MITSUBISHI

Mitsubishi Programmable Controller

MELSEC *L* series

MELSEC-L I/O Module
User's Manual
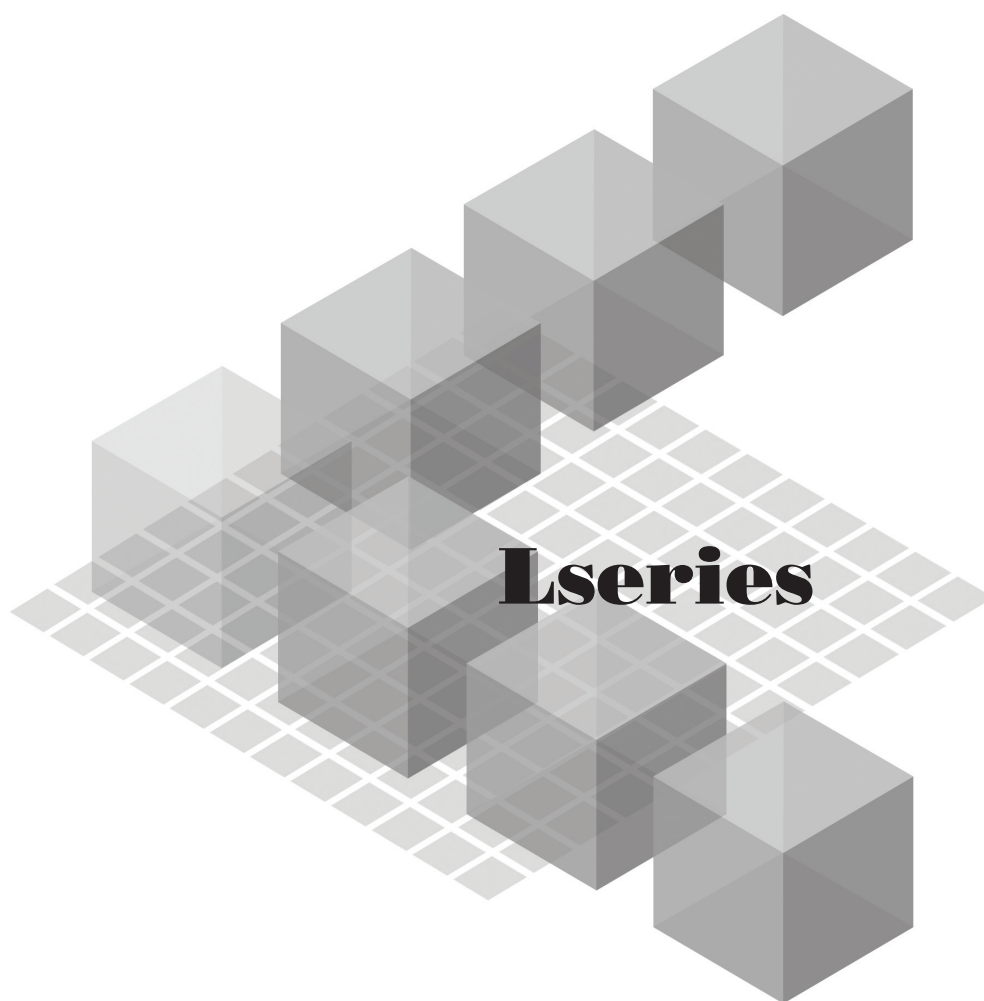
L series

●SAFETY PRECAUTIONS●

(Read these precautions before using this product.)

Before using this product, please read this manual and the relevant manuals carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product only. For the safety precautions of the programmable controller system, refer to the user's manual for the CPU module used.

In this manual, the safety precautions are classified into two levels: "⚠ WARNING" and "⚠ CAUTION".

⚠ WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
⚠ CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

Under some circumstances, failure to observe the precautions given under ⚠ may lead to serious consequences.
Observe the precautions of both levels because they are important for personal and system safety.

Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

[Design Precautions]

⚠WARNING

● Configure safety circuits external to the programmable controller to ensure that the entire system operates safely even when a fault occurs in the external power supply or the programmable controller. Failure to do so may result in an accident due to an incorrect output or malfunction.

  (1) Emergency stop circuits, protection circuits, and protective interlock circuits for conflicting operations (such as forward/reverse rotations or upper/lower limit positioning) must be configured external to the programmable controller.

  (2) When the programmable controller detects an abnormal condition, it stops the operation and all outputs are:

    • Turned off if the overcurrent or overvoltage protection of the power supply module is activated.

    • Held or turned off according to the parameter setting if the self-diagnostic function of the CPU module detects an error such as a watchdog timer error.

    Also, all outputs may be turned on if an error occurs in a part, such as an I/O control part, where the CPU module cannot detect any error. To ensure safety operation in such a case, provide a safety mechanism or a fail-safe circuit external to the programmable controller. For a fail-safe circuit example, refer to "GENERAL SAFETY REQUIREMENTS" in the manual "Safety Guidelines" included in the CPU module or head module.

  (3) Outputs may remain on or off due to a failure of a component such as a relay and transistor in an output circuit. Configure an external circuit for monitoring output signals that could cause a serious accident.

● In an output circuit, when a load current exceeding the rated current or an overcurrent caused by a load short-circuit flows for a long time, it may cause smoke and fire. To prevent this, configure an external safety circuit, such as a fuse.

● Configure a circuit so that the programmable controller is turned on first and then the external power supply. If the external power supply is turned on first, an accident may occur due to an incorrect output or malfunction.

● For the operating status of each station after a communication failure, refer to relevant manuals for each network. Incorrect output or malfunction due to a communication failure may result in an accident.

● When changing data of a running programmable controller from a peripheral device connected to the CPU module to the running programmable controller, configure an interlock circuit in the program to ensure that the entire system will always operate safely.

For other controls to a running programmable controller (such as program modification or operating status change), read relevant manuals carefully and ensure the safety before the operation.

Especially, in the case of a control from an external device to a remote programmable controller, immediate action cannot be taken for a problem on the programmable controller due to a communication failure. To prevent this, configure an interlock circuit in the program, and determine corrective actions to be taken between the external device and CPU module in case of a communication failure.

[Design Precautions]

⚠CAUTION
● Do not install the control lines or communication cables together with the main circuit lines or power cables. Keep a distance of 100mm or more between them. Failure to do so may result in malfunction due to noise.
● During control of an inductive load such as a lamp, heater, or solenoid valve, a large current (approximately ten times greater than normal) may flow when the output is turned from off to on. Therefore, use a module that has a sufficient current rating.

[Installation Precautions]

⚠WARNING
● Shut off the external power supply for the system in all phases before mounting or removing a module. Failure to do so may result in electric shock or cause the module to fail or malfunction.

[Installation Precautions]

⚠CAUTION
● Use the programmable controller in an environment that meets "GENERAL SPECIFICATIONS" in the manual "Safety Guidelines" included in the CPU module or head module. Failure to do so may result in electric shock, fire, malfunction, or damage to or deterioration of the product.
● To interconnect modules, engage the respective connectors and securely lock the module joint levers. Incorrect interconnection may cause malfunction, failure, or drop of the module.
● Do not directly touch any conductive parts and electronic components of the module. Doing so can cause malfunction or failure of the module.

[Wiring Precautions]

⚠WARNING
● Shut off the external power supply for the system in all phases before wiring. Failure to do so may result in electric shock or cause the module to fail or malfunction.
● After installation and wiring, attach the included terminal cover to the module before turning it on for operation. Failure to do so may result in electric shock.

[Wiring Precautions]

⚠CAUTION

- Ground the FG and LG terminals to the protective ground conductor dedicated to the programmable controller. Failure to do so may result in electric shock or malfunction.
- Use applicable solderless terminals and tighten them within the specified torque range. If any spade solderless terminal is used, it may be disconnected when a terminal block screw comes loose, resulting in failure.
- Check the rated voltage and terminal layout before wiring to the module, and connect the cables correctly. Connecting a power supply with a different voltage rating or incorrect wiring may cause a fire or failure.
- Connectors for external devices must be crimped or pressed with the tool specified by the manufacturer, or must be correctly soldered. Incomplete connections may cause short circuit, fire, or malfunction.
- Connect the connector to the module securely.
- Do not install the control lines or communication cables together with the main circuit lines or power cables. Failure to do so may result in malfunction due to noise.
- Tighten the terminal block screw within the specified torque range. Undertightening can cause short circuit, fire, or malfunction. Overtightening can damage the screw and/or module, resulting in drop, short circuit, fire, or malfunction.
- When disconnecting the cable from the module, do not pull the cable by the cable part.
  For the cable with connector, hold the connector part of the cable.
  For the cable connected to the terminal block, loosen the terminal screw.
  Pulling the cable connected to the module may result in malfunction or damage to the module or cable.
- Prevent foreign matter such as dust or wire chips from entering the module. Such foreign matter can cause a fire, failure, or malfunction.
- A protective film is attached to the top of the module to prevent foreign matter, such as wire chips, from entering the module during wiring. Do not remove the film during wiring. Remove it for heat dissipation before system operation.
- Mitsubishi programmable controllers must be installed in control panels. Connect the main power supply to the power supply module in the control panel through a relay terminal block.
  Wiring and replacement of a power supply module must be performed by qualified maintenance personnel with knowledge of protection against electric shock.
  For wiring methods, refer to the MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection).

[Startup and Maintenance Precautions]

⚠WARNING
● Do not touch any terminal while power is on. Doing so will cause electric shock or malfunction.
● Correctly connect the battery connector. Do not charge, disassemble, heat, short-circuit, solder, or throw the battery into the fire. Also, do not expose it to liquid or strong shock. Doing so will cause the battery to produce heat, explode, ignite, or leak, resulting in injury and fire.
● Shut off the external power supply for the system in all phases before cleaning the module or retightening the terminal block screw or connector screws. Failure to do so may result in electric shock.

[Startup and Maintenance Precautions]

⚠CAUTION
● Before performing online operations (especially, program modification, forced output, and operating status change) for the running CPU module from the peripheral device connected, read relevant manuals carefully and ensure the safety. Improper operation may damage machines or cause accidents.
● Do not disassemble or modify the modules. Doing so may cause failure, malfunction, injury, or a fire.
● Use any radio communication device such as a cellular phone or PHS (Personal Handy-phone System) more than 25cm away in all directions from the programmable controller. Failure to do so may cause malfunction.
● Shut off the external power supply for the system in all phases before mounting or removing a module. Failure to do so may cause the module to fail or malfunction.
● Tighten the terminal block screw or connector screws within the specified torque range. Undertightening can cause drop of the component or wire, short circuit, or malfunction. Overtightening can damage the screw and/or module, resulting in drop, short circuit, or malfunction.
● After the first use of the product (module, display unit, and terminal block), the number of connections/disconnections is limited to 50 times (in accordance with IEC 61131-2). Exceeding the limit may cause malfunction.
● Before handling the module, touch a conducting object such as a grounded metal to discharge the static electricity from the human body. Failure to do so may cause the module to fail or malfunction.

[Disposal Precautions]

⚠CAUTION
● When disposing of this product, treat it as industrial waste.

●CONDITIONS OF USE FOR THE PRODUCT●

(1) Mitsubishi programmable controller ("the PRODUCT") shall be used in conditions;
    i) where any problem, fault or failure occurring in the PRODUCT, if any, shall not lead to any major or serious accident; and
    ii) where the backup and fail-safe function are systematically or automatically provided outside of the PRODUCT for the case of any problem, fault or failure occurring in the PRODUCT.

(2) The PRODUCT has been designed and manufactured for the purpose of being used in general industries.
    MITSUBISHI SHALL HAVE NO RESPONSIBILITY OR LIABILITY (INCLUDING, BUT NOT LIMITED TO ANY AND ALL RESPONSIBILITY OR LIABILITY BASED ON CONTRACT, WARRANTY, TORT, PRODUCT LIABILITY) FOR ANY INJURY OR DEATH TO PERSONS OR LOSS OR DAMAGE TO PROPERTY CAUSED BY the PRODUCT THAT ARE OPERATED OR USED IN APPLICATION NOT INTENDED OR EXCLUDED BY INSTRUCTIONS, PRECAUTIONS, OR WARNING CONTAINED IN MITSUBISHI'S USER, INSTRUCTION AND/OR SAFETY MANUALS, TECHNICAL BULLETINS AND GUIDELINES FOR the PRODUCT.
    ("Prohibited Application")
    Prohibited Applications include, but not limited to, the use of the PRODUCT in;
    • Nuclear Power Plants and any other power plants operated by Power companies, and/or any other cases in which the public could be affected if any problem or fault occurs in the PRODUCT.
    • Railway companies or Public service purposes, and/or any other cases in which establishment of a special quality assurance system is required by the Purchaser or End User.
    • Aircraft or Aerospace, Medical applications, Train equipment, transport equipment such as Elevator and Escalator, Incineration and Fuel devices, Vehicles, Manned transportation, Equipment for Recreation and Amusement, and Safety devices, handling of Nuclear or Hazardous Materials or Chemicals, Mining and Drilling, and/or other applications where there is a significant risk of injury to the public or property.

    Notwithstanding the above, restrictions Mitsubishi may in its sole discretion, authorize use of the PRODUCT in one or more of the Prohibited Applications, provided that the usage of the PRODUCT is limited only for the specific applications agreed to by Mitsubishi and provided further that no special quality assurance or fail-safe, redundant or other safety features which exceed the general specifications of the PRODUCTs are required. For details, please contact the Mitsubishi representative in your region.

INTRODUCTION

Thank you for purchasing the Mitsubishi MELSEC-L series programmable controllers.
This manual describes safety precautions, specifications, and functions.

Before using this product, please read this manual and the relevant manuals carefully and develop familiarity with the functions and performance of the MELSEC-L series programmable controller to handle the product correctly.

Remark •

Operating procedures are explained using GX Works2.
When using GX Developer, refer to the following.

• •

COMPLIANCE WITH THE EMC AND LOW VOLTAGE DIRECTIVES

(1) Method of ensuring compliance

To ensure that Mitsubishi programmable controllers maintain EMC and Low Voltage Directives when incorporated into other machinery or equipment, certain measures may be necessary. Please refer to the Safety Guidelines included with the CPU module or head module.

The CE mark on the side of the programmable controller indicates compliance with EMC and Low Voltage Directives.

(2) Additional measures

No additional measures are necessary for the compliance of this product with the EMC and Low Voltage Directives.

RELEVANT MANUALS

(1) CPU module user's manual

Manual name <manual number (model code)>	Description
MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection) <SH-080890ENG, 13JZ36>	Specifications of the CPU modules, power supply modules, display unit, SD memory cards, and batteries, information on how to establish a system, maintenance and inspection, and troubleshooting.

(2) Head module user's manual

Manual name <manual number (model code)>	Description
MELSEC-L CC-Link IE Field Network Head Module User's Manual <SH-080919ENG, 13JZ48>	Specifications, procedures before operation, system configuration, installation, wiring, setting, and troubleshooting of the head module

(3) Operating manual

Manual name <manual number (model code)>	Description
GX Works2 Version1 Operating Manual (Common) <SH-080779ENG, 13JU63>	System configuration, parameter settings, and online operations (common to Simple project and Structured project) of GX Works2
GX Developer Version 8 Operating Manual <SH-080373E, 13JU41>	Operating methods of GX Developer, such as programming, printing, monitoring, and debugging

(4) User's manual for optional items

Manual name <manual number (model code)>	Description
Relay Terminal Module User's Manual (Hardware) A6TE2-16SRN <IB-66833, 13JL53>	Specifications and part names of the A6TE2-16SRN

Memo

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MANUAL PAGE ORGANIZATTION

In this manual, pages are organized and the symbols are used as shown below.

The following page illustration is for explanation purpose only, and is different from the actual pages.

"" is used for screen names and items.

1. shows operating procedures.

shows mouse operations.*1

[ ] is used for items in the menu bar and the project window.

Ex. shows setting or operating examples.

shows reference manuals.

☞ shows reference pages.

The chapter of the current page is shown.

The section of the current page is shown.

Point shows notes that requires attention.

Remark shows useful information.

*1 The mouse operation example is provided below. (For GX Works2)

Menu bar

Ex. [Online] ⇨ [Write to PLC...]
Select [Online] on the menu bar, and then select [Write to PLC...].

A window selected in the view selection area is displayed.

Ex. Project window ⇨ [Parameter]
⇨ [PLC Parameter]
Select [Project] from the view selection area to open the Project window.
In the Project window, expand [Parameter] and select [PLC Parameter].

View selection area

Pages describing module specifications are organized as shown below.

The following page illustration is for explanation purpose only, and is different from the actual pages.

Model name and module name

Module specifications

Derating chart (only for input modules)

External connections

4.2 Input Module Specifications

4.2.1 LX40C6 DC input module

Item		Specifications
Number of input points		16 points
Rated input voltage		20.4 to 28.8 VDC (ripple ratio within 5%)
Rated input current		6.0mA TYP. (at 24VDC)
ON voltage/ON current		15V or higher/4mA or higher
OFF voltage/OFF current		8V or lower/2mA or lower
Input impedance		3.8kΩ
Response time	OFF → ON	1ms, 5ms, 10ms, 20ms, 70ms or less. (PLC parameter setting of CPU module) Initial setting is10ms.
	ON → OFF	1ms, 5ms, 10ms, 20ms, 70ms or less. (PLC parameter setting of CPU module) Initial setting is10ms.
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)
Insulation resistance		10MΩ or more by insulation resistance tester
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1µs noise width and 25 to 60Hz noise frequency
Protection of degree		IP2X
Common terminal arrangement		16 points/common (common terminal: TB17)
Number of occupied I/O points		16 points (I/O allocation: input 16 points)
External connections		18-points screw terminal block (M3 × 6 screws) (Page 34, Section 6.2.1)
5VDC internal current consumption		90mA (TYP. all points ON)
Weight		0.15kg

Appearance

Appearance

Derating chart

Simultaneous ON point (points)

16 points, 50℃
16 points, 55℃
16 points, 45
12 points, 55℃
8 points, 55℃

Input voltage
24V DC
26.4V DC
28.8V DC

Ambient temperature (℃)

Terminal connections

Signal name	Terminal number	Signal name
X01	1	X00
X03	2	X02
X05	3 4	X04
X07	5 6	X06
X09	7 8	X08
X0B	9 10	X0A
X0D	11 12	X0C
X0F	13 14	X0E
	15 16	COM
Empty	17 18	

24VDC

Viewed from the front of the module.

Terminal connections

External connections

TB1
TB16
TB17
24VDC

LED
Photocoupler
Internal circuit
LED
Photocoupler

4.2 Input Module Specifications
4.2.1 LX40C6 DC input module

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TERMS

Unless otherwise specified, this manual uses the following terms.

Term	Description
CPU module	Abbreviation for the MELSEC-L series CPU module
Power supply module	Abbreviation for the MELSEC-L series power supply module
Display unit	A liquid crystal display to be attached to the CPU module
LCPU	Another term for the MELSEC-L series CPU module
GX Works2	Product name of the software package for the MELSEC programmable controllers
GX Developer	
L series I/O module	Abbreviation for the MELSEC-L series I/O module
Q series I/O module	Abbreviation for the MELSEC-Q series I/O module
I/O module	Another term for the MELSEC-L series I/O module
AC□□TB	Abbreviation for the AC05TB, AC10TB, AC20TB, AC30TB, AC50TB, AC80TB, and AC100TB
AC□□TE	Abbreviation for the AC06TE, AC10TE, AC30TE, AC50TE, and AC100TE

PACKING LIST

The following items are included in the package of this product. Before use, check that all the items are included.

I/O module
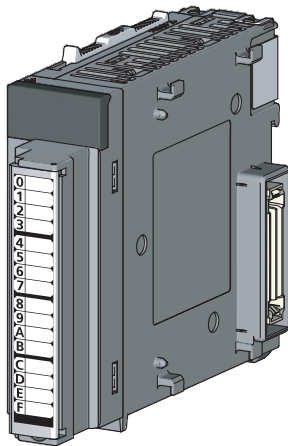
Module
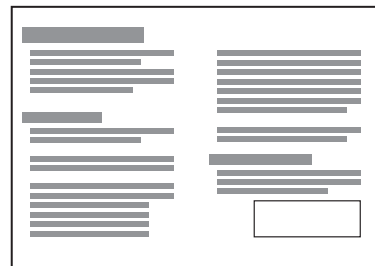
Before Using the Product

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CHAPTER 1 PRODUCT LINEUP

1.1 Product Lineup

(1) Input module

Module name	Input specifications	Number of occupied I/O points	Current consumption	Weight	Model Name	Reference
DC Input module	Terminal block 24VDC, 16 points	16 points	90mA	0.15kg	LX40C6	Page 27, Section 4.2.1
	40-pin connector 24VDC, 32 points	32 points	100mA	0.11kg	LX41C4	Page 28, Section 4.2.2
	40-pin connector (× 2) 24VDC, 64 points	64 points	120mA	0.12kg	LX42C4	Page 29, Section 4.2.3

(2) Output module

Module name		Output specifications	Number of occupied I/O points	Current consumption	Weight	Model Name	Reference
Contact output module		Terminal block 240VAC/24VDC, 2A/1 point, 16points	16 points	460mA	0.21kg	LY10R2	Page 31, Section 4.3.1
Transistor output module	Sink type	Terminal block 12 to 24VDC, 0.5A/1 point, 16points	16 points	100mA	0.15kg	LY40NT5P	Page 32, Section 4.3.2
		40-pin connector 12 to 24VDC, 0.1A/1 point, 32points	32 points	140mA	0.11kg	LY41NT1P	Page 33, Section 4.3.3
		40-pin connector (× 2) 12 to 24VDC, 0.1A/1 point, 64points	64 points	190mA	0.12kg	LY42NT1P	Page 34, Section 4.3.4
	Source type	Terminal block 12 to 24VDC, 0.5A/1 point, 16points	16 points	100mA	0.15kg	LY40PT5P	Page 35, Section 4.3.5
		40-pin connector 12 to 24VDC, 0.1A/1 point, 32points	32 points	140mA	0.11kg	LY41PT1P	Page 36, Section 4.3.6
		40-pin connector (× 2) 12 to 24VDC, 0.1A/1 point, 64points	64 points	190mA	0.12kg	LY42PT1P	Page 37, Section 4.3.7

1.2　How to Read the Model Name

L Y 4 0 N T 5 P

1) 2) 3) 4) 5) 6)

Number	Item	Symbols	Specifications
1)	Module type	X	Input
		Y	Output

Number	Item	Symbols	Specifications		
			Input module	Output module	
				Transistor output	Contact output
2)	Voltage specification	1	-	-	24VDC/240VAC
		4	24VCD	12 to 24VDC	-

Number	Item	Symbols	Specifications
3)	Number of I/O points	0	16 points
		1	32 points
		2	64 points

Number	Item	Symbols	Specifications
4)	I/O format	C	DC input (positive/negative common available)
		NT	Transistor output (sink type)
		PT	Transistor output (source type)
		R	Contact output

Number	Item	Symbols	Specifications		
			Input module	Output module	
				Transistor output	Contact output
5)	Current specification	1	-	0.1A	-
		2	-	-	2A
		4	4mA	-	-
		5	-	0.5A	-
		6	6mA	-	-

Number	Item	Symbols	Specifications
6)	Extended specification	P	With protection function

CHAPTER 2 PART NAMES

18-point screw terminal block type   40-pin connector type
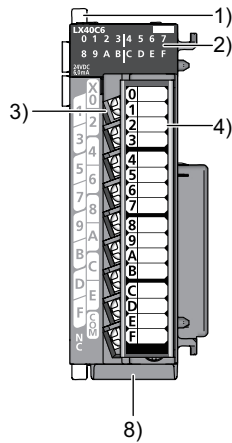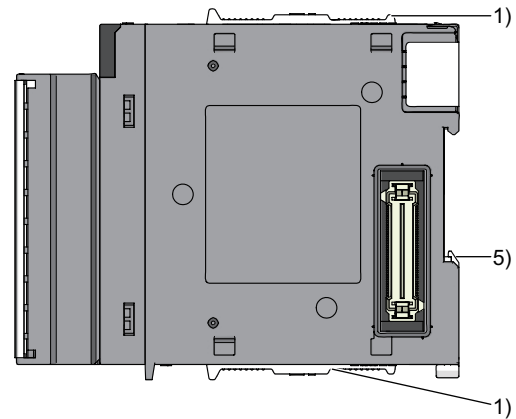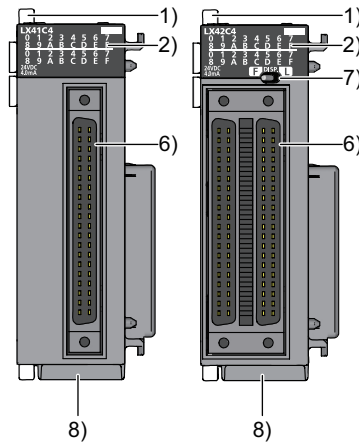
No.	Name	Description
1)	Module joint levers	Levers for connecting two modules
2)	I/O operation status indicator LEDs	Indicate the I/O status. On (green) : I/O signal is on. Off : I/O signal is off.
3)	Terminal block	A 18-point terminal block for connecting I/O signal cables to/from external devices
4)	Terminal cover	A cover for preventing electric shock A label on it is used for recording the signal names of devices allocated to terminals.
5)	DIN rail hook	A hook used to mount the module to a DIN rail
6)	Connectors for external devices (40 pins)	A connector for I/O signal cables to/from external devices.
7)	Indication selector switch [1]	Used to switch the LED indications between the first-half 32 points and latter-half 32 points of a 64-point module.
8)	Serial number display	Displays the serial number printed on the rating plate.

[1]   Operate the Indication selector switch with your fingers. Do not use a screwdriver or similar tool as it may damage the switch.

Memo

CHAPTER 3 BEFORE USING I/O MODULE

3.1 Input Module

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(1) Common precautions for all output modules

(a) Simultaneous on points

The number of simultaneous on points of input module depends on the input voltage and ambient temperature.

Refer to the derating chart of the input module specifications. (☞ Page 26, CHAPTER 4)

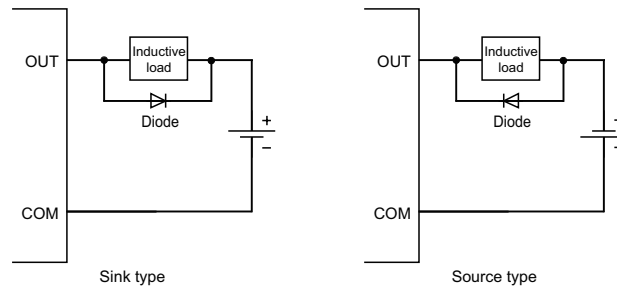### (2) Precautions for using the DC input module

(a) Measures against back EMF

When an inductive load is connected, connect a diode to the load in parallel.

Use a diode that meets the following conditions.

- Reverse breakdown voltage is equal to or more than 10 times as large as the circuit voltage.
- Forward current is equal to or more than 2 times as large as the load current.
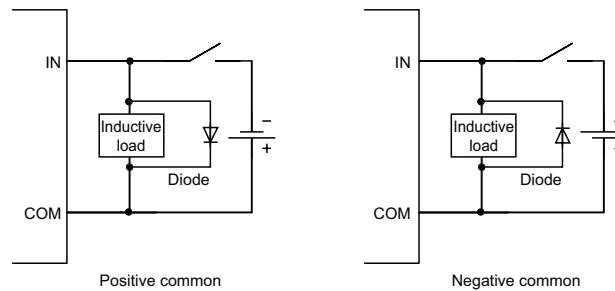
3.2 Output Module

(1) Common precautions for all output modules

(a) Maximum switching frequency when the module drives Inductive load.

The output must be on for one second or longer and off for one second or longer.

(b) Load for connection

When connecting a counter or timer that has a DC-DC converter as a load, select an output module whose maximum load current is larger than inrush current of the load.

Selecting an output module by average current of the load may cause a failure of the module because inrush current flows at a constant frequency at power-on or during operation due to the connected load.

If an output module needs to be selected by average current of the load, take either of the following actions to reduce an influence from inrush current.

- Connecting a resistor to the load in series
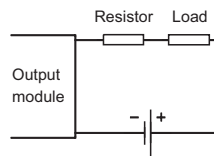
- Connecting an inductor to the load in series
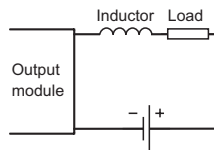
(2) Precaution for using the transistor output module

(a) Parallel connection

Connecting transistor output modules in parallel may cause failure of output elements.

Use diodes as shown below when modules are connected in parallel.
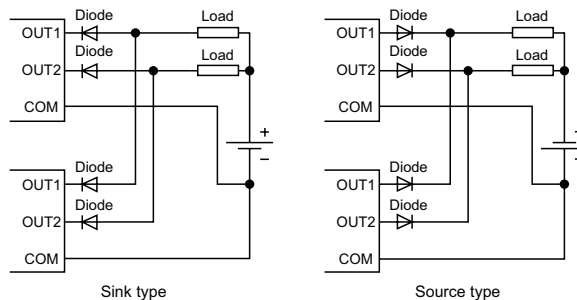
(b) Measures against back EMF

When an inductive load is connected, connect a diode to the load in parallel.

Use a diode that meets the following conditions.

- Reverse breakdown voltage is equal to or more than 10 times as large as the circuit voltage.
- Forward current is equal to or more than 2 times as large as the load current.

Sink type   Source type

(3) Precautions for using the contact output module

When using the contact output module, consider the following.
- Relay life (contact switching life)
- Effects to relay life due to connected load
- Measures against back EMF

(a) Relay life (contact switching life)

Applicable module・・・・・LY10R2

The relay life depends on the operating environment. Select a module according to the operating environment. The relay lives shown below are the actual service values, not the guaranteed values. Replace the module well in advance since the actual switching life may be shorter than the one shown below.
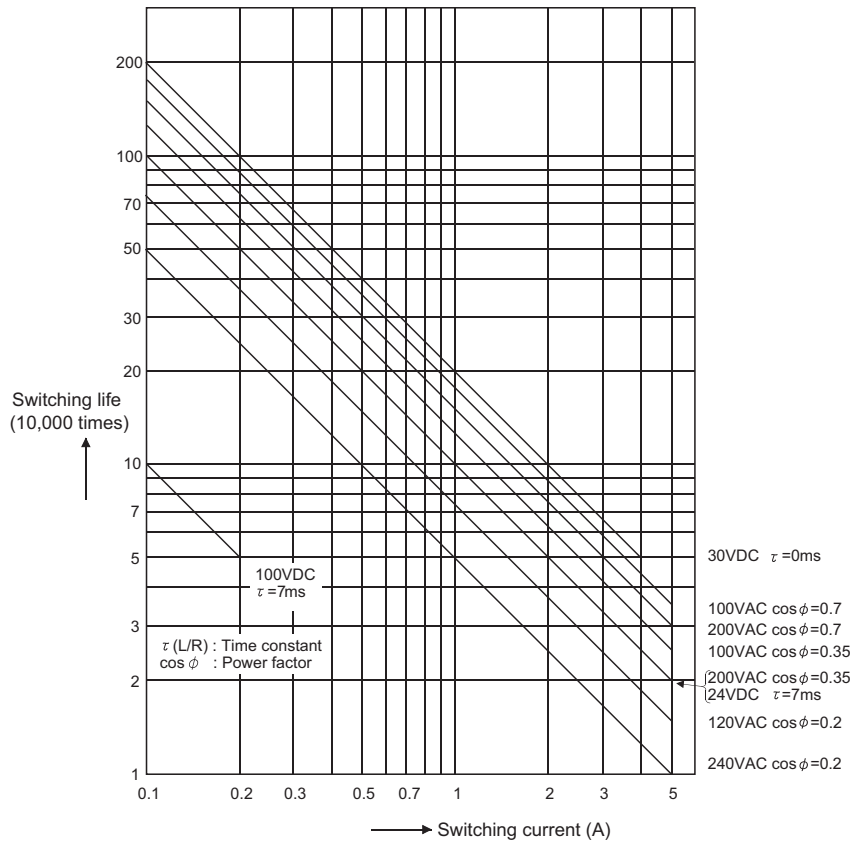
Operating environment	Switching life
Rated switching voltage/current, rated load	100 thousand times
200VAC 1.5A, 240VAC 1A (COSφ = 0.7)	100 thousand times
200VAC 0.4A, 240VAC 0.3A (COSφ = 0.7)	300 thousand times
200VAC 1A, 240VAC 0.5A (COSφ = 0.35)	100 thousand times
200VAC 0.3A, 240VAC 0.15A (COSφ = 0.35)	300 thousand times
24VDC 1A, 100VDC 0.1A (L/R = 7ms)	100 thousand times
24VDC 0.3A, 100VDC 0.03A (L/R = 7ms)	300 thousand times

(b) Effects to relay life due to connected load

The actual relay life may be significantly shortened compared to the one shown above (☞ Page 22, Section 3.2 (3)(a)), depending on the type of a load connected and the characteristics of inrush current.

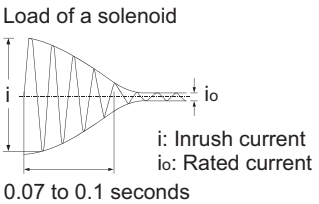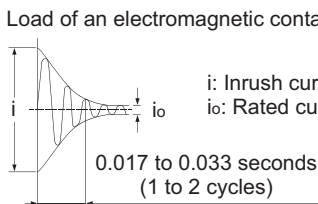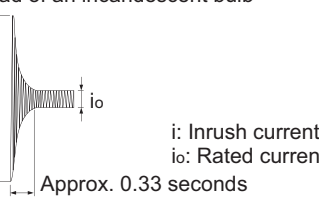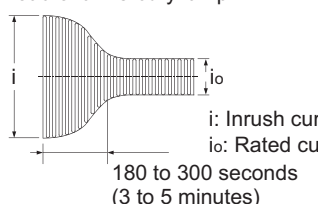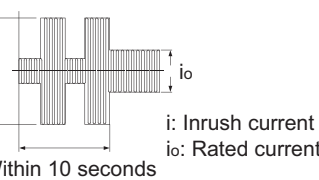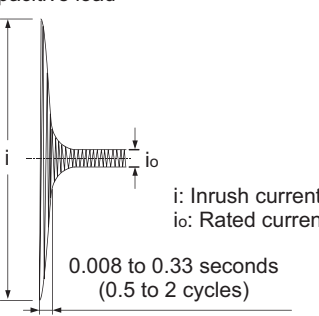Also, the inrush current may cause contact welding.

Take the following measures to prevent shortening of the relay life and the contact welding.

- Select a load so that the inrush current will be within the rated current of the module.
- Connect an external relay that can withstand the inrush current.

The following table shows the relation between the road and the inrush current.

Select a load so that the inrush current (i) and the rated current (io) will be within the rated switching current specified for the output module used.

The inrush current may flow for a longer time depending on the load.

Load type	Signal waveform diagram	Inrush current (i)/ rated current (io)	Signal waveform diagram	Inrush current (i)/ rated current (io)
Inductive load	Load of a solenoid i: Inrush current io: Rated current 0.07 to 0.1 seconds	Approx. 10 to 20 times	Load of an electromagnetic contactor i: Inrush current io: Rated current 0.017 to 0.033 seconds (1 to 2 cycles)	Approx. 3 to 10 times
Lamp load	Load of an incandescent bulb i: Inrush current io: Rated current Approx. 0.33 seconds	Approx. 3 to 10 times	Load of a mercury lamp i: Inrush current io: Rated current 180 to 300 seconds (3 to 5 minutes)	Approx. 3 times[1]
Lamp load	Load of a fluorescent i: Inrush current io: Rated current Within 10 seconds	Approx. 5 to 10 times	—	—
Capacitive load	Capacitive load[2] i: Inrush current io: Rated current 0.008 to 0.33 seconds (0.5 to 2 cycles)	Approx. 20 to 40 times	—	—

[1] Typical electric-discharge lamp circuit includes discharge tubes, transformers, choke coils, and capacitors. Therefore, note that the inrush current may flow 20 to 40 times as large as the rated current in the case of high power factor and low power impedance.

[2] When the wiring of the circuit is long, take care of the wire capacity.
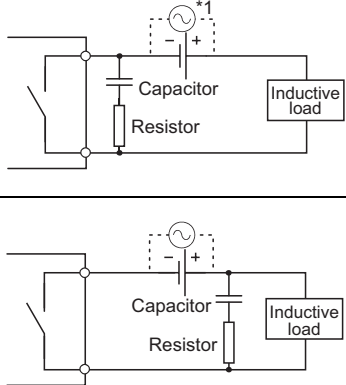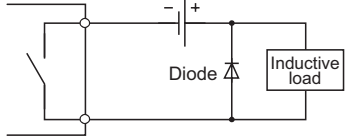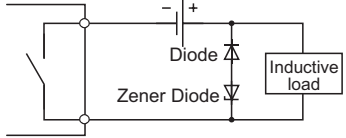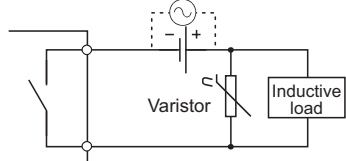
3.2 Output Module

(c) Measures against back EMF

Configure a contact protection circuit for extending the contact life, preventing noise when the contact is cut off, and suppressing the generation of carbide and nitric acid due to arc discharge.

An Incorrect contact protection circuit may cause contact welding.

Also, when using the contact protection circuit, the recovery time may be long.

The following table shows the representative examples of the contact protection circuit.

	Example	Method for selecting elements	Remarks
Capacitor + Resistor method (CR method)		Refer to the following for constants of the capacitor and resistor. Note that the following values may differ depending on a nature of the load and a variation of characteristics of it. • Capacitor : 0.5 to 1(μF) against contact current of 1A • Resistor : 0.5 to 1(Ω) against contact voltage of 1V Use a capacitor whose withstand voltage is 200 to 300V. In AC circuit, use a capacitor having no polarity.	If a load is a relay or solenoid, the recovery time delays. A capacitor suppresses electric discharge while a contact is off, and a resistor restricts a flow of current while a contact is on.
Diode method		Use a diode that meets both conditions shown below. • Reverse breakdown voltage is equal to or more than 10 times as large as the circuit voltage. • The forward current is equal to or more than 2 times as large as the load current.	The recovery time is slower than the CR method.
Diode + Zener diode method		Use zener voltage for the zener diode equal to or more than the power supply voltage.	This method is effective when the recovery time delays considerably by the diode method.
Varistor method		Select a cut voltage (Vc) for the varistor to meet the following condition. • Vc > power voltage × 1.5(V) • Vc > power voltage × 1.5(V) × $\sqrt{2}$ (When using AC power) This method is not effective when the Vc is too high	The recovery time delays slightly.

*1 When using AC power, impedance of CR must be larger enough than it of the load. (prevention of a malfunction due to leak current from the CR)

Point

● Avoid providing a contact protection circuits shown below.
These circuit are effective for preventing an arc at shut-off. However, the contact welding may occur because the charge current flows to capacitor when the contact turns on or off.
A DC inductive load is usually harder for switching than a resistor load, but if a proper protection circuit is configured, the performance will be similar to the resistor load.
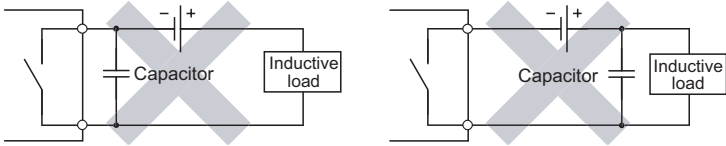
● A protection circuit must be provided closely to a load or contact (module) . If their distance is far, the protection circuit may not be effective. Appropriate distance is within 50 cm.

CHAPTER 4 SPECIFICATIONS

4.1 General Specifications

For the general specifications of the I/O modules, refer to the following manual.

📖 Manual "Safety Guidelines" included in the CPU module or head module
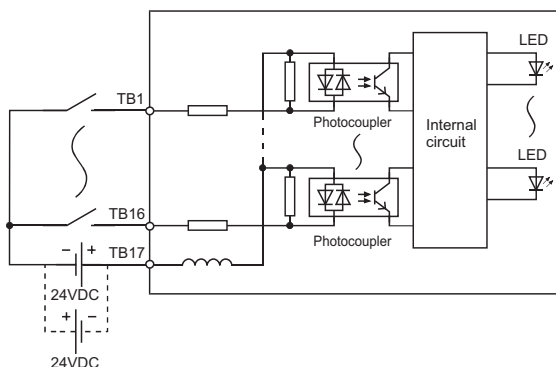
4.2 Input Module Specifications

4.2.1 LX40C6 DC input module

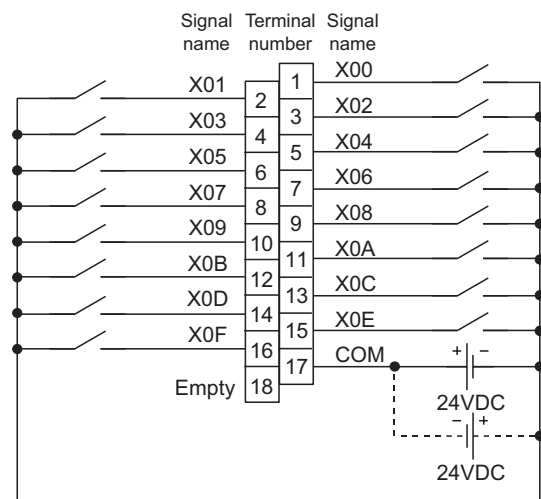| Item		Specifications	Appearance
Number of input points		16 points	
Rated input voltage		20.4 to 28.8 VDC (ripple ratio within 5%)	
Rated input current		6.0mA TYP. (at 24VDC)	
ON voltage/ON current		15V or higher/4mA or higher	
OFF voltage/OFF current		8V or lower/2mA or lower	
Input impedance		3.8kΩ	
Response time	OFF to ON	1ms, 5ms, 10ms, 20ms, 70ms or less (PLC parameter setting of CPU module) Initial setting is10ms.	
	ON to OFF	1ms, 5ms, 10ms, 20ms, 70ms or less (PLC parameter setting of CPU module) Initial setting is10ms.	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		16 points/common (common terminal: TB17)	
Number of occupied I/O points		16 points (I/O allocation: input 16 points)	
External connections		18-points screw terminal block (M3 × 6 screws) (☞ Page 42, Section 6.2.1)	
5VDC internal current consumption		90mA (TYP. all points ON)	
Weight		0.15kg	

Derating chart
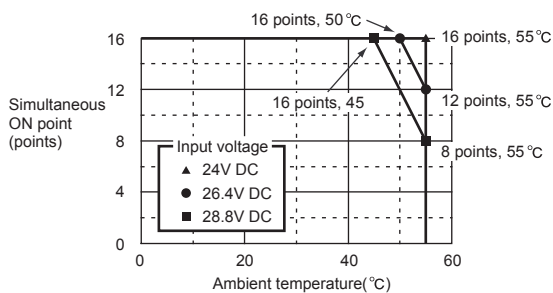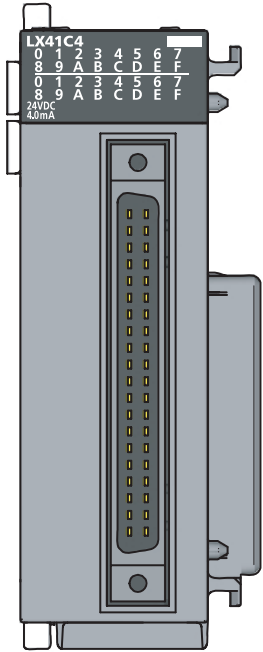
Terminal connections

Viewed from the front of the module.

External connections

4.2.2   LX41C4 DC input module

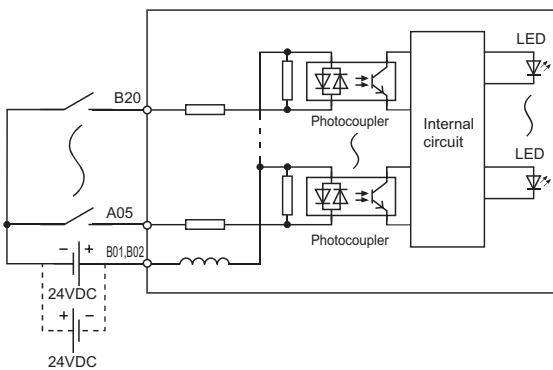| Item		Specifications	Appearance
Number of input points		32 points	
Rated input voltage		20.4 to 28.8 VDC (ripple ratio within 5%)	
Rated input current		4.0mA TYP. (at 24VDC)	
ON voltage/ON current		19V or higher/3mA or higher	
OFF voltage/OFF current		9V or lower/1.7mA or lower	
Input impedance		5.7kΩ	
Response time	OFF to ON	1ms, 5ms, 10ms, 20ms, 70ms or less (PLC parameter setting of CPU module) Initial setting is 10ms.	
	ON to OFF	1ms, 5ms, 10ms, 20ms, 70ms or less (PLC parameter setting of CPU module) Initial setting is 10ms.	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1µs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		32 points/common (common terminal: B01, B02)	
Number of occupied I/O points		32 points (I/O allocation: input 32 points)	
External connections		40-pin connector (☞Page 44, Section 6.2.2)	
5VDC internal current consumption		100mA (TYP. all points ON)	
Weight		0.11kg	

Derating chart	Terminal connections
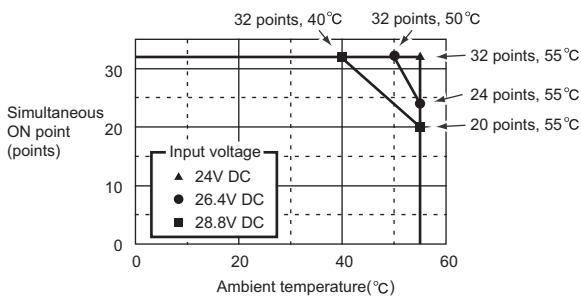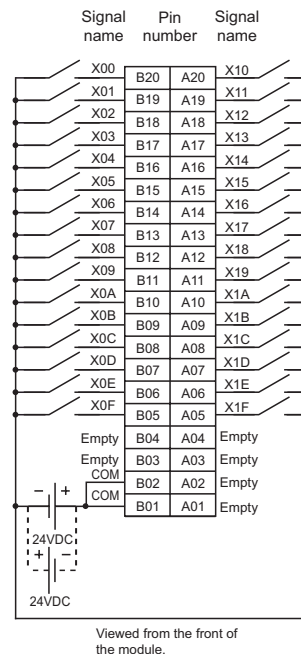
External connections

4.2.3 LX42C4 DC input module

Item		Specifications	Appearance
Number of input points		64 points	
Rated input voltage		20.4 to 28.8VDC (ripple ratio within 5%)	
Rated input current		4.0mA TYP. (at 24VDC)	
ON voltage/ON current		19V or higher/3mA or higher	
OFF voltage/OFF current		9V or lower/1.7mA or lower	
Input impedance		5.7kΩ	
Response time	OFF to ON	1ms, 5ms, 10ms, 20ms, 70ms or less (PLC parameter setting of CPU module) Initial setting is 10ms.	
	ON to OFF	1ms, 5ms, 10ms, 20ms, 70ms or less (PLC parameter setting of CPU module) Initial setting is 10ms.	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		32 points/common (common terminal: 1B01, 1B02, 2B01, 2B02)	
Number of occupied I/O points		64 points (I/O allocation: input 64 points)	
External connections		40-pin connector (Page 44, Section 6.2.2)	
5VDC internal current consumption		120mA (TYP. all points ON)	
Weight		0.12kg	

Derating chart

64 points, 10℃ 64 points, 24℃ 64 points, 35℃
16 points/common (total 32 points), 55℃
11 points/common (total 22 points), 55℃
9 points/common (total 18 points), 55℃

Simultaneous ON point (points)

Input voltage
▲ 24V DC
● 26.4V DC
■ 28.8V DC

Ambient temperature(℃)

External connections

1B20
Photocoupler
Internal circuit
LED
1A05
Photocoupler
Left side connectors (first half)
Right side connectors (last half)
SW
Indication selector circuit
*1
1B01,1B02
24VDC
24VDC

The above diagram shows the first half of 32 points (F). The last half of 32 points (L) are similar.

Terminal connections

Left side connector

Signal name	Pin number		Signal name
X00	1B20	1A20	X10
X01	1B19	1A19	X11
X02	1B18	1A18	X12
X03	1B17	1A17	X13
X04	1B16	1A16	X14
X05	1B15	1A15	X15
X06	1B14	1A14	X16
X07	1B13	1A13	X17
X08	1B12	1A12	X18
X09	1B11	1A11	X19
X0A	1B10	1A10	X1A
X0B	1B09	1A09	X1B
X0C	1B08	1A08	X1C
X0D	1B07	1A07	X1D
X0E	1B06	1A06	X1E
X0F	1B05	1A05	X1F
Empty	1B04	1A04	Empty
Empty COM1	1B03	1A03	Empty
COM1	1B02	1A02	Empty
	1B01	1A01	Empty

24VDC

Viewed from the front of the module.

Right side connectors

Signal name	Pin number		Signal name
X20	2B20	2A20	X30
X21	2B19	2A19	X31
X22	2B18	2A18	X32
X23	2B17	2A17	X33
X24	2B16	2A16	X34
X25	2B15	2A15	X35
X26	2B14	2A14	X36
X27	2B13	2A13	X37
X28	2B12	2A12	X38
X29	2B11	2A11	X39
X2A	2B10	2A10	X3A
X2B	2B09	2A09	X3B
X2C	2B08	2A08	X3C
X2D	2B07	2A07	X3D
X2E	2B06	2A06	X3E
X2F	2B05	2A05	X3F
Empty	2B04	2A04	Empty
Empty COM2	2B03	2A03	Empty
COM2	2B02	2A02	Empty
	2B01	2A01	Empty

24VDC

Viewed from the front of the module.

*1 Switching left side (F) provides the first half (X00 to X1F) LED indications, and switching right side (L) provides the latter half (Y20 to Y3F) LED indications.

4.3 Output Module Specifications

The following output module equips the overload protection function and the overheat protection function.
Applicable model・・・・・ LY40NT5P, LY41NT1P, LY42NT1P, LY40PT5P, LY41PT1P, LY42PT1P

Function	Description
Overload protection function[*1]	• If the output module detects overcurrent, it limits output current by the current limiter operation [*2] • For the overcurrent detection value and the limited current, refer to "Overload protection function" on specifications of module. • When the load current become lower than the overcurrent detection value, the module returns to normal operation.
Overheat protection function[*1]	• If overcurrent keeps flowing due to overload, heat is generated inside the module. When high heat is detected inside the module, the output is turned off. • The number of output points that the overheat protection function simultaneously operates differs depending on the module. For the number, refer to "overheat protection function" on the module specifications. • After heat goes down, the module returns to normal operation.

    [*1]   This function is for protecting the internal circuit of the module, not for protecting external devices.
          Also, leaving the failure too long may rise the internal temperature of the module, resulting in deterioration of output elements and/or discoloration of a case and printed circuit board. When the failure occurs, turn off the corresponding outputs immediately to remove the causes.
    [*2]   This operation limits overcurrent to a constant value and keeps outputting it.

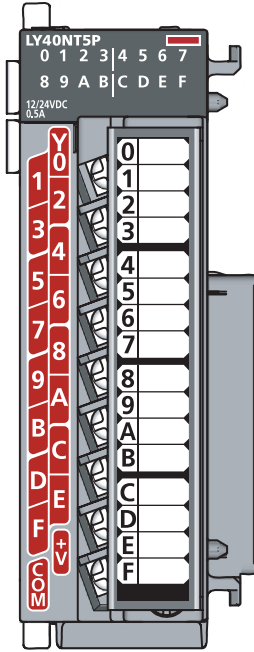# 4.3.1   LY10R2 contact output module

Item		Specifications	Appearance
Number of output points		16 points	
Rated switching voltage, current		24VDC 2A (resistance load)/point, 8A/common 240VAC 2A (COSφ = 1)/point, 8A/common	
Minimum switching load		5VDC 1mA	
Maximum switching load		264VAC 125VDC	
Response time	OFF to ON	10ms or less	
	ON to OFF	12ms or less	
Life	Mechanical	20 million times or more	
	Electrical	☞ Page 22, Section 3.2 (3)(a)	
Maximum switching frequency		3600 times/hour	
Surge suppressor		None	
Fuse		None	
Dielectric withstand voltage		2830VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 1500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP1X	
Common terminal arrangement		16 points/common (common terminal : TB17)	
Number of occupied I/O points		16 points (I/O allocation : output 16 points)	
External connections		18-points screw terminal block (M3 × 6 screws) (☞ Page 42, Section 6.2.1)	
5VDC internal current consumption		460mA (TYP. all points ON)	
Weight		0.21kg	

External connections	Terminal connections

Viewed from the front of the module.

The following diagram shows the external load power supply.

4.3.2 LY40NT5P transistor output module (Sink type)

Item		Specifications	Appearance
Number of output points		16 points	
Rated load voltage		10.2 to 28.8VDC	
Maximum load current		0.5A/point, 5A/common	
Maximum inrush current		Current is limited by the overload protection function.	
Leakage current at OFF		0.1mA or less	
Maximum voltage drop at ON		0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A	
Response time	OFF to ON	0.5ms or less	
	ON to OFF	1ms or less (rated load, resistance load)	
Surge suppressor		Zener diode	
Fuse		None	
External power supply	Voltage	10.2 to 28.8VDC (ripple ratio within 5%)	
	Current	9mA (at 24VDC)	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1µs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		16 points/common (common terminal: TB18)	
Number of occupied I/O points		16 points (I/O allocation: output 16 points)	
Protection function	Overload protection function	Limited current when detecting overcurrent (overload protection): 1.5 to 3.5A/point Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
	Overheat protection function	Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
External connections		18-points screw terminal block (M3 × 6 screws) (☞ Page 42, Section 6.2.1)	
5VDC internal current consumption		100mA (TYP. all points ON)	
Weight		0.15kg	

External connections	Terminal connections

Viewed from the front of the module.

32

4.3.3 LY41NT1P transistor output module (Sink type)

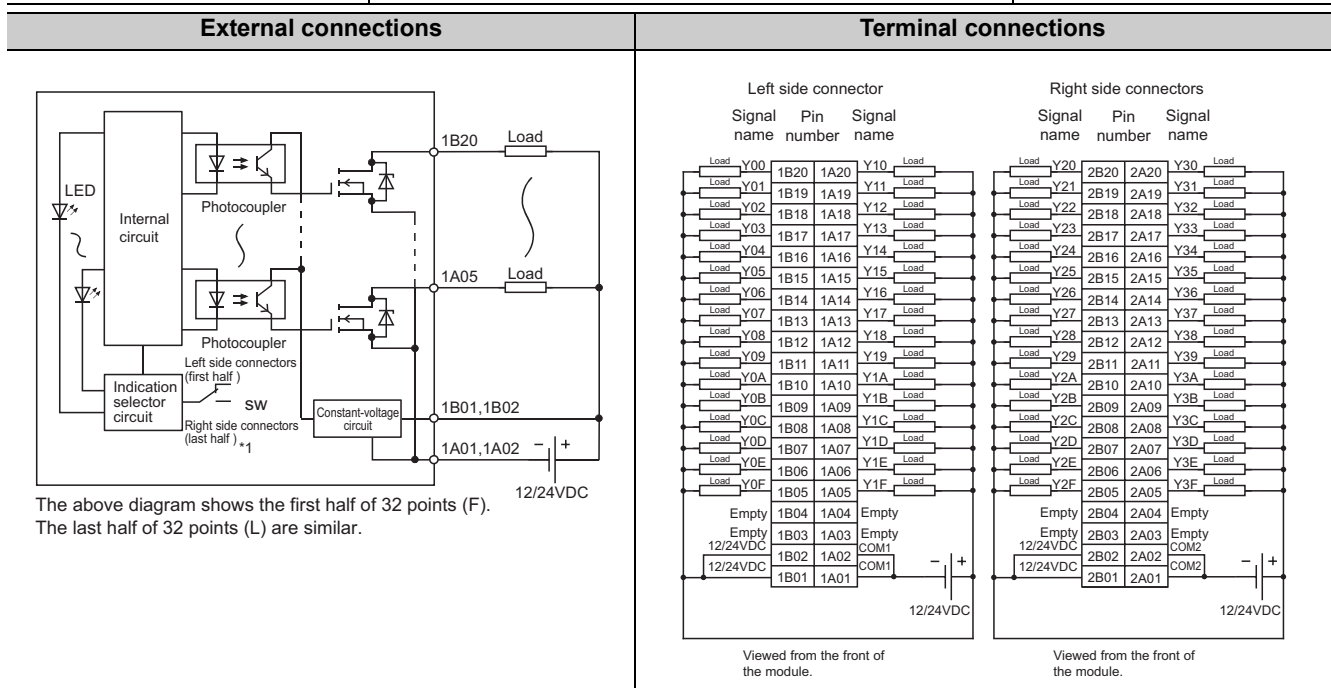| Item		Specifications	Appearance
Number of output points		32 points	
Rated load voltage		10.2 to 28.8VDC	
Maximum load current		0.1A/point, 2A/common	
Maximum inrush current		Current is limited by the overload protection function.	
Leakage current at OFF		0.1mA or less	
Maximum voltage drop at ON		0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A	
Response time	OFF to ON	0.5ms or less	
	ON to OFF	1ms or less (rated load, resistance load)	
Surge suppressor		Zener diode	
Fuse		None	
External power supply	Voltage	10.2 to 28.8VDC (ripple ratio within 5%)	
	Current	13mA (at 24VDC)	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		32 points/common (common terminal: A01,A02)	
Number of occupied I/O points		32 points (I/O allocation: output 32 points)	
Protection function	Overload protection function	Limited current when detecting overcurrent (overload protection): 1 to 3A/point Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
	Overheat protection function	Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
External connections		40-pin connector(☞ Page 44, Section 6.2.2)	
5VDC internal current consumption		140mA (TYP. all points ON)	
Weight		0.11kg	

External connections	Terminal connections

Viewed from the front of the module.

4.3.4 LY42NT1P transistor output module (Sink type)

Item		Specifications	Appearance
Number of output points		64 points	
Rated load voltage		10.2 to 28.8VDC	
Maximum load current		0.1A/point, 2A/common	
Maximum inrush current		Current is limited by the overload protection function.	
Leakage current at OFF		0.1mA or less	
Maximum voltage drop at ON		0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A	
Response time	OFF to ON	0.5ms or less	
	ON to OFF	1ms or less (rated load, resistance load)	
Surge suppressor		Zener diode	
Fuse		None	
External power supply	Voltage	10.2 to 28.8VDC (ripple ratio within 5%)	
	Current	9mA (at 24VDC)/common	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		32 points/common (common terminal: 1A01,1A02,2A01,2A02)	
Number of occupied I/O points		64 points (I/O allocation: output 64 points)	
Protection function	Overload protection function	Limited current when detecting overcurrent (overload protection): 1 to 3A/point Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
	Overheat protection function	Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
External connections		40-pin connector(☞ Page 44, Section 6.2.2)	
5VDC internal current consumption		190mA (TYP. all points ON)	
Weight		0.12kg	

External connections

The above diagram shows the first half of 32 points (F).
The last half of 32 points (L) are similar.

Terminal connections

Left side connector

Signal name	Pin number		Signal name
Load Y00	1B20	1A20	Y10 Load
Load Y01	1B19	1A19	Y11 Load
Load Y02	1B18	1A18	Y12 Load
Load Y03	1B17	1A17	Y13 Load
Load Y04	1B16	1A16	Y14 Load
Load Y05	1B15	1A15	Y15 Load
Load Y06	1B14	1A14	Y16 Load
Load Y07	1B13	1A13	Y17 Load
Load Y08	1B12	1A12	Y18 Load
Load Y09	1B11	1A11	Y19 Load
Load Y0A	1B10	1A10	Y1A Load
Load Y0B	1B09	1A09	Y1B Load
Load Y0C	1B08	1A08	Y1C Load
Load Y0D	1B07	1A07	Y1D Load
Load Y0E	1B06	1A06	Y1E Load
Load Y0F	1B05	1A05	Y1F Load
Empty	1B04	1A04	Empty
Empty 12/24VDC	1B03	1A03	Empty COM1
12/24VDC	1B02	1A02	COM1
	1B01	1A01	

Viewed from the front of the module.

Right side connectors

Signal name	Pin number		Signal name
Load Y20	2B20	2A20	Y30 Load
Load Y21	2B19	2A19	Y31 Load
Load Y22	2B18	2A18	Y32 Load
Load Y23	2B17	2A17	Y33 Load
Load Y24	2B16	2A16	Y34 Load
Load Y25	2B15	2A15	Y35 Load
Load Y26	2B14	2A14	Y36 Load
Load Y27	2B13	2A13	Y37 Load
Load Y28	2B12	2A12	Y38 Load
Load Y29	2B11	2A11	Y39 Load
Load Y2A	2B10	2A10	Y3A Load
Load Y2B	2B09	2A09	Y3B Load
Load Y2C	2B08	2A08	Y3C Load
Load Y2D	2B07	2A07	Y3D Load
Load Y2E	2B06	2A06	Y3E Load
Load Y2F	2B05	2A05	Y3F Load
Empty	2B04	2A04	Empty
Empty 12/24VDC	2B03	2A03	Empty COM2
12/24VDC	2B02	2A02	COM2
	2B01	2A01	

Viewed from the front of the module.

*1 Switching left side(F) provides the first half(X00 to X1F) LED indications, and switching right side(L) provides the latter half(Y20 to Y3F) LED indications.

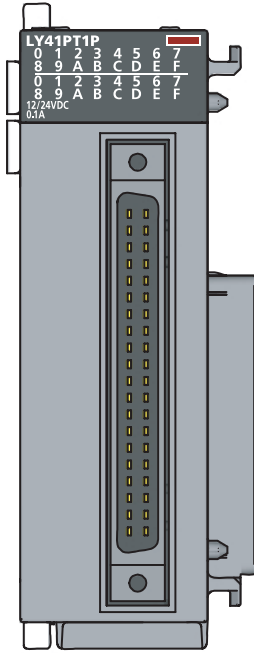# 4.3.5 LY40PT5P transistor output module (Source type)

Item		Specifications	Appearance
Number of output points		16 points	
Rated load voltage		10.2 to 28.8VDC	
Maximum load current		0.5A/point, 5A/common	
Maximum inrush current		Current is limited by the overload protection function.	
Leakage current at OFF		0.1mA or less	
Maximum voltage drop at ON		0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A	
Response time	OFF to ON	0.5ms or less	
	ON to OFF	1ms or less (rated load, resistance load)	
Surge suppressor		Zener diode	
Fuse		None	
External power supply	Voltage	10.2 to 28.8VDC (ripple ratio within 5%)	
	Current	17mA (at 24VDC)	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1µs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		16 points/common (common terminal: TB17)	
Number of occupied I/O points		16 points (I/O allocation: output 16 points)	
Protection function	Overload protection function	Overcurrent detection: 1.5A or more/point Activated in increments of 1 point. (Page 30, Section 4.3)	
	Overheat protection function	Activated in increments of 1 point. (Page 30, Section 4.3)	
External connections		18-points screw terminal block (M3 × 6 screws) (Page 42, Section 6.2.1)	
5VDC internal current consumption		100mA (TYP. all points ON)	
Weight		0.15kg	

External connections	Terminal connections

Viewed from the front of the module.

4.3.6 LY41PT1P transistor output module (Source type)

Item		Specifications	Appearance
Number of output points		32 points	
Rated load voltage		10.2 to 28.8VDC	
Maximum load current		0.1A/point, 2A/common	
Maximum inrush current		Current is limited by the overload protection function.	
Leakage current at OFF		0.1mA or less	
Maximum voltage drop at ON		0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A	
Response time	OFF to ON	0.5ms or less	
	ON to OFF	1ms or less (rated load, resistance load)	
Surge suppressor		Zener diode	
Fuse		None	
External power supply	Voltage	10.2 to 28.8VDC (ripple ratio within 5%)	
	Current	20mA (at 24VDC)	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		32 points/common (common terminal: B01,B02)	
Number of occupied I/O points		32 points (I/O allocation: output 32 points)	
Protection function	Overload protection function	Limited current when detecting overcurrent (overload protection): 1 to 3A/point Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
	Overheat protection function	Activated in increments of 2 point. (☞ Page 30, Section 4.3)	
External connections		40-pin connector (☞ Page 44, Section 6.2.2)	
5VDC internal current consumption		140mA (TYP. all points ON)	
Weight		0.11kg	

External connections

Terminal connections

Viewed from the front of the module.

4.3.7 LY42PT1P transistor output module (Source type)

Item		Specifications	Appearance
Number of output points		64 points	
Rated load voltage		10.2 to 28.8VDC	
Maximum load current		0.1A/point, 2A/common	
Maximum inrush current		Current is limited by the overload protection function.	
Leakage current at OFF		0.1mA or less	
Maximum voltage drop at ON		0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A	
Response time	OFF to ON	0.5ms or less	
	ON to OFF	1ms or less (rated load, resistance load)	
Surge suppressor		Zener diode	
Fuse		None	
External power supply	Voltage	10.2 to 28.8VDC (ripple ratio within 5%)	
	Current	20mA (at 24VDC)/common	
Dielectric withstand voltage		560VAC rms/3 cycles (altitude 2000m)	
Insulation resistance		10MΩ or more by insulation resistance tester	
Noise immunity		By noise simulator of 500Vp-p noise voltage, 1μs noise width and 25 to 60Hz noise frequency	
Protection of degree		IP2X	
Common terminal arrangement		32 points/common (common terminal: 1B01,1B02,2B01,2B02)	
Number of occupied I/O points		64 points (I/O allocation: output 64 points)	
Protection function	Overload protection function	Limited current when detecting overcurrent (overload protection): 1 to 3A/point Activated in increments of 1 point. (☞ Page 30, Section 4.3)	
	Overheat protection function	Activated in increments of 2 point. (☞ Page 30, Section 4.3)	
External connections		40-pin connector (☞ Page 44, Section 6.2.2)	
5VDC internal current consumption		190mA (TYP. all points ON)	
Weight		0.12kg	

External connections

The above diagram shows the first half of 32 points (F).
The last half of 32 points (L) are similar.

Terminal connections

Viewed from the front of the module.

*1   Switching left side (F) provides the first half (Y00 to Y1F) LED indications, and switching right side (L) provides the latter half (Y20 to Y3F) LED indications.

CHAPTER 5 SYSTEM CONFIGURATION

(1) System configuration using I/O module

An example of overall system configuration using MELSEC-L series I/O modules is shown below.

(a) Mounting to a CPU module

Display unit
(optional)

Power supply module   CPU module   I/O module   END cover

Dedicated cable with connector
(relay terminal module)
(optional)

Dedicated cable with connector
(connector/terminal block converter module)
(optional)

Connector

Relay terminal module
(optional)

Connector/terminal block converter module
(optional)
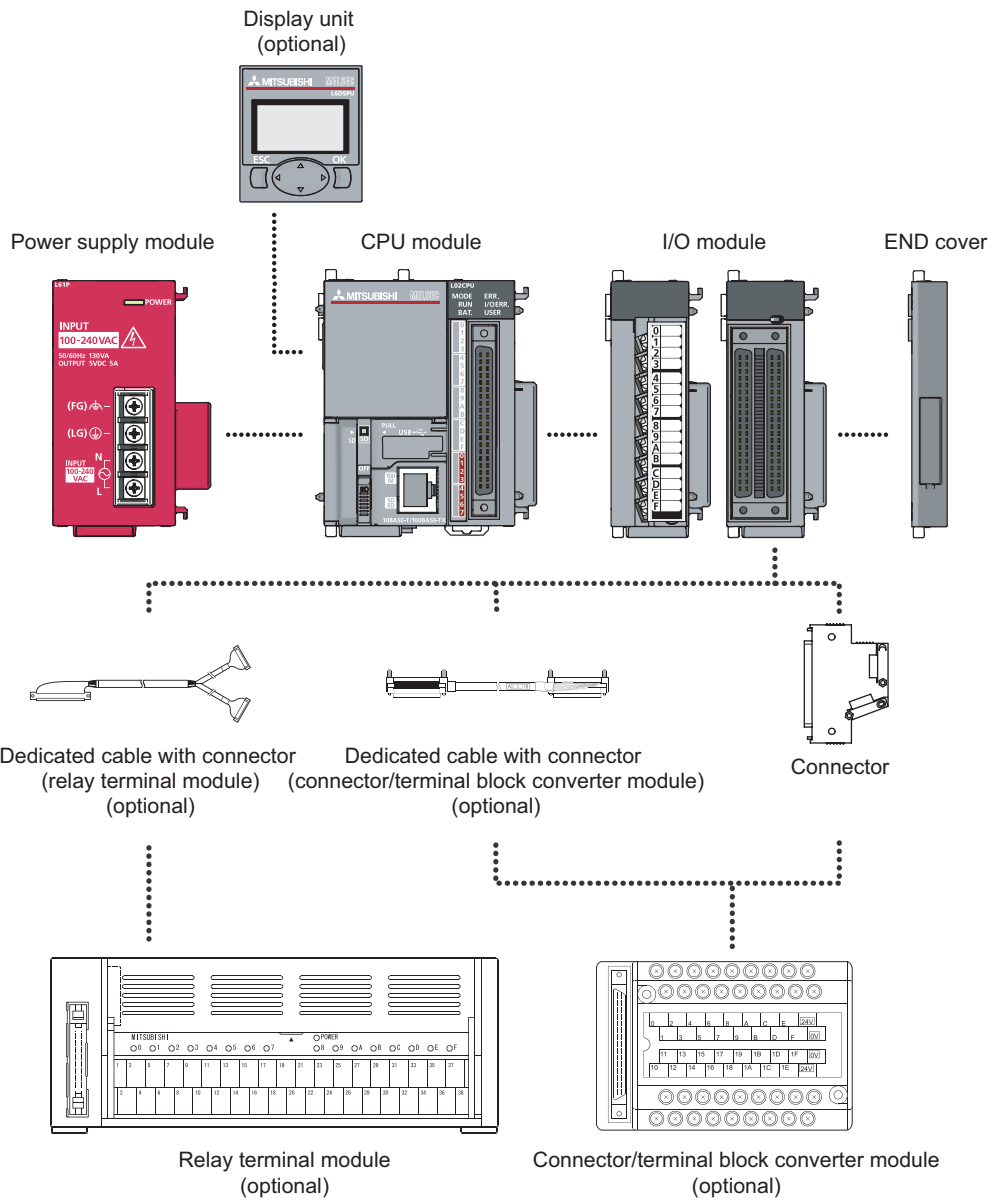
(b) Mounting to a head module

Power supply module   CPU module   I/O module   END cover

Dedicated cable with connector
(relay terminal module)
(optional)

Dedicated cable with connector
(connector/terminal block converter module)
(optional)

Connector

Relay terminal module
(optional)

Connector/terminal block converter module
(optional)

5
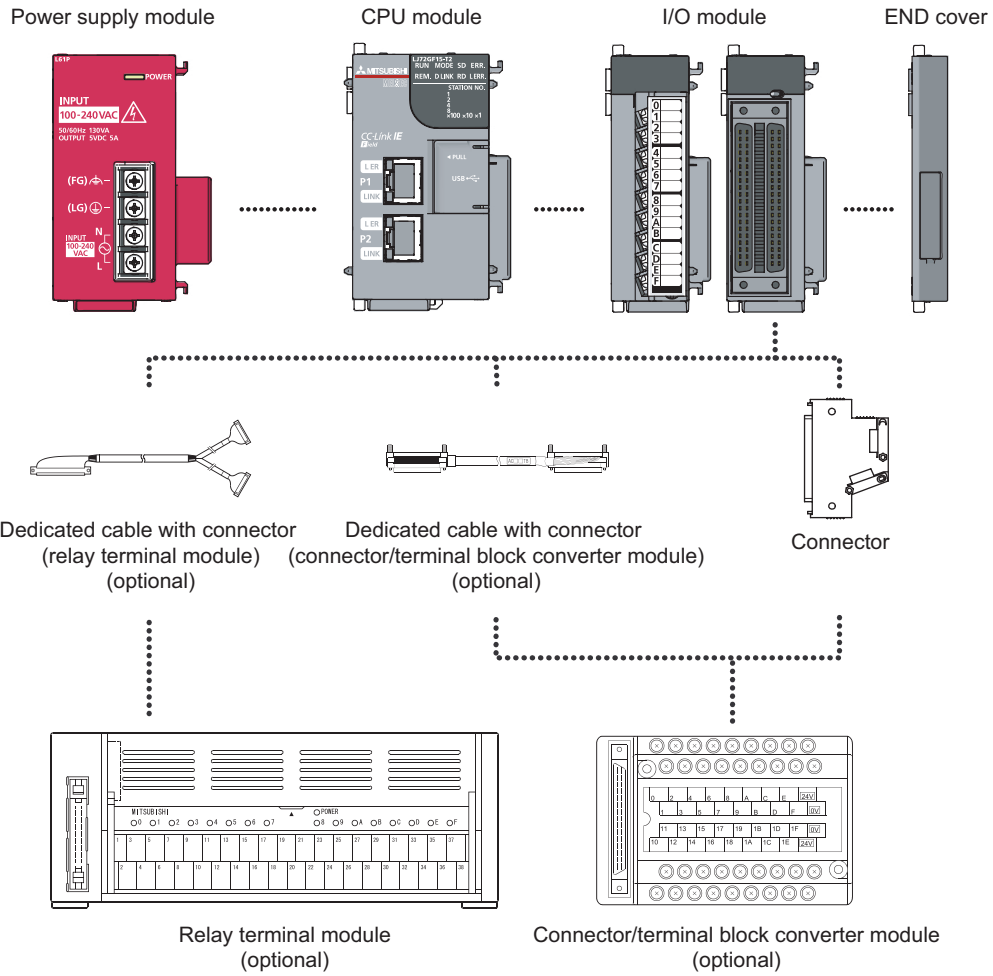
(2) Optional products

The following optional products can be used for easy wiring of modules.

(a) Display unit

This unit has a liquid crystal display and can be attached to the CPU module. When attaching it to the CPU module, It enables confirmation of system conditions and changing system settings without GX Works2 or GX Developer.

For the details, refer to the following.

📖 MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection)

(b) Connector/terminal block converter module and dedicated cable with connector

These are used for easy wiring from connector type I/O module to terminal for external wiring.

(☞ Page 56, Appendix 1)

(c) Relay terminal module and dedicated cable with connector

These are used in place of joint terminal blocks and in-panel relays to reduce wiring work processes for them and programmable controllers.

For the details on the relay terminal module and the dedicated cable with connector, refer to the following.

📖 Relay Terminal Module User's Manual (Hardware) A6TE2-16SRN

(3) Connection with the connector/terminal block converter module

Dedicated cable
with connector

Connector/terminal block
converter module
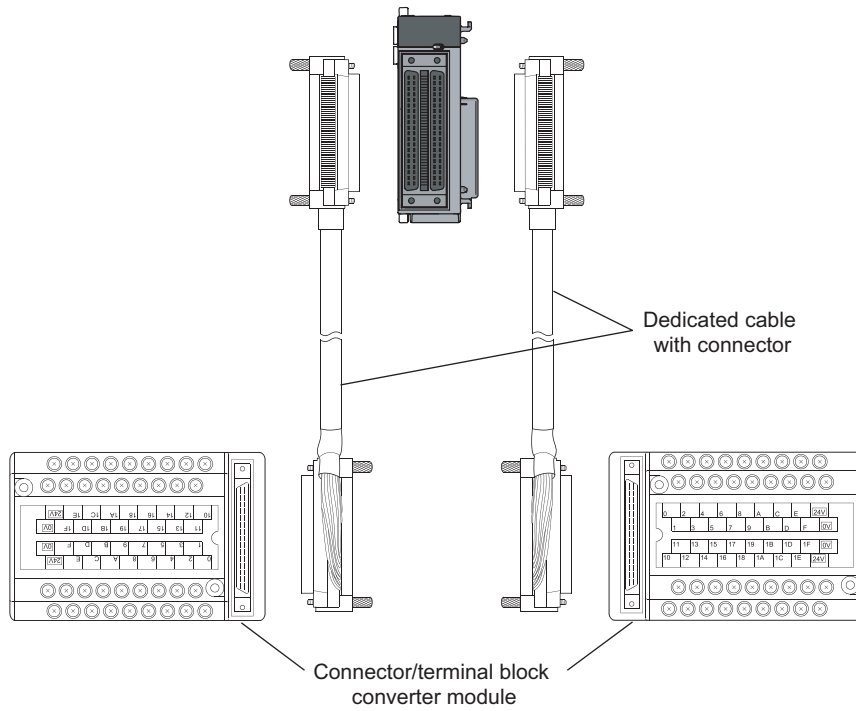
(4) Connection with the relay terminal module

Dedicated cable
with connector

Relay
terminal module

Relay
terminal module

5
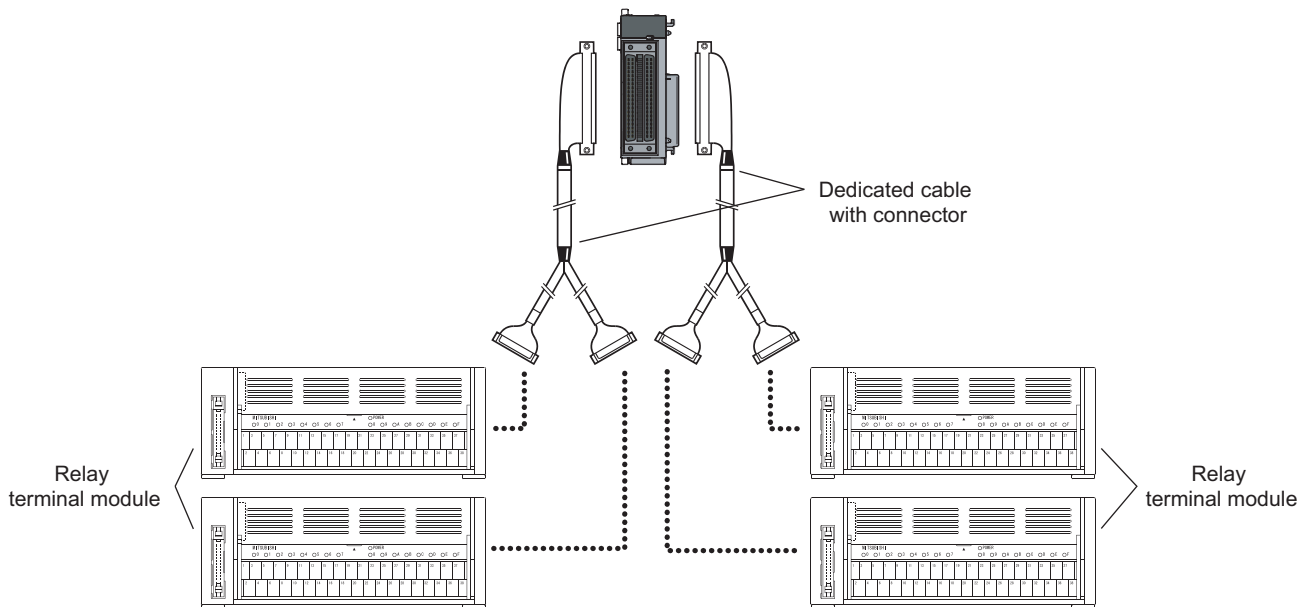
CHAPTER 6 INSTALLATION AND WIRING

6.1 Installation Environment and Installation Position

For installation environment and installation position, refer to the following.

📖 MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection)

📖 MELSEC-L CC-Link IE Field Network Head Module User's Manual

6.2 Wiring

6.2.1 For the 18-point screw terminal block module

(1) Precautions

- Always use a solderless terminal of 0.8mm or less in thickness. Up to two solderless terminals can be connected to one terminal block.
- A solderless terminal with insulation sleeve cannot be used for a terminal block. To prevent a short when screws come loose, the junction of a solderless terminal and a cable should be covered up with a cable tag or an insulation tube.
- Use the following wire for the terminal block.

Applicable wire size	Material	Temperature rating
0.3 to 0.75mm^2 (AWG22 to 18) (stranded wire) Outside diameter: 2.8mm or less	Copper	75°C or more

- Use UL-approved R1.25-3 solderless terminal.
- Tighten the terminal block screws within the following specified torque range.

Screw type	Tightening torque range
Terminal block screw (M3)	0.42 to 0.58N•m
Terminal block mounting screw (M3.5)	0.66 to 0.89N•m

(2) Wiring method for the terminal block

For the wiring method, refer to the following.

- 📖 MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection)

(3) Removal procedure for the terminal block

Terminal block mounting screw
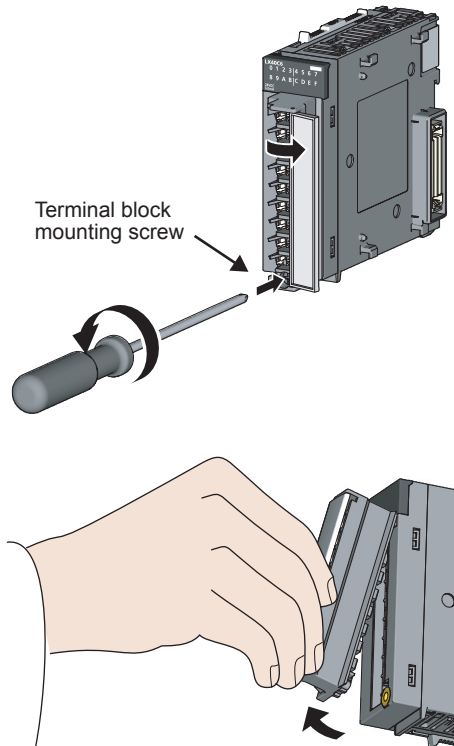
1. **Open the terminal cover and loosen the terminal block mounting screw.**

2. **Press the terminal block fixing holes until the lower part of the terminal block is disengaged from the module, and then remove the terminal block.**

(4) Installation procedure for the terminal block

Terminal block fixing hole
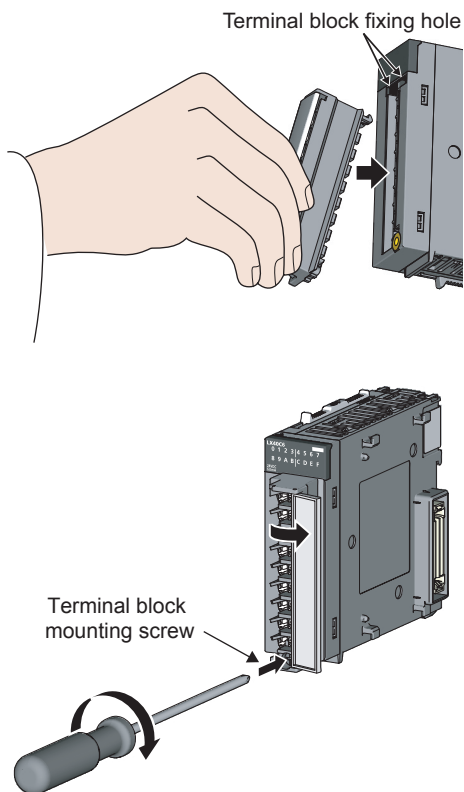
1. **Fully insert the projections on the top of the terminal block into the terminal block fixing holes and press the terminal block until it snaps into place.**

Terminal block mounting screw

2. **Open the terminal cover and tighten the terminal block mounting screw.**

6.2.2 For the 40-pin connector type module

(1) Precautions

- Use copper wires having temperature rating of 75°C or more for the connectors.
- Tighten the connector screws within the following specified torque range.

Screw type	Tightening torque range
Connector screw (M2.6)	0.20 to 0.29N • m

(2) Applicable connectors

The 40-pin connector for I/O module is obtained by user.

The following tables list the 40-pin connectors, crimp tool, and pressure-displacement tools.

(a) The 40-pin connectors

Type	Model Name	Applicable wire size	Applicable models
Soldering connector (straight out type)	A6CON1	0.3mm^2(AWG22) (stranded)	LX41C4 LX42C4
Crimp connector (straight out type)	A6CON2	0.088 to 0.24mm^2 (AWG28 to 24) (stranded)	LY41NT1P LY42NT1P
Pressure-displacement connector (straight out type)	A6CON3	AWG28 (stranded) AWG30 (solid) Flat cable of 1.27mm pitch	LY41PT1P LY42PT1P
Soldering connector (both for straight out and 45-degree types)	A6CON4	0.3mm^2 (AWG22) (stranded)	

(b) Crimp tool and pressure-displacement tools for the 40-pin connectors

Type	Model name	Contact
Crimp tool	FCN-363T-T005/H	
Pressure-displacement tool	FCN-367T-T012/H (locator plate)	FUJITSU COMPONENT LIMITED http://www.fcl.fujitsu.com/
	FCN-707T-T001/H (cable cutter)	
	FCN-707T-T101/H (hand press)	

For wiring of connector and usage of crimp tool and pressure-displacement tool, contact FUJITSU COMPONENT LIMITED.

(3) Wiring method for the 40-pin connector

For the wiring method, refer to the following.

📖 MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection)

(4) Installing procedure for the 40-pin connector.

1. **Plugging the connector**

Plug the wired connector into the slot on the I/O module.
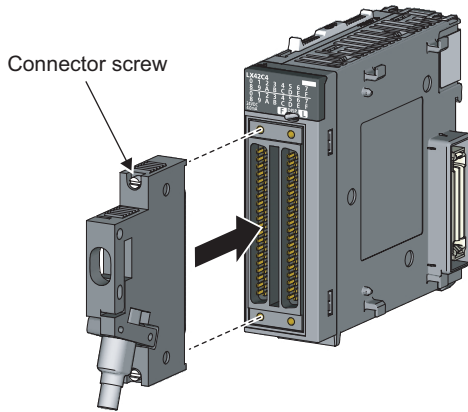
2. **Tightening the connector screws**

Tighten the two connector screws (M2.6).
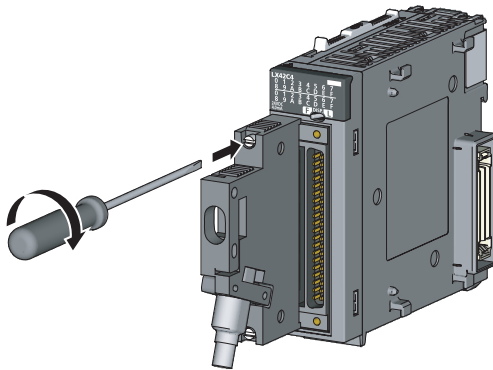
(5) Removal procedure for the 40-pin connector

1. **Disconnecting the connector**

Loosen the two connector screws and pull out the connector from the module.
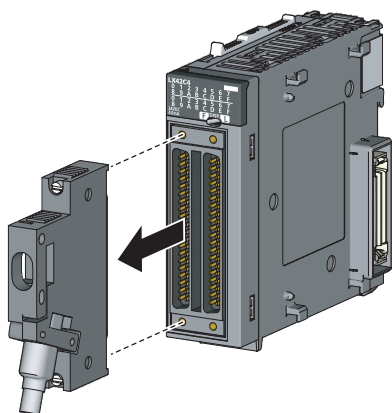
6.3 Input Wiring Examples

The following shows wiring examples of the DC input module to connectable DC input equipments (DC output type).

(1) Wiring example with relay output type
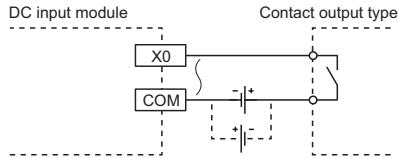
(2) Wiring example with two wire DC type
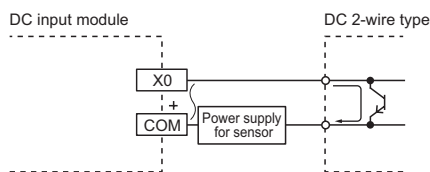
(3) Wiring example with transistor output type
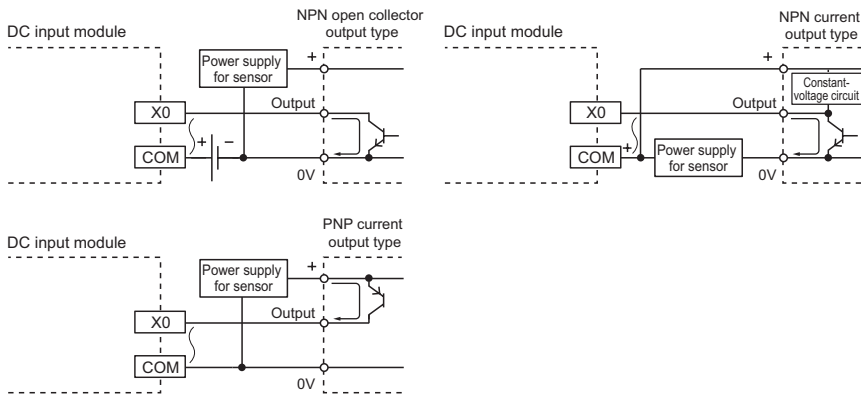
(4) Wiring example with voltage output type
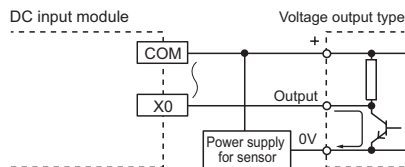
Point

Avoid wiring shown below when connecting with a voltage output type sensor.
This wiring cause current to flow to the DC input module through a pull-up resistor in a sensor. Therefore, input current may not reach ON current of the module and the Input signal does not turn on.

DC input module   Voltage output type

```
Power supply
for sensor              +
                     Output           Pull-up resistor
  X0
 COM                    0V
```

6
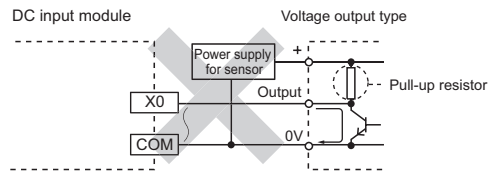
CHAPTER 7 VARIOUS SETTINGS

The following settings for I/O module can be made with GX Works2.

- I/O response time setting
- Error time output mode setting

7.1   Input Response Time Setting

Perform the following procedure.

(When using GX Developer)

1. **Open "I/O assignment settings" in "PLC Parameter".**

   Project window ⇨

   [Parameter] ⇨ [PLC Parameter] ⇨

   [I/O assignment]

2. **Select "Input" in "Type".**
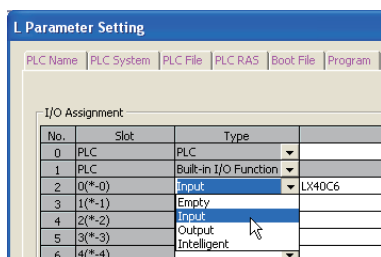
3. **Click the** Detailed Setting **button.**
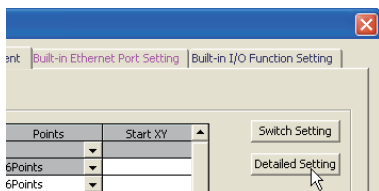
4. **Select input response time in "I/O Response Time".**
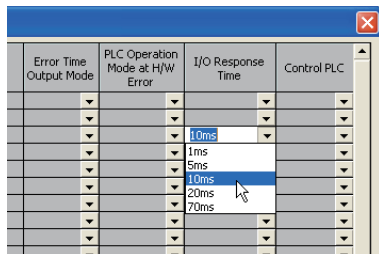
5. **Click the** End **button to finish the input response time setting.**

48
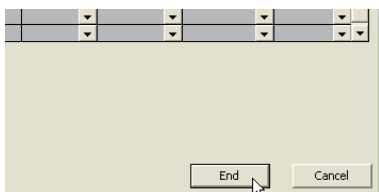
Point

Input module may take noise as input date depending on the input response time setting.
The pulse width taken as input data differs depending on the input response time.
Therefore, fully consider the operating environment when setting the input response time,

Input response time	Minimum value of pulse width possibly taken as input date
1ms	0.3ms
5ms	3ms
10ms	6ms
20ms	12ms
70ms	45ms

7

7.1 Input Response Time Setting

7.2 Error Time Output Mode Setting

Perform the following procedure.

(When using GX Developer ☞ Page 63, Appendix 4(2))

1. **Open "I/O assignment settings" in "PLC parameter".**

🖱 Project window ⇨

[Parameter] ⇨ [PLC Parameter] ⇨
[I/O assignment]

2. **Select "Output" in "Type".**
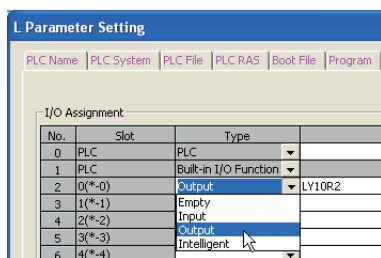
3. **Click the** Detailed Setting **button.**
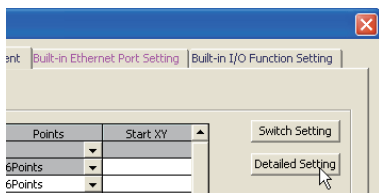
4. **Select "Clear" or "Hold" in "Error Time Output Mode".**
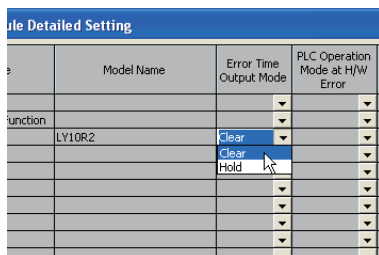
5. **Click the** End **button to finish the error time output mode settings.**
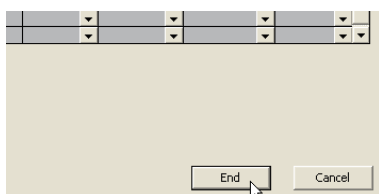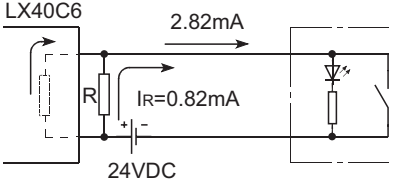
CHAPTER 8 TROUBLESHOOTING
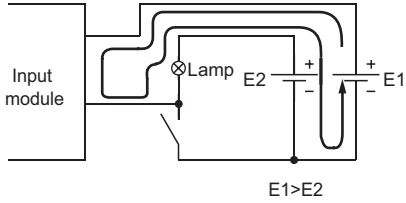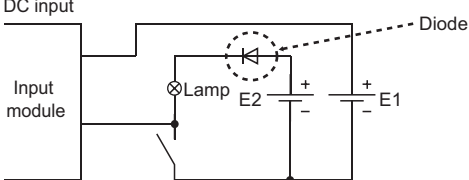
8.1 Troubleshooting for Input Circuit

(1) An input signal does not turn off.

(a) Case 1

Cause	A current exceeding the off current of the module leaks even after a switch with LED indicator is turned off.
Action	Connect an appropriate resistor so that a current through the module may become lower than the off current. LX40C6, 2.82mA Iz=2.0mA, Input impedance 3.8kΩ, R, I$_R$=0.82mA, 24VDC
Calculation example	The resistance value of a connected resistor is calculated by the following formula. **Ex.** A switch with LED indicator that generates a current leakage of 2.82mA when 24VDC is supplied is connected to the LX40C6. Check the following with the specifications of the module. • Off current: 2.0mA • Input resistance. 3.8kΩ I(Leakage current)=Iz(Off current of the LX40C6)+I$_R$(Current flowing to connected resistor) I$_R$=I-Iz=2.82-2.0=0.82[mA] To hold the current leakage through the LX40C6 equal to or lower than the off currrent (2.0mA), connect a resistor so that 0.82mA or more current flows to the resistor. Calculate the resistance value (R) of the connected resistor as follows. I$_R$: Iz=Z(Input impedance): R $$R < \frac{Iz}{I_R} \times Z(\text{Input impedance}) = \frac{2.0}{0.82} \times 3.8 = 9.27[k\Omega]$$ →The resistance value R < 9.27kΩ must be met. <Checking a connected resistor by calculating the power capacity.> When the resistor (R) is 8.2kΩ, for example, the power capacity (W) of the resistor (R) is calculated as follows. $$W = \frac{(\text{Input voltage})^2}{R} = \frac{28.8^2}{8200} = 0.101[W]$$ Since the resistor requires the power capacity of 3 to 5 times as large as the actual power consumption, the resistor connected to the terminal should be 8.2kΩ and 1/3 to 1/2 W. Off voltage when the resistance (R) is connected is calculated as follows. $$\frac{1}{\frac{1}{8.2[k\Omega]} + \frac{1}{3.8[k\Omega]}} \times 2.82[mA] = 7.32[V]$$ This meets the condition: less than or equal to the off voltage of the LX40C6, 8V.

(b) Case 2

Cause	By using two power supplies, a sneak path has been configured.
Action	• Use one power supply. • To prevent the sneak path, connect a diode as shown below.

(2) A signal incorrectly inputs data.

Cause	Noise has been taken as input data.
Action	Set the input response time longer. (Page 48, Section 7.1) **Ex.** 1ms → 5ms If this action is not effective, also take the following two measures. • To prevent excessive noise, avoid installing power cables together with I/O cables. • Connect surge absorbers to noise-generating devices such as relays and contactors using the same power supply or take other noise reduction measures.

Point

If excessive noise is periodically generated, setting the response time shorter may be effective.

Ex. 70ms → 20ms

8.2 Troubleshooting for Output Circuit

(1) A load momentarily turns on when powering on the external power supply.

Cause

An incorrect output occurs due to floating capacitance(C) between collector and emitter of photocoupler.
When a high sensitivity load (such as solid state relay) is used, this incorrect output may occur.
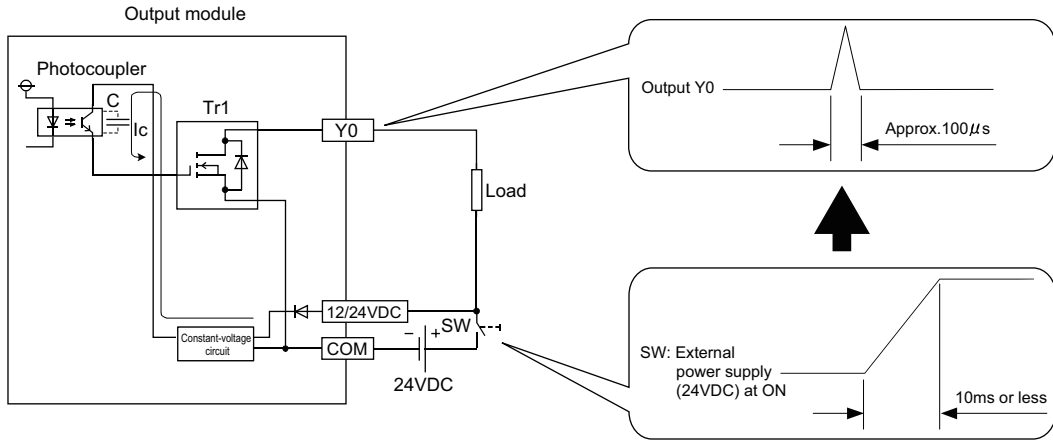
When the rise time of voltage of the external power supply is 10ms or less, current (Ic) flows to gate of transistor (Tr1) of next stage due to floating capacitance (C) between collector and emitter of photocoupler. Then, output Y0 turns on for approx. 100μs.

Action

Action 1: Check that the rise time of the external power supply is 10ms or more. And then, install a switch (SW1) for turning on or off external power supply to the primary side of it.
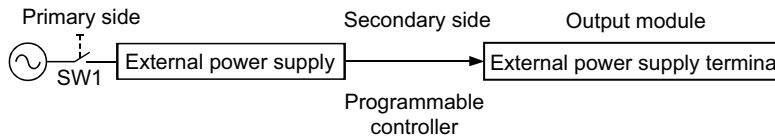
Action 2: When installing the SW1 to the secondary side of it is required, make the rise time to 10ms or more and connect a capacitor and resistor as shown below.
For the following source output modules, take Action 1 on the above due to no effect of Action 2 by the characteristics of the external power supply circuit.
 • LY40PT5P
 • LY41PT1P
 • LY42PT1P
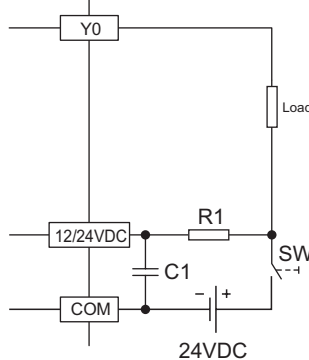
R1: Several tens of ohms
Power capacity $\geqq$ (external power supply current[*1])$^2 \times$ resistance value $\times$ (3 to 5)[*2]
C1: Several hundreds of microfarads 50V

Example   R1= 40Ω, C1= 300 μF
Time constant = C1× R1= $300 \times 10^{-6} \times 40$
$= 12 \times 10^{-3}$[s]
$= 12$[ms]

*1 Check the consumption current of the external power supply for modules used.
*2 Select the power capacity of resistance to be 3 to 5 times lager than the actual powe consumption.

(2) A load momentarily turns on from off when the system is powered off (transistor output).

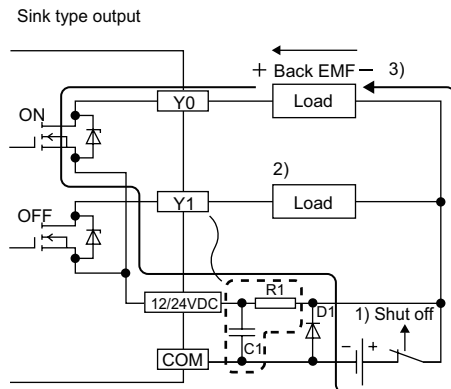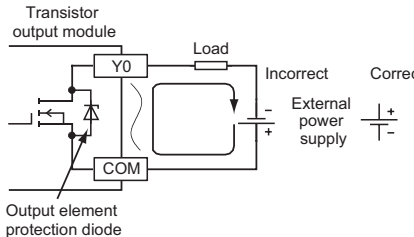|	
Cause	When an inductive load is connected, 2) Load may turn on from off due to a diversion of back EMF at 1) Shutoff. Transistor output module — Sink type output ON, OFF, Y0 (Load), Y1 (Load), 12/24VDC, COM — Back EMF 3), 2), 1) Shut off Transistor output module — Source type output ON, OFF, Y0 (Load), Y1 (Load), COM, 0V — Back EMF 3), 2), 1) Shut off
Action	Take one of two actions shown below. Action 1: To suppress the back EMF, connect a diode to 3) parallel to the load where back EMF is generated. Sink type output — + Back EMF − Load Source type output — − Back EMF + Load Action 2: Configure another current path by connecting a diode across positive and negative of the external power supply. When taking the action described in "A load momentarily turns on when powering on the external power supply" (Page 53, Section 8.2 (1)) at a time, connect a diode parallel to C1 and R1. For the following source output modules, take Action 1 on the above due to no effect of Action 2 by the characteristics of the external power supply circuit. • LY40PT5P • LY41PT1P • LY42PT1P Sink type output ON, OFF, Y0 (Load), Y1 (Load), 12/24VDC, COM, R1, D1, C1 — + Back EMF − 3), 2), 1) Shut off D1 is in the following status. • Reverse voltage VR (VRM) ··· Approximately 10times higher than the rated voltage in the specifications Example 24 VDC → Approximately 200V • Forward current IF (IFM) ······ More than twice as much as the maximum load current (common) in the specifications Example 2A/1 common → 4A or more (☞ Page 53, Section 8.2 (1))
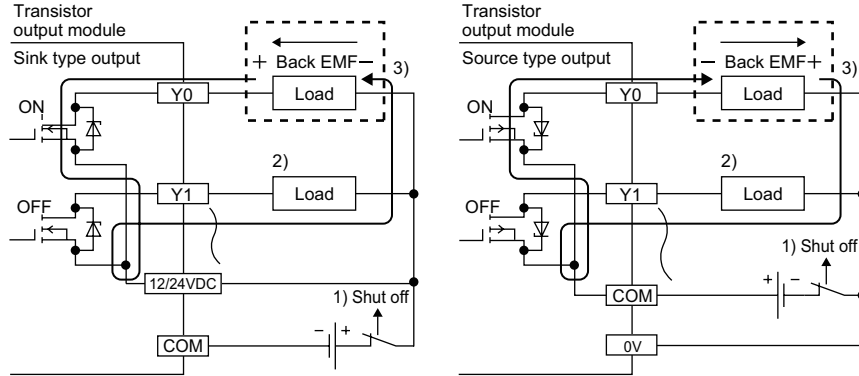
(3) The load operates due to powering on the external power supply. (transistor output)

Cause	• The polarity of the external power supply is connected in reverse. • When the polarity is connected in reverse, current may flow across an output element protection diode.
Action	Connect the polarity correctly.

(4) The load operates by incorrect input due to chattering of the external power supply.

Cause	The device whose input response speed is too fast is connected to the contact output module.
Action	Use a transistor output module.

8

APPENDICES

Appendix 1 Optional Items

Appendix 1.1   Connector/terminal block converter modules

Model Name	Description	Weight	Applicable wire size	Applicable solderless terminal
A6TBXY36	For positive common type Input modules and sink type output module (Standard type)	0.4kg	0.75 to 2mm^2	1.25-3.5(JIS) 1.25-YS3A V1.25-M3 V1.25-YS3A 2-3.5(JIS) 2-YS3A V2-S3 V2-YS3A
A6TBXY54	For positive common type input module and sink type output module (Two-wire type)	0.5kg		
A6TBX70	For positive common type input module (Three-wire type)	0.6kg		

(1) Included item

Product name	Description	Quantity
Screws (M4 × 25)	Used for installing connectors/terminal block converter modules on the control panel.	2

(2) Applicable connector/terminal block converter modules for the I/O modules

Name	Model Name	A6TBXY36	A6TBXY54	A6TBX70
Input module[1]	LX41C4	○	○	○
	LX42C4	○	○	○
Output module	LY41NT1P	○	○	×
	LY42NT1P	○	○	×
	LY41PT1P	○	○	×
	LY42PT1P	○	○	×

*1   Applicable only when using the positive common type module.

Point

● The number of connectable I/O points is 32 for all connector/terminal block convertor modules.
  Therefore, two connector/terminal block convertor modules and two cables is required for the 64-point I/O module.

● Tighten the module terminal screws within the following torque.
  Terminal screw (M3.5) ····· Tightening torque 0.78N · m

(3) Part names

A6TBXY36

A6TBXY54

A6TBX70
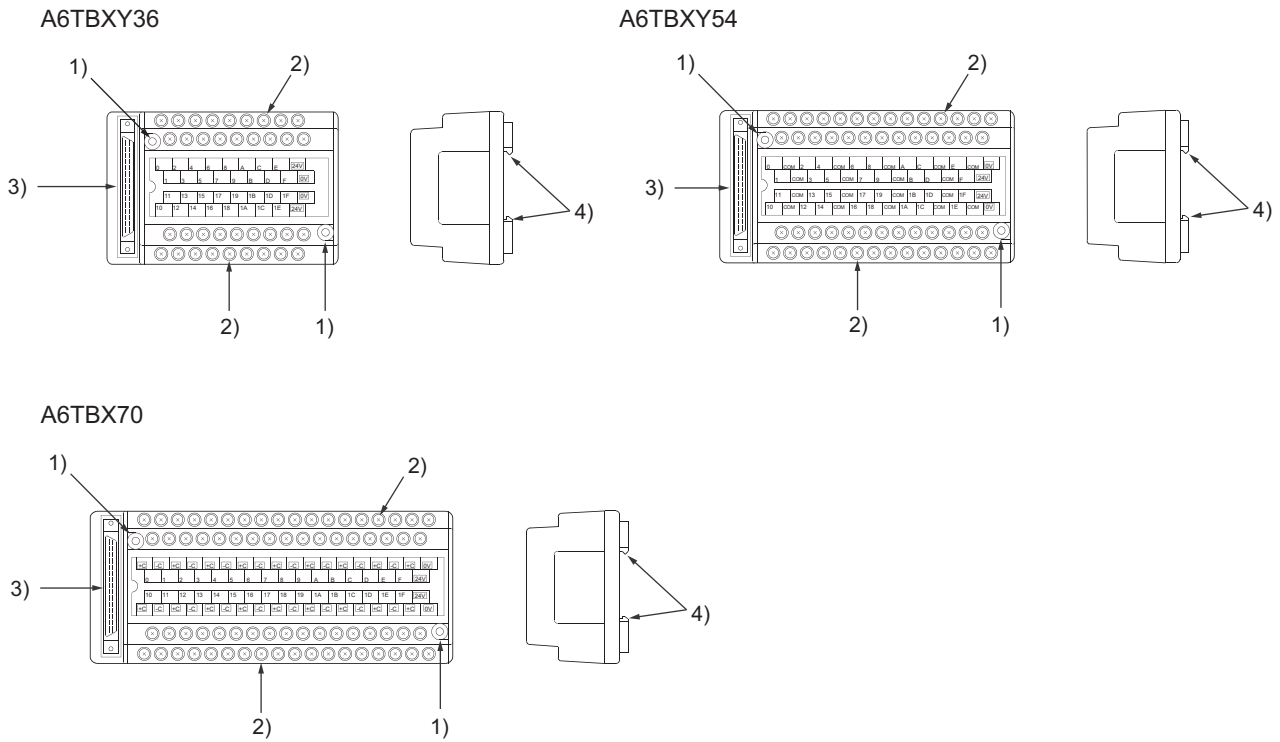
No.	Name	Description
1)	Panel mounting holes	Used to mount the module to panel (for included screws(M4)).
2)	Terminal blocks	Used to connect power supply and I/O signal wires.
3)	40-pin connector	Used to connect the AC□□TB. (☞ Page 62, Appendix 1.3(1))
4)	Module joint levers	Used to mount the module to a DIN rail.

(4) Terminal connections

- A6TBXY36

When connecting an input module
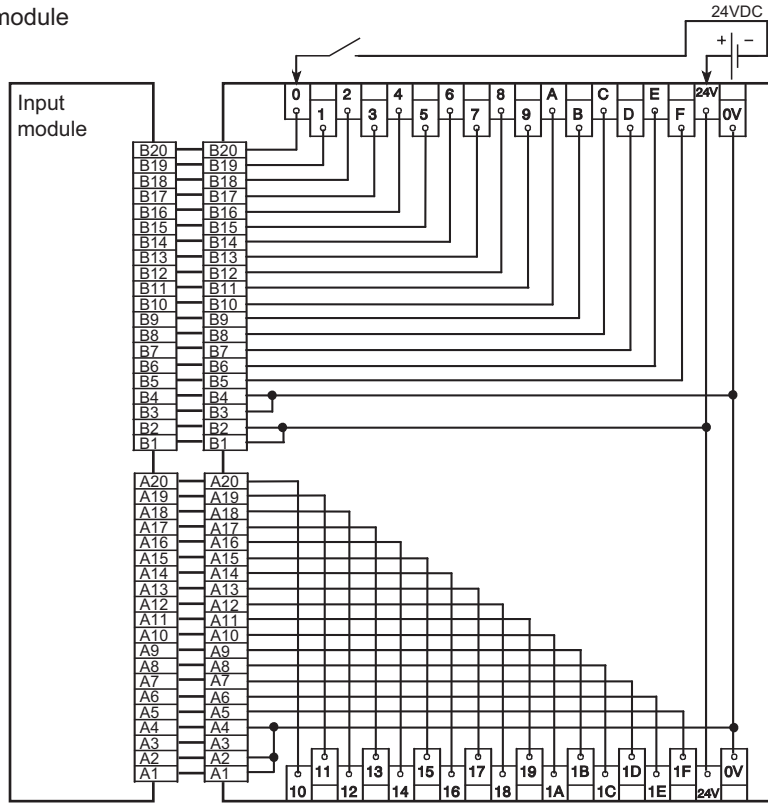
When connecting an output module
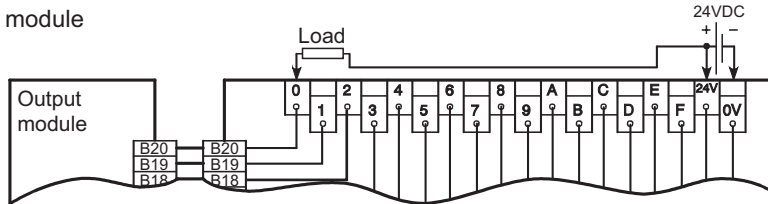
Sink type
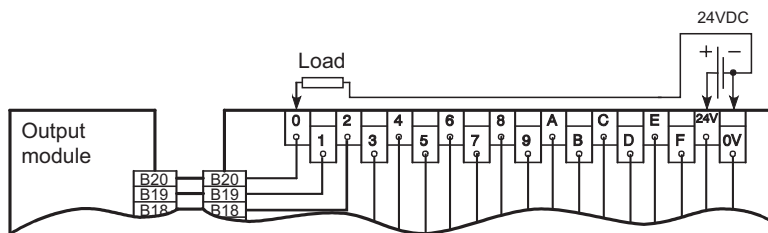
Source type

• A6TBXY54

When connecting an input module
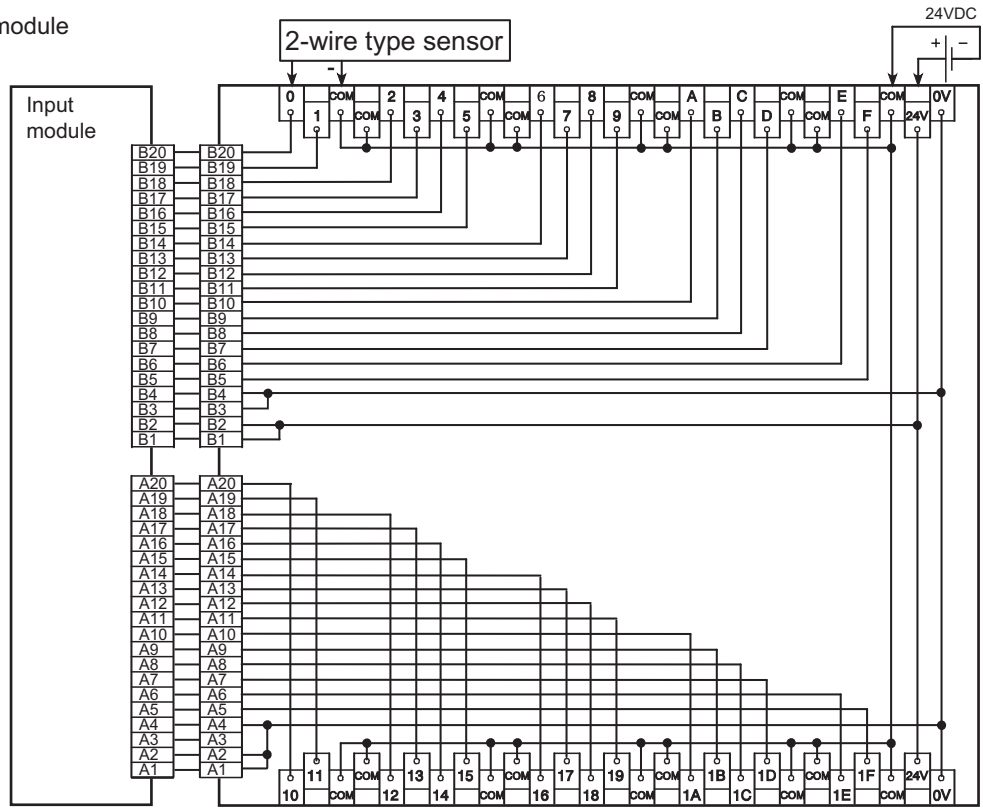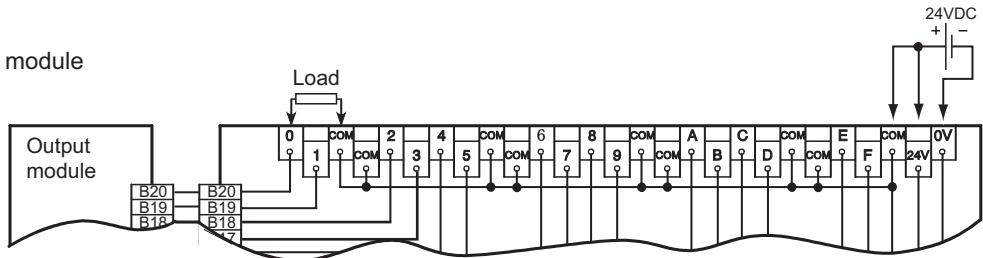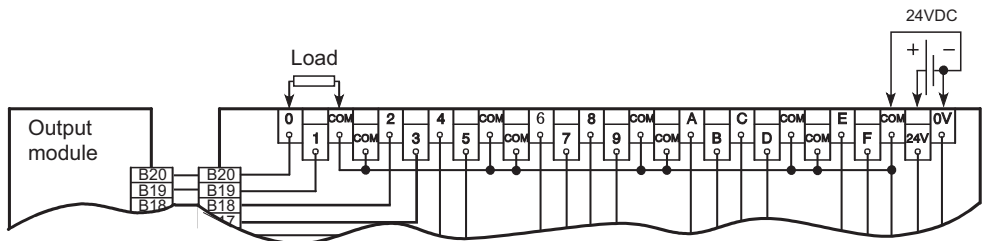
When connecting an output module

Sink type

Source type

- A6TBX70

60
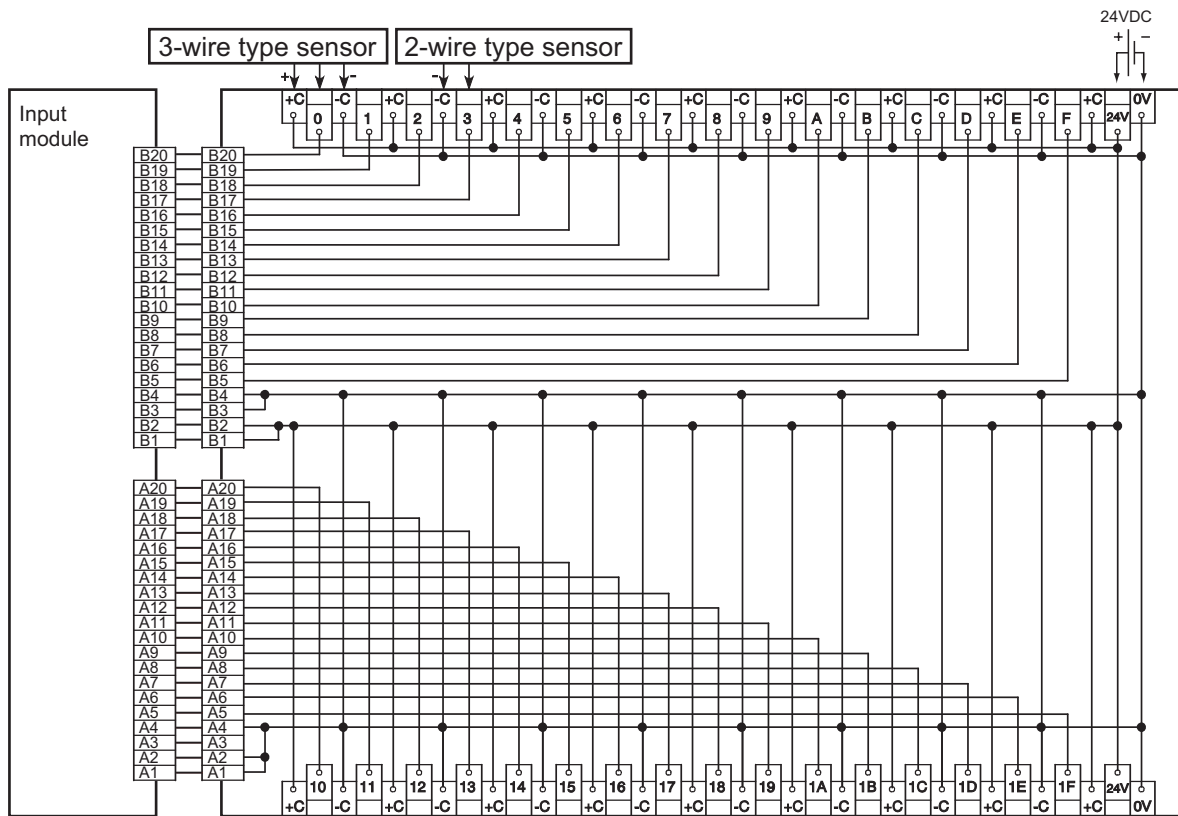
Appendix 1.2   Relay terminal module (A6TE2-16SRN)

The A6TE2-16SRN is used in place of joint terminal blocks and in-panel relays for saving man-hour for wiring across a programmable controller, a relay terminal block and relays in the control panel.

For the details on the relay terminal module and dedicated cables with connector, refer to the following.

📖 Relay Terminal Module User's Manual (Hardware) A6TE2-16SRN
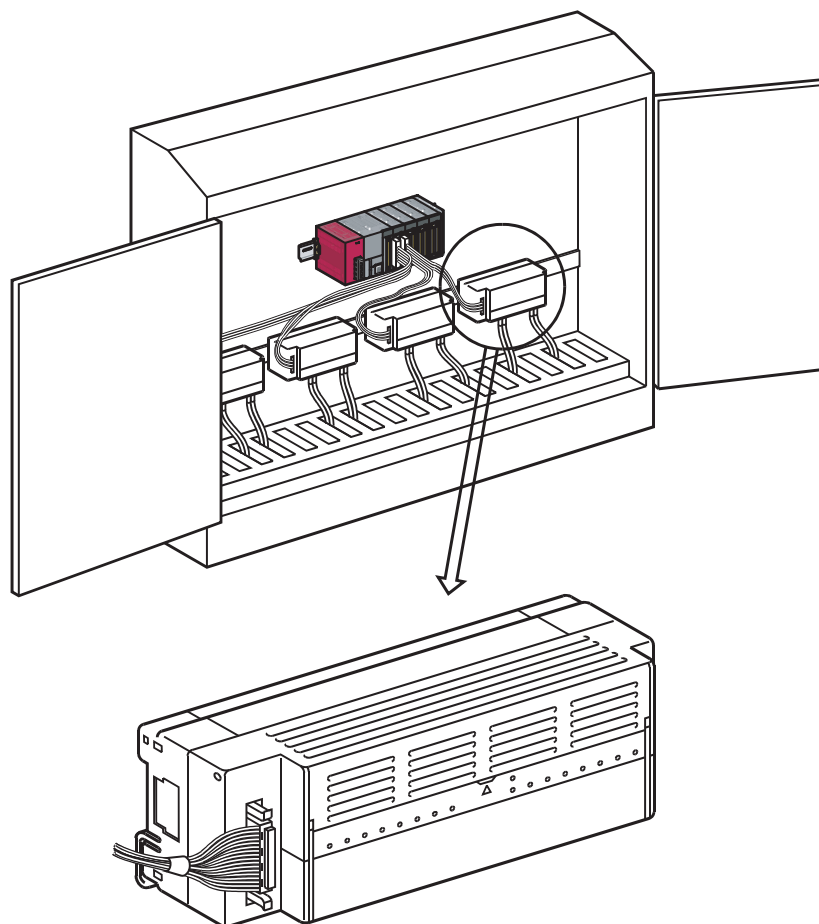
A6TE2-16SRN

Item		Specifications
Output points		16 points
Insulation method		Relay
Rated switching voltage/current		24VDC 2A (resistance load)/point, 8A/common 240VAC 2A (COSφ = 1)/point
Response time	OFF to ON	10ms or less
	ON to OFF	12ms or less
Surge suppressor		None
Fuse		None
Common terminal arrangement		8 points/common

Appendix 1.3　Dedicated cables with connector

(1) For connector/terminal block converter modules

Model Name	Description	Weight	Applicable models
AC05TB	0.5m, for sink type modules	0.17kg	A6TBXY36 A6TBXY54 A6TBX70
AC10TB	1m, for sink type modules	0.23kg	
AC20TB	2m, for sink type modules	0.37kg	
AC30TB	3m, for sink type modules	0.51kg	
AC50TB	5m, for sink type modules	0.76kg	
AC80TB [*1]	8m, for sink type modules	1.2kg	
AC100TB [*1]	10m, for sink type modules	1.5kg	

*1　Voltage drop will grow due to the long length of the cables. When using the AC80TB or the AC100TB, keep the common current 0.5A or less.

(2) For relay terminal modules

Model Name	Description	Applicable models
AC06TE	0.6m, for sink type modules	A6TE2-16SRN
AC10TE	1m, for sink type modules	
AC30TE	3m, for sink type modules	
AC50TE	5m, for sink type modules	
AC100TE	10m, for sink type modules	

Appendix 1.4　Converter modules and interface modules (FA goods)

Converter modules and interface modules are offered by Mitsubishi Electric Engineering Co., Ltd.

For the details, refer to the following website.

http://www.mee.co.jp/

Appendix 2 Checking Serial Number

For checking serial number, refer to the following.

📖 MELSEC-L CPU Module User's Manual (Hardware Design, Maintenance and Inspection)

📖 MELSEC-L CC-Link IE Field Network Head Module User's Manual

Appendix 3 Compatibility of L series and Q series I/O module

The following shows compatibility of I/O modules of L series and Q series.

(1) 18-point screw terminal block module

Item	Compatibility with Q series	Differences with Q series
Terminal block	Can not be used.	The form of the terminal block differs from Q series.

(2) 40-pin connector type module

Item	Compatibility with Q series	Differences with Q series
Connector	Can be used. The pin assignment is the same as Q series.	There is no difference.

Appendix 4 When Using GX Developer

This section describes the method of the I/O module settings with GX Developer.

(1) Input response time setting

Set the input response time in the I/O assignment setting of the PLC Parameter dialog box.

🖱 Project window ⇨ [Parameter] ⇨ [PLC Parameter] ⇨ [I/O Assignment]

The setting method is the same as when using GX Works2. (📖 Page 48, Section 7.1)

(2) Error time output mode setting

Set the error time output mode in the I/O assignment setting of the PLC Parameter dialog box.
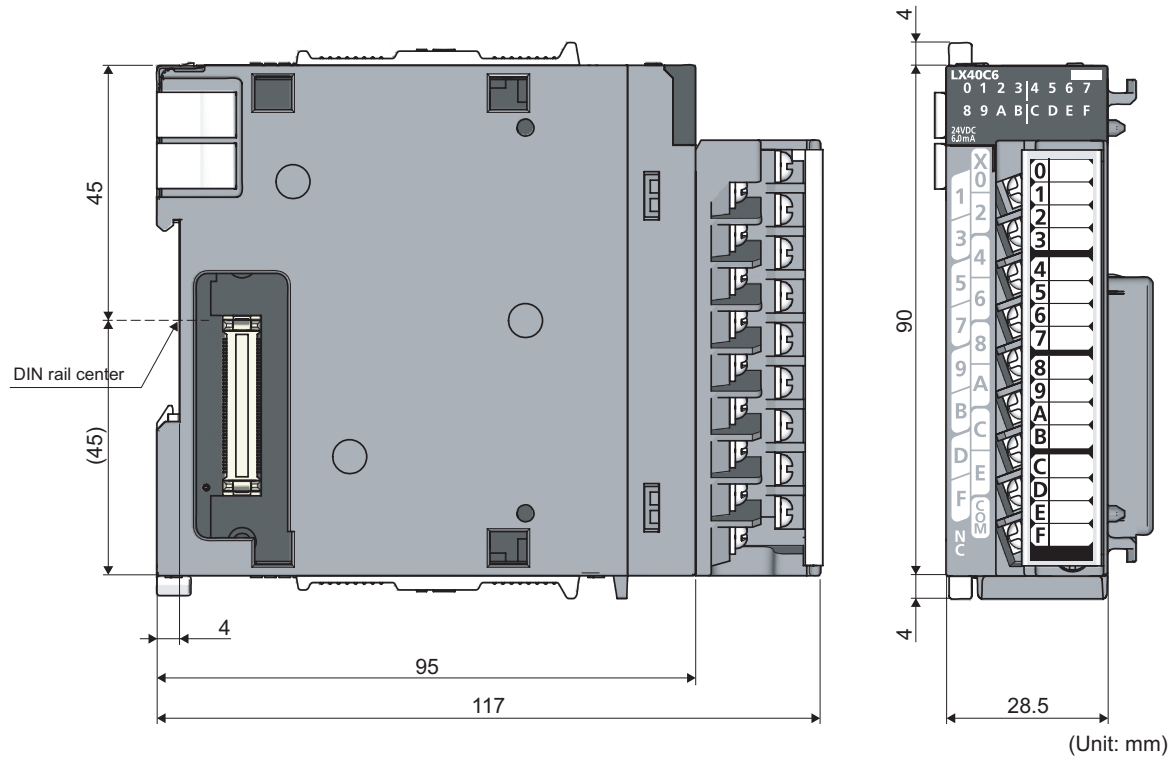
🖱 Project window ⇨ [Parameter] ⇨ [PLC Parameter] ⇨ [I/O Assignment]

The setting method is the same as when using GX Works2. (📖 Page 50, Section 7.2)
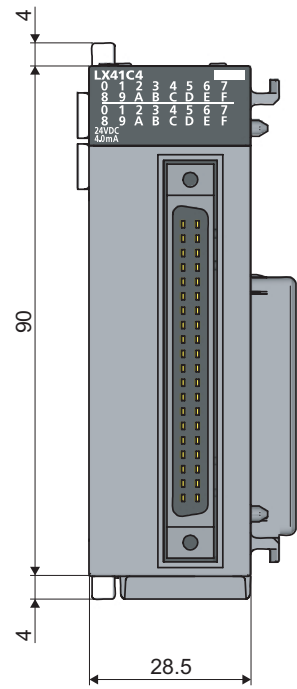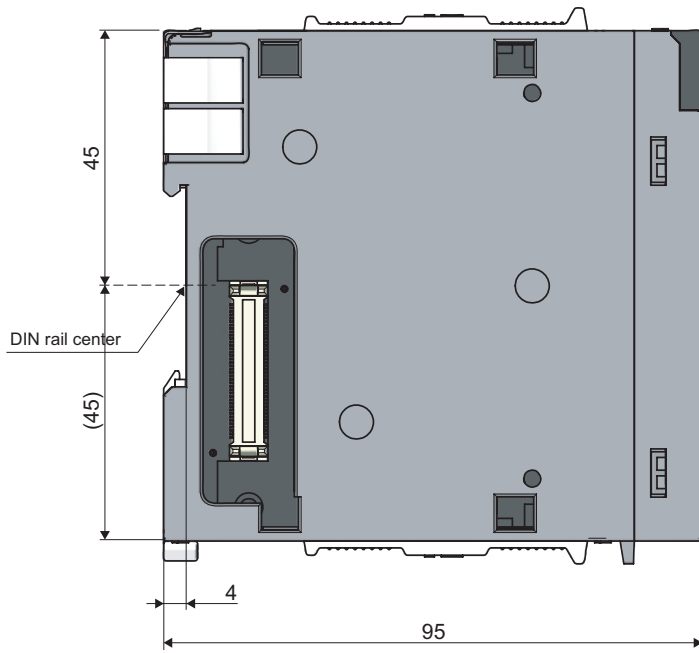
Appendix 5 External Dimensions

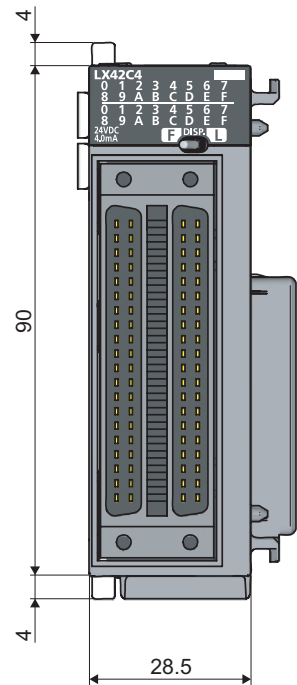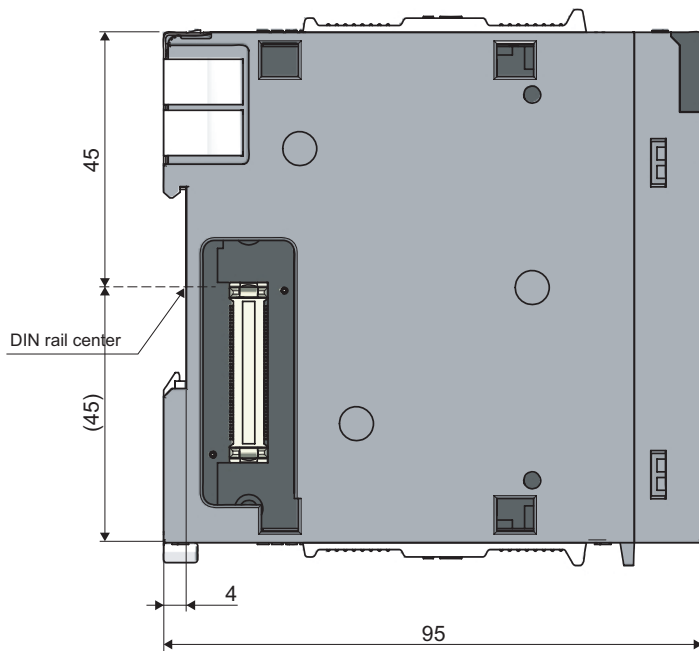## Appendix 5.1   I/O modules

(1) 18-point screw terminal block

(Unit: mm)

(2) 40-pin connector

(a) 32-point module

(Unit: mm)

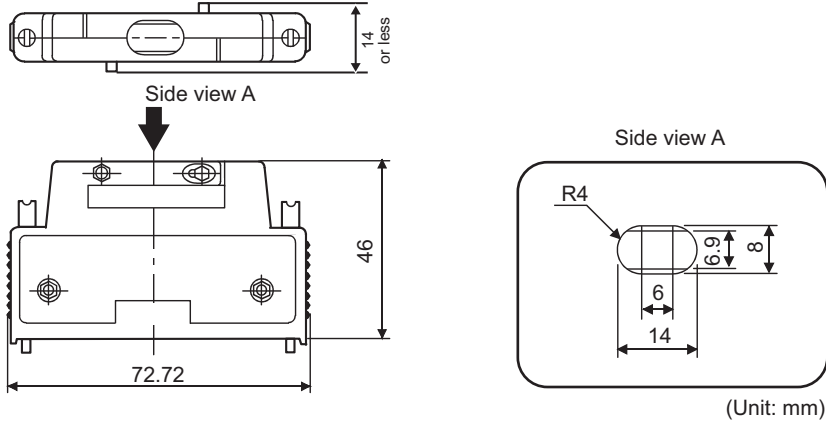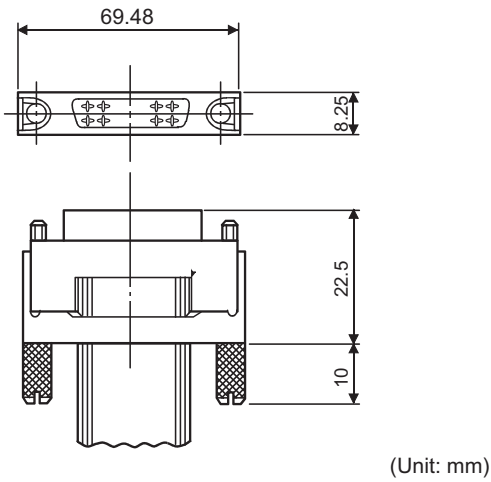### (b) 64-point module

(Unit: mm)

65

Appendix 5.2   Connectors

· A6CON1 (soldering type 40-pin connector), A6CON2 (crimp-contact type 40-pin connector)

Side view A

46

72.72

Side view A

R4

6.9

8

6

14

(Unit: mm)

· A6CON3 (pressure-displacement type 40-pin connector)

69.48

8.25

22.5

10

(Unit: mm)

· A6CON4 (soldering type 40-pin connector)

14 or less

Side view A

Side view A

47

50.8

71.8

Side view A

R4

6.9

8

6

14

(Unit: mm)
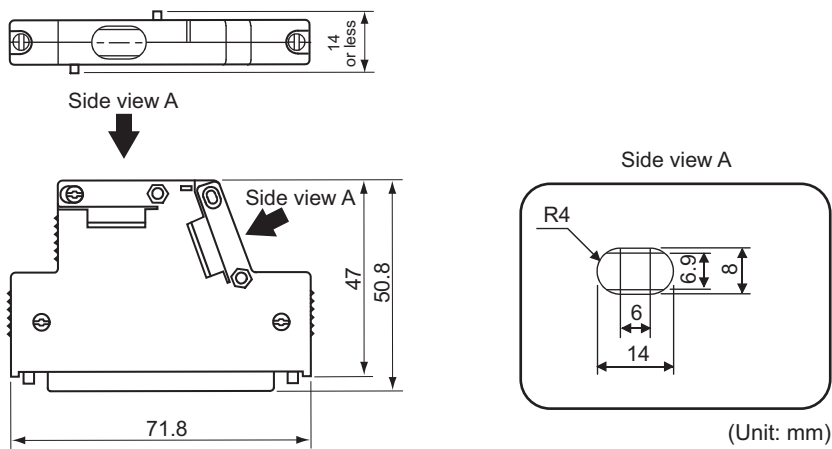
The cable may run off from the cable cramp when the size is thinner than that of the cramp.

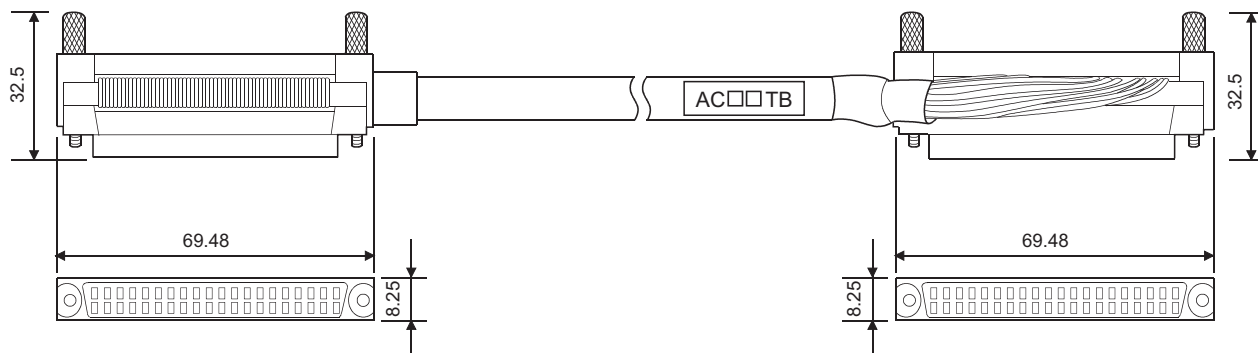In that case, fix the cable by winging tape around it.

When the cable is made of slippery material, take anti-slip measures such as winding rubber-based tape.

Appendix 5.3   Connector/terminal block converter modules

A6TBXY36

2-φ4.5 Mounting holes
(M4 × 25)

Screws (M3.5)

44
78.5
17.3
89.6
5.5
120
48
52

(Unit: mm)

A6TBXY54

2-φ4.5 Mounting holes
(M4×25)

Screws (M3.5)

44
78.5
17.3
124.6
5.5
155
48
52

(Unit: mm)

A6TBX70

2-φ4.5 Mounting holes
(M4×25)

Screws (M3.5)

44
78.5
17.3
159.6
5.5
190
48
52

(Unit: mm)

Appendix 5.4   Cable for connector/terminal block converter module

AC□□TB

32.5

32.5

69.48

69.48

8.25

8.25

(Unit: mm)

Memo

REVISIONS

Warranty

Please confirm the following product warranty details before using this product.

1. Gratis Warranty Term and Gratis Warranty Range

If any faults or defects (hereinafter "Failure") found to be the responsibility of Mitsubishi occurs during use of the product within the gratis warranty term, the product shall be repaired at no cost via the sales representative or Mitsubishi Service Company.

However, if repairs are required onsite at domestic or overseas location, expenses to send an engineer will be solely at the customer's discretion. Mitsubishi shall not be held responsible for any re-commissioning, maintenance, or testing on-site that involves replacement of the failed module.

[Gratis Warranty Term]

The gratis warranty term of the product shall be for one year after the date of purchase or delivery to a designated place.

Note that after manufacture and shipment from Mitsubishi, the maximum distribution period shall be six (6) months, and the longest gratis warranty term after manufacturing shall be eighteen (18) months. The gratis warranty term of repair parts shall not exceed the gratis warranty term before repairs.

[Gratis Warranty Range]

(1) The range shall be limited to normal use within the usage state, usage methods and usage environment, etc., which follow the conditions and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.

(2) Even within the gratis warranty term, repairs shall be charged for in the following cases.

1. Failure occurring from inappropriate storage or handling, carelessness or negligence by the user. Failure caused by the user's hardware or software design.
2. Failure caused by unapproved modifications, etc., to the product by the user.
3. When the Mitsubishi product is assembled into a user's device, Failure that could have been avoided if functions or structures, judged as necessary in the legal safety measures the user's device is subject to or as necessary by industry standards, had been provided.
4. Failure that could have been avoided if consumable parts (battery, backlight, fuse, etc.) designated in the instruction manual had been correctly serviced or replaced.
5. Failure caused by external irresistible forces such as fires or abnormal voltages, and Failure caused by force majeure such as earthquakes, lightning, wind and water damage.
6. Failure caused by reasons unpredictable by scientific technology standards at time of shipment from Mitsubishi.
7. Any other failure found not to be the responsibility of Mitsubishi or that admitted not to be so by the user.

2. Onerous repair term after discontinuation of production

(1) Mitsubishi shall accept onerous product repairs for seven (7) years after production of the product is discontinued.
Discontinuation of production shall be notified with Mitsubishi Technical Bulletins, etc.
(2) Product supply (including repair parts) is not available after production is discontinued.

3. Overseas service

Overseas, repairs shall be accepted by Mitsubishi's local overseas FA Center. Note that the repair conditions at each FA Center may differ.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation of damages caused by any cause found not to be the responsibility of Mitsubishi, loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products, special damages and secondary damages whether foreseeable or not , compensation for accidents, and compensation for damages to products other than Mitsubishi products, replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Changes in product specifications

The specifications given in the catalogs, manuals or technical documents are subject to change without prior notice.

MELSEC-L I/O Module
User's Manual

MITSUBISHI ELECTRIC CORPORATION

When exported from Japan, this manual does not require application to the Ministry of Economy, Trade and Industry for service transaction permission.

Specifications subject to change without notice.

MITSUBISHI ELECTRIC

HEADQUARTERS

MITSUBISHI ELECTRIC EUROPE B.V. **EUROPE**
German Branch
Gothaer Straße 8
D-40880 Ratingen
Phone: +49 (0)2102 / 486-0
Fax: +49 (0)2102 / 486-1120

MITSUBISHI ELECTRIC EUROPE B.V.-org.sl. **CZECH REP.**
Czech Branch
Avenir Business Park, Radlická 714/113a
CZ-158 00 Praha 5
Phone: +420 - 251 551 470
Fax: +420 - 251-551-471

MITSUBISHI ELECTRIC EUROPE B.V. **FRANCE**
French Branch
25, Boulevard des Bouvets
F-92741 Nanterre Cedex
Phone: +33 (0)1 / 55 68 55 68
Fax: +33 (0)1 / 55 68 57 57

MITSUBISHI ELECTRIC EUROPE B.V. **IRELAND**
Irish Branch
Westgate Business Park, Ballymount
IRL-Dublin 24
Phone: +353 (0)1 4198800
Fax: +353 (0)1 4198890

MITSUBISHI ELECTRIC EUROPE B.V. **ITALY**
Italian Branch
Viale Colleoni 7
I-20041 Agrate Brianza (MB)
Phone: +39 039 / 60 53 1
Fax: +39 039 / 60 53 312

MITSUBISHI ELECTRIC EUROPE B.V. **POLAND**
Poland Branch
Krakowska 50
PL-32-083 Balice
Phone: +48 (0)12 / 630 47 00
Fax: +48 (0)12 / 630 47 01

MITSUBISHI ELECTRIC EUROPE B.V. **RUSSIA**
52, bld. 3 Kosmodamianskaya nab 8 floor
RU-115054 Moscow
Phone: +7 495 721-2070
Fax: +7 495 721-2071

MITSUBISHI ELECTRIC EUROPE B.V. **SPAIN**
Spanish Branch
Carretera de Rubí 76-80
E-08190 Sant Cugat del Vallés (Barcelona)
Phone: 902 131121 // +34 935653131
Fax: +34 935891579

MITSUBISHI ELECTRIC EUROPE B.V. **UK**
UK Branch
Travellers Lane
UK-Hatfield, Herts. AL10 8XB
Phone: +44 (0)1707 / 27 61 00
Fax: +44 (0)1707 / 27 86 95

MITSUBISHI ELECTRIC CORPORATION **JAPAN**
Office Tower "Z" 14 F
8-12,1 chome, Harumi Chuo-Ku
Tokyo 104-6212
Phone: +81 3 622 160 60
Fax: +81 3 622 160 75

MITSUBISHI ELECTRIC AUTOMATION, Inc. **USA**
500 Corporate Woods Parkway
Vernon Hills, IL 60061
Phone: +1 847 478 21 00
Fax: +1 847 478 22 53

EUROPEAN REPRESENTATIVES

GEVA **AUSTRIA**
Wiener Straße 89
AT-2500 Baden
Phone: +43 (0)2252 / 85 55 20
Fax: +43 (0)2252 / 488 60

TECHNIKON **BELARUS**
Oktyabrskaya 19, Off. 705
BY-220030 Minsk
Phone: +375 (0)17 / 210 46 26
Fax: +375 (0)17 / 210 46 26

ESCO DRIVES & AUTOMATION **BELGIUM**
Culliganlaan 3
BE-1831 Diegem
Phone: +32 (0)2 / 717 64 30
Fax: +32 (0)2 / 717 64 31

Koning & Hartman b.v. **BELGIUM**
Woluwelaan 31
BE-1800 Vilvoorde
Phone: +32 (0)2 / 257 02 40
Fax: +32 (0)2 / 257 02 49

INEA RBT d.o.o. **BOSNIA AND HERZEGOVINA**
Aleja Lipa 56
BA-71000 Sarajevo
Phone: +387 (0)33 / 921 164
Fax: +387 (0)33/ 524 539

AKHNATON **BULGARIA**
4, Andrei Ljapchev Blvd., PO Box 21
BG-1756 Sofia
Phone: +359 (0)2 / 817 6000
Fax: +359 (0)2 / 97 44 06 1

INEA RBT d.o.o. **CROATIA**
Losinjska 4 a
HR-10000 Zagreb
Phone: +385 (0)1 / 36 940 - 01/ -02/ -03
Fax: +385 (0)1 / 36 940 - 03

AutoCont C.S. s.r.o. **CZECH REPUBLIC**
Technologická 374/6
CZ-708 00 Ostrava-Pustkovec
Phone: +420 595 691 150
Fax: +420 595 691 199

Beijer Electronics A/S **DENMARK**
Lykkegårdsvej 17
DK-4000 Roskilde
Phone: +45 (0)46/ 75 76 66
Fax: +45 (0)46 / 75 56 26

Beijer Electronics Eesti OÜ **ESTONIA**
Pärnu mnt.160i
EE-11317 Tallinn
Phone: +372 (0)6 / 51 81 40
Fax: +372 (0)6 / 51 81 49

Beijer Electronics OY **FINLAND**
Peltoie 37
FIN-28400 Ulvila
Phone: +358 (0)207 / 463 540
Fax: +358 (0)207 / 463 541

UTECO **GREECE**
5, Mavrogenous Str.
GR-18542 Piraeus
Phone: +30 211 / 1206 900
Fax: +30 211 / 1206 999

MELTRADE Kft. **HUNGARY**
Fertő utca 14.
HU-1107 Budapest
Phone: +36 (0)1 / 431-9726
Fax: +36 (0)1 / 431-9727

Beijer Electronics SIA **LATVIA**
Ritausmas iela 23
LV-1058 Riga
Phone: +371 (0)784 / 2280
Fax: +371 (0)784 / 2281

Beijer Electronics UAB **LITHUANIA**
Savanoriu Pr. 187
LT-02300 Vilnius
Phone: +370 (0)5 / 232 3101
Fax: +370 (0)5 / 232 2980

EUROPEAN REPRESENTATIVES

ALFATRADE Ltd. **MALTA**
99, Paola Hill
Malta- Paola PLA 1702
Phone: +356 (0)21 / 697 816
Fax: +356 (0)21 / 697 817

INTEHSIS srl **MOLDOVA**
bld. Traian 23/1
MD-2060 Kishinev
Phone: +373 (0)22 / 66 4242
Fax: +373 (0)22 / 66 4280

HIFLEX AUTOM.TECHNIEK B.V. **NETHERLANDS**
Wolweverstraat 22
NL-2984 CD Ridderkerk
Phone: +31 (0)180 – 46 60 04
Fax: +31 (0)180 – 44 23 55

Koning & Hartman b.v. **NETHERLANDS**
Haarlerbergweg 21-23
NL-1101 CH Amsterdam
Phone: +31 (0)20 / 587 76 00
Fax: +31 (0)20 / 587 76 05

Beijer Electronics AS **NORWAY**
Postboks 487
NO-3002 Drammen
Phone: +47 (0)32 / 24 30 00
Fax: +47 (0)32 / 84 85 77

Fonseca S.A. **PORTUGAL**
R. João Francisco do Casal 87/89
PT - 3801-997 Aveiro, Esgueira
Phone: +351 (0)234 / 303 900
Fax: +351 (0)234 / 303 910

Sirius Trading & Services srl **ROMANIA**
Aleea Lacul Morii Nr. 3
RO-060841 Bucuresti, Sector 6
Phone: +40 (0)21 / 430 40 06
Fax: +40 (0)21 / 430 40 02

INEA RBT d.o.o. **SERBIA**
Izletnicka 10
SER-113000 Smederevo
Phone: +381 (0)26 / 615 401
Fax: +381 (0)26 / 615 401

SIMAP s.r.o. **SLOVAKIA**
Jána Derku 1671
SK-911 01 Trencín
Phone: +421 (0)32 743 04 72
Fax: +421 (0)32 743 75 20

PROCONT, spol. s r.o. Prešov **SLOVAKIA**
Kúpelná 1/A
SK-080 01 Prešov
Phone: +421 (0)51 7580 611
Fax: +421 (0)51 7580 650

INEA RBT d.o.o. **SLOVENIA**
Stegne 11
SI-1000 Ljubljana
Phone: +386 (0)1 / 513 8116
Fax: +386 (0)1 / 513 8170

Beijer Electronics AB **SWEDEN**
Box 426
SE-20124 Malmö
Phone: +46 (0)40 / 35 86 00
Fax: +46 (0)40 / 93 23 01

Omni Ray AG **SWITZERLAND**
Im Schörli 5
CH-8600 Dübendorf
Phone: +41 (0)44 / 802 28 80
Fax: +41 (0)44 / 802 28 28

GTS **TURKEY**
Bayraktar Bulvari Nutuk Sok. No:5
TR-34775 Yukarı Dudullu-Ümraniye-İSTANBUL
Phone: +90 (0)216 526 39 90
Fax: +90 (0)216 526 3995

CSC Automation Ltd. **UKRAINE**
4-B, M. Raskovoyi St.
UA-02660 Kiev
Phone: +380 (0)44 / 494 33 55
Fax: +380 (0)44 / 494-33-66

Systemgroup **UKRAINE**
2 M. Krivonosa St.
UA-03680 Kiev
Phone: +380 (0)44 / 490 92 29
Fax: +380 (0)44 / 248 88 68

EURASIAN REPRESENTATIVES

TOO Kazpromavtomatika **KAZAKHSTAN**
Ul. Zhambyla 28
KAZ-100017 Karaganda
Phone: +7 7212 / 50 10 00
Fax: +7 7212 / 50 11 50

MIDDLE EAST REPRESENTATIVES

ILAN & GAVISH Ltd. **ISRAEL**
24 Shenkar St., Kiryat Arie
IL-49001 Petah-Tiqva
Phone: +972 (0)3 / 922 18 24
Fax: +972 (0)3 / 924 0761

GIRIT CELADON LTD **ISRAEL**
12 H'aomanut Street
IL-42505 Netanya
Phone: +972 (0)9 / 863 39 80
Fax: +972 (0)9 / 885 24 30

CEG INTERNATIONAL **LEBANON**
Cebaco Center/Block A Autostrade DORA
Lebanon - Beirut
Phone: +961 (0)1 / 240 430
Fax: +961 (0)1 / 240 438

AFRICAN REPRESENTATIVE

CBI Ltd. **SOUTH AFRICA**
Private Bag 2016
ZA-1600 Isando
Phone: + 27 (0)11 / 977 0770
Fax: + 27 (0)11 / 977 0761