEC 61439-1. Example: 2YSLCY-JB</p>
	<p>Symmetrically shielded cable with 3 phase conductors and a concentric PE conductor as shield. </p> <p><b>NOTE:</b> Verify that the PE conductor complies with the requirements according to IEC 61439-1. Example: NYCY / NYCWY</p>
	<p>Three-phase cable with round conductors and reduced protective conductor. </p> <p><b>NOTE:</b> A separate PE conductor is required if the shield does not fulfill the requirements according to IEC 61439-1.</p>

---

## Cable Length Instructions

### Long Cable Lengths Consequences

When drives are used with motors, a combination of fast switching transistors and long motor cables can even cause peak voltages up to twice the DC link voltage. This high peak voltage can cause premature aging of motor winding insulation which leads to motor breakdown.

The overvoltage limitation function will enable to increase the cable length while decreasing the torque performances.

### Length Of Motor Cables

Because of the permitted mains disturbances, the allowed overvoltages at the motor, the occurring bearing currents and the permitted heat losses the distance between inverter and motor(s) is limited.

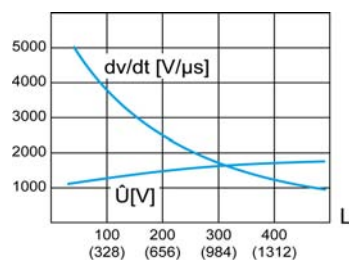
The maximum distance heavily depends on the used motors (insulation material), the type of motor cable used (shielded/unshielded), the cable laying (cable channel, underground installation...) as well as from the used options.

### Dynamic Voltage Load Of The Motor

Overvoltages at the motor terminals result from reflection in the motor cable. Basically the motors are stressed with measurable higher voltage peaks from a motor cable length of 10 m. With the length of the motor cable also the value of overvoltage increases.

The steep edges of the switching impulses at the output side of the frequency inverter lead to a further load of the motors. The slew rate of the voltage is typically over 5 kV/ $\mu$ s but it decreases with the length of the motor cable

Load of the motor with overvoltage and slew rate when using conventional drive



L Length of motor cables in meters (feet)

### Corrective Actions Overview

A number of simple measures can be taken to help enhance the motor life time:

- Specification of a motor designed for speed drive applications (IEC60034-25 B or NEMA 400 should be prescribed).
- Reduce to a minimum the distance between motor and drive.
- Use unshielded cables.
- Reduce the drive switching frequency (a reduction to 2.5 kHz is recommended.)

---

### Preventive Measures Suitable for Wall Mounting Drives According to IEC60034-25

The preventive measures will depend on motor characteristics and cable length.

Motor cable length (unshielded cable)	Motor conforming to IEC60034-25	Motor NOT-conforming to IEC60034-25
1 m (3 ft) < L < 50 m (164 ft)	Filter not required	dV/dt filter
50 m (164 ft) < L < 100 m (328 ft)	Filter not required	Sinus filter
100 m (328 ft) < L < 300 m (984 ft)	Filter not required	Sinus filter
300 m (984 ft) < L < 500 m (1640 ft)	dV/dt filter	Sinus filter
500 m (1640 ft) < L < 1000 m (3281 ft)	Sinus filter	Sinus filter

**NOTE:** When calculating cable lengths for the purpose of guarding against these overvoltage situations, a shielded cable should count as twice the length of an unshielded cable. For example, if a shielded cable is 100 m (328 ft) in actual length, it should be considered to be equal to a 200 m (656 ft) length standard cable in the calculation.

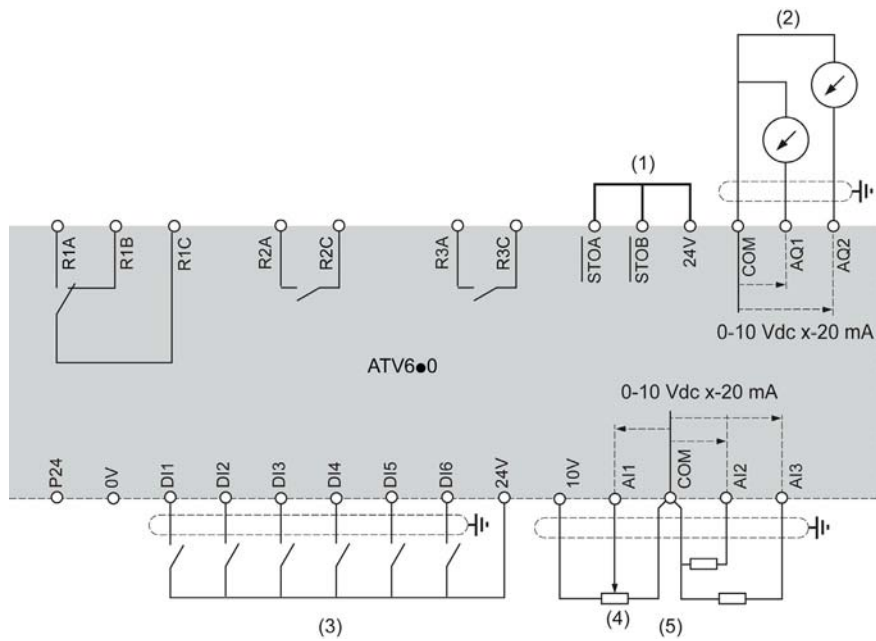
**NOTE:** The FS drive is delivered with standard output filters. For motor cable lengths beyond 300 m (984 ft), refer to the ATV660 drive range.

### Additional Information

Further detailed technical information is available in the following white paper *An Improved Approach for Connecting VSD and Electric Motors* available on [www.schneider-electric.com](http://www.schneider-electric.com).

## Wiring Diagrams

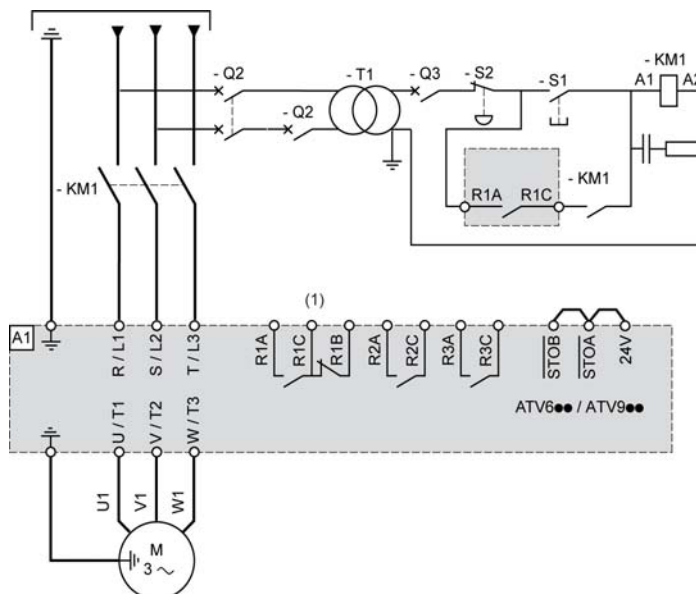
### Control Block Wiring Diagram



(1) STO Safe Torque Off, (2) Analog Output, (3) Digital Input, (4) reference potentiometer (ex. SZ1RV1002), (5) Analog Input

### Three-phase Power Supply - Diagram With Line Contactor Without Safety Function STO

Connection diagrams conforming to standards ISO13849 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1.



(1) Use relay output R1 set to operating state Fault to switch Off the product once an error is detected.



### Single or Three-phase Power Supply - Diagram With Downstream Contactor

If a Run command is executed while the downstream contactor between the drive and the motor is still open, there may be residual voltage at the output of the drive. This can cause an incorrect estimation of the motor speed when the contacts of the downstream contactor are closed. This incorrect estimation of the motor speed can lead to unanticipated equipment operation or to equipment damage.

In addition, there may be overvoltage at the output of the drive if the power stage is still enabled when the downstream contactor between the drive and the motor opens.

**⚠ WARNING**

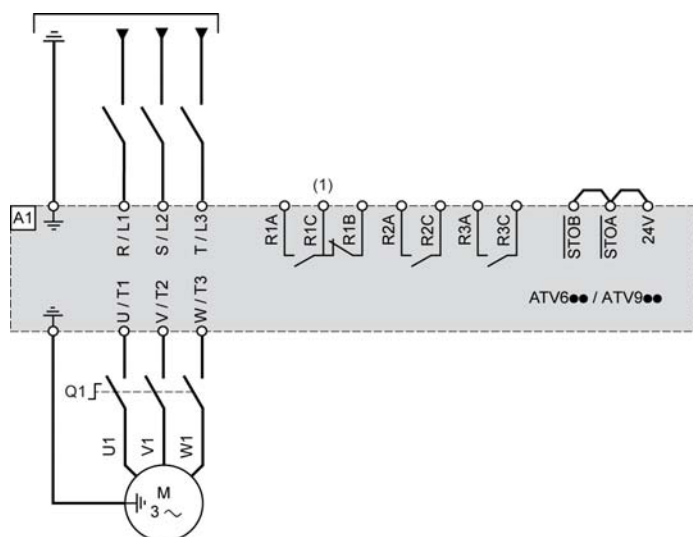
**UNANTICIPATED EQUIPMENT OPERATION OR EQUIPMENT DAMAGE**

If a downstream contactor is used between the drive and the motor, verify the following:

- The contacts between the motor and the drive must be closed before a Run command is executed.
- The power stage must not be enabled when the contacts between the motor and the drive open.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

Connection diagrams conforming to standards EN 954-1 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1.



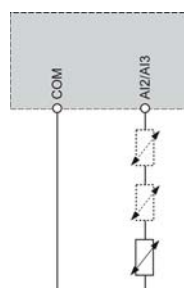
(1) Use relay output R1 set to operating state Fault to switch Off the product once an error is detected.

### Safety Function STO

All details related to the STO safety function activation are given in the ATV600 Embedded Safety Function Manual [NHA80947](#).

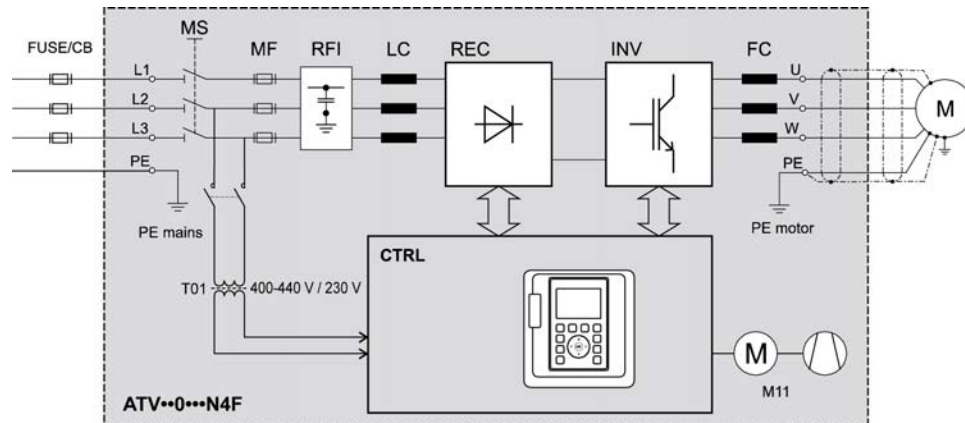
### Sensor Connection

It is possible to connect either 1 or 3 sensors on terminals AI2 or AI3.



## Floor Standing Drive Circuit Diagram

The following diagram shows the typical wiring of the drive.



**ATV\*\*0\*\*\*N4F** Altivar Process Floor standing drive

**FUSE/CB** External pre-fuse or circuit breaker to protect the mains cable

**MS** Built-in main switch, lockable in open position (only available on IP54 drives)

**T01** Control transformer 400 / 230 V AC

**MF** aR fuses for short-circuit shut-down if the electronic protective devices do not work properly

**RFI** Built-in RFI filter, considering category C3 according to EN 61800-3 *Use in industrial environments*

**LC** Line reactor to reduce the current harmonics on the mains caused by the DC link

**REC** Rectifier module(s)

**INV** Inverter module(s)

**FC** dv/dt filter choke to reduce the voltage load of the motor

**CTRL** Control panel with control block and further control components

**M11** Fan in enclosure door

If the internal circuit breaker is open, the internal fans will not be supplied. If the door is not completely closed, the cooling system will not operate properly. This may cause the drive to trigger an overtemperature error.

## NOTICE

### OVERHEATING AND DAMAGE TO THE DRIVE SYSTEM

- Verify that the circuit breaker accessible inside the cabinet is always closed during operation.
- Verify that the door of the cabinet is always closed during operation.

**Failure to follow these instructions can result in equipment damage.**

## Sink / Source Switch Configuration

### **⚠ WARNING**

#### UNANTICIPATED EQUIPMENT OPERATION

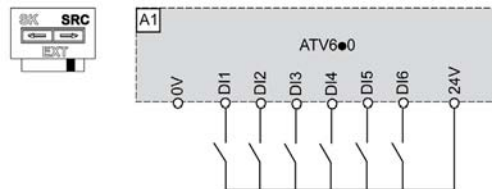
- If the drive is set to **Sink Int** or **Sink Ext**, do not connect the 0 V terminal to ground or to protective ground.
- Verify that accidental grounding of digital inputs configured for sink logic, caused, for example, by damage to the signal cables, cannot occur.
- Follow all applicable standards and directives such as NFPA 79 and EN 60204 for proper control circuit grounding practices.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

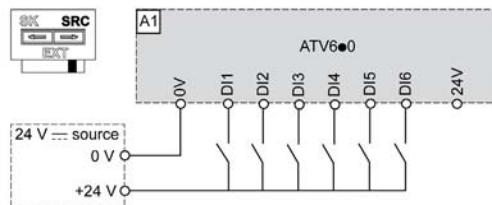
The switch is used to adapt the operation of the logic inputs to the technology of the programmable controller outputs. To access the switch, follow the Access to control Terminals procedure ([see page 120](#)). The switch is located below the control terminals ([see page 118](#)).

- Set the switch to Source (factory setting) if using PLC outputs with PNP transistors.
- Set the switch to Ext if using PLC outputs with NPN transistors.

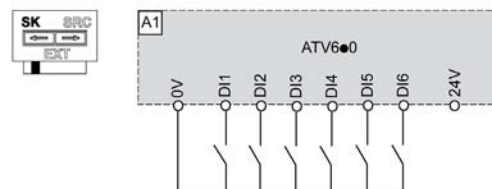
### Switch Set to SRC (Source) Position Using the Output Power Supply for the Digital Inputs



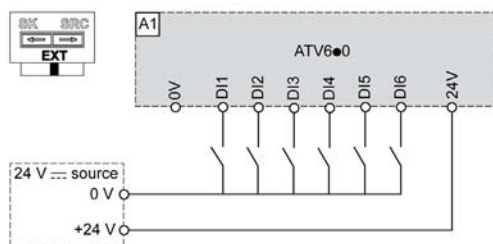
### Switch Set to SRC (Source) Position and Use of an External Power Supply for the DIs



### Switch Set to SK (Sink) Position Using the Output Power Supply for the Digital Inputs



## Switch Set to EXT Position Using an External Power Supply for the DIs



### NOTE:

- STO inputs are also connected by default on a 24 Vdc terminal. If the external power supply is switched off, the function STO will be triggered.
- To avoid to trigger the STO function when switching-on the product, the external power supply must be previously switched on.

## Characteristics of the Power Part Terminals

### Ground Cables

Ground cable cross sections of input and output ground cables are the same as those given for the input and output cables. Minimum cross section of protective ground cable is 10 mm<sup>2</sup> (AWG 8) for CU cable, and 16 mm<sup>2</sup> (AWG 6) for AL cable.

### Frame Size 1

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
U07••, U15••, U22••, U30N4, U40N4	2.5 (14)	6 (10)	1.3 (11.5)	2.5 (14)	6 (10)	1.3 (11.5)
U55N4, U30M3	2.5 (14)	6 (10)	1.3 (11.5)	4 (12)	6 (10)	1.3 (11.5)
U40M3	4 (12)	6 (10)	1.3 (11.5)	6 (10)	6 (10)	1.3 (11.5)
(*) maximum permissible cross section of the terminal						

### Frame Size 2

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
U75N4	4 (12)	6 (10)	1.8 (15.6)	6 (10)	10 (8)	1.8 (15.6)
D11N4	6 (10)	6 (10)	1.8 (15.6)	6 (10)	10 (8)	1.8 (15.6)
U55M3	6 (10)	6 (10)	1.8 (15.6)	10 (8)	10 (8)	1.8 (15.6)
(*) maximum permissible cross section of the terminal						

### Frame Size 3

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
D15N4, D18N4, U75M3	10 (8)	16 (6)	3.5 (30.4)	10 (8)	16 (6)	3.5 (30.4)
D22N4, D11M3	10 (8)	16 (6)	3.5 (30.4)	16 (6)	16 (6)	3.5 (30.4)
(*) maximum permissible cross section of the terminal						

#### Frame Size 4

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
D30N4, D15M3	25 (4)	50 (1)	5 (44.3)	25 (4)	50 (1)	5 (44.3)
D37N4, D18M3	35 (3)	50 (1)	5 (44.3)	35 (3)	50 (1)	5 (44.3)
D45N4, D22M3	35 (2)	50 (1)	5 (44.3)	50 (1)	50 (1)	10 (88.5)

(\*) maximum permissible cross section of the terminal

#### Frame Size 5

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Min. to Maximum	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
D55N4	70 (1/0)	120 (250MCM)	10 (88.5)	70 (1/0)	120 (250MCM)	10 (88.5)
D30M3	70 (1/0)	120 (250MCM)	10 (88.5)	70 (2/0)	120 (250MCM)	18 (159.3)
D75N4	95 (3/0)	120 (250MCM)	18 (159.3)	95 (3/0)	120 (250MCM)	18 (159.3)
D37M3	70 (2/0)	120 (250MCM)	18 (159.3)	95 (3/0)	120 (250MCM)	18 (159.3)
D90N4, D45M3	120 (4/0)	120 (250MCM)	18 (159.3)	120 (250MCM)	120 (250MCM)	18 (159.3)

(\*) maximum permissible cross section of the terminal

#### Frame Size 6

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
C11N4	2 x 50 (2 x 1/0)	3 x 120 (2 x 300MCM)	27 (239)	2 x 50 (2 x 1/0)	3 x 120 (2 x 300MCM)	27 (239)
C13N4, D55M3	2 x 70 (2 x 2/0)	3 x 120 (2 x 300MCM)	27 (239)	2 x 70 (2 x 2/0)	3 x 120 (2 x 300MCM)	27 (239)
C16N4, D75M3	2 x 95 (2 x 3/0)	3 x 120 (2 x 300MCM)	27 (239)	2 x 95 (2 x 3/0)	3 x 120 (2 x 300MCM)	27 (239)

(\*) maximum permissible cross section of the terminal

#### Frame Size 7a and 7b

ATV630	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
C22N4	2 x 150 (2 x 350MCM)	2 x 150 (2 x 350MCM)	41 (360)	2 x 150 (2 x 350MCM)	2 x 150 (2 x 350MCM)	41 (360)
C25N4, C31N4	4 x 185 (3 x 350MCM)	4 x 185 (3 x 350MCM)	41 (360)	4 x 185 (3 x 350MCM)	4 x 185 (3 x 350MCM)	41 (360)

(\*) maximum permissible cross section of the terminal

## Frame Size A

ATV650	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
U07N4...U55N4	4 (12)	6 (10)	1.3 (11.5)	4 (12)	6 (10)	1.3 (11.5)
U07N4E...U55N4E	4	6	2.1 (18.3)	4	6	1.3 (11.5)
U75N4	4 (12)	6 (10)	1.8 (15.6)	6 (10)	10 (8)	1.8 (15.6)
U75N4E	4	6	2.1 (18.3)	6	10	1.8 (15.6)
D11N4	6 (10)	6 (10)	1.8 (15.6)	6 (10)	10 (8)	1.8 (15.6)
D11N4E	6	6	2.1 (18.3)	6	10	1.8 (15.6)
D15N4, D18N4	10 (8)	16 (6)	3.5 (30.4)	10 (8)	16 (6)	3.5 (30.4)
D15N4E, D18N4E	10	16	4.5 (40)	10	16	3.5 (30.4)
D22N4	10 (8)	16 (6)	3.5 (30.4)	16 (6)	16 (6)	3.5 (30.4)
D22N4E	10	16	4.5 (40)	16	16	3.5 (30.4)

(\*) maximum permissible cross section of the terminal

## Frame Size B

ATV650	Supply Terminals (L1, L2, L3)			Output Power Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
D30N4	25 (4)	50 (1)	5 (44.3)	25 (4)	50 (1)	5 (44.3)
D30N4E	25	50	22.6 (200)	25	50	5 (44.3)
D37N4	25 (4)	50 (1)	5 (44.3)	35 (3)	50 (1)	5 (44.3)
D37N4E	25	50	22.6 (200)	35	50	5 (44.3)
D45N4	35 (3)	50 (1)	5 (44.3)	35 (2)	50 (1)	5 (44.3)
D45N4E	35	50	22.6 (200)	35	50	5 (44.3)

(\*) maximum permissible cross section of the terminal

## Frame Size C

ATV650	Supply Terminals (L1, L2, L3)			Output Terminals (U, V, W)		
	Wire Cross Section		Tightening Torque	Wire Cross Section		Tightening Torque
	Minimum	Maximum (*)	Rated	Minimum	Maximum (*)	Rated
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	N·m (lb.in)
D55N4	50 (1)	120 (250MCM)	10 (88.5)	70 (1/0)	120 (250MCM)	10 (88.5)
D55N4E	70	95	22.6 (200)	70	120	10 (88.5)
D75N4	70 (2/0)	120 (250MCM)	18 (159.3)	95 (3/0)	120 (250MCM)	18 (159.3)
D75N4E	95	95	22.6 (200)	95	120	18 (159.3)
D90N4 (2)	95 (3/0)	120 (250MCM)	18 (159.3)	120 (4/0)	120 (250MCM)	18 (159.3)
D90N4E (2)	95	95	22.6 (200)	120	120	18 (159.3)

(\*) maximum permissible cross section of the terminal

### Floor Standing Drives - Normal Duty

ATV•30 and ATV•50	Supply Terminals (L1, L2, L3)		Output Terminals (U, V, W)	
	Wire Cross Section in mm <sup>2</sup>		Wire Cross Section in mm <sup>2</sup>	
	Recommended	Maximum (*)	Recommended	Maximum (*)
C11N4F	1 x (3 x 150 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 120 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )
C13N4F	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 150 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )
C16N4F	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 95 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 95 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )
C20N4F	2 x (3 x 120 mm <sup>2</sup> ) or 3 x (3 x 70 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	2 x (3 x 120 mm <sup>2</sup> ) or 3 x (3 x 70 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )
C25N4F	2 x (3 x 185 mm <sup>2</sup> ) or 3 x (3 x 95 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	2 x (3 x 150 mm <sup>2</sup> ) or 3 x (3 x 95 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )
C31N4F	3 x (3 x 150 mm <sup>2</sup> ) or 4 x (3 x 95 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	2 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )

(\*) maximum permissible cross section of the terminal

### Floor Standing Drives - Heavy Duty

ATV•30 and ATV•50	Supply Terminals (L1, L2, L3)		Output Terminals (U, V, W)	
	Wire Cross Section in mm <sup>2</sup>		Wire Cross Section in mm <sup>2</sup>	
	Recommended	Maximum (*)	Recommended	Maximum (*)
C11N4F	1 x (3 x 150 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 150 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )
C13N4F	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 150 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )
C16N4F	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 150 mm <sup>2</sup> ) or 2 x (3 x 70 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 120 mm <sup>2</sup> )
C20N4F	2 x (3 x 95 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	1 x (3 x 185 mm <sup>2</sup> ) or 2 x (3 x 95 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )
C25N4F	2 x (3 x 120 mm <sup>2</sup> ) or 3 x (3 x 70 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	2 x (3 x 120 mm <sup>2</sup> ) or 3 x (3 x 70 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )
C31N4F	3 x (3 x 150 mm <sup>2</sup> ) or 4 x (3 x 95 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	2 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )	3 x (3 x 185 mm <sup>2</sup> ) or 4 x (3 x 120 mm <sup>2</sup> )

(\*) maximum permissible cross section of the terminal



## Wiring the Power Part

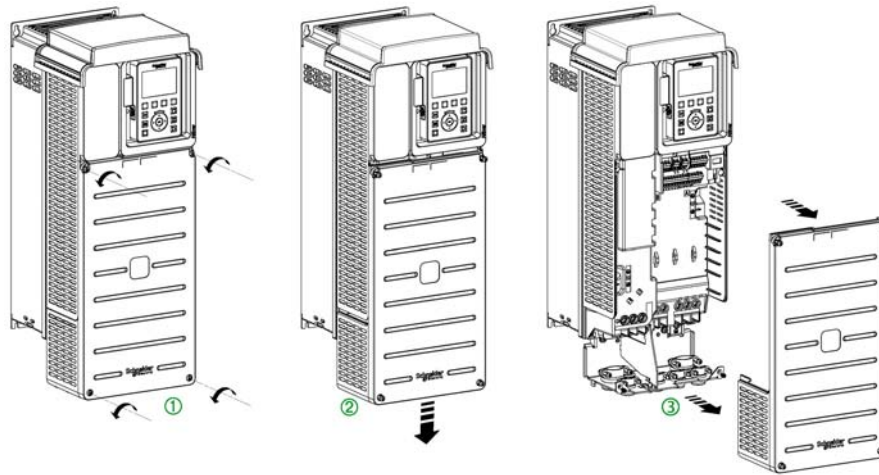
### Access To The Terminals For Frame Sizes 1 to 3

#### **⚡ ⚠ DANGER**

##### **HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH**

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**



Apply the following instructions to access the terminals on **frame sizes 1 to 3** drives

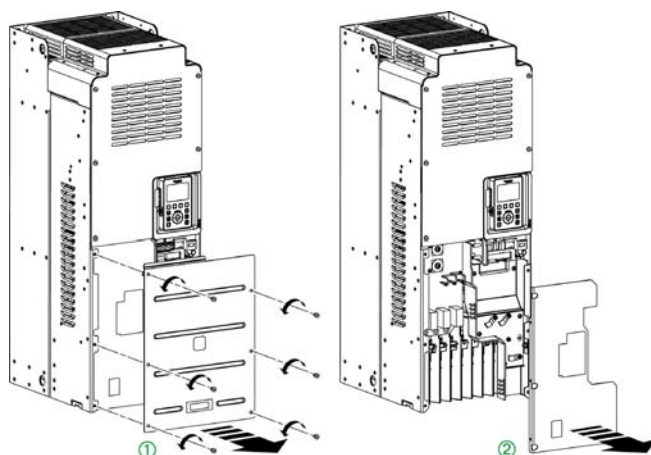
Step	Action
1	Unscrew the 4 screws attaching the housing
2	Slide down the front cover
3	Remove the front cover

**⚠ ⚠ DANGER**

**HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH**

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**



Apply the following instructions to access the terminals on **frame sizes 6** drives

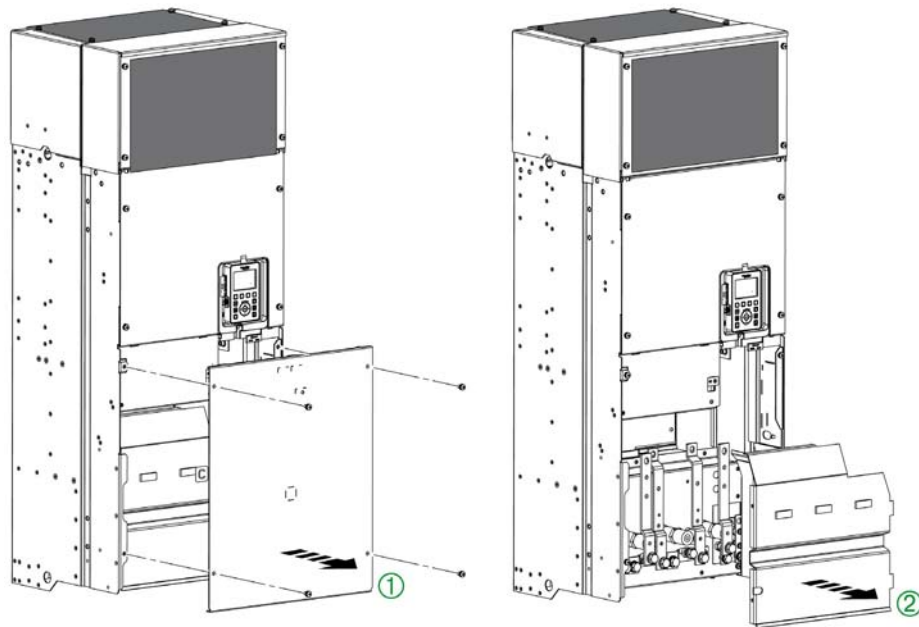
Step	Action
1	Unscrew the 6 screws attaching the bottom front cover and remove it
2	Remove the terminal cover

**⚡ ⚠ DANGER**

**HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH**

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**



Apply the following instructions to access the terminals on **frame sizes 6** drives

Step	Action
1	Unscrew the 4 screws attaching the bottom front cover and remove it
2	Remove the terminal cover

## Access To The Terminals For Frame Size A

### DANGER

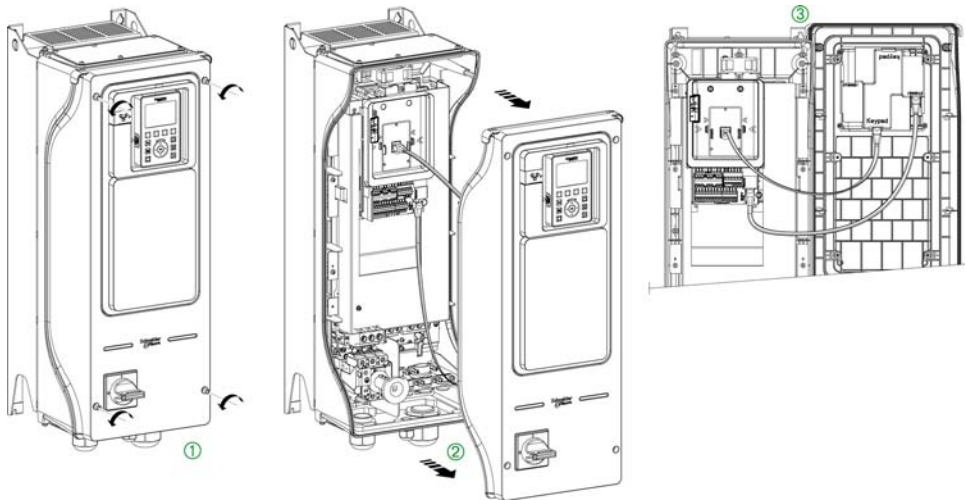
#### HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**

Apply the following instructions to access the terminals on **frame size A** drives

Step	Action
1	Unscrew the 4 captive screws attaching the housing
2	Remove the front cover
3	Attach it on the left or right side of the housing



## Access To The Terminals For Frame Sizes B and C

### DANGER

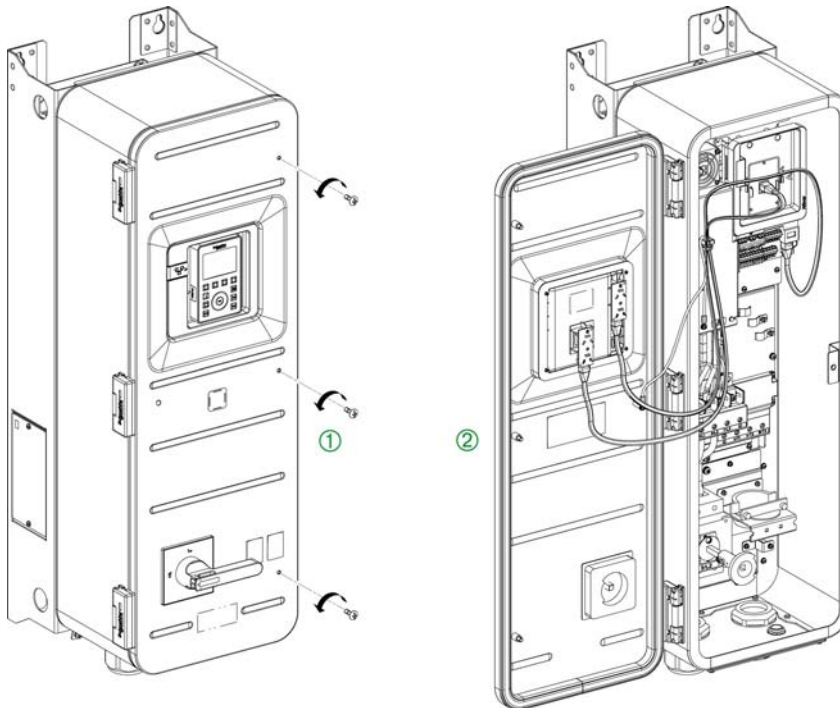
#### HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**

Apply the following instructions to access the terminals on **frame sizes B and C** drives

Step	Action
1	Unscrew the screw attaching the housing
2	Open the front cover

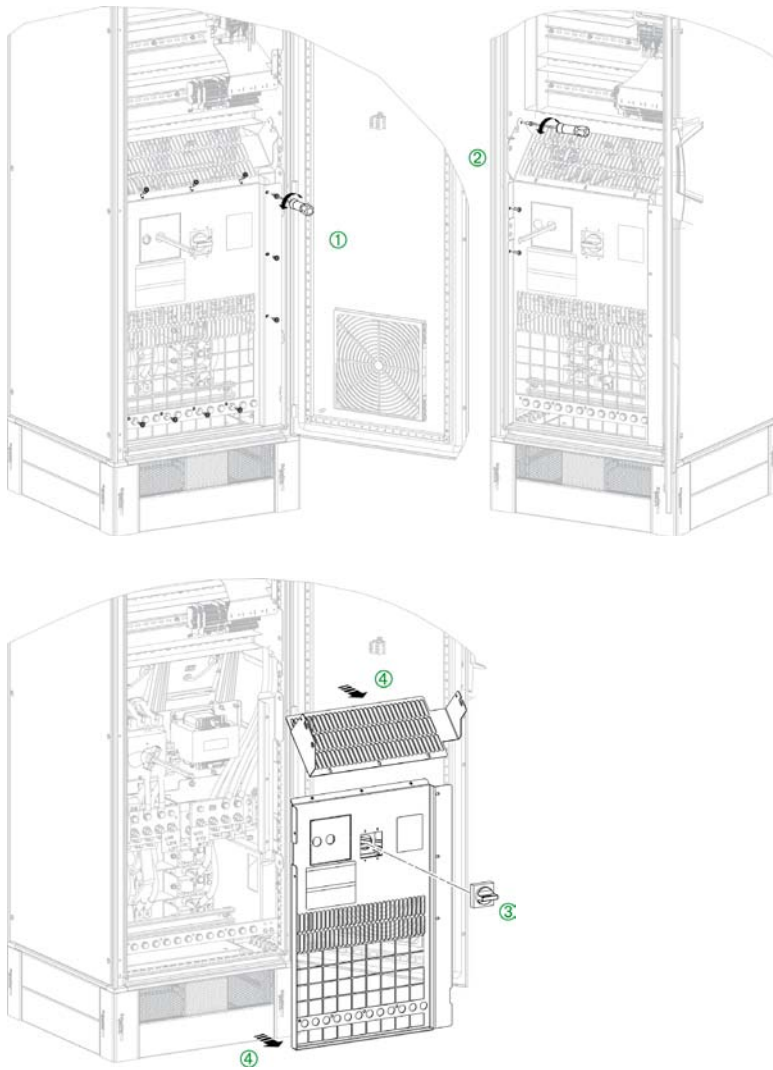


**⚠ ⚠ DANGER**

**HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH**

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**

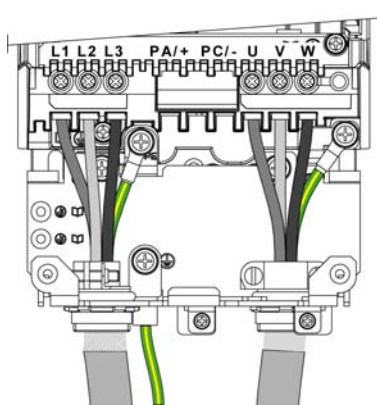


Apply the following instructions to access the terminals on **Floor Standing** drives

Step	Action
1	Open the enclosure. Unscrew the 9 front screws of both upper and lower covers
2	Unscrew the 3 side screws of both upper and lower covers
3	Remove the internal switch handle
4	Remove both upper and lower covers to access the power terminals.

### Frame Size 1 Cable Path

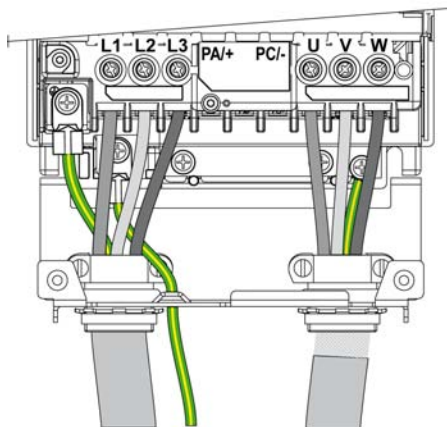
Wire the power cables as shown below.



**NOTE:** PA/+ and PC/- terminals are used only to measure the DC Bus voltage and are not intended to be wired for an external use.

### Frame Size 2 Cable Path

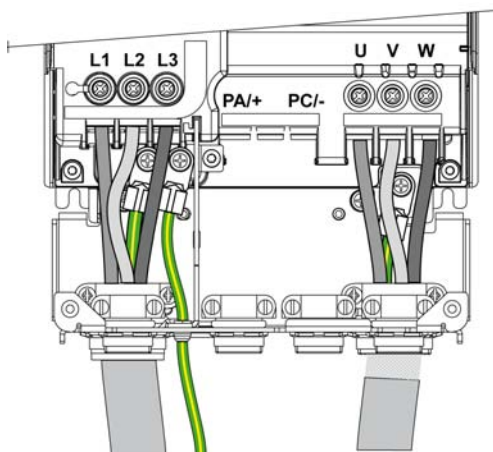
Wire the power cables as shown below.



**NOTE:** PA/+ and PC/- terminals are used only to measure the DC Bus voltage and are not intended to be wired for an external use.

### Frame Size 3 Cable Path

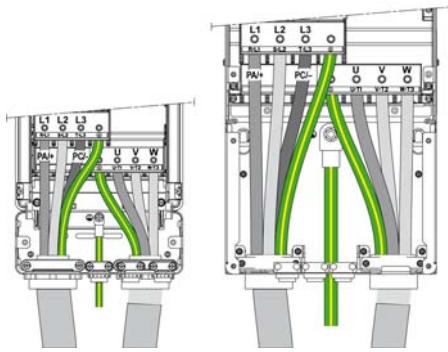
Wire the power cables as shown below.



**NOTE:** PA/+ and PC/- terminals are used only to measure the DC Bus voltage and are not intended to be wired for an external use.

### Frame Size 4 and 5 Cable Path

Wire the power cables as shown below.



**NOTE:** PA/+ and PC/- terminals are used only to measure the DC Bus voltage and are not intended to be wired for an external use.

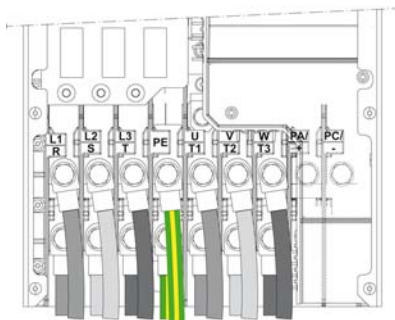
### Frame Size 6 Cable Path

Use 1 or 2 connection cables per terminal, depending on the cable characteristics. Refer to standard IEC 60364-5-52 for cable selection. Permissible cable cross sections are given in the Power Terminals section (*see page 93*).

For 2 connection cable wiring:

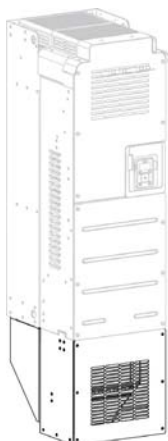
Step	Action
1	connect the first cable on the lower terminal
2	connect the other cable on the upper terminal

For 2 cable connection, wire the power cables as shown below.



**NOTE:** PA/+ and PC/- terminals are used only to measure the DC Bus voltage and are not intended to be wired for an external use.

**NOTE:** A conduit box is available as an option. It enables an IP21 degree of protection at the bottom side of the drive. See [www.schneider-electric.com](http://www.schneider-electric.com)

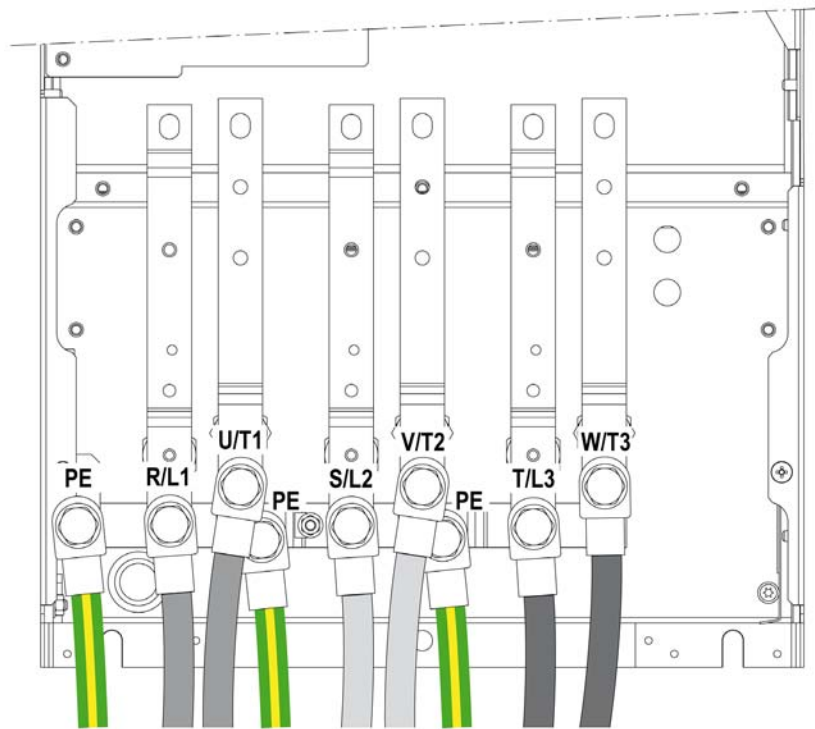




## Frame Size 7a Cable Path

Refer to standard IEC 60364-5-52 for cable selection. Permissible cable cross sections are given in the Power Terminals section ([see page 93](#)).

Wire the power cables as shown below.



Cable wiring:

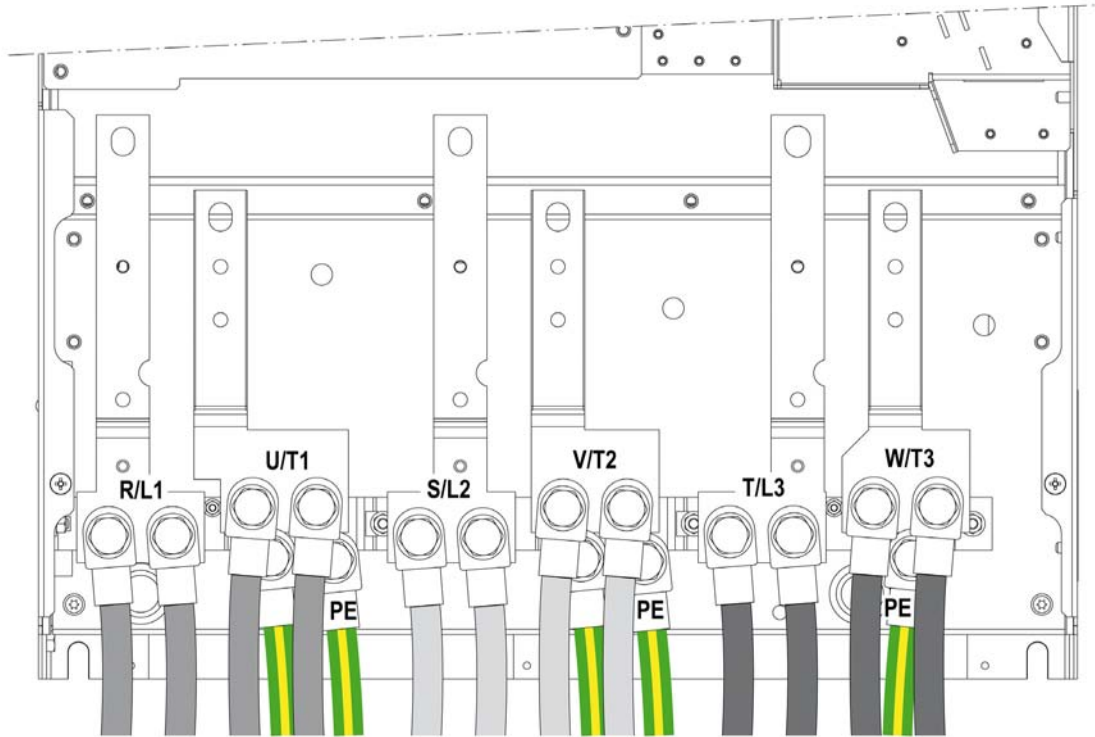
Step	Action
1	connect the first cable on the lower terminal
2	connect the other cable on the upper terminal

**NOTE:** Wiring of the DC chokes is described in the Installing the DC Choke section ([see page 77](#)).

### Frame Size 7b Cable Path

Refer to standard IEC 60364-5-52 for cable selection. Permissible cable cross sections are given in the Power Terminals section ([see page 93](#)).

Wire the power cables as shown below.



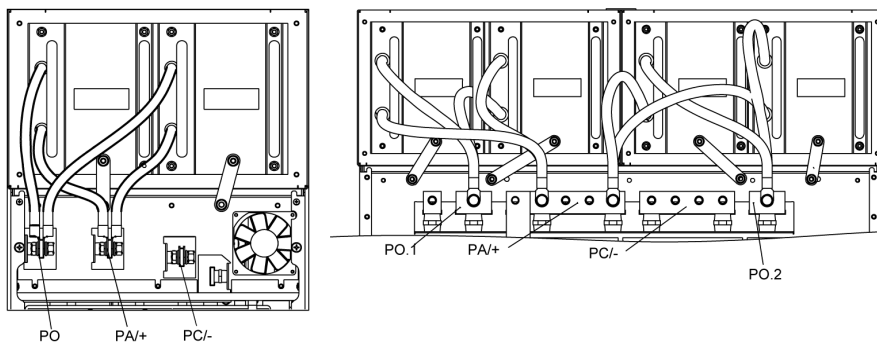
Cable wiring:

Step	Action
1	connect the first cable on the lower terminal
2	connect the other cable on the upper terminal

**NOTE:** Wiring of the DC chokes is described in the Installing the DC Choke section ([see page 77](#)).

### Frame Size 7a and 7b DC Bus terminals

The figures below show where to find DC Bus terminals (PA/+, PC/-) respectively on Frame Size 7a (left) and 7b (right).



**NOTE:** PA/+ and PC/- terminals are used only to measure the DC Bus voltage and are not intended to be wired for an external use.

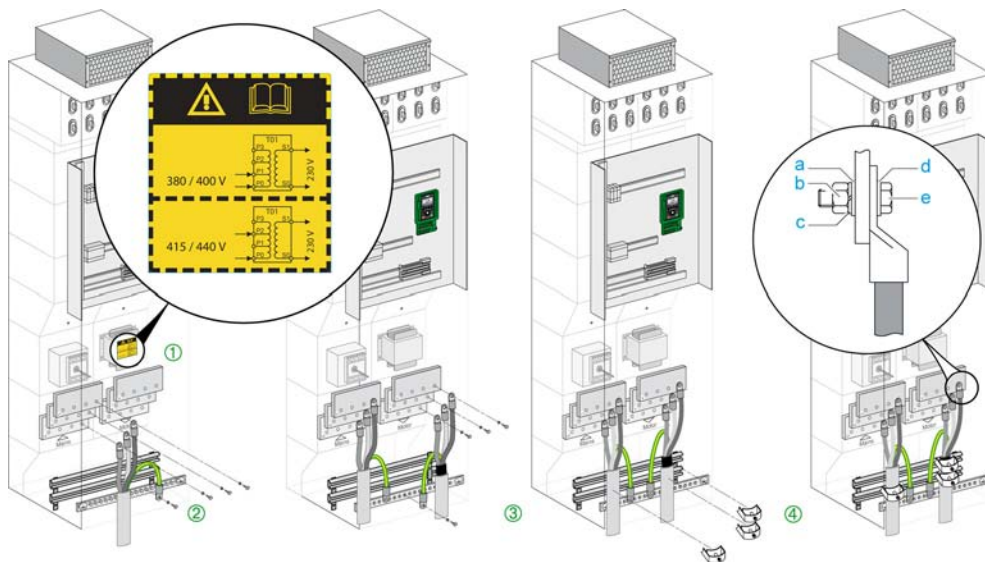
## Floor Standing Drives - Wiring Procedure

Permissible cable cross sections and tightening torques are given in the Power Terminals section (*see page 93*).

**NOTE:** The cable length from the bottom of the drive to the terminals is between 350 mm (13.8 in.) and 420 mm (16.6 in.), depending on the rank of the terminal.

Perform the following instructions to connect the power part:

Step	Action
1	Verify the input mains supply voltage. The drive transformer is factory set to suit a 380/400 Vac mains supply input voltage. If the supply mains voltage is between 415 and 440 Vac, disconnect P1 transformer terminal and connect the wire to the P2 terminal.
2	Connect the supply mains cable lugs to the power input terminals L1, L2, L3. Attach the PE cable lug to the Ground bar.
3	Connect the motor cable lugs to the power output terminals U, V, W. Attach the PE cable lug to the Ground bar.
4	Position the lower cable clamp on the insulated part of the supply mains cable and attach it to the lower rail. Position the upper cable clamp on the cable shielding of the motor cable and attach it to the upper rail. Position the lower cable clamp on the insulated part of the motor cable and attach it to the lower rail.




- a flat washer
- b nut
- c spring washer
- d flat washer
- e M12 screw

## Electromagnetic Compatibility

### Limit Values

This product meets the EMC requirements according to the standard IEC 61800-3 if the measures described in this manual are implemented during installation. If the selected composition (product itself, mains filter, other accessories and measures) does not meet the requirements of category C1, the following information applies as it appears in IEC 61800-3:

 <b>WARNING</b>
<b>RADIO INTERFERENCE</b>
In a domestic environment this product may cause radio interference in which case supplementary mitigation measures may be required.
<b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b>

### EMC requirements for the control cabinet

EMC measures	Objective
Use mounting plates with good electrical conductivity, connect large surface areas of metal parts, remove paint from contact areas.	Good conductivity due to large surface contact.
Ground the control cabinet, the control cabinet door and the mounting plate with ground straps or ground wires. The conductor cross section must be at least 10 mm <sup>2</sup> (AWG 8).	Reduces emissions.
Fit switching devices such as power contactors, relays or solenoid valves with interference suppression units or arc suppressors (for example, diodes, varistors, RC circuits).	Reduces mutual interference.
Install power components and control components separately.	
Install frame size 1 and 2 drives on grounded metal back plane.	Reduces emissions.

### Shielded cables

EMC measures	Objective
Connect large surface areas of cable shields, use cable clamps and ground straps.	Reduces emissions.
Use cable clamps to connect a large surface area of the shields of all shielded cables to the mounting plate at the control cabinet entry.	
Ground shields of digital signal wires ( <i>see page 88</i> ) at both ends by connecting them to a large surface area or via conductive connector housings	Reduces interference affecting the signal wires, reduces emissions
Ground the shields of analog signal wires directly at the device (signal input); insulate the shield at the other cable end or ground it via a capacitor (for example, 10 nF, 100 V or higher).	Reduces ground loops due to low-frequency interference.
Use only shielded motor cables with copper braid and a coverage of at least 85%, ground a large surface area of the shield at both ends.	Diverts interference currents in a controlled way, reduces emissions.

### Cable Installation

EMC measures	Objective
Do not route fieldbus cables and signal wires in a single cable duct together with lines with DC and AC voltages of more than 60 V. (Fieldbus cables, signal lines and analog lines may be in the same cable duct) Recommendation: Use separate cable ducts at least 20 cm apart.	Reduces mutual interference.
Keep cables as short as possible. Do not install unnecessary cable loops, use short cables from the central grounding point in the control cabinet to the external ground connection.	Reduces capacitive and inductive interference.
Use equipotential bonding conductors in the following cases: wide-area installations, different voltage supplies and installation across several buildings.	Reduces current in the cable shield, reduces emissions.
Use fine stranded equipotential bonding conductors.	Diverts high-frequency interference currents

EMC measures	Objective
If motor and machine are not conductively connected, for example by an insulated flange or a connection without surface contact, you must ground the motor with a ground strap or a ground wire. The conductor cross section must be at least 10 mm <sup>2</sup> (AWG 6).	Reduces emissions, increases immunity.
Use twisted pair for the DC supply. For digital and analog inputs use shielded twisted cables with a pitch of between 25...50 mm (1...2 in).	Reduces interference affecting the signal cables, reduces emissions.

## Power Supply

EMC measures	Objective
Operate product on mains with grounded neutral point.	Enables effectiveness of mains filter.
Surge arrester if there is a risk of overvoltage.	Reduces the risk of damage caused by overvoltage.

## Additional measures for EMC improvement

Depending on the application, the following measures can improve the EMC-dependent values:

EMC measures	Objective
Use mains chokes	Reduces mains harmonics, prolongs product service life.
Use external mains filters	Improves the EMC limit values.
Additional EMC measures, for example mounting in a closed control cabinet with 15 dB shielding attenuation of radiated interference	

**NOTE:** If using an additional input filter, it should be mounted as close as possible to the drive and connected directly to the supply mains via an unshielded cable.

---

## Operation on an IT or Corner Grounded System

### Definition

**IT system:** Isolated or impedance grounded neutral. Use a permanent insulation monitoring device compatible with nonlinear loads, such as an XM200 type or equivalent.

**Corner grounded system:** System with one phase grounded.

### Operation

<b><i>NOTICE</i></b>
<b>RISK OF DAMAGE TO THE DRIVE</b> If the drive is used on an IT or corner grounded system, the built-in EMC filter must be disconnected as described in this manual. <b>Failure to follow these instructions can result in equipment damage.</b>

## Disconnecting The Built-in EMC Filter

### Filter Disconnection

#### **⚡ ⚠ DANGER**

##### **HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH**



Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**

The drives have a built-in EMC filter. As a result they exhibit leakage current to ground. If the leakage current creates compatibility problems with your installation (residual current device or other), then you can reduce the leakage current by disconnecting the built-in filter as shown below. In this configuration the product does not meet the EMC requirements according to the standard IEC 61800-3.

### Setting

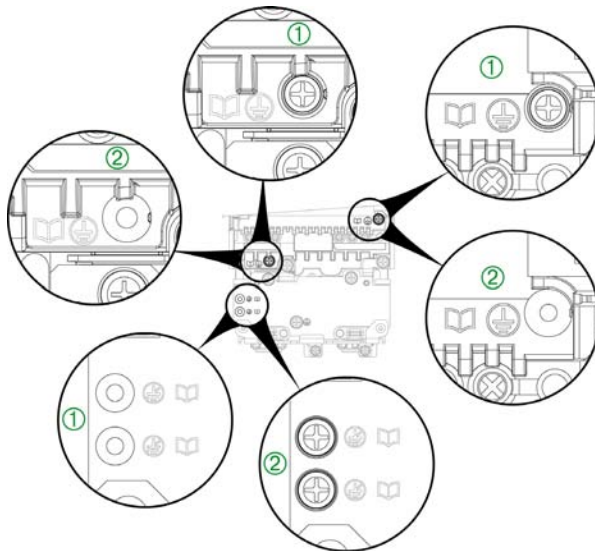
Apply the following instructions to disconnect the built-in EMC filter.

Step	Action
1	Remove the front cover ( <i>see page 97</i> )
2	The screw(s) is/are factory set to the  position, as shown on detail ①
3	For operation without the built-in EMC filter, remove the screw(s) from its/ their location and set it/them to the  position, as shown on detail ②
4	Refit the front cover

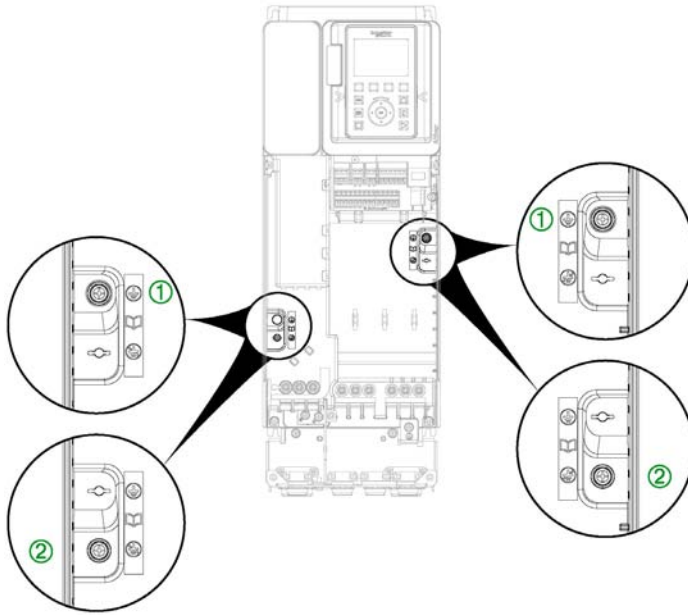
#### **NOTE:**

- Use only the screw(s) supplied.
- Do not operate the drive with setting screw(s) removed.

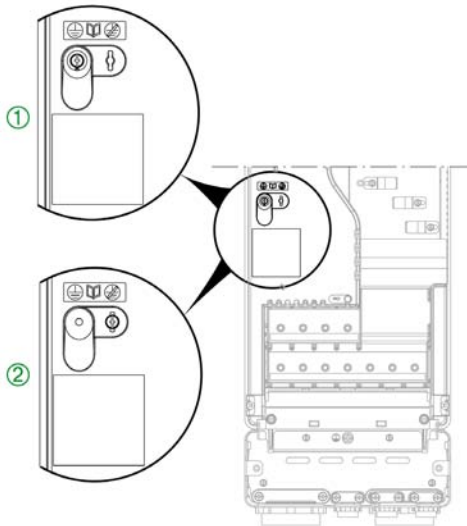
#### **Setting For Frame Size 1 Products**



Setting For Frame Size 2, 3 and IP55 Frame Size A Products

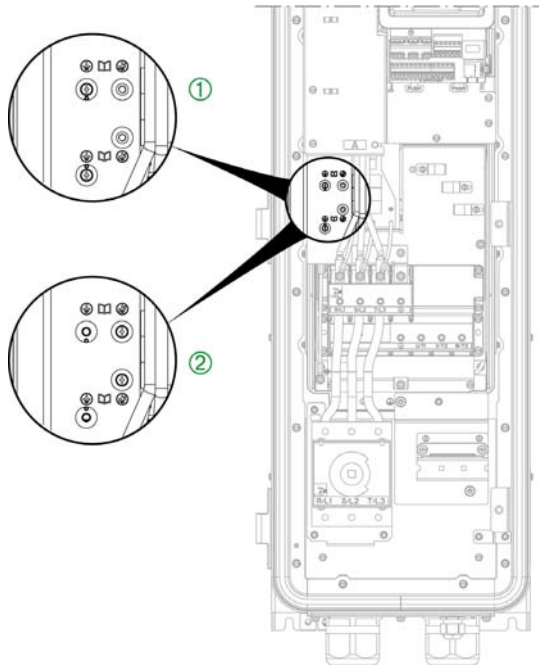


Setting For Frame Size 4 Products

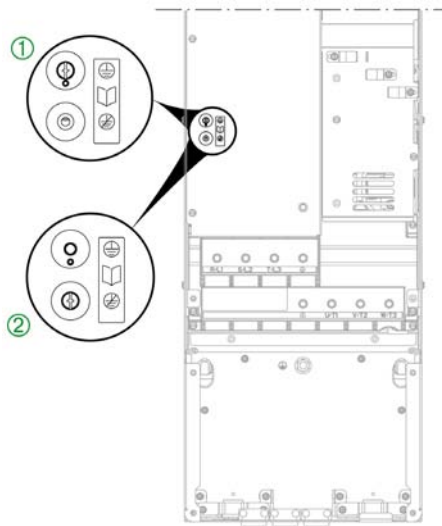




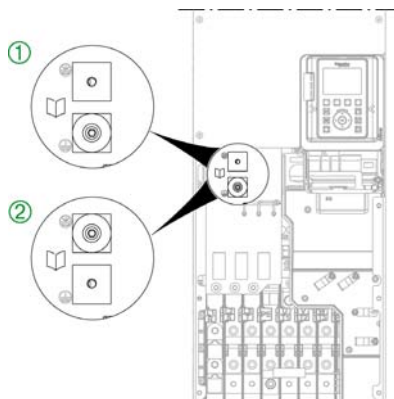
### Setting For Frame IP55 Size B Products



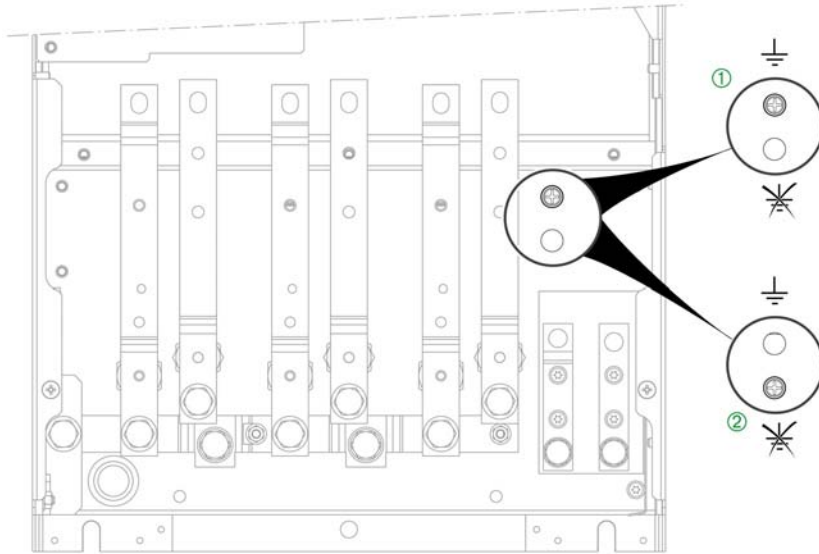
### Setting For Frame Size 5 and IP55 Frame Size C Products



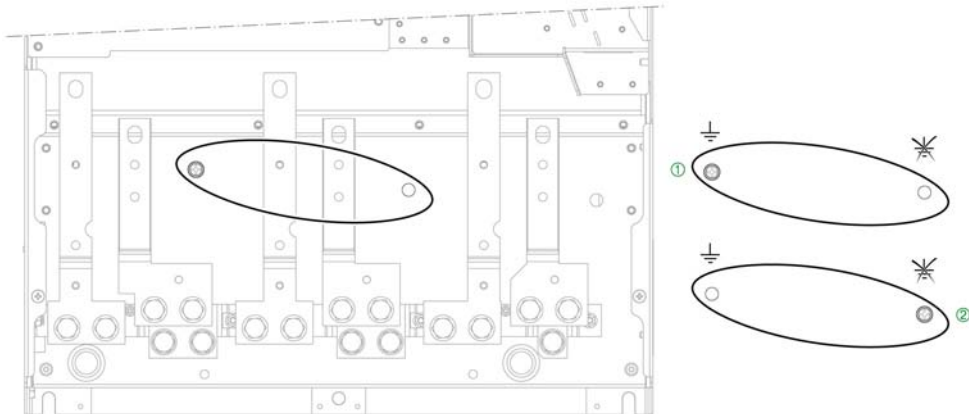
### Setting For Frame Size 6 Products



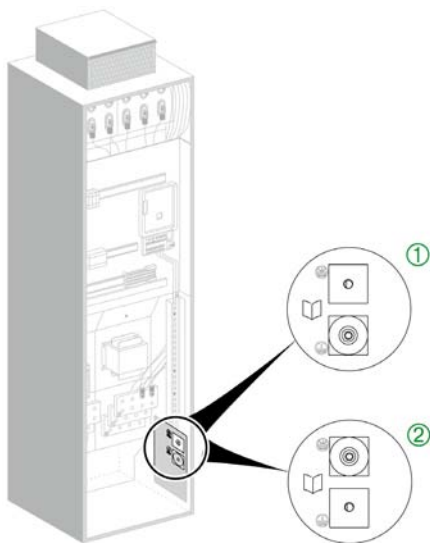
### Setting For Frame Size 7A Products



### Setting For Frame Size 7B Products



### Setting For Floor Standing Products



## Control Terminals Electrical Data

### Characteristics of Terminals

**NOTE:**

- For a description of the terminal arrangement, refer to Arrangement and Characteristics of Control Terminals and Communication And I/O Ports (*see page 118*)
- For factory setting I/O assignment, refer to the Programming Manual.

Terminal	Description	I/O Type	Electrical characteristics
R1A	NO contact of relay R1	O	<b>Output Relay 1</b> <ul style="list-style-type: none"> <li>• Minimum switching capacity: 5 mA for 24 Vdc</li> <li>• Maximum switching current on resistive load: (cos <math>\phi</math> = 1): 3 A for 250 Vac (OVC II) and 30 Vdc</li> <li>• Maximum switching current on inductive load: (cos <math>\phi</math> = 0.4 and L/R = 7 ms): 2 A for 250 Vac (OVC II) and 30 Vdc</li> <li>• Refresh time: 5 ms +/- 0.5 ms</li> <li>• Service life: 100,000 operations at maximum switching current</li> </ul>
R1B	NC contact of relay R1	O	
R1C	Common point contact of relay R1	O	
R2A	NO contact of relay R2	O	<b>Output Relay 2</b> <ul style="list-style-type: none"> <li>• Minimum switching capacity: 5 mA for 24 Vdc</li> <li>• Maximum switching current on resistive load: (cos <math>\phi</math> = 1): 3 A for 250 Vac and 30 Vdc</li> <li>• Maximum switching current on inductive load: (cos <math>\phi</math> = 0.4 and L/R = 7 ms): 2 A for 250 Vac and 30 Vdc</li> <li>• Refresh time: 5 ms +/- 0.5 ms</li> <li>• Service life: 100,000 operations at maximum switching power</li> </ul>
R2C	Common point contact of relay R2	O	
R3A	NO contact of relay R3	O	<b>Output Relay 3</b> <ul style="list-style-type: none"> <li>• Minimum switching capacity: 5 mA for 24 Vdc</li> <li>• Maximum switching current on resistive load: (cos <math>\phi</math> = 1): 3 A for 250 Vac and 30 Vdc</li> <li>• Maximum switching current on inductive load: (cos <math>\phi</math> = 0.4 and L/R = 7 ms): 2 A for 250 Vac and 30 Vdc</li> <li>• Refresh time: 5 ms +/- 0.5 ms</li> <li>• Service life: 100,000 operations at maximum switching power</li> </ul>
R3C	Common point contact of relay R3	O	
$\overline{\text{STOA}}$ , $\overline{\text{STOB}}$	STO inputs	I	<b>Safety Function STO Inputs</b> Refer to the Safety Function Manual (EAV64334) available on <a href="http://www.schneider-electric.com">www.schneider-electric.com</a>
24 V	Output power supply for digital inputs and safety function STO inputs	O	<ul style="list-style-type: none"> <li>• +24 Vdc</li> <li>• Tolerance: minimum 20.4 Vdc, maximum 27 Vdc</li> <li>• Current: maximum 200 mA for both 24 Vdc terminals</li> <li>• Terminal protected against overload and short-circuit</li> <li>• In Sink Ext position, this supply is powered by external PLC supply</li> </ul>
COM	Analog I/O common	I/O	0 V for Analog outputs
AQ1	Analog output	O	<b>AQ: Analog output software-configurable for voltage or current</b> <ul style="list-style-type: none"> <li>• Voltage analog output 0...10 Vdc, minimum. Minimum load impedance 470 <math>\Omega</math>,</li> <li>• Current analog output X-Y mA by programming X and Y from 0...20 mA, maximum load impedance 500 <math>\Omega</math></li> <li>• Maximum sampling time: 10 ms <math>\pm</math> 1 ms</li> <li>• Resolution 10 bits</li> <li>• Accuracy: <math>\pm</math> 1% for a temperature variation of 60 °C (140°F)</li> <li>• Linearity <math>\pm</math> 0.2%</li> </ul>
AQ2	Analog output	O	
P24	External input supply	I	External input supply +24 Vdc <ul style="list-style-type: none"> <li>• Tolerance: minimum 19 Vdc, maximum 30 Vdc</li> <li>• Current: maximum 0.8 A</li> </ul>
0 V	0 V	I/O	0 V for P24

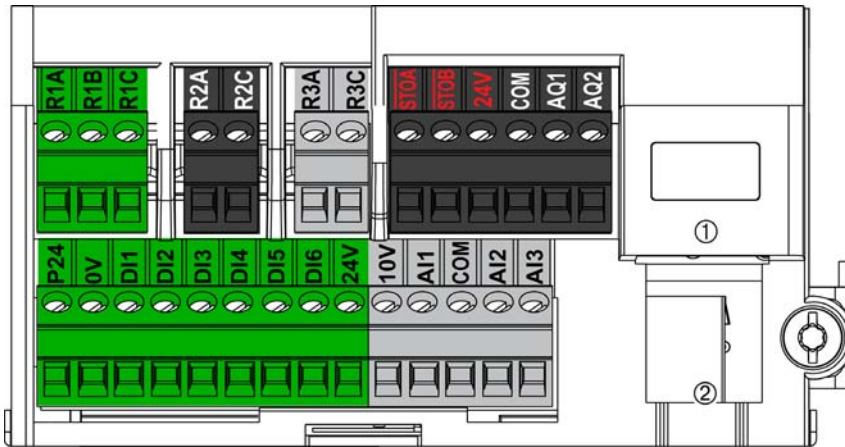
Terminal	Description	I/O Type	Electrical characteristics
DI1-DI6	Digital inputs	I	<p>6 programmable logic inputs 24 Vdc, comply with IEC/EN 61131-2 logic type 1</p> <ul style="list-style-type: none"> <li>● Positive logic (Source): State 0 if <math>\leq 5</math> Vdc or logic input not wired, state 1 if <math>\geq 11</math> Vdc</li> <li>● Negative logic (Sink): State 0 if <math>\geq 16</math> Vdc or logic input not wired, state 1 if <math>\leq 10</math> Vdc</li> <li>● Impedance 3.5 k<math>\Omega</math></li> <li>● Maximum voltage: 30 Vdc</li> <li>● Maximum sampling time: 2 ms <math>\pm</math> 0.5 ms</li> </ul> <p>Multiple assignment makes it possible to configure several functions on one input (example: DI1 assigned to forward and preset speed 2, DI3 assigned to reverse and preset speed 3).</p>
DI5-DI6	Pulse inputs	I	<p>Programmable Pulse input</p> <ul style="list-style-type: none"> <li>● Comply with level 1 PLC, IEC 65A-68 standard</li> <li>● State 0 if &lt; 0.6 Vdc, state 1 if &gt; 2.5 Vdc</li> <li>● Pulse counter 0...30 kHz</li> <li>● Frequency range: 0...30 kHz</li> <li>● Cyclic ratio: 50 % <math>\pm</math> 10 %</li> <li>● Maximum input voltage 30 Vdc, &lt; 10 mA</li> <li>● Maximum sampling time: 5 ms <math>\pm</math> 1 ms</li> </ul>
10 V	Output supply for Analog input	O	<p>Internal supply for the analog inputs</p> <ul style="list-style-type: none"> <li>● 10.5 Vdc</li> <li>● Tolerance <math>\pm</math> 5%</li> <li>● Current: maximum 10 mA</li> <li>● Short circuit protected</li> </ul>
AI1-AI2-AI3	Analog inputs	I	<p>Software-configurable V/A : voltage or current analog input</p> <ul style="list-style-type: none"> <li>● Voltage analog input 0...10 Vdc, impedance 30 k<math>\Omega</math>,</li> <li>● Current analog input X-Y mA by programming X and Y from 0...20 mA, with impedance 250 <math>\Omega</math></li> <li>● Maximum sampling time: 5 ms <math>\pm</math> 1 ms</li> <li>● Resolution 12 bits</li> <li>● Accuracy: <math>\pm</math> 0.6% for a temperature variation of 60 <math>^{\circ}</math>C (140<math>^{\circ}</math>F)</li> <li>● Linearity <math>\pm</math> 0.15% of maximum value</li> </ul>
COM	Analog I/O common	I/O	0 V for Analog inputs

Terminal	Description	I/O Type	Electrical characteristics
AI2-AI3	Sensor inputs	I	<p>Software-configurable PT100/PT1000 or KTY84 or PTC or Water level sensor</p> <ul style="list-style-type: none"> <li>● <b>PT100</b> <ul style="list-style-type: none"> <li>○ 1 or 3 thermal sensors mounted in series (configurable by software)</li> <li>○ Sensor current: 5 mA</li> <li>○ Range -20...200°C (-4...392°F)</li> <li>○ Accuracy +/- 4 °C (39°F) for a temperature variation of 60 °C (140°F)</li> </ul> </li> <li>● <b>PT1000</b> <ul style="list-style-type: none"> <li>○ 1 or 3 thermal sensors mounted in series (configurable by software)</li> <li>○ Thermal sensor current: 1 mA</li> <li>○ Range -20...200°C (-4...392°F)</li> <li>○ Accuracy +/- 4 °C (39°F) for a temperature variation of 60 °C (140°F)</li> </ul> </li> <li>● <b>PTC</b> <ul style="list-style-type: none"> <li>○ 6 sensors maximum mounted in series</li> <li>○ Sensor current: 1 mA</li> <li>○ Nominal value: &lt; 1.5 kΩ</li> <li>○ Overheat trigger threshold: 2.9 kΩ ± 0.2 kΩ</li> <li>○ Overheat reset threshold: 1.575 kΩ ± 0.75 kΩ</li> <li>○ Threshold for low impedance detection: 50 Ω -10 Ω/+20 Ω</li> <li>○ Protected for low impedance &lt; 1000 Ω</li> </ul> </li> <li>● <b>KTY84</b> <ul style="list-style-type: none"> <li>○ 1 thermal sensor</li> <li>○ Thermal sensor current: 1 mA</li> <li>○ Range -20...200°C (-4...392°F)</li> <li>○ Accuracy +/- 4 °C (39°F) for a temperature variation of 60 °C (140°F)</li> </ul> </li> <li>● <b>Water Level Sensor</b> <ul style="list-style-type: none"> <li>○ Sensitivity: 0...1 MΩ, adjustable by software</li> <li>○ Water level sensor current: 0.3 mA...1 mA maximum</li> <li>○ Adjustable delay: 0...10 s</li> </ul> </li> </ul>

## Arrangement and Characteristics of Control Block Terminals and Communication and I/O Ports

### Terminal Arrangement

The control block terminals are the same for all drive frame sizes.



① Ethernet Modbus TCP, ② Serial Modbus

**NOTE:** Modbus VP12S: This is the standard Modbus serial link marking. VP•S means connector with power supply, where 12 stands for the 12 Vdc supply voltage.

### Wiring Characteristics

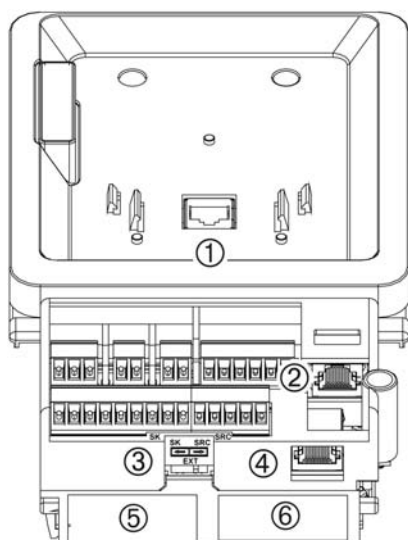
Wire cross sections and tightening torques

Control Terminals	Relay Output Wire Cross Section		Other Wire Cross Section		Tightening Torque
	Minimum (1)	Maximum	Minimum (1)	Maximum	
	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	mm <sup>2</sup> (AWG)	
All terminals	0.75 (18)	1.5 (16)	0.5 (20)	1.5 (16)	0.5 (4.4)

(1) The value corresponds to the minimum permissible cross section of the terminal.

**NOTE:** Also refer to Control Terminal Electrical data.

## Control Block Ports



### Legend

Marking	Description
①	RJ45 port for Graphic display terminal
②	RJ45 port for Ethernet embedded
③	Sink-Ext-Source switch ( <i>see page 91</i> )
④	RJ45 port for Modbus embedded
⑤	I/O module slot
⑥	Fieldbus, and I/O module slot

## RJ45 Communication ports

The control block includes 3 RJ45 ports.

They allow to connect:

- A PC
  - Using a commissioning software (SoMove, SoMachine...), to configure and monitor the drive
  - To access the drive webserver
- A SCADA system
- A PLC system
- A Graphic Display terminal, using Modbus protocol
- A Modbus fieldbus

**NOTE:** Verify that RJ45 cable is not damaged prior to connect it to the product otherwise the power supply of the control could be lost.

**NOTE:** Do not plug Ethernet cable in Modbus plug or vice versa.

## Wiring The Control Part

### Preliminary Steps

#### DANGER

##### HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**

#### WARNING

##### UNINTENDED BEHAVIOR OF INPUTS AND OUTPUTS

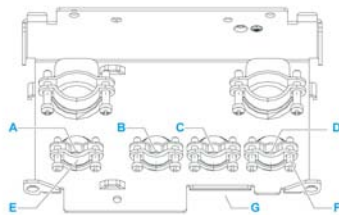
The functions of the inputs and outputs depend on the selected operating mode and the settings of the corresponding parameters.

- Verify that the wiring is appropriate for the settings.
- Only start the system if there are no persons or obstructions in the hazardous area.
- When commissioning, carefully run tests for all operating states and potential error situations.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

### Cabling Plate Preparation

(applicable for wall mounting product)



**NOTE:** Cabling plate shown is for frame size 3. Other cabling plates look slightly differs from this one.

**NOTE:** For Floor standing products route the control wires into the integrated control cable conduit.

Apply the following instructions before connecting the control cables to the drive

Step	Action
1	Unscrew the cable grommet (E) screws (D) if required
2	Insert in drilling (A) and (B) the option cables, such as fieldbus modules.
3	Insert in drilling (C) the cable including the wires for the following terminals <ul style="list-style-type: none"><li>• P24</li><li>• 0 V</li><li>• DI1...DI6</li><li>• 24 V</li></ul>
4	Insert in drilling (D) the cable including the wires for the following terminals <ul style="list-style-type: none"><li>• STOA, STOB</li><li>• 24 V</li><li>• COM</li><li>• AO1, AO2</li><li>• 10 V</li><li>• AI1...AI3</li></ul>
5	Location G is intended to receive the wires for the following terminals <ul style="list-style-type: none"><li>• R1A...R1C</li><li>• R2A...R2C</li><li>• R3A...R3C</li><li>• RJ45</li><li>• Other options</li></ul>
6	Screw back the cable grommet screws



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## Chapter 5

### Checking Installation

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#### Check List Before Switching On

##### Mechanical Installation

Verify the mechanical installation of the entire drive system:

Step	Action	✓
1	Does the installation meet the specified distance requirements?	
2	Did you tighten all fastening screws with the specified tightening torque?	

##### Electrical installation

Verify the electrical connections and the cabling:

Step	Action	✓
1	Did you connect all protective ground conductors?	
2	Do all fuses and circuit breaker have the correct rating; are the fuses of the specified type? (refer to the information provided in the manual).	
3	Did you connect or insulate all wires at the cable ends?	
4	Did you properly connect and install all cables and connectors?	
5	Do all plug-in terminals colors and markings correspond to the colors and marking of the control block?	
6	Did you properly connect the signal wires?	
7	Are the required shield connections EMC-compliant?	
8	Did you take all measures for EMC compliance?	
9	On floor standing products, verify that internal circuit breaker is closed	

##### Covers And Seals

Verify that all devices, doors and covers of cabinet are properly installed to meet the required degree of protection.



# Chapter 6

## Maintenance

### Scheduled servicing

#### Servicing

### DANGER

#### HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

Read and understand the instructions in **Safety Information** chapter before performing any procedure in this chapter.

**Failure to follow these instructions will result in death or serious injury.**

The temperature of the products described in this manual may exceed 80 °C (176 °F) during operation.

### WARNING

#### HOT SURFACES

- Ensure that any contact with hot surfaces is avoided.
- Do not allow flammable or heat-sensitive parts in the immediate vicinity of hot surfaces.
- Verify that the product has sufficiently cooled down before handling it.
- Verify that the heat dissipation is sufficient by performing a test run under maximum load conditions.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

### NOTICE

#### RISK OF DAMAGE TO THE DRIVE

Perform the following activities.

**Failure to follow these instructions can result in equipment damage.**

Environment	Part concerned	Action	Periodicity (1)
Knock on the product	Housing - control block (led - display, if any)	Verify the drive visual aspect	At least each year
Corrosion	Terminals - connector - screws - EMC plate	Inspect and clean if required	
Dust	Terminals - fans - blowholes - enclosures air inlets and outlets - cabinets air filters	Inspect and clean if required	
	Floor standing drives filter mats	Inspect	At least each year
		Change	At least each 4 years
Temperature	Around the product	Verify and correct if required	
Cooling	Wall mounting drives fan	Verify the fan operation	At least each year
		Replace the fan, see catalog and the instructions sheets on <a href="http://www.schneider-electric.com">www.schneider-electric.com</a> .	After 3 to 5 years, depending on the operating conditions
	Floor standing drives fan for power part and enclosure door fan	Replace the fans, see catalog and the instructions sheets on <a href="http://www.schneider-electric.com">www.schneider-electric.com</a> .	Every 35000 operating hours or every 6 years
Vibration		Verify tightening torques	At least each year

**(1)** As from the date of commissioning. The maintenance intervals really necessary depend on the ambient conditions.

**NOTE:** The fan operation depends of the drive thermal state. The drive may be running and the fan not. Specific information applies to the floor standing drives.

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## Diagnostic And Troubleshooting

Refer to the Programming Manual available on [www.schneider-electric.com](http://www.schneider-electric.com).

## Spares and repairs

Serviceable product. Please refer to your Customer Care Center.

## Long time storage

If the drive was not connected to mains for an extended period of time, the capacitors must be restored to their full performance before the motor is started.

### ***NOTICE***

#### **REDUCED CAPACITOR PERFORMANCE**

- Apply mains voltage to the drive for one hour before starting the motor if the drive has not been connected to mains for the following periods of time:
  - 12 months at a maximum storage temperature of +50°C (+122°F)
  - 24 months at a maximum storage temperature of +45°C (+113°F)
  - 36 months at a maximum storage temperature of +40°C (+104°F)
- Verify that no Run command can be applied before the period of one hour has elapsed.
- Verify the date of manufacture if the drive is commissioned for the first time and run the specified procedure if the date of manufacture is more than 12 months in the past.

**Failure to follow these instructions can result in equipment damage.**

If the specified procedure cannot be performed without a Run command because of internal mains contactor control, perform this procedure with the power stage enabled, but the motor being at standstill so that there is no appreciable mains current in the capacitors.



## E

### Error

Discrepancy between a detected (computed, measured, or signaled) value or condition and the specified or theoretically correct value or condition.

## F

### Factory setting

Factory settings when the product is shipped

### Fault

Fault is an operating state. If the monitoring functions detect an error, a transition to this operating state is triggered, depending on the error class. A "Fault reset" is required to exit this operating state after the cause of the detected error has been removed. Further information can be found in the pertinent standards such as IEC 61800-7, ODVA Common Industrial Protocol (CIP).

### Fault Reset

A function used to restore the drive to an operational state after a detected error is cleared by removing the cause of the error so that the error is no longer active.

## P

### PELV

Protective Extra Low Voltage, low voltage with isolation. For more information: IEC 60364-4-41

### PLC

Programmable logic controller

### Power stage

The power stage controls the motor. The power stage generates current for controlling the motor.

## W

### Warning

If the term is used outside the context of safety instructions, a warning alerts to a potential problem that was detected by a monitoring function. A warning does not cause a transition of the operating state.





