

Installation Manual for Positioning Module FX3U-20SSC-H

Art-no.: 202757 ENG, Version A, 18012007

Safety Information

For qualified staff only

This manual is only intended for use by properly trained and qualified electrical technicians who are fully acquainted with automation technology safety standards. All work with the hardware described, including system design, installation, setup, maintenance, service and testing, may only be performed by trained electrical technicians with approved qualifications who are fully acquainted with the applicable automation technology safety standards and regulations.

Proper use of equipment

The programmable controllers (PLC) of the MELSEC FX3U series are only intended for the specific applications explicitly described in this manual or the manuals listed below. Please take care to observe all the installation and operating parameters specified in the manual. All products are designed, manufactured, tested and documented in agreement with the safety regulations. Any modification of the hardware or software or disregarding of the safety warnings given in this manual or printed on the product can cause injury to persons or damage to equipment or other property. Only accessories and peripherals specifically approved by MITSUBISHI ELECTRIC may be used. Any other use or application of the products is deemed to be improper.

Relevant safety regulations

All safety and accident prevention regulations relevant to your specific application must be observed in the system design, installation, setup, maintenance, servicing and testing of these products.

In this manual special warnings that are important for the proper and safe use of the products are clearly identified as follows:



DANGER:
*Personnel health and injury warnings.
Failure to observe the precautions described here can result in serious health and injury hazards.*



CAUTION:
*Equipment and property damage warnings.
Failure to observe the precautions described here can result in serious damage to the equipment or other property.*

Further Information

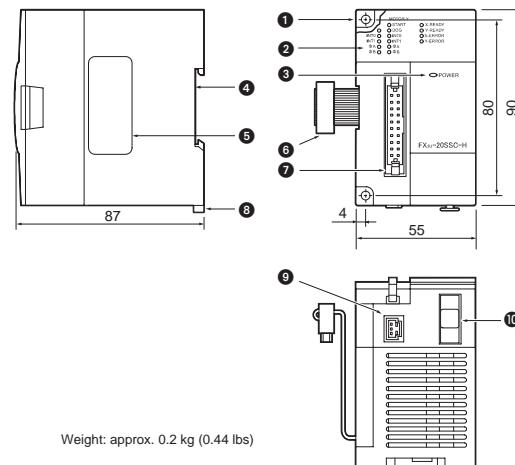
The following manuals contain further information about the modules:

- FX3U Series User's Manual – Hardware Edition, manual No. JY997D16501
- FX3U Series Programming Manual, manual No. JY997D16601
- FX3U-20SSC-H User's Manual – manual No. JY997D21301
- GX Configurator-FP – Operation Manual for Setting/Monitoring Tool

These manuals are available free of charge through the internet (www.mitsubishi-automation.com).

If you have any questions concerning the programming and operation of the equipment described in this manual, please contact your relevant sales office or department.

External Dimensions and Part Names



All dimensions are in "mm".

No.	Description
①	Direct mounting hole: 2 holes of 4.5 mm diameter (mounting screw: M4 screw)
②	Status LED (please refer to page 4 for details)
③	POWER LED (green): Lit while 24 V DC power is supplied from an external power supply or the FX3U PLC.
④	DIN rail mounting groove (DIN rail: DIN46277)
⑤	Name plate
⑥	Extension cable
⑦	Input connector
⑧	DIN rail mounting hook
⑨	Power supply connector
⑩	SSCNET III connector

Applicable Standard

The modules of the MELSEC FX3U series comply with the EC Directive (EMC Directive) and UL standards (UL, cUL).

Installation and Wiring



DANGER

Cut off all phases of the power source externally before starting the installation or wiring work, thus avoiding electric shock or damages to the product.



CAUTION

- Use the product in the environment within the general specifications described in the Hardware manual. Never use the product in areas with dust, oily smoke, conductive dusts, corrosive or flammable gas, vibrations or impacts, or expose it to high temperature, condensation, or wind and rain. If the product is used in such a place described above, electrical shock, fire, malfunction, damage, or deterioration may be caused.
- When drilling screw holes or wiring, cutting chips or wire chips should not enter ventilation slits. Such an accident may cause fire, failure or malfunction.
- Be sure to remove the dust proof sheet from the PLC's ventilation port when the installation work is completed. Failure to do so could cause fires, equipment failure, and malfunctions.
- Do not touch the conductive parts of the product directly.
- Install the product securely using the DIN rail or screws.
- Install the product on a flat surface to prevent twisting.
- Fix all cables securely to the specified connector. Contact failures may cause malfunction.

Wiring



DANGER

Make sure to have safety circuits outside of the PLC to ensure safe system operation even during external power problems or PLC failure. Otherwise, malfunctions may cause serious accidents.

- Provide an emergency stop circuit, a protection circuit, an interlock circuit for opposite movement (such as normal vs, reverse rotation) and an interlock circuit (to prevent damage to the equipment at the upper and lower positioning limits).
- When the PLC CPU detects an error, such as a watchdog timer error, during self-diagnosis, all outputs are turned off. Also, when an error that cannot be detected by the PLC CPU occurs in an input/output module, output control may be disabled. External circuits and mechanisms should be designed to ensure safe machinery operation in such a case.
- When an error occurs in an output device, the output could be held either on or off. For output signals that may lead to serious accidents, external circuits and mechanisms should be designed to ensure safe machinery operation in such a case.



CAUTION

- Do not lay signal cables close to the main circuit, high-voltage power lines, or load lines. Otherwise effects of noise or surge induction are likely to take place. Keep a safe distance of more than 100 mm from the above when wiring.
- Ground the shield wire or shield of a shielded cable at one point on the PLC. However, do not ground at the same point as high voltage lines.
- When pulling out the SSCNET III cable from the connector, be sure to put the cap on the SSCNET III connector. If the SSCNET III end face is dirty, optical transmission is interrupted and it may cause malfunctions.
- Do not see directly the light generated from SSCNET III connector of servo amplifier or the FX3U-20SSC-H.
- If the SSCNET III cable is exposed to excessive stress such as a major shock, lateral pressure, haul, sudden bending or twist, its inside distorts or breaks, and optical transmission will not be available. SSCNET III cable should be given loose slack to avoid from becoming smaller than the minimum bend radius, and it should not be twisted.

Applicable Cables and Connectors

Power Supply

The cable FX2NC-100MPCB for connecting the FX3U-20SSC-M with the external power supply is supplied with the positioning module.

SSCNET III

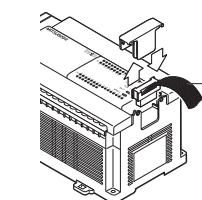
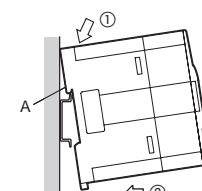
The following three types of optical cables can be used for connection with the servo amplifiers:

Cable*	Length [m]	Minimum Bend Radius
MR-J3BUS□ M	0.15 / 0.3 / 0.5 / 1 / 3	25 mm
MR-J3BUS□ M-A	5 / 10 / 20	50 mm
MR-J3BUS□ M-B	30 / 40 / 50	50 mm

* "□" indicates the cable length; e.g. 015: 0.15 m, 03: 0.3 m, 1: 1 m

Input Connector

For connection of input signals to the FX3U-20SSC-M, terminal blocks and cables are available. For more information refer to the FX3U-20SSC-H User's Manual.



(GB) Status LEDs

(D) LED-Anzeige

(F) Affichage DEL

LED / DEL	Description / Beschreibung / Description
X-READY Y-READY	(GB) ON: Axis is ready for movement OFF: An error has occurred or positioning is being executed
	(D) EIN: Achse ist betriebsbereit AUS: Ein Fehler ist aufgetreten oder eine Positionierung wird ausgeführt
	(F) ON : l'axe est prêt à fonctionner. OFF : une erreur est apparue ou un positionnement est exécuté.
X-Error Y-Error	(GB) ON: CPU-Error Flicker: Axis error OFF: Normal operation
	(D) EIN: CPU-Fehler Blinkt: Achsenfehler AUS: Normalbetrieb
	(F) ON : erreur UC Clignote : erreur d'axe OFF : fonctionnement normal
X-START Y-START X-DOG Y-DOG X-INT0 Y-INT0 X-INT1 Y-INT1	(GB) ON: The corresponding input is ON OFF: The corresponding is OFF
	(D) EIN: Der entsprechende Eingang ist eingeschaltet AUS: Der entsprechende Eingang ist ausgeschaltet
	(F) ON : l'entrée correspondante est activée. OFF : l'entrée correspondante est désactivée.
	(GB) ON: A-phase input ON OFF: A-phase input OFF
X-Ø A Y-Ø A	(D) EIN: A-Phasensignal ist eingeschaltet AUS: A-Phasensignal ist ausgeschaltet
	(F) ON : le signal de phase A est activé. OFF : le signal de phase A est désactivé.
	(GB) ON: B-phase input ON OFF: B-phase input OFF
X-Ø B Y-Ø B	(D) EIN: B-Phasensignal ist eingeschaltet AUS: B-Phasensignal ist ausgeschaltet
	(F) ON : le signal de phase B est activé. OFF : le signal de phase B est désactivé.

(GB) Power Supply Specification

(D) Technische Daten zur Spannungsversorgung

(F) Données techniques de l'alimentation en courant

Item / Merkmal / Caractéristiques	Description / Beschreibung / Description
(GB) External power supply	Voltage 24 V DC (+20 %, -15 %), ripple (p-p) within 5 %
	Permitted instantaneous power failure time Operation continues when the instantaneous power failure is shorter than 5 ms
	Power consumption 5 W
	Fuse 1 A
Internal power supply	5 V DC / 100 mA (supplied from main unit)
(D) Externe Spannungsversorgung	Spannung 24 V DC (+20 %, -15 %), Spitzenwert der Welligkeit max. 5 %
	Zulässige Spannungsausfallzeit Der Betrieb wird fortgesetzt, wenn die Spannung nicht länger als 5 ms ausfällt.
	Leistungsaufnahme 5 W
	Sicherung 1 A
Interne Spannungsversorgung	5 V DC / 100 mA (aus SPS-Grundgerät)
(F) Tension d'alimentation externe	Tension d'alimentation 24 V CC (+20 %, -15 %), valeur de crête de l'ondulation maximum 5 %
	Durée admissible d'absence de courant Le fonctionnement est poursuivi lorsque la tension n'est pas absente pendant plus de 5 ms.
	Puissance consommée 5 W
	Fusible 1 A
Alimentation en courant interne	5 V CC / 100 mA (alimentation par appareil de base API)

(GB) Power Supply Connector

(D) Anschluss für Spannungsversorgung

(F) Raccordement de l'alimentation en courant



(GB) Input Signals

(D) Eingangssignale

(F) Signaux d'entrée

Signal	Description / Beschreibung / Description
□-INT0 □-INT1	(GB) Interrupt inputs (D) Interrupt-Eingänge (F) Entrée d'interruption
	(GB) Input terminal for A-phase (D) Eingang des A-Phasensignals (F) Entrée du signal de phase A
□-Ø A+	(GB) Common terminal for □-Ø A+ (D) Bezugspotential für □-Ø A+ (F) Potentiel de référence pour □-Ø A+
	(GB) Input terminal for B-phase (D) Eingang des B-Phasensignals (F) Entrée du signal de phase B
	(GB) Common terminal for □-Ø B+ (D) Bezugspotential für □-Ø B+ (F) Potentiel de référence pour □-Ø B+
□-Ø B-	(GB) Near-point DOG input (D) Eingang für Endschalter zur Einleitung der Langsamfahrt bei Nullpunktfaht (F) Entrée pour l'interrupteur de fin de course pour le déclenchement de l'avance lente pour la course à l'origine
	(GB) Common power input terminal The two S/S terminals are connected internally. (D) Gemeinsamer Anschluss der Spannungsversorgung Die beiden S/S-Anschlüsse sind intern verbunden. (F) Raccordement commun de l'alimentation en courant Les deux raccordements S/S sont reliés en interne.
	(GB) START input terminal (D) Eingang für ein Startsignal (F) Entrée pour un signal d'ordre de marche

(GB) "□" in the above table represents the X and the Y axis

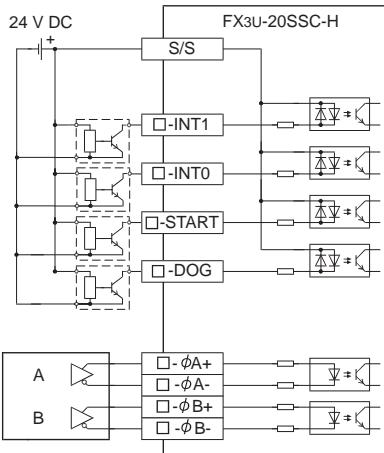
(D) „□“ in dieser Tabelle steht für die X- und die Y-Achse.

(F) "□" dans ce tableau signifie l'axe X et l'axe Y.

(GB) Sink Input Wiring

(D) Anschluss minusschaltender Geber

(F) Raccordement de capteur à commutation négative



(GB) ①: Manual pulse generator (differential output type)

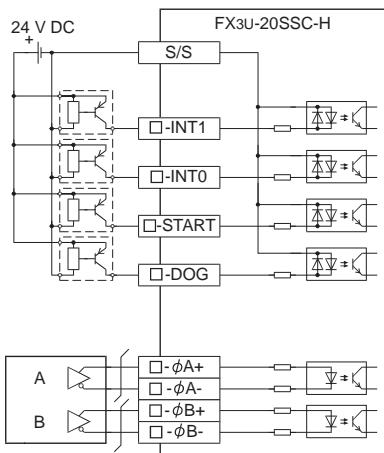
(D) ①: Manueller Impulsgeber mit differentiellen Ausgängen

(F) ①: Générateur d'impulsions manuel avec sorties différentielles

(GB) Source Input Wiring

(D) Anschluss plusschaltender Geber

(F) Raccordement de capteur à commutation positive



(GB) ①: Manual pulse generator (Differential output type)

(D) ①: Manueller Impulsgeber mit differentiellen Ausgängen

(F) ①: Générateur d'impulsions manuel avec sorties différentielles

I Segnalazioni LED

E Indicación LED

RUS Светодиодный индикатор

LED / LED / Светодиод	Descrizione / Descripción / Описание
X-READY Y-READY	ON: l'asse è pronto OFF: è intervenuto un errore o è in corso un posizionamento
	ON: El eje está dispuesto para el funcionamiento OFF: Se ha producido un error o se está realizando un posicionamiento
	Горит: ось готова к работе Не горит: возникла неисправность или происходит позиционирование
X-Error Y-Error	ON: errore CPU Lampeggiante: errore asse OFF: funzionamento normale
	ON: Error de CPU Parpadea: Error de eje OFF: Funcionamiento normal
	Горит: ошибка центрального процессора Мигает: неисправность оси Не горит: нормальный режим
X-START Y-START X-DOG Y-DOG X-INT0 Y-INT0 X-INT1 Y-INT1	ON: l'ingresso corrispondente è abilitato OFF: l'ingresso corrispondente è disabilitato
	ON: La entrada correspondiente está conectada OFF: La entrada correspondiente está desconectada
	Горит: соответствующий вход включен Не горит: соответствующий вход выключен
X-Ø A Y-Ø A	ON: segnale di fase A abilitato OFF: segnale di fase A disabilitato
	ON: Señal de fase A conectada OFF: Señal de fase A desconectada
	Горит: сигнал фазы А включен Не горит: сигнал фазы А выключен
X-Ø B Y-Ø B	ON: segnale di fase B abilitato OFF: segnale di fase B disabilitato
	ON: Señal de fase B conectada OFF: Señal de fase B desconectada
	Горит: сигнал фазы В включен Не горит: сигнал фазы В выключен

I Dati tecnici per l'alimentazione elettrica

E Datos técnicos relativos a la alimentación de tensión

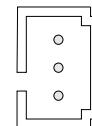
RUS Технические данные электропитания

Caratteristica / Característica / Признак	Descrizione / Descripción / Описание
Alimentazione elettrica esterna	Tensione 24 V DC (+20 %, -15 %), valore di punta di ondulazione max. 5 %
	Durata della caduta di tensione consentita Il funzionamento continua, se la tensione manca per non più di 5 ms.
	Assorbimento di potenza 5 W
	Salvavita 1 A
Dati tecnici per l'alimentazione elettrica	5 V DC / 100 mA (dall'unità base)
Fuente externa de alimentación	Tensión 24 V DC (+20 %, -15 %), valor punta de la ondulación máx. 5 %
	Tiempo permitido de corte de tensión El funcionamiento se prosigue cuando la tensión no se interrumpe durante más de 5 ms.
	Consumo de potencia 5 W
	Fusible 1 A
Fuente de alimentación interna	5 V DC / 100 mA (de la unidad base)
Внешнее электропитание	Напряжение 24 В пост. (+20%, -15%), пиковое значение пульсаций макс. 5%
	Допустимое время выпадения напряжения Если напряжение пропало не более чем на 5 мс, работа продолжается.
	Потребляемая мощность 35 Вт
	Предохранитель 1 A
Внутреннее электропитание	5 В пост./100 мА (от базового блока)

I Attacco per l'alimentazione elettrica

E Conexión para la fuente de alimentación

RUS Соединение для электропитания



3 Verde / Verde / зеленый
2 Nero / Negro / черный
1 Rosso / Rojo / красный

I Segnali d'ingresso

E Señales de entrada

RUS Входные сигналы

Segnale / Señal / Сигнал	Descrizione / Descripción / Описание
□-INT0 □-INT1	(I) Ingressi d'interrupt (E) Entradas de interrupción (RUS) Входы прерываний
□-Ø A+	(I) Ingresso del segnale di fase A (E) Entrada de la señal de fase A (RUS) Вход сигнала фазы A
□-Ø A-	(I) Potenziale di riferimento per □-Ø A+ (E) Potencial de referencia para □-Ø A+ (RUS) Опорный потенциал для □-Ø A+
□-Ø B+	(I) Ingresso del segnale di fase B (E) Entrada de la señal de fase B (RUS) Вход сигнала фазы B
□-Ø B-	(I) Potenziale di riferimento per □-Ø B+ (E) Potencial de referencia para □-Ø B+ (RUS) Опорный потенциал для □-Ø B+
□-DOG	(I) Ingresso per finecorsa di avviamento corsa lenta di avvicinamento al punto zero (E) Entrada para interruptor de fin de carrera para dar lugar a la marcha lenta con marcha al punto cero (RUS) Вход для концевого выключателя начала медленного движения при движении в нулевую точку
S/S	(I) Collegamento comune dell'alimentazione elettrica I due attacchi S/S sono collegati internamente (E) Conexión común de la fuente de alimentación Las dos conexiones S/S están unidas internamente. (RUS) Общее соединение электропитания Оба вывода S/S соединены между собой внутри.
□-START	(I) Ingresso per un segnale di start (E) Entrada para una señal de inicio (RUS) Вход для пускового сигнала

I In questa tabella, "□" sta per l'asse X e per l'asse Y.

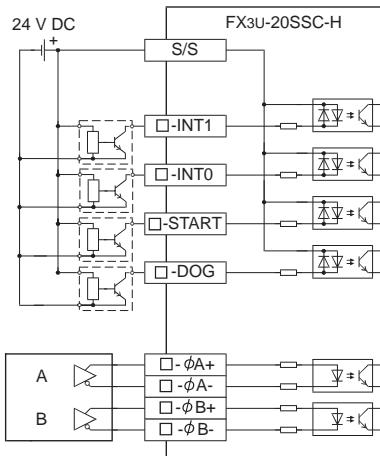
E "□" en esta tabla vale para el eje X y para el eje Y.

RUS "□" в этой таблице обозначает ось "Х" и ось "Y".

I Attacco di trasduttori di commutazione meno

E Conexión del transmisor NPN

RUS Подключение датчиков, замыкающих на минус



I ①: Trasduttore manuale d'impulsi con uscite differenziali

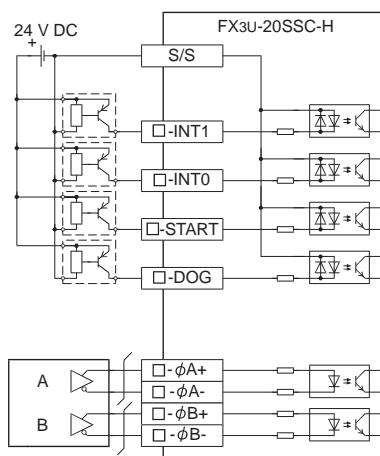
E ①: Generador de impulsos manual con salidas diferenciales

RUS ①: Ручной датчик импульсов с дифференциальными выходами

I Attacco di trasduttori di commutazione più

E Conexión del transmisor PNP

RUS Подключение датчиков, замыкающих на плюс



I ①: Trasduttore manuale d'impulsi con uscite differenziali

E ①: Generador de impulsos manual con salidas diferenciales

RUS ①: Ручной датчик импульсов с дифференциальными выходами

(PL) Wskaźniki stanu LED

(H) Állapotjelző LED-ek

(CZ) Stavové kontroly LED

(PL) Dane techniczne zasilania

(H) Tápellátás specifikációk

(CZ) Technické údaje k napájecímu napětí

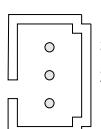
LED	Opis / Leírás / Popis
X-READY Y-READY	Zal.: Osie gotowe do ruchu Wyl.: Wystąpił błąd lub pozycjonowanie jest w trakcie wykonywania
	ON: a tengely mozgásra kész OFF: hiba keletkezett vagy pillanatnyilag pozicionálás van folyamatban
	ZAP: Osa je připravena k pohybu VYP: Došlo k chybě nebo je v činnosti polohování
X-Error Y-Error	Zal.: Błąd CPU Migotanie: Błąd osi Wyl.: Normalne działanie
	ON: CPU hiba Villongás: tengelyhiba OFF: szabályos működés
	ZAP: Chyba CPU Bliká: Chyba osy VYP: Normální provoz
X-START Y-START	Zal.: Odpowiednie wejście jest załączone Wyl.: Odpowiednie wejście jest wylączone
X-DOG Y-DOG	ON: a hozzátarozó bemenet aktív (ON) OFF: a hozzátarozó inaktiv (OFF)
X-INT0 Y-INT0	ZAP: Příslušný vstup je zapnut VYP: Příslušný vstup je vypnuto
X-INT1 Y-INT1	Zal.: Załączone wejście fazy A Wyl.: Wyłączone wejście fazy A
X-Ø A Y-Ø A	ON: az A fázisjel aktív (ON) OFF: az A fázisjel inaktiv (OFF)
	ZAP: Signál fáze A je zapnut VYP: Signál fáze A je vypnuto
	Zal.: Załączone wejście fazy B Wyl.: Wyłączone wejście fazy B
X-Ø B Y-Ø B	ON: az B fázisjel aktív (ON) OFF: az B fázisjel inaktiv (OFF)
	ZAP: Signál fáze B je zapnut VYP: Signál fáze B je vypnuto

Pozycja / Térrel / Položka	Opis / Leírás / Popis
(PL) Zasilanie zewnętrzne	Napięcie 24 V DC (+20 %, -15 %), współczynnik tężnienie (p-p) w obrębie 5 %
	Dopuszczalny chwilowy czas zaniku napięcia zasilania Operacja jest kontynuowana, gdy chwilowy zanik napięcia zasilania trwa krócej niż 5 ms.
	Pobór mocy 5 W
	Bezpiecznik 1 A
(H) Zasilacz wewnętrzny	5 V DC / 100 mA (doprowadzane z jednostki centralnej)
	Feszültség 24 V DC (+20 %, -15 %), hullámosság (p-p) 5 %-on belül
	Megengedett pillanatnyi tápkiesés időtartam A működés folytatódik ha a pillanatnyi tápkiesés időtartama kisebb mint 5 ms.
	Teljesítményfelvétel 5 W
(CZ) Külüs tápellátás	Belső tápellátás 5 V DC / 100 mA (a központi egységről érkezik)
	Napájeti 24 Vss (+20 %, -15 %), zvlnění (š-š) max. 5 %
	Dovolená doba výpadku napájeti Pokud napájeti nevypadne na delší dobu než 5 ms, provoz bude plynule pokračovat.
	Příkon 5 W
(CZ) Externí napájecí napájeti	Pojistka 1 A
	Interní napájecí napájeti 5 Vss/100 mA (ze základní jednotky PLC)

(PL) Złącze zasilania

(H) Tápellátás csatlakozó

(CZ) Zásuvka pro napájecí napájeti



3 Zielony / Zöld / Zelená
2 Czarny / Fekete / Černá
1 + Czerwone / Piros / Červená

(PL) Sygnały wejściowe

(H) Bemeneti jelek

(CZ) Vstupní signály

Sygnal / Jel / Signál	Opis / Leírás / Popis
□-INT0 □-INT1	Wejścia przerwania Megszakítási bemenetek
	Vstupy pro přerušení
□-Ø A+	Zacisk wejściowy fazy A Az A fázisjel bemeneti kapcsa
	Vstup pro signál fáze A
□-Ø A-	Zacisk wspólny dla □-Ø A+
	Az □-Ø A+ közös kapcsa
□-Ø B+	Vztažný potenciál pro □-Ø A+
	Vztažný potenciál pro □-Ø A+
□-Ø B-	Zacisk wejściowy fazy B Az B fázisjel bemeneti kapcsa
	Vstup pro signál fáze B
□-Ø B+	Zacisk wspólny dla □-Ø B+
	Az □-Ø B+ közös kapcsa
□-DOG	Vztažný potenciál pro □-Ø B+
	Wejście sygnału na najbliższy punkt DOG
S/S	Near-point DOG bemenet Vstup pro koncový spínač k přepnutí na pomalý dojezd do nulové polohy
	Wspólny zacisk wejściowy zasilania Dwa zaciski S/S są wewnętrznie połączone
□-START	Közös tápellátás-bemenet kapcsa A két S/S kapocs belülről össze van kapcsolva.
	Společná svorka napájecího napájeti Obě svorky S/S jsou interně propojeny.
□-START	Zacisk wejścia START START bemeneti kapocs
	Vstup pro spouštěcí signál START

(PL) "□" w powyższej tabeli wyobraża osie X i Y.

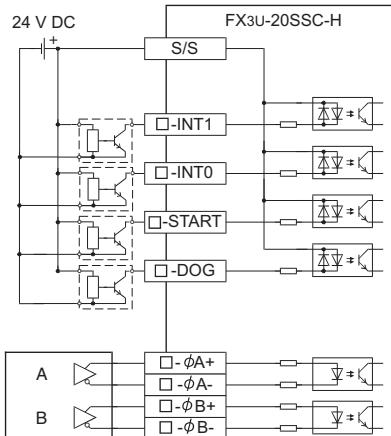
(H) A fenti táblázatban az „□“ az X és Y tengelyekre vonatkozik

(CZ) „□“ zastupuje v této tabulce osy X a Y.

(PL) Podłączenie do wejścia typu sink

(H) A nyelő bemenet huzalozása

(CZ) Svorka vysílače (spíná mínus)



(PL) ①: Ręczny generator impulsów (wyjście różnicowe)

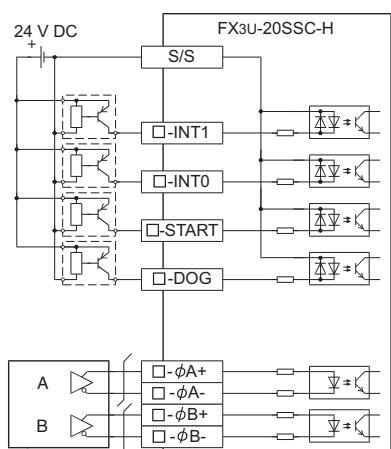
(H) ①: Manuális impulzusgenerátor (differenciális kimenet)

(CZ) ①: Ruční vysílač impulsů s diferenčními výstupy

(PL) Podłączenie do wejścia typu source

(H) A forrás bemenet huzalozása

(CZ) Svorka vysílače (spíná plus)



(PL) ①: Ręczny generator impulsów (wyjście różnicowe)

(H) ①: Manuális impulzusgenerátor (differenciális kimenet)

(CZ) ①: Ruční vysílač impulsů s diferenčními výstupy